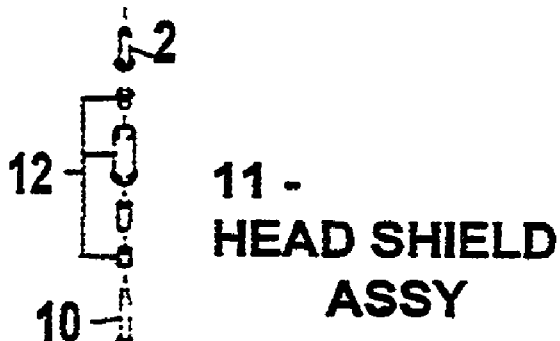
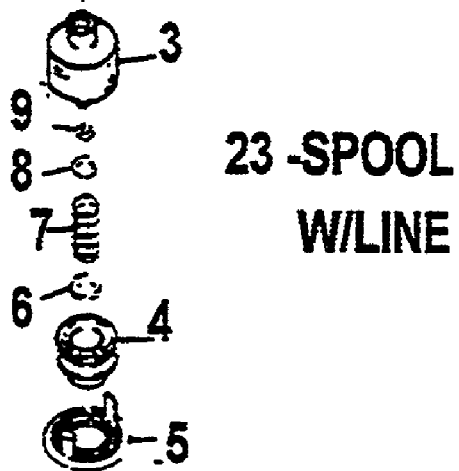


**13 - ARBOR AND
BEARING KIT**



**11 -
HEAD SHIELD
ASSY**



**23 - SPOOL
W/LINE**

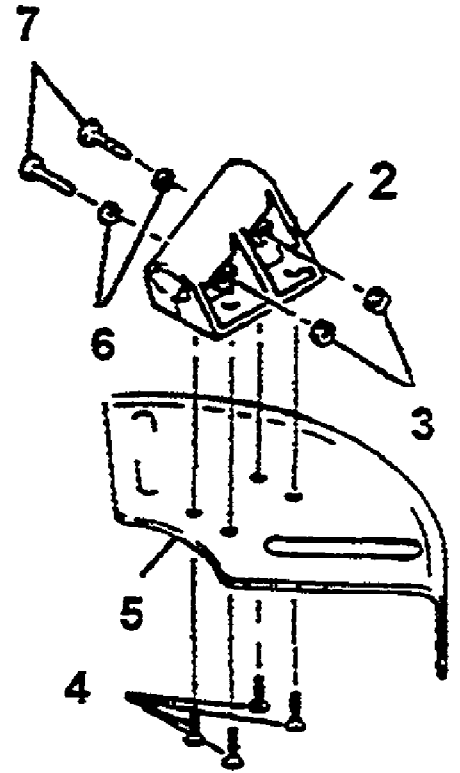
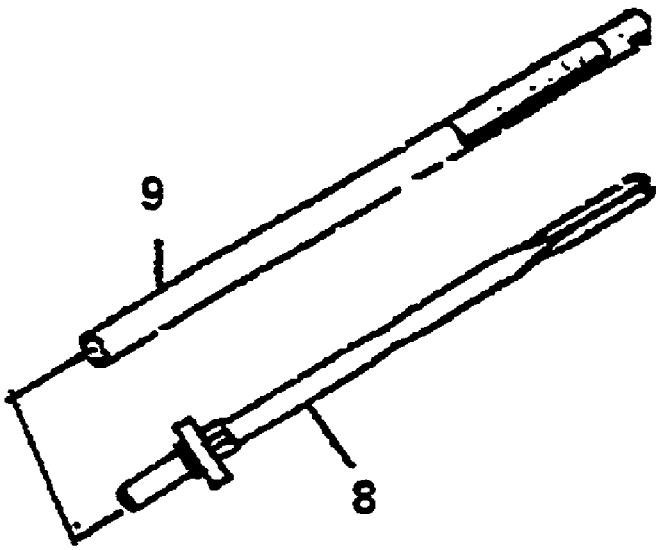
**24 - CUTTING HEAD
ASSY**

1940
2331 Trimmer Attachment

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Ref #	Part Number	Qty	S/P/F	Description
1	GM165206	1		DEFLECTOR
2	GM166501	1	/P	ARBOR ADAPTER Included in ref # 13 (P/N GM160614)
3	GM160310	1	/P	HEAD BODY
4	GM165209	1	/P	SPOOL
5	GM165208	1	S	CAP
6	GM166903	1		SPRING PLATE
7	GM167901	1	S	SPRING
8	GM166903	1		SPRING PLATE
9	GM167602	1		PAL NUT
10	GM166702	1		ARBOR POST Included in ref # 13 (P/N GM160614)
11	GM160306	1		HEAD SHIELD ASSY
12	GM160305	1	S	ARBOR BUSH ASSY Included in ref # 13 (P/N GM160614)
13	GM160614	1		ARBOR & BRG KIT Includes ref 2, 10, & 12
14	GM051002	1	S	NUT
15	GM166901	1		BLADE, CUT OFF
16	GM051001	1		NUT
17	GM011417	1	/P	SCREW
18	GM040002	1		WASHER
19	GM166902	1		BRACKET
20	GM011402	1		SCREW
21	GM041101	1	/P	WASHER
22	GM011402	1		SCREW
23	GM32005	1	S	SPOOL & LINE
24	GM20135	1	S	HEAD ASSEMBLY
25	GM280314	1	S	TUBE ASSY
26	GM237804	1	S	FLEX CABLE

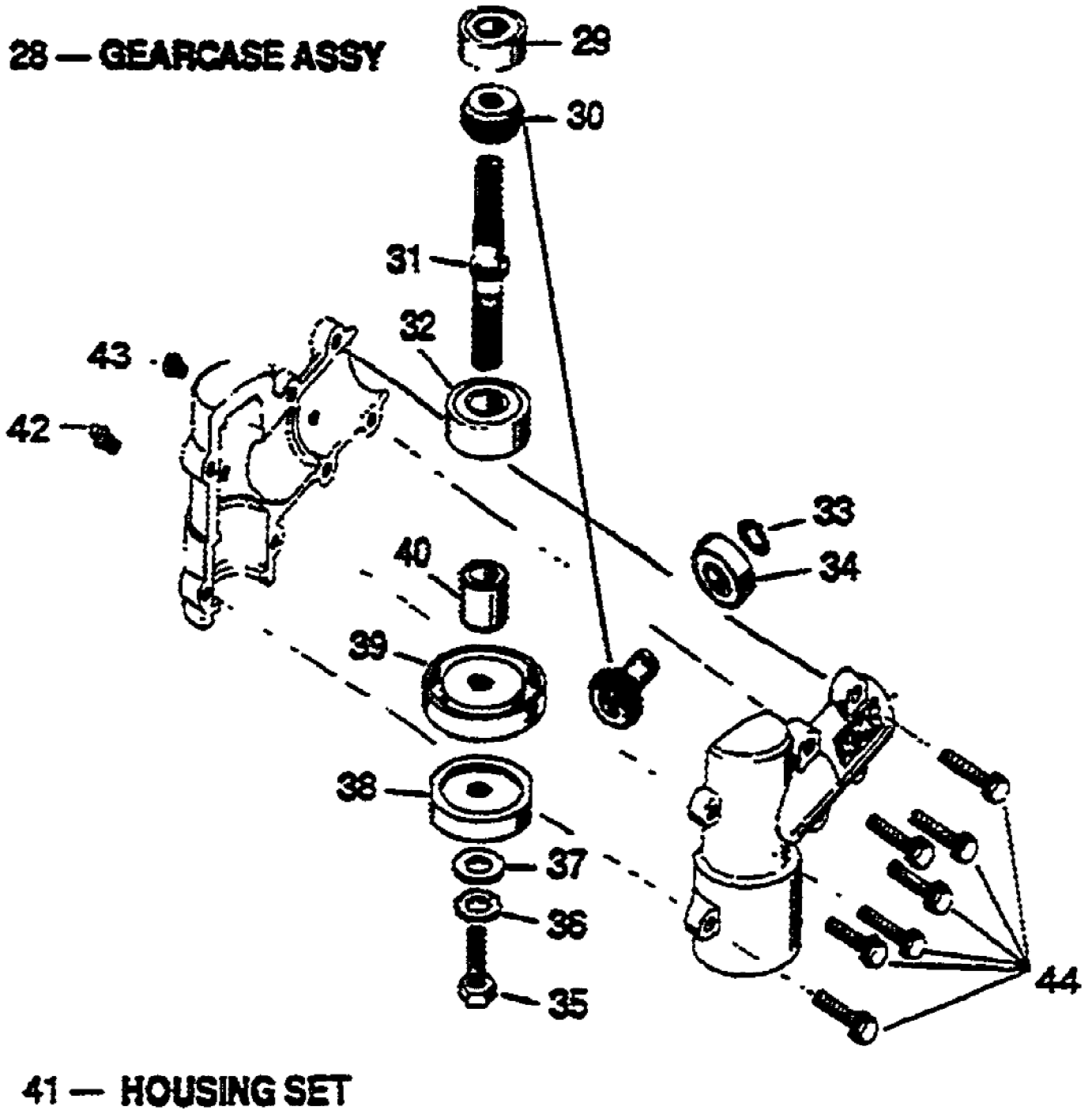
1 - BLADE GUARD ASSY



1940
2345 Driveshaft and Deflector Attachment

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Ref #	Part Number	Qty	S/P/F	Description
1	GM24700	1	S	BLADE GUARD ASSY
2	GM245201	1		BRACKET
3	GM051012	1		NUT
4	GM011423	1	S	SCREW
5	GM247001	1	S	GUARD
6	GM040002	1		WASHER
7	GM011417	1	/P	SCREW
8	GM237804	1	S	FLEX CABLE
9	GM230352	1	S	TUBE ASSY

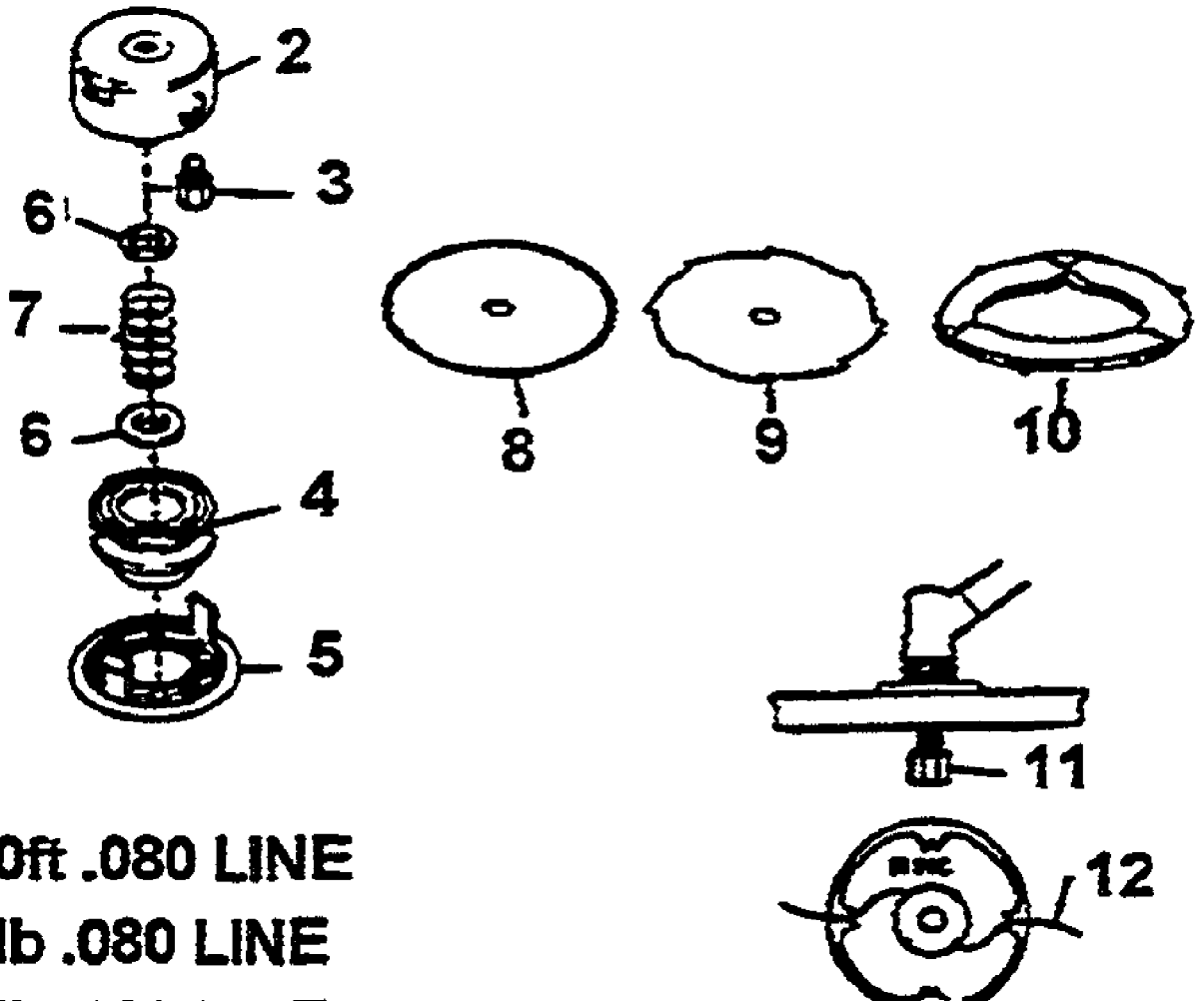


1940
2345 Gearcase Attachment

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Ref #	Part Number	Qty	S/P/F	Description
28	GM270303	1	S	GEARCASE ASSY Includes Ref#s 29 thru 44
29	GM070027	1		BEARING
30	GM190609	1	/P	GEAR SET KIT
31	GM226706	1		SHAFT, GEAR
32	GM070002	1		BEARING
33	GM060020	1	S	RING
34	GM070026	1	S	BEARING
35	GM300080	1	S	BOLT
36	GM040007	1	S	WASHER
37	GM041003	1	/P	WASHER
38	GM300075	1	S	HOLDER B
39	GM300070	1		HOLDER A
40	GM226705	1		COLLAR
41	GM270306	1		HOUSING SET Includes Ref#s 42 thru 44
42	GM286710	1		FITTING ZERK
43	GM011310	1	S	SCREW-SELF TAPPING
44	GM011309	1	S	SCREW-SELF TAPPING

1 - 3" HEAD ASSY



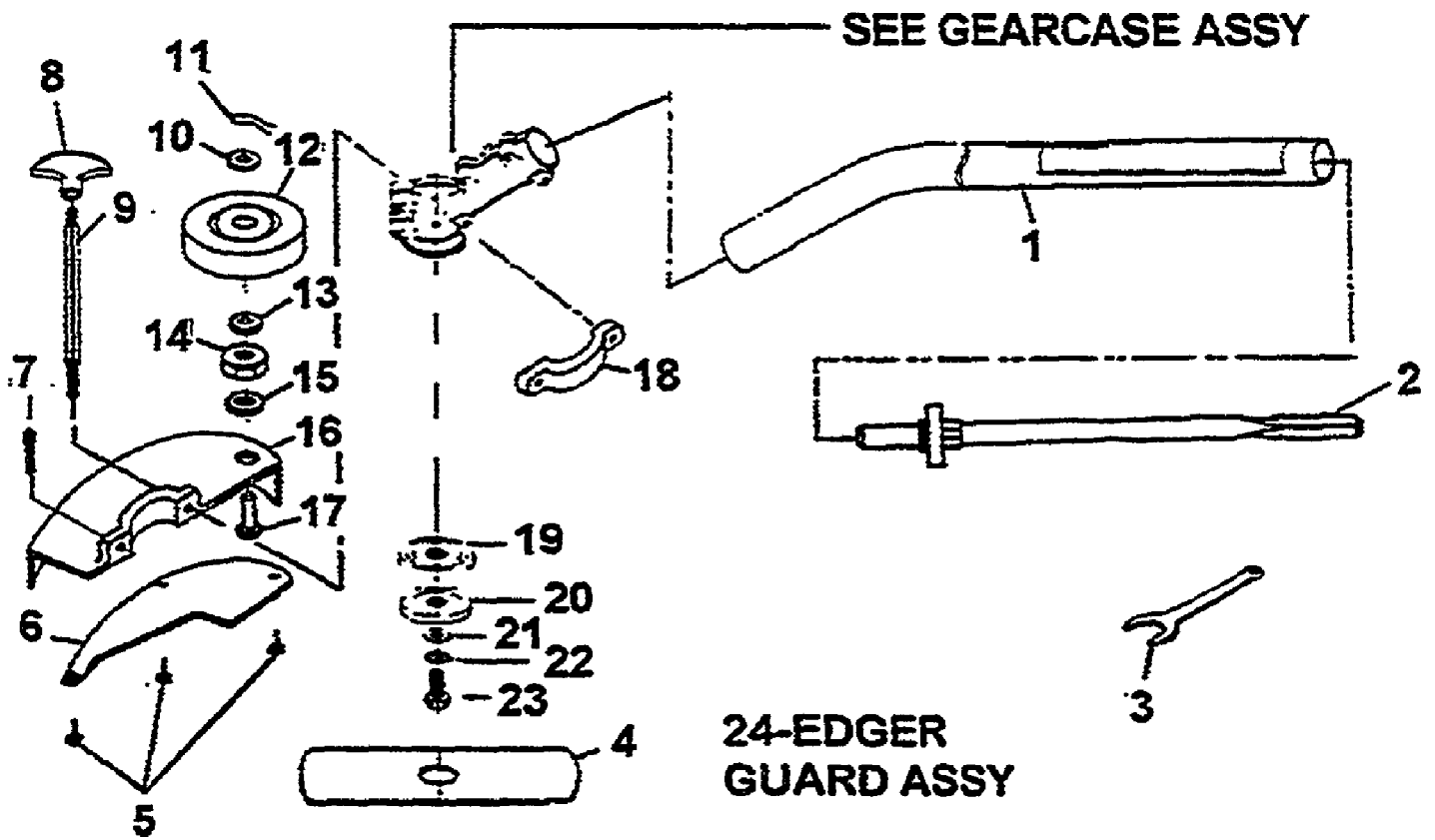
- 17 - 50ft .080 LINE
- 16 - 3lb .080 LINE
- 15 - 1lb .080 LINE
- 14 - .080 LINE ON SPOOL
- 13 - FIXED LINE HEAD (OPTIONAL)

1940

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2345 Stringhead and Accessories Attachment

Ref #	Part Number	Qty	S/P/F	Description
1	GM20125	1	S	3" HEAD ASSY
2	GM120303	1	S	BODY
3	GM226701	1	/P	ARBOR BOLT
4	GM165209	1	/P	SPOOL
5	GM165208	1	S	CAP
6	GM166903	1		PLATE, SPRING
7	GM167901	1	S	SPRING
8	DG07815	1	/P	8" SAW BLADE
9	DG07813	1	/P	8" BRUSH BLADE
10	GM94110	1	/P	BLADE COVER
11	GM325205	1		ARBOR BOLT
12	GM31105	1	S	.105 LINE, 20" STRIPS
13	GM25250	1		FIXED LINE HEAD
14	GM32005	1	S	SPOOL & LINE
15	GM31005	1	S	1lb .080 LINE
16	GM31004	1	S	3lb .080 LINE
17	GM31080	1	S	50ft .080 LINE

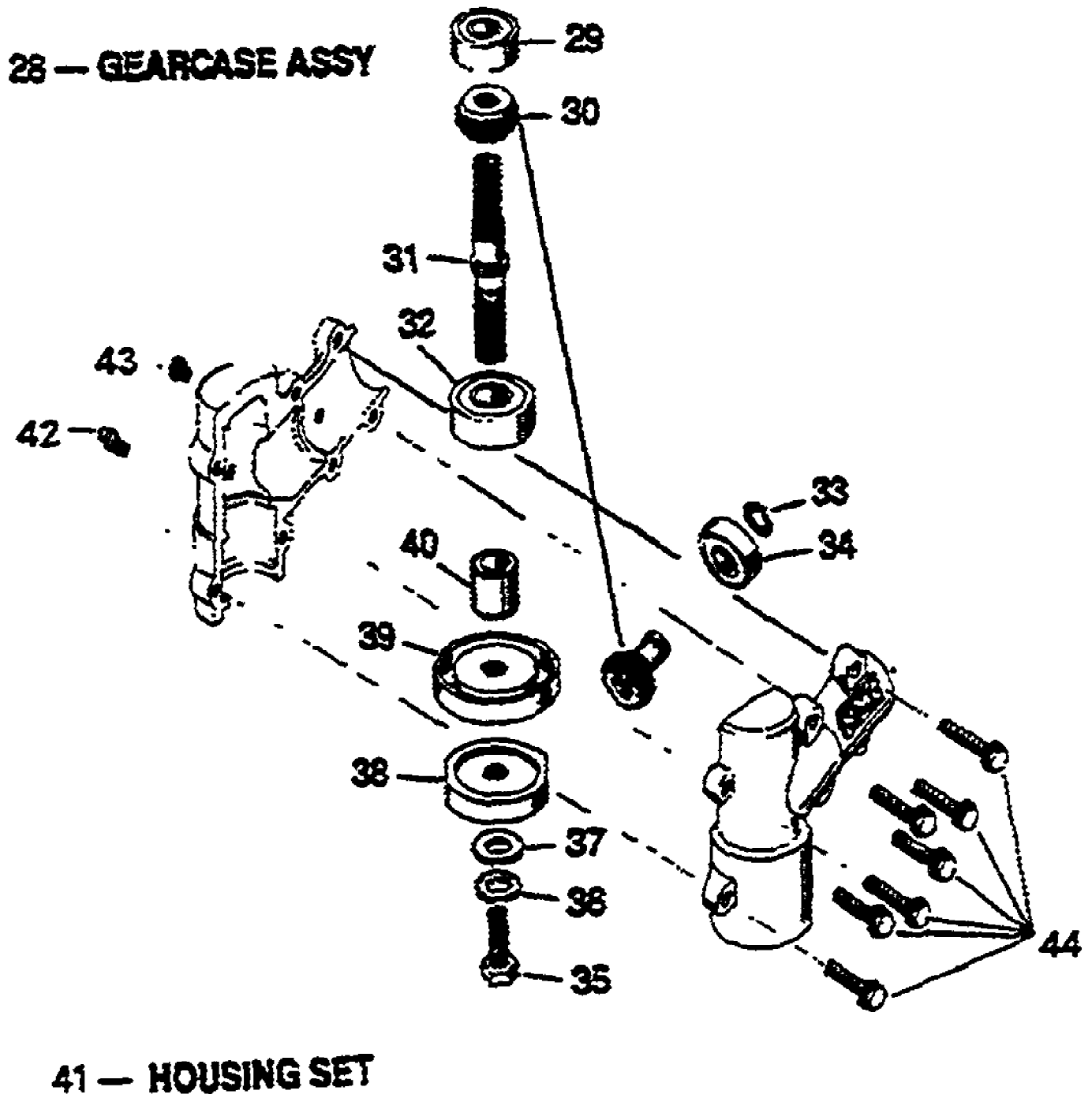


1940

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2351 Driveshaft and Guard Assy Attachment

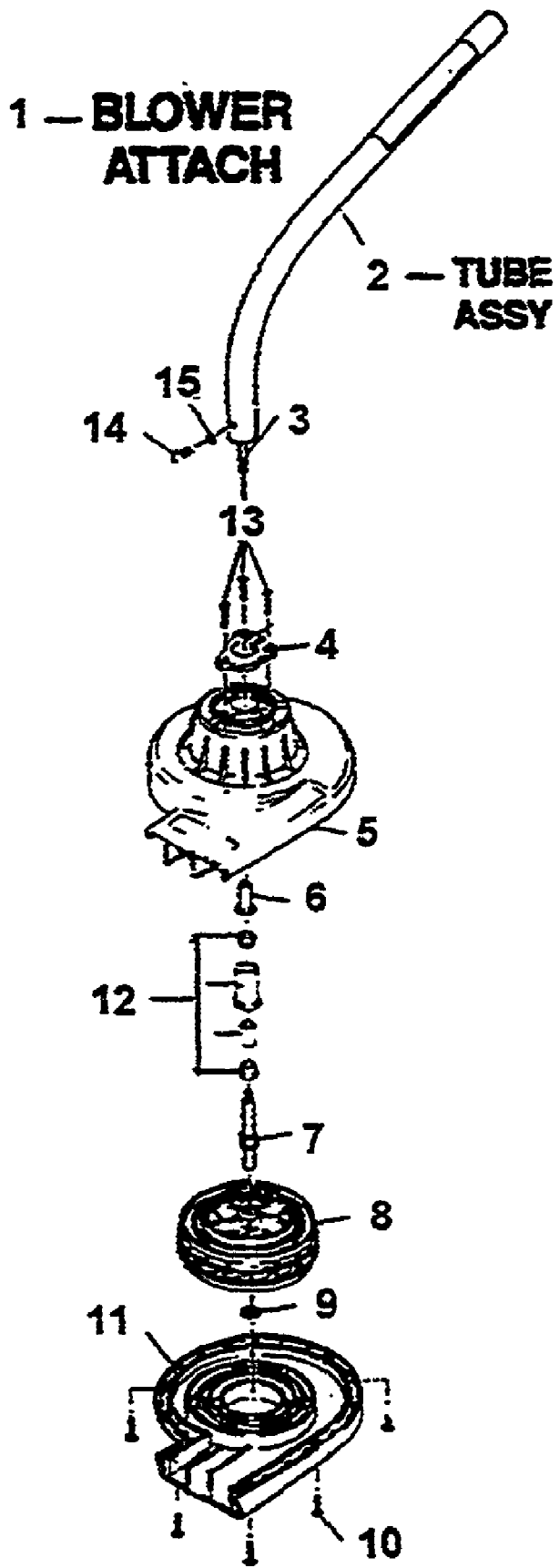
Ref #	Part Number	Qty	S/P/F	Description
1	GM280313	1	S	TUBE ASSY
2	GM257802	1	S	FLEX CABLE
3	GM300190	1		SPANNER WRENCH
4	GM237001	1	S	EDGER BLADE
5	GM011310	1	S	SCREW
6	GM236909	1	/P	EDGER SHIELD
7	GM237604	1		SCREW
8	GM285204	1	S	KNOB
9	GM280640	1	/P	SHAFT & KNOB KIT
10	GM236908	1		WASHER
11	GM236907	1		COTTER PIN
12	GM235101	1		WHEEL
13	GM236908	1		WASHER
14	GM051017	1	S	NUT
15	GM041007	1		WASHER
16	GM236113	1	/P	EDGER GUARD
17	GM237611	1		EDGER AXLE
18	GM236110	1		BRACKET
19	GM300070	1		HOLDER A
20	GM300075	1	S	HOLDER B
21	GM041003	1	/P	WASHER
22	GM040007	1	S	WASHER
23	GM300080	1	S	BOLT
24	GM230611	1	S	EDGER GUARD ASSY



1940
2351 Gearcase Attachment

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Ref #	Part Number	Qty	S/P/F	Description
28	GM270303	1	S	GEARCASE ASSY Includes Ref#s 29 thru 44
29	GM070027	1		BEARING
30	GM190609	1	/P	GEAR SET KIT
31	GM226706	1		SHAFT, GEAR
32	GM070002	1		BEARING
33	GM060020	1	S	RING
34	GM070026	1	S	BEARING
35	GM300080	1	S	BOLT
36	GM040007	1	S	WASHER
37	GM041003	1	/P	WASHER
38	GM300075	1	S	HOLDER B
39	GM300070	1		HOLDER A
40	GM226705	1		COLLAR
41	GM270306	1		HOUSING SET Includes Ref#s 42 thru 44
42	GM286710	1		FITTING ZERK
43	GM011310	1	S	SCREW-SELF TAPPING
44	GM011309	1	S	SCREW-SELF TAPPING

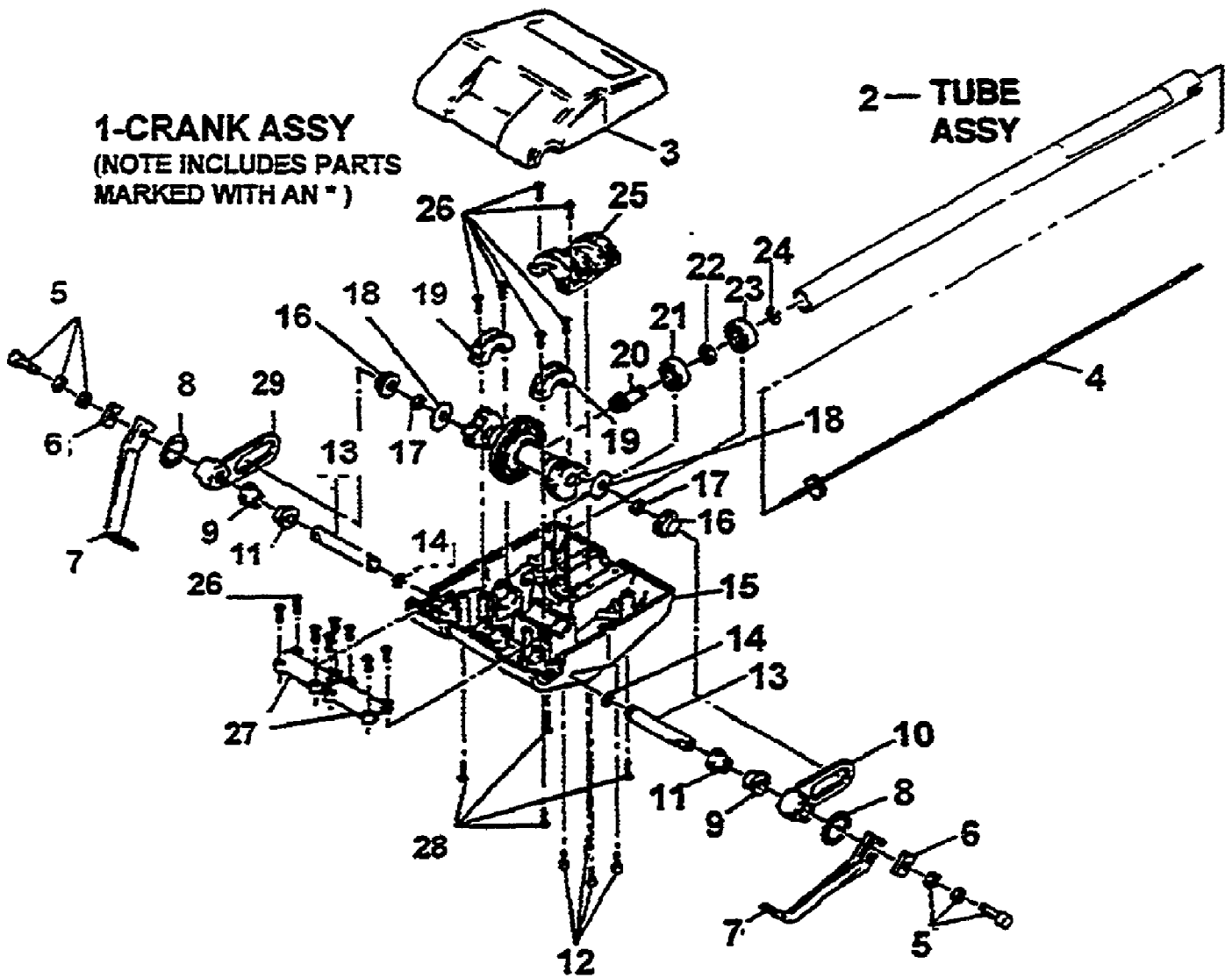


16-GUARD,
LOWER HOUSING
(NOT SHOWN)

1940
2361 Power Blower Attachment

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Ref #	Part Number	Qty	S/P/F	Description
1		1		Use UT26308 Includes Ref#s 2-16
2	GM280314	1	S	TUBE ASSY
3	A07844	1	/P	FLEX CABLE
4	GM235205	1	/P	CLAMP
5	GM235215	1	S	UPPER HOUSING
6	GM166501	1	/P	ARBOR ADAPTER
7	GM236701	1	S	ARBOR SHAFT
8	GM235203	1	/P	IMPELLER
9	GM167602	1		PAL NUT
10	GM201044	1	S	SCREW
11	GM235216	1	S	LOWER HOUSING
12	GM160305	1	S	ARBOR BUSHING ASSY
13	GM011102	1	S	SCREW
14	GM011401	1	/P	SCREW
15	GM041101	1	/P	WASHER
16	GM286903	1	/P	GUARD, LOWER HOUSING



1940
2371 Cultivator Attachment

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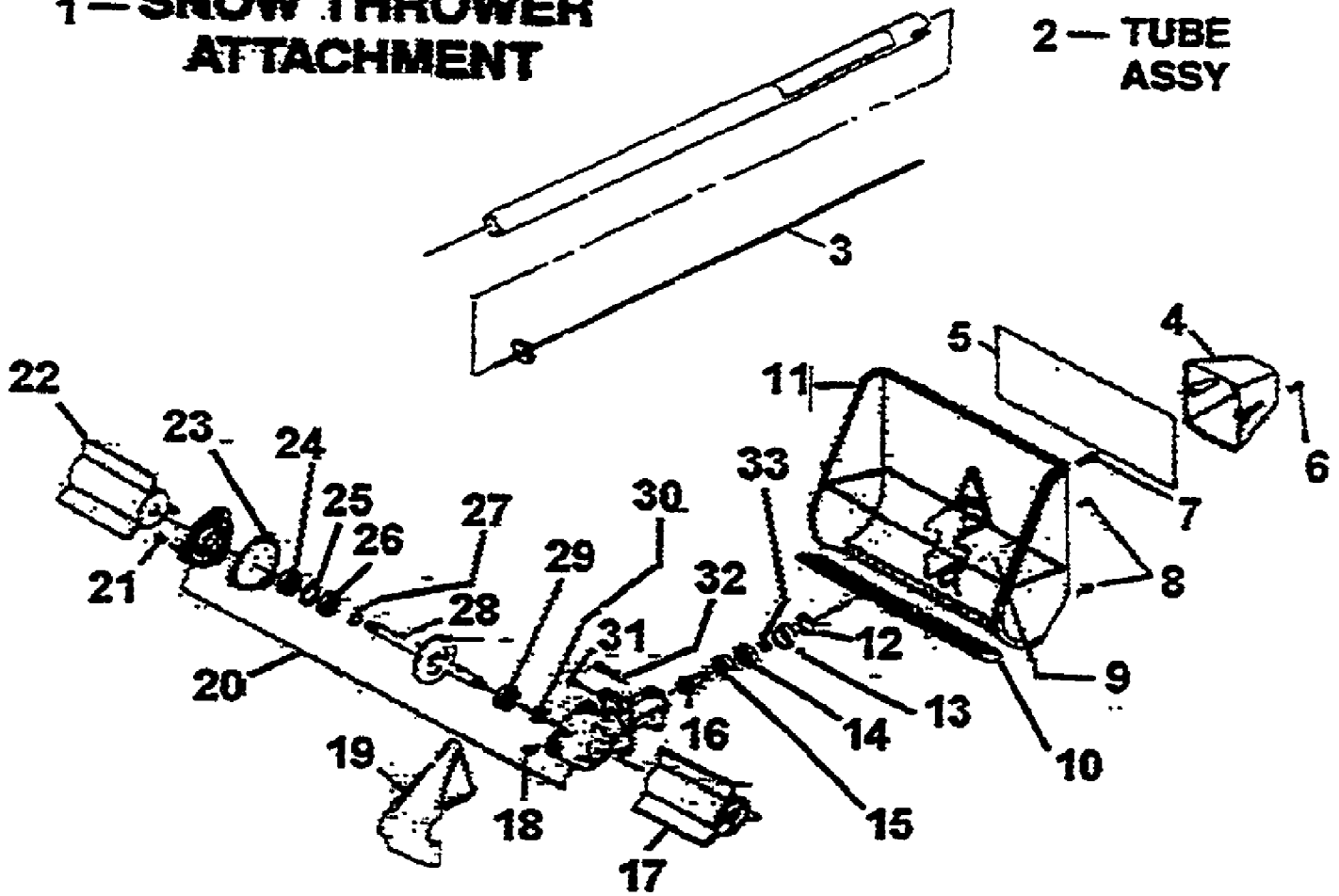
Ref #	Part Number	Qty	S/P/F	Description
1	GM230324	1		CRANK ASSY INCLUDES ITEMS 16 THROUGH 18.
2	GM280316	1	/P	TUBE ASSY
3	GM235206	1		UPPER COVER
4	GM237803	1	S	FLEX CABLE
5	GM970307	1	/P	BOLT, SEMS
6	GM236706	1		TINE SUPPORT
7	GM976903	1	/P	TINE
8	GM235701	1	S	"O" RING
9	GM977703	1		BUSHING
10	GM236501	1	S	ROCKER ARM L.H.
11	GM977706	1		BUSHING
12	GM011419	1	S	SCREW
13	GM236704	1		ROCKER SHAFT
14	GM061301	1		WIRE RING
15	GM236103	1	/P	LOWER COVER
16	GM235207	1		BEARING CAP
17	GM071403	1		NEEDLE BEARING
18	GM236903	1	S	WASHER
19	GM236106	1		CRANKSHAFT CLAMP
20	GM236503	1	S	PINION GEAR
21	GM070005	1	S	BEARING
22	GM236702	1		SPACER
23	GM071012	1		BEARING
24	GM060008	1		SNAP RING
25	GM236104	1		SHAFT CLAMP
26	GM011601	1	S	SCREW
27	GM236105	1		SHAFT CLAMP
28	GM011308	1		SCREW
29	GM236503	1	S	ROCKER ARM R.H.

1940
2381 Snow Thrower Attachment

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1 - SNOW THROWER ATTACHMENT

2 - TUBE ASSY

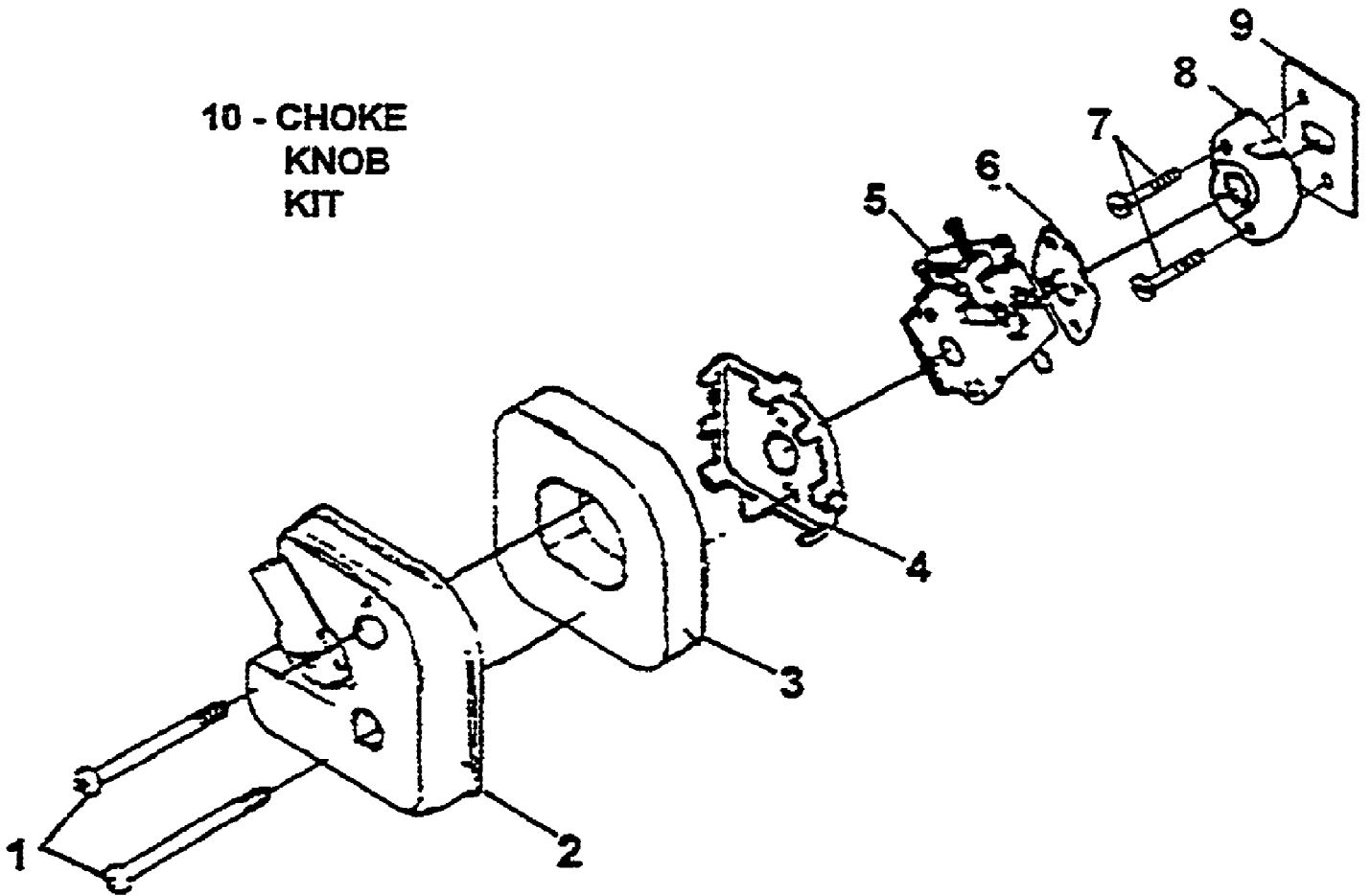


1940
2381 Snow Thrower Attachment

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Ref #	Part Number	Qty	S/P/F	Description
1		1		Use UT26009 Includes Ref#s 2-33
2	GM280316	1	/P	TUBE ASSY
3	GM237803	1	S	FLEX CABLE
4	GM235213	1		COVER B
5	GM239518	1		DECAL
6	GM012464	1		SCREW
7	GM010021	1		SCREW
8	GM012464	1		SCREW
9	GM236910	1		PLATE OBSOLETE
10	GM235503	1		SCRAPER BAR
11	GM237002	1		HOUSING
12	GM062204	1		SNAP RING
13	GM237607	1		COLLAR
14	GM071008	1		BEARING
15	GM070006	1	S	BEARING
16	GM236304	1		PINION GEAR
17	GM235210	1		ROTOR R.H.
18	GM012463	1		SCREW
19	GM235212	1		COVER A
20	GM230338	1		GEAR CASE ASSY
21	GM012462	1		SCREW
22	GM235211	1		ROTOR L.H.
23	GM237401	1		GASKET
24	GM080009	1		SEAL
25	GM060005	1		RING
26	GM070011	1		BEARING
27	GM237608	1		COLLAR
28	GM236303	1		SHAFT & GEAR
29	GM070011	1		BEARING
30	GM080009	1		SEAL
31	GM010024	1		SCREW
32	GM030087	1		BOLT
33	GM062205	1		SNAP RING

**10 - CHOKE
KNOB
KIT**



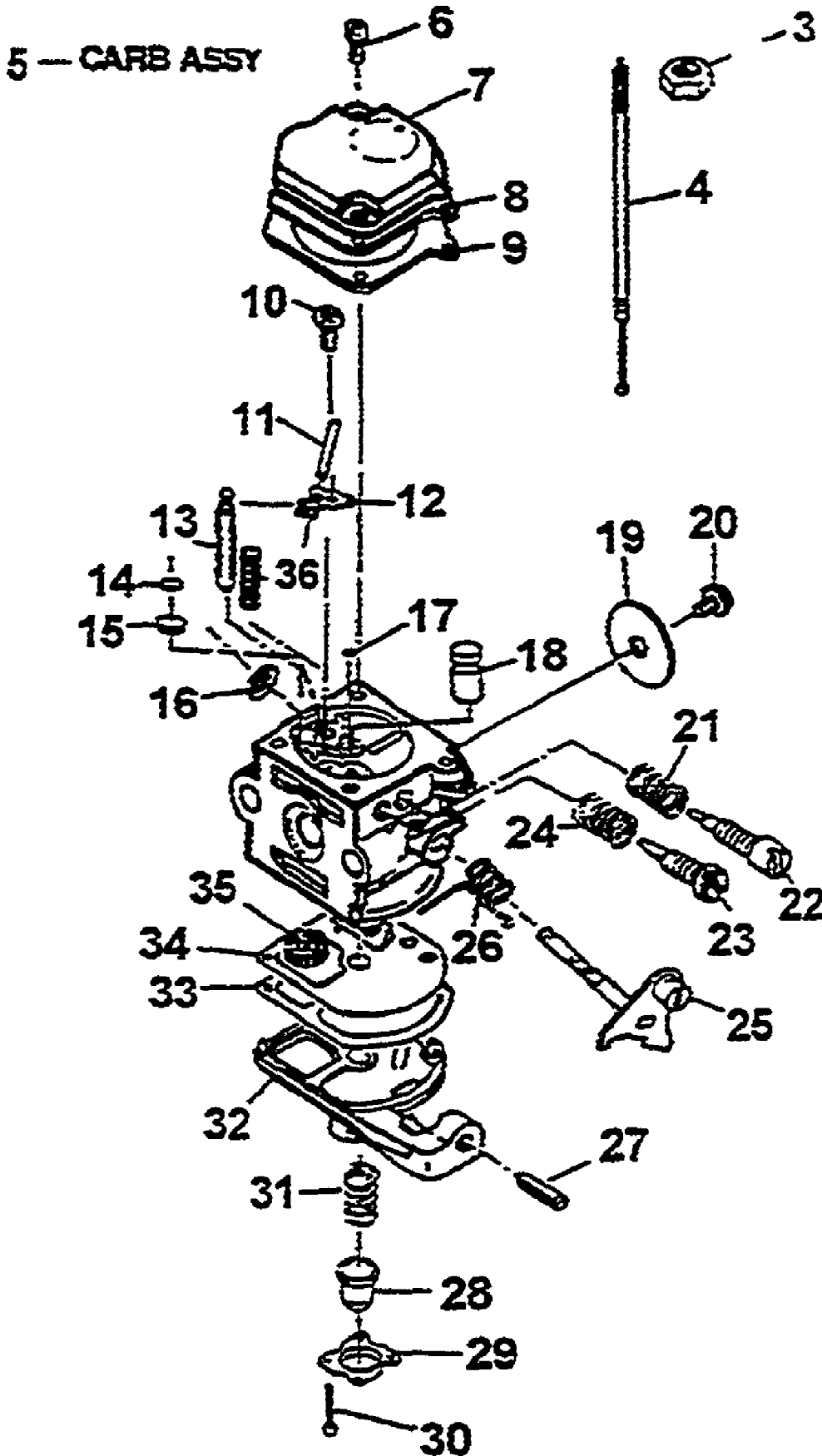
1940

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Air Filter and Insulator

Ref #	Part Number	Qty	S/P/F	Description
1	GM010176	1		SCREW, CHOKE COVER (25cc)
1	GM010120	1		SCREW, CHOKE COVER (21cc)
2	GM195201	1		COVER ASSY, AIR/CHOKE
3	GM195901	1		AIR FILTER
4	GM195202	1		AIR BOX
5	GM190205	1	/P	CARBURETOR (25cc)
6	GM197401	1		GASKET CARB/INS.
7	GM010175	1		SCREW (25cc ONLY)
8	GM195213	1		INSULATOR (25cc)
8	GM195205	1		INSULATOR (21cc)
9	GM197406	1		GASKET, INS./CYL. (25cc)
9	GM197402	1		GASKET, INS./CYL. (21cc)
10	GM190633	1		CHOKE KNOB KIT

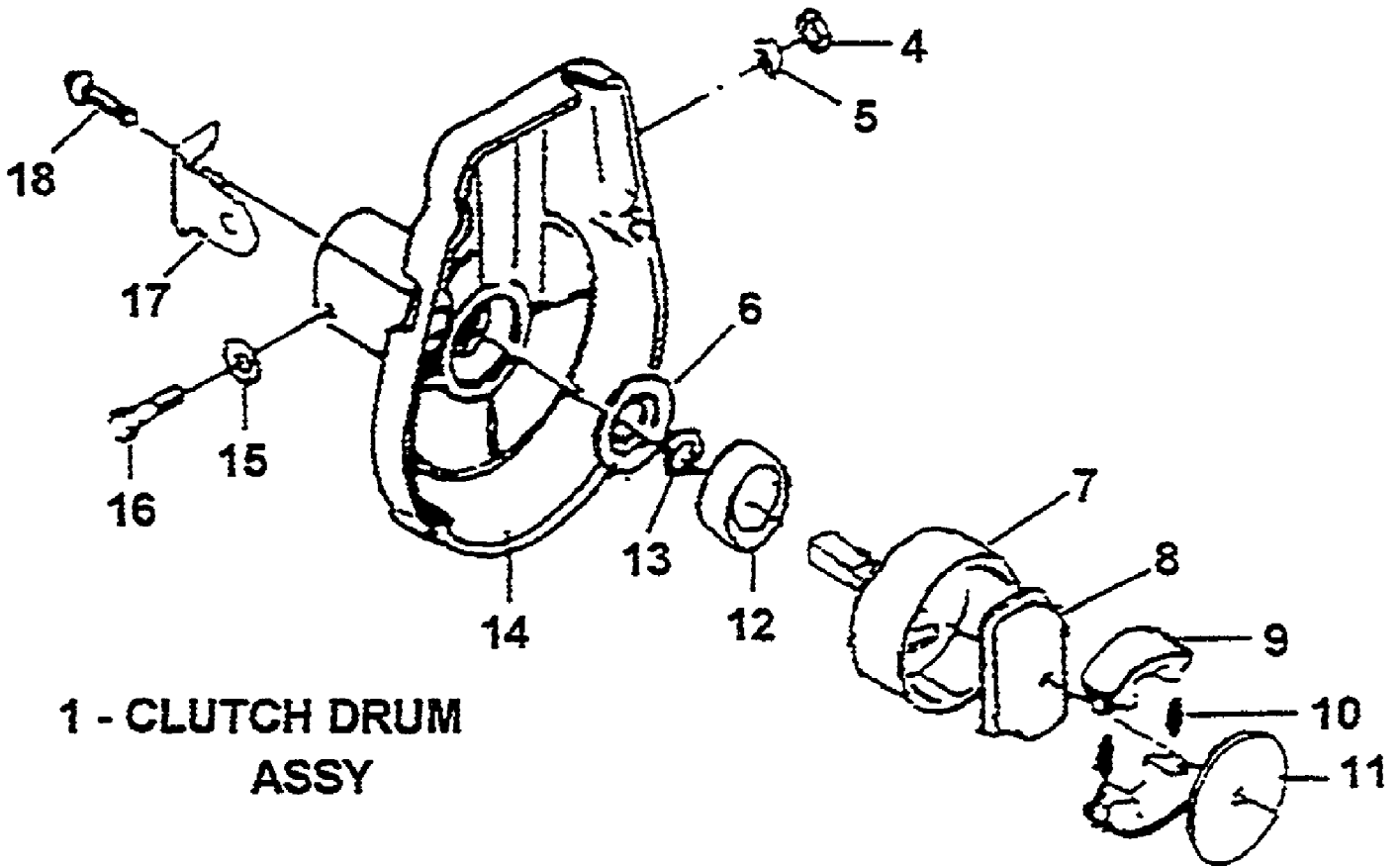
1 — CARB. KIT MAJOR REPAIR
2 — CARB. KIT MINOR REPAIR



1940
Carburetor

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Ref #	Part Number	Qty	S/P/F	Description
1	GM190637	1		CARB KIT (WALBRO)
1	GM190601	1		CARB KIT (ZAMA)
2	GM190638	1		DIAPHRAGM KIT (WALBRO)
2	GM190602	1		DIAPHRAGM KIT (ZAMA)
3	GM050014	2		NUT
4	GM197101	1		THROTTLE CABLE
5	GM190205	1	/P	CARB ASSY. (WALBRO ONLY)
6	GM167212	1		SCREW (WALBRO)
6	GM010131	1		SCREW (ZAMA)
7	GM170139	1		CAP-MAIN (WALBRO)
7	GM197201	1		CAP-MAIN (ZAMA)
8	GM170121	1	/P	DIAPHRAGM (WALBRO)
8	GM197202	1		DIAPHRAGM (ZAMA)
9	GM197231	1		GASKET OBSOLETE (WALBRO)
9	GM197203	1		GASKET (ZAMA)
10	GM010132	1		SCREW
11	GM197206	1		PIN
12	GM197205	1		ARM, NEEDLE
13	GM190061	1		NEEDLE (WALBRO)
13	GM197208	1		NEEDLE (ZAMA)
14	GM197106	1		RETAINER
15	GM197107	1		CHECK VALVE
16	GM197215	1		E-RING
17	GM197209	1		WELCH PLUG
18	GM197108	1		NOZZLE ASSY
19	GM197218	1		THROTTLE VALVE
20	GM010133	1		SCREW
21	GM197210	1		SPRING
22	GM197212	1		NEEDLE, LOW SPEED
23	GM197211	1		NEEDLE, HIGH SPEED
24	GM197210	1		SPRING
25	GM197214	1		THROTTLE SHAFT
26	GM197213	1		SPRING
27	GM197227	1		SCREW, IDLE (WALBRO)
27	GM010135	1		SCREW, IDLE (ZAMA)
28	GM197225	1		PRIMER BULB (WALBRO)
28	GM197103	1	S	PRIMER BULB (ZAMA)
29	GM197224	1		COVER, PUMP (WALBRO)
29	GM197102	1		COVER, PUMP (ZAMA)
30	GM011429	1		SCREW
30	GM197104	1	/P	SCREW
31	GM197105	1		SPRING (ZAMA ONLY)
32	GM197226	1		COVER FUEL PUMP (WALBRO)
32	GM197222	1		COVER FUEL PUMP (ZAMA)
33	GM197228	1		GASKET PUMP OBSOLETE (WALBRO)
33	GM197221	1		GASKET, PUMP (ZAMA)
34	GM197229	1		DIAPH. PUMP OBSOLETE (WALBRO)
34	GM197220	1		DIAPH. PUMP (ZAMA)
35	GM467220	1		STRAINER (WALBRO)
35	GM197219	1		STRAINER (ZAMA)
36	GM197230	1		SPRING OBSOLETE (WALBRO)
36	GM197207	1		SPRING (ZAMA)



**1 - CLUTCH DRUM
ASSY**

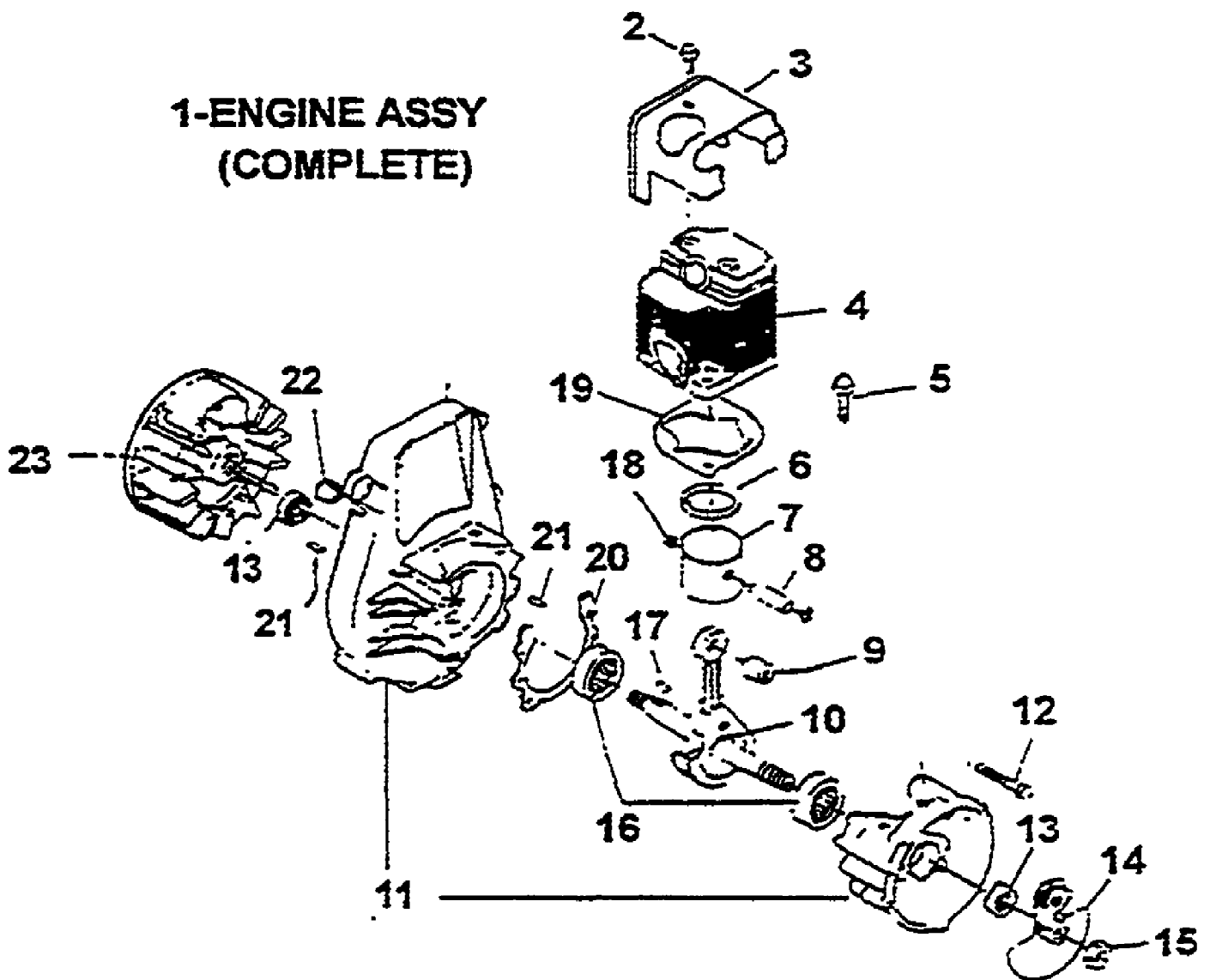
2 - FAN HSG ASSY

3 - CLUTCH ASSY

1940
Clutch

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Ref #	Part Number	Qty	S/P/F	Description
1	GM190305	1		CLUTCH DRUM ASSY
2	GM190304	1		FAN HOUSING ASSY
3	GM190306	1	/P	CLUTCH ASSY
4	GM050060	1		NUT
5	GM040115	1		WASHER
6	GM196702	1		THRUST WASHER
7	GM197608	1		DRUM, CLUTCH
8	GM197606	1		ROTOR, CLUTCH
9	GM197607	1	S	SHOE, CLUTCH
10	GM197901	1		SPRING, CLUTCH
11	GM196102	1		PLATE, WASHER
12	GM070033	1		BEARING
13	GM061103	1		RETAINING RING OBSOLETE
14	GM195207	1		HOUSING, FAN
15	GM040115	1		WASHER
16	GM010125	1		SCREW
17	GM193604	1		TERMINAL
18	GM010126	1		SCREW

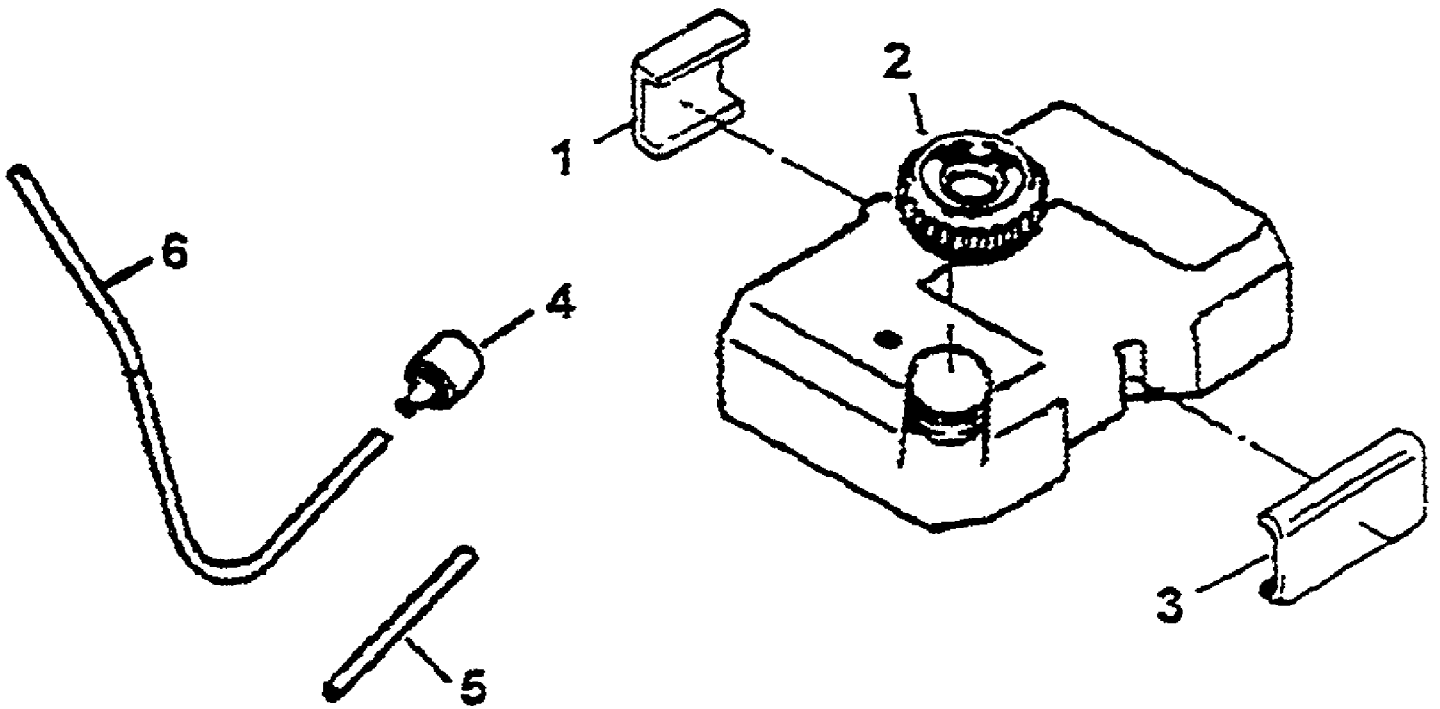


1940
Engine Internal

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Ref #	Part Number	Qty	S/P/F	Description
1	GM190600	1		ENGINE ASSY (25cc)
2	GM010128	1		SCREW
3	GM196704	1		COVER, CYLINDER
4	GM196715	1		CYLINDER (25cc)
4	GM196705	1		CYLINDER (21 cc)
5	GM010129	1		SCREW
6	GM062011	1		RING, PISTON (25cc)
6	GM062007	1		RING, PISTON (21cc)
7	GM196716	1		PISTON (25cc)
7	GM196707	1		PISTON (21cc)
8	GM197610	1		WRIST PIN (25cc)
8	GM197604	1		WRIST PIN (21cc)
9	GM071411	1		BEARING
10	GM196718	1		CRANKSHAFT ASSY (25cc)
10	GM196708	1		CRANKSHAFT ASSY (21cc)
11	GM196706	1		CRANKCASE ASSY
12	GM010130	1		SCREW
13	GM082003	1		SEAL
14	GM197609	1		RATCHET ASSY (25cc)
14	GM197602	1		RATCHET ASSY (21 cc)
15	GM050062	1		NUT
16	GM071412	1		BEARING
17	GM197605	1		KEY, FLYWHEEL
18	GM062006	1		SNAP RING
19	GM197404	1		GASKET, CYLINDER
20	GM197405	1		GASKET, CRANKCASE
21	GM197603	1		PIN
22	GM195502	1		GROMMET
23	GM196712	1		FLYWHEEL

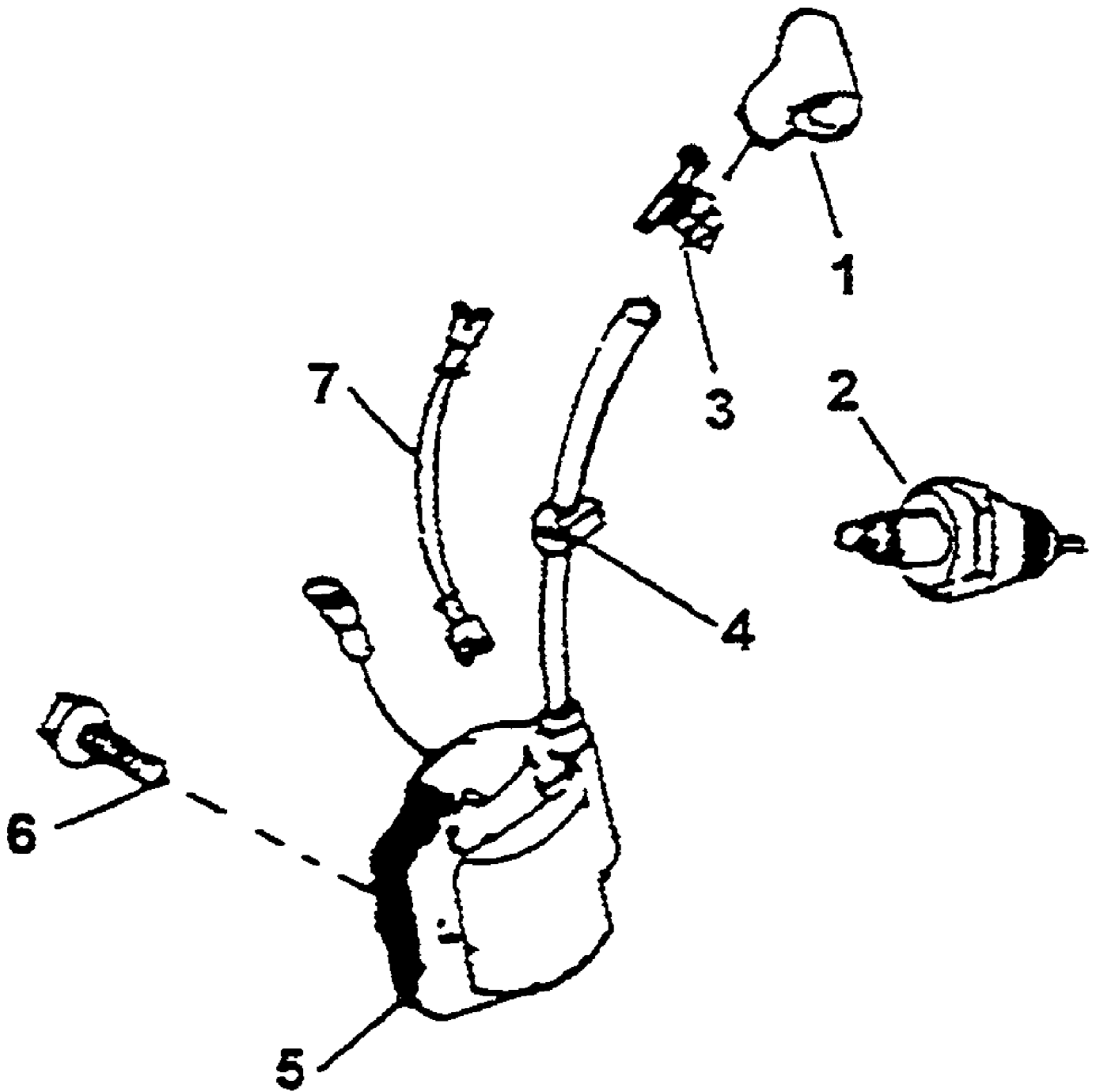
7 - FUEL TANK & HOSE ASSY



1940
Fuel Tank

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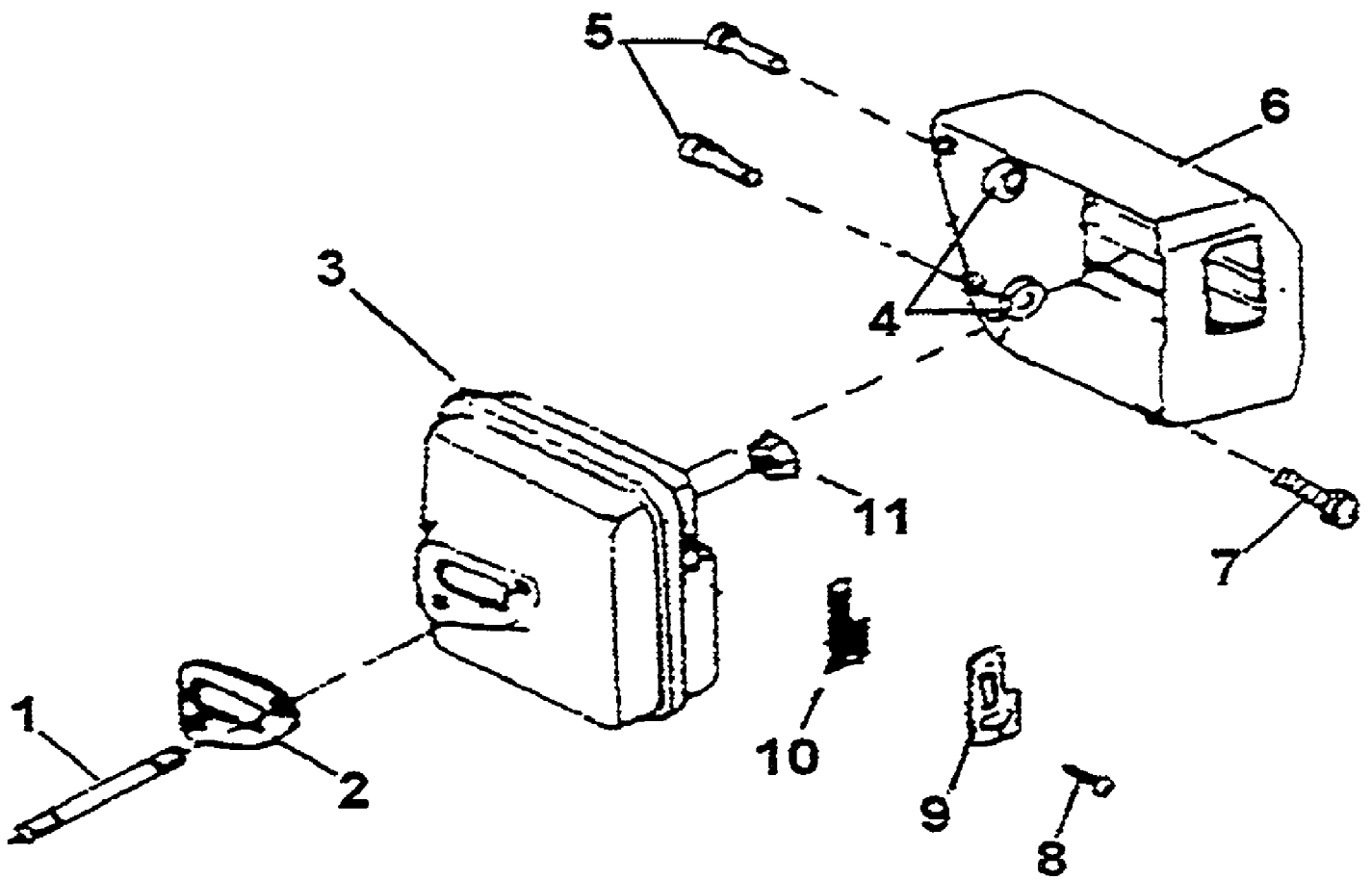
Ref #	Part Number	Qty	S/P/F	Description
1	GM195504	1		CUSHION
2	GM195206	1		FUEL CAP
3	GM195505	1		CUSHION
4	GM195507	1		FILTER, FUEL
5	GM195401	1		HOSE, FUEL
6	GM195402	1		HOSE, FUEL
7	GM190302	1		FUEL TANK ASSY



1940
Ignition

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Ref #	Part Number	Qty	S/P/F	Description
1	GM194002	1		BOOT
2	GM193901	1		SPARK PLUG
3	GM194003	1		CONNECTOR OBSOLETE
4	GM195508	1		GROMMET
5	GM194004	1		COIL, IGNITION
6	GM010126	1		SCREW
7	GM193602	1		WIRE, GROUND

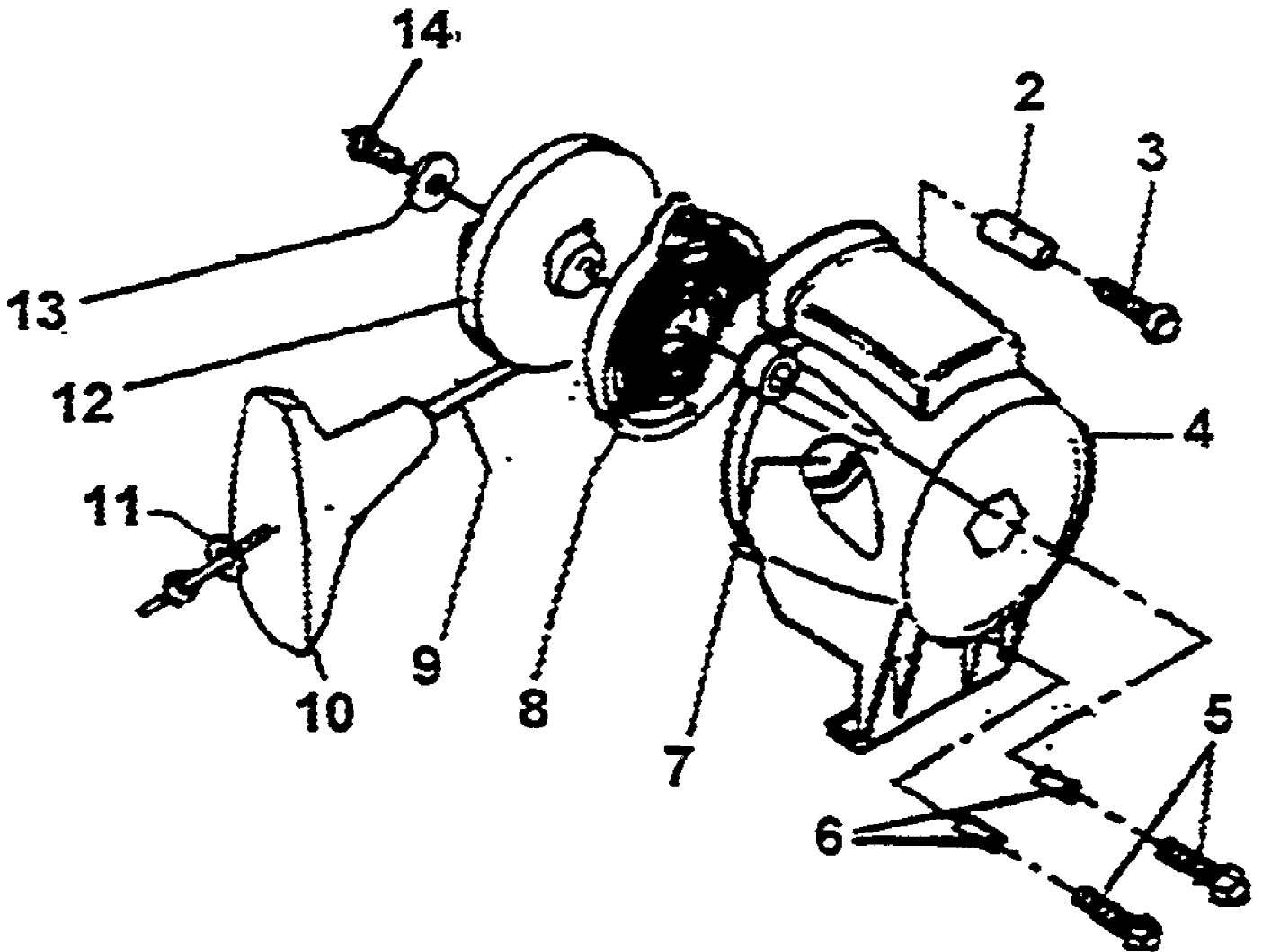


1940
Muffler

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Ref #	Part Number	Qty	S/P/F	Description
1	GM020004	1		STUD
2	GM197403	1		GASKET, MUFFLER
3	GM196701	1		MUFFLER ASSY
4	GM197601	1		SPACER
5	GM010121	1		SCREW
6	GM195203	1		SHIELD
7	GM010122	1		SCREW
8	GM011424	1		SCREW
9	GM195204	1		COVER SPARK ARRESTOR
10	GM197501	1		SCREEN, SPARK ARRESTOR
11	GM050059	1		NUT

1 - STARTER ASSY



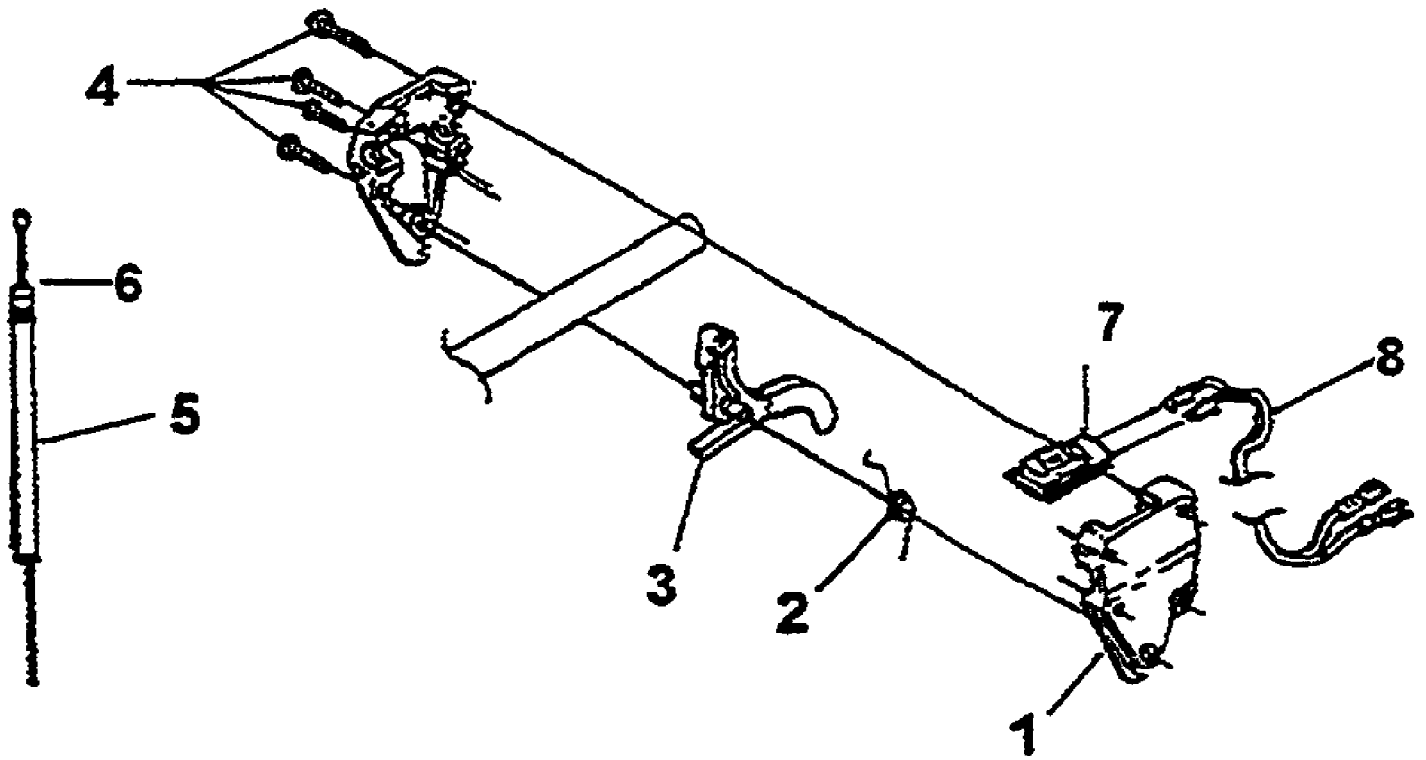
1940
Starter

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Ref #	Part Number	Qty	S/P/F	Description
1	GM190307	1		STARTER ASSY
2	GM196710	1		SPACER
3	GM010122	1		SCREW
4	GM197301	1		HOUSING, STARTER
5	GM010123	1		SCREW
6	GM196711	1		SPACER
7	GM197305	1		GUIDE, ROPE
8	GM197304	1		SPRING
9	GM197303	1		ROPE
10	GM195506	1		HANDLE
11	GM040114	1		WASHER
12	GM197302	1		ROPE & DRUM ASSY
13	GM040113	1		WASHER
14	GM011425	1		SCREW

1940
Throttle

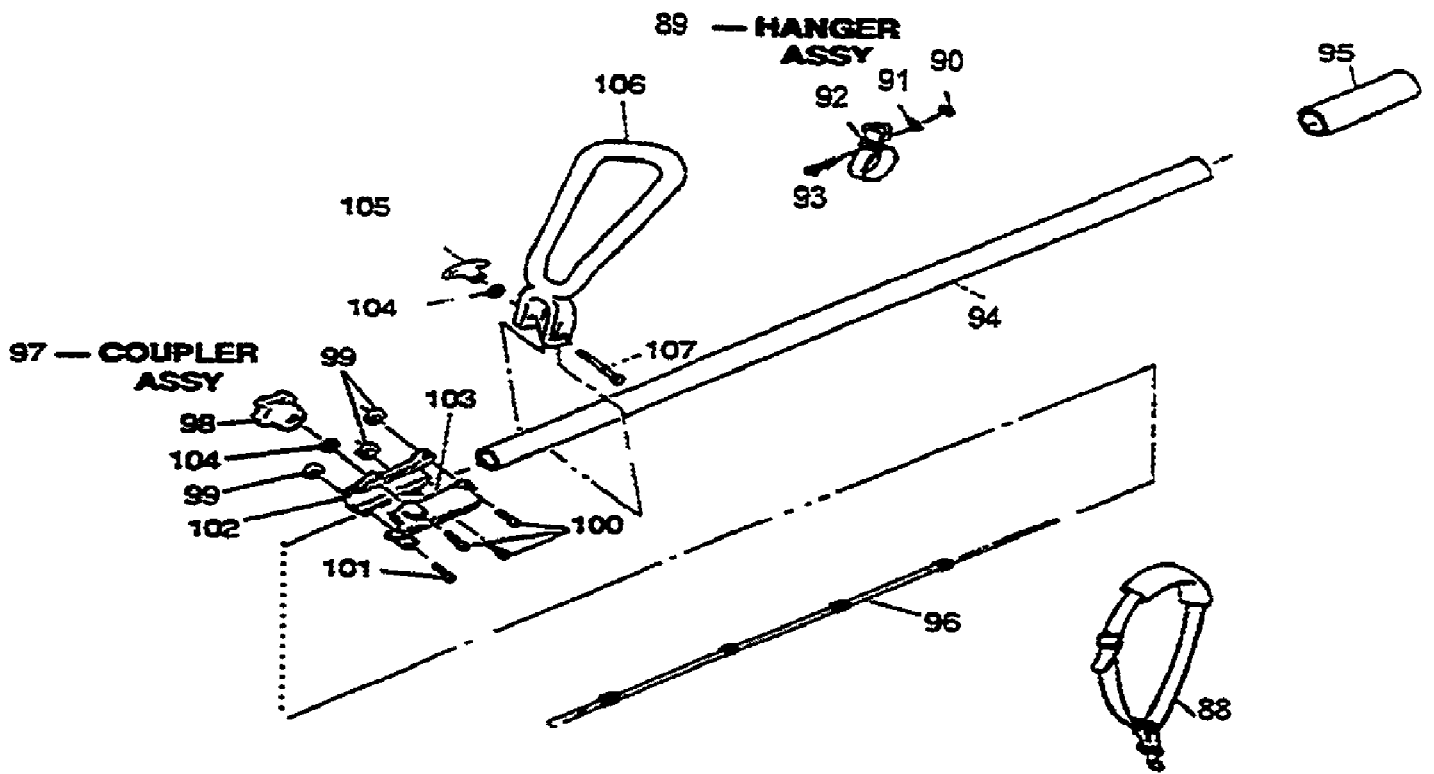
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Throttle

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Ref #	Part Number	Qty	S/P/F	Description
1	GM280340	1	S	THROTTLE ASSY
2	GM167101	1	S	SPRING, THROTTLE
3	GM235214	1	S	LEVER, THROTTLE
4	GM201044	1	S	SCREW
5	GM197101	1		THROTTLE CABLE
6	GM050014	2		NUT
7	GM190326	1	S	SWITCH ASSY
8	GM193605	1	S	WIRE HARNESS



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Upper Tube and Handle

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Ref #	Part Number	Qty	S/P/F	Description
88	GM257601	1		HARNESS
89	GM250312	1	/P	HANGER ASSY
90	GM050003	1		NUT
91	GM041101	1	/P	WASHER
92		1		HANGER
93	GM010002	1	/P	SCREW
94	GM190621	1		TUBE ASSY
95	GM300038	1	/P	GRIP
96	GM190321	1	S	LINER & SHAFT ASSY
97	GM280312	1	S	COUPLER ASSY
98	GM285204	1	S	KNOB
99	GM051016	1		NUT
100	GM011426	1	S	BOLT
101	GM030017	1	/P	BOLT
102	GM236112	1	S	COUPLER R.H.
103	GM236111	1	S	COUPLER L.H.
104	GM040016	1		WASHER
105	GM285204	1	S	KNOB
106	GM235209	1	S	ASSIST HANDLE
107	GM257606	1	S	BOLT