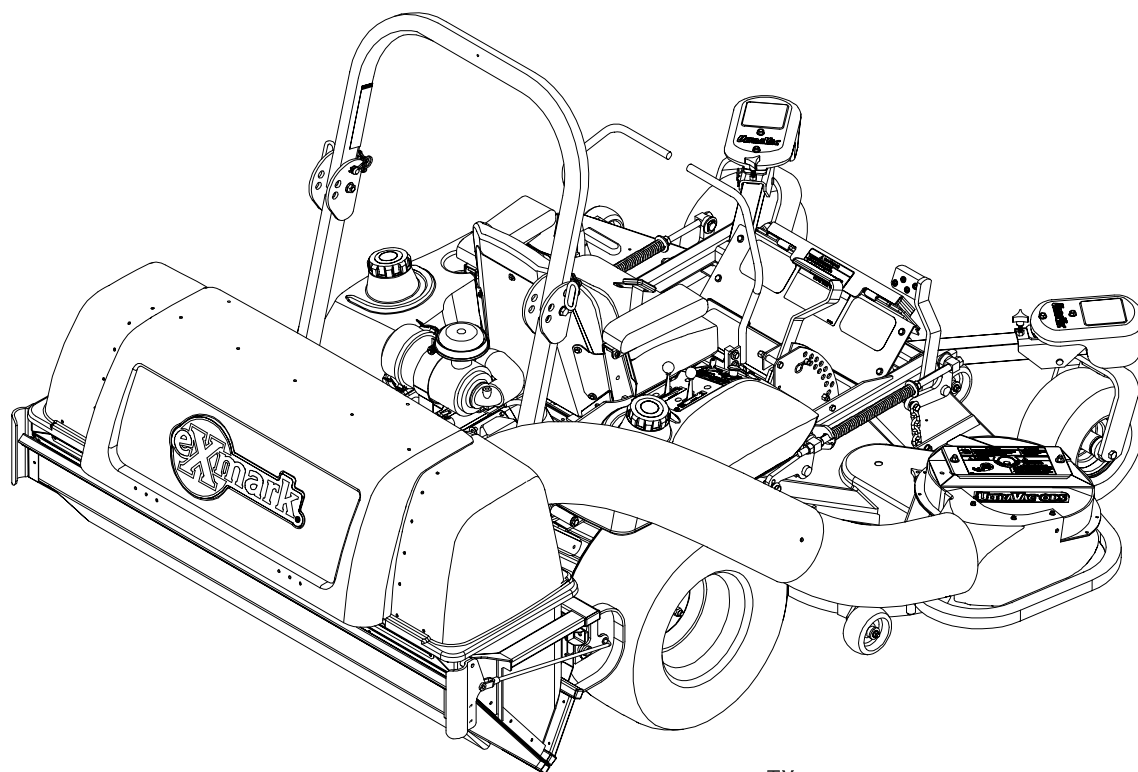


For Serial Nos.
670,000 & Higher



PARTS MANUAL

ULTRA VACTM QDS

LAZER Z[®], LAZER Z XP[®] AND LAZER Z XS[®] MODELS

CONGRATULATIONS on the purchase of your new Exmark equipment. This product has been carefully designed and manufactured to give you a maximum amount of dependability and years of trouble-free operation. If additional information is needed, or should you require trained mechanic service, contact your authorized Exmark equipment dealer or distributor. If you need to order replacement parts from your dealer, always give the model number and serial number of your equipment as well as the part number, description and quantity of the part needed.

The Serial No. plate is located on the front mount of the hopper assembly. For ease of ordering and reference, we suggest that you record the information requested in the following identification table.

Place Model No. and Serial No. Label Here
(Included in Literature Pack)
or Fill in Below

Model No. _____

Serial No. _____

Date Purchased _____

Part No. 109-4251 Rev. A

EXMARK PARTS PLUS® PROGRAM

EFFECTIVE DATE: September 1, 1995

Program

If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE* Guaranteed!!

How the Program Works

1. If dealer does not have part in stock for a "down" unit at the time of request by customer, the dealer contacts his distributor by 1:00 p.m., local time, and requests Exmark Parts Plus® shipment of six (6) line items or less.
2. Distributor ships part(s) to dealer or customer, as requested by dealer, same day, overnight UPS. Distributor bills dealer for part and freight charges where applicable.
3. If distributor does not have the part(s) in stock to satisfy Exmark Parts Plus® order, he contacts Exmark by 3:00 p.m., central time, with an Exmark Parts Plus® order of six (6) line items or less.
4. If order is received by 3:00 p.m. central time, Exmark ships part(s) direct to dealer or customer, as requested by distributor, same day, overnight UPS. Exmark bills the distributor for parts and shipping charges, where applicable.
5. The customer pays for the part and freight if it is shipped under the Exmark Parts Plus® and if it arrives in accordance to the program.
6. Who pays for the part and freight if it fails to arrive overnight in accordance to the program?
 - A. Under any circumstance the customer does not pay.
 - B. If the part does not arrive overnight due to:
 1. The dealer not submitting the Exmark Parts Plus® order to his Exmark distributor by 1:00 p.m., the dealer pays for the part and freight.
 2. The Distributor being unable to ship the part the same day or not submitting the Exmark Parts Plus® order to Exmark by 3:00 p.m., central time, the Distributor pays for the part and freight.
 3. Exmark being unable to ship the part and the Exmark parts order is received by 3:00 p.m., central time, Exmark pays for the part and freight.
 4. If the part does not arrive overnight due to the shipper (UPS), the shipper pays for the freight and Exmark pays for the part.



The following restrictions apply -- The Exmark Parts Plus® Program is available only through participating Exmark Dealers and applies only to orders submitted on this program Monday through Thursday. Parts Plus service is available only in the contiguous 48 United States. UPS has initiated a Saturday delivery program to many areas of the continental United States and can be requested for an overnight shipment on Friday to be delivered Saturday. The next day air charge, plus the Saturday delivery fee will be the responsibility of the purchaser. Exmark Mfg. will assume no responsibility for Saturday delivery shipments. To qualify, all Exmark Parts Plus® orders must be received by Exmark by 3:00 p.m., central time. Orders must be six (6) line items or less. Exclusions from the Exmark Parts Plus® Program are: Any wholegood or accessory in its entirety, engines and engine replacement parts, 5-speed Peerless transmissions and 5-speed transaxles, hydraulic or hydrostatic wheel motors, cutter decks and engine decks or any item exceeding United Parcel Service size and weight restrictions.

Due to UPS restrictions, aerosol spray paint is considered a hazardous material and cannot be shipped via UPS next day or Second Day Air.

Exmark Manufacturing stocks a limited supply of parts for transaxles, pumps and wheel motors. These parts can be ordered for Next Day Air shipment but will not be guaranteed per the Parts Plus Program.



**READ OPERATOR'S MANUAL BEFORE
OPERATING OR SERVICING EXMARK EQUIPMENT**

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Decals	10
Hitch and Handle Assembly	9
Hopper Assembly	5-6
Weight and Belt Drive Components	7-8

BLOWER ASSEMBLY

Item	Part No.	Description	Qty.
1	109-1133-03	Wld, Blower Mount 60" & 72"	1
2	103-0455	Wld, Impeller	1
3+	1-653346	Bearing, SPH. OD	2
4	1-513013	Housing, Flange	4
5+	103-0456	Sheave, Blower	1
6	103-3593	Wld, Upper Housing (103-0457-03) With Decals	1
7	1-653331	Spring, Idler	1
8	3290-357	3/8-16 Whizlock Nut	8
9	114439	Rivet	3
10	323-11	Screw HH 3/8-16 x 2 1/4	4
11	3256-4	Washer, Flat .438 x 1.00 x .083	4
12▲	109-2954	Asm, Blower Chute	1
13	1-353054	Latch, Grass Catcher	1
14	3296-39	Nut, Nyloc 3/8-16	1
15	1-603044	Bushing, Idler Pivot	1
16	103-0458-01	Bumper	1
17	103-0448	Asm, Idler W/Bushings (103-0462-03) Zerk, & Decal	1
18	3230-18	Bolt, Carriage 5/16-18 x 5/8	6
19	1-513208	Washer, Spring Disk	1
20	3219-6	Nut, 5/8-18	1
21	3220-5	Nut, Jam 1/2-20	1
22	1-513435	Washer, Spring Disk	1
23	103-0460	Spacer	1
24	32128-20	Nut, Whizlock 5/16-18	6
25	321-4	Screw, HH 1/4-20 x 3/4	2
26	321-3	Screw, HH 1/4-20 x 5/8	10
27	32128-33	Nut, Whizlock 1/4-20	17
28	1-303334	Washer, Spring Disk 5/16	1
29	3229-11	Bolt, Carriage 1/4-20 x 5/8	3
30	103-0126	Bushing, Locator	1
31	3257-32	Key, Woodruff #61 5/8 x 3/16	1
32	103-3583	Cover, Bearing (103-3584-03) With Decal	1

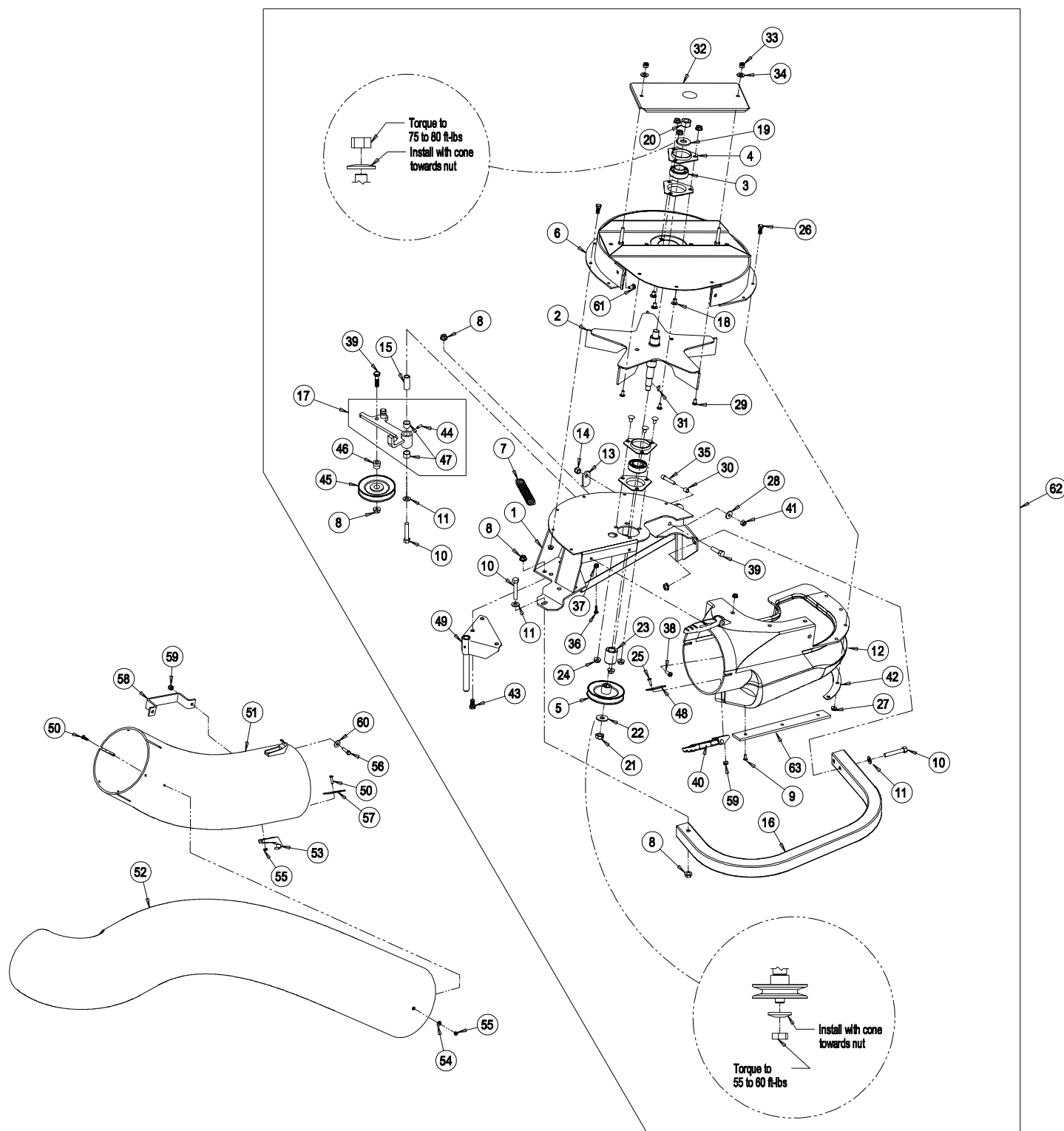
Item	Part No.	Description	Qty.
33	3296-47	Nut, Nyloc 5/16-18 (thin)	2
34	3256-3	Washer, Flat 5/16 x 7/8 OD	2
35	3274-18	Screw, Socket HD 5/16-18 x 1 1/4	1
36	1-803075	Screw, CRTH #10-24 x 3/4	3
37	3290-148	Nut, Whizlock #10-24	3
38	1-803076	Screw, CRTH 1/4-20 x 3/4	2
39	323-8	Screw HH 3/8-16 x 1 1/2	2
40	103-2898	Latch, Rubber	2
41	3217-6	Nut 5/16-18	1
42	103-0461-03	Plate, Blower Backing	1
43	323-4	Screw HH 3/8-16 x 3/4	3
44	302-19	Zerk, 1/8-28 Straight	1
45	103-0483	Idler	1
46	1-653367	Hub, Spacer	1
47	1-653600	Bearing	2
48	103-3093	Plate, Backing	2
49	103-0445-03	Wld, Mount Pin	1
50	32105-13	Screw, HWH #10-24 x 3/4	10
51	109-1974	Tube, Lower	1
52	109-1967	Tube, Upper 60"	1
	109-1968	Tube, Upper 66" & 72"	1
53	103-2897	Latch, Catch	2
54	3256-61	Washer, Flat .216 x .75 x .05	6
55	3296-2	Nut, Nyloc #10-24	10
56	321-6	Screw, HH 1/4-20 x 1	2
57	103-3079	Plate, Backing	2
58	1-353005-03	Handle	1
59	3296-42	Nut, Nyloc 1/4-20	4
60	3256-55	Washer, Flat .26 x 1.25	2
61	3229-1	Bolt, Carriage 1/4-20 x 3/4	2
62	109-1986	Asm, Blower (Includes Items 1-49, 61 & Decals)	1
63	103-4751-03	Plate, Reinforcement	1

Exmark black touch up spray paint – gloss black

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140)

- ✚ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade antisieze) on bore of sheave and bearings.
Kit 103-0583 is available to add or repair the welded-on accessory mounting tube on all 44"-72" decks.
- ▲ Includes items 9 and 63.

BLOWER ASSEMBLY



HOPPER ASSEMBLY

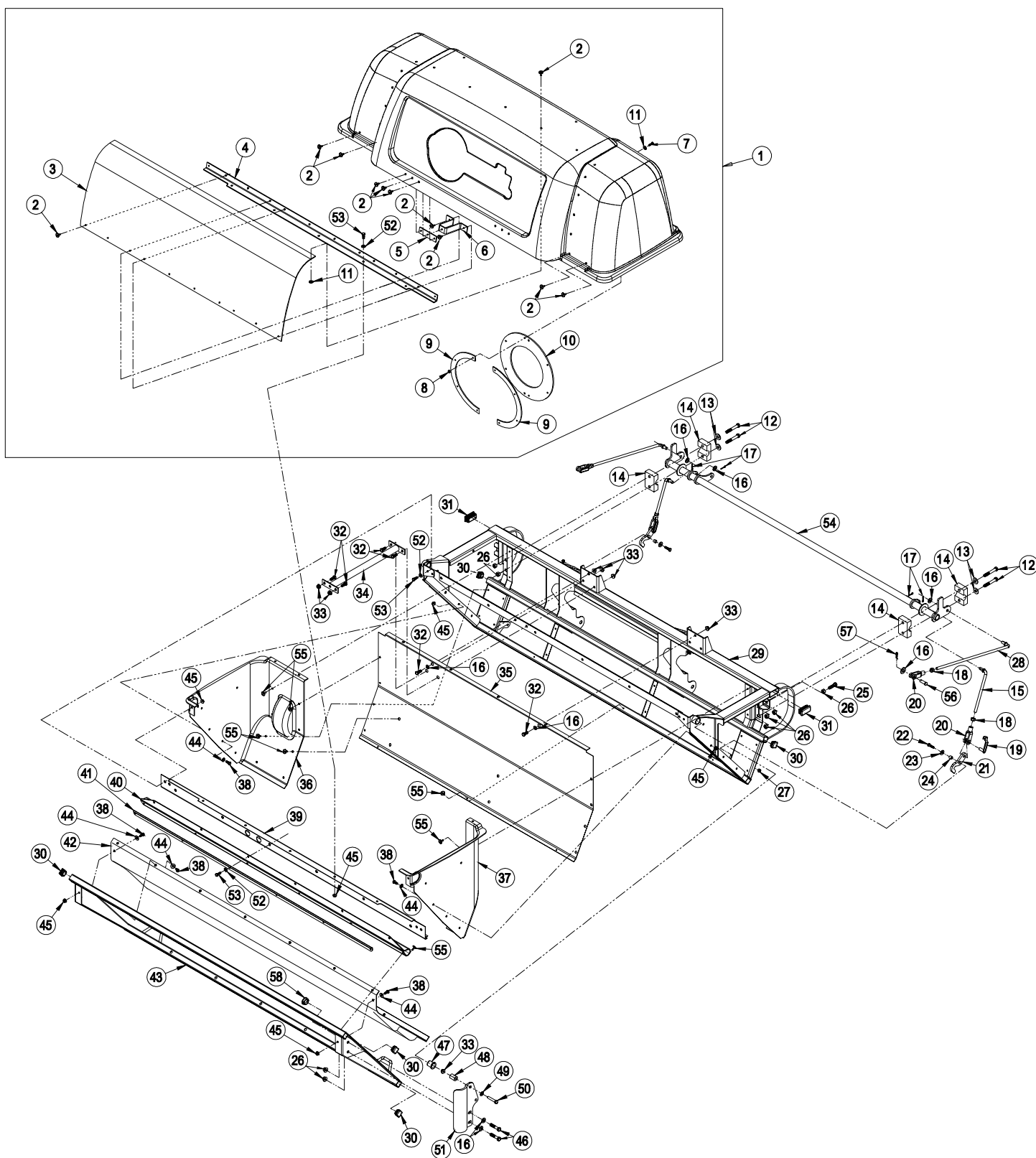
Item	Part No.	Description	Qty.
1+	103-2736	Asm, Hood Dump	1
2	114439	Rivet, Pop 3/16 x 1/2	33
3	103-0440	Screen, Bagger	1
4	103-2662-03	Support, Screen	1
5	103-0376	Plate, Latch Reinforce	2
6	103-0379	Bracket, Mount	2
7	3250-27	Screw, #10-24 x 3/4 CRTH.....	8
8	3296-2	Nut, Nyloc #10-24.....	8
9	103-0378	Clamp, Seal.....	2
10	103-0439	Seal, Tube.....	1
11	3256-61	Washer, Flat .216 x .750.....	23
12	323-12	Screw, HH 3/8-16 x 2 1/2.....	4
13	3256-4	Washer, Flat 7/16 x 2	4
14	103-2409	Bearing, Block Half.....	4
15	103-2413	Linkage, Handle	2
16	3256-24	Washer, Flat .406 x .813.....	12
17	3272-10	Pin, Cotter 1/8 x 3/4.....	4
18	3219-3	Nut, HH 3/8-24	4
19	103-2399	Pin, Spring Clevis 3/8	2
20	1-633131	Yoke, Brake Linkage	4
21	103-3191-03	Latch	2
22	321-6	Screw, HH 1/4-20 x 1	2
23	3256-55	Washer, Flat 1/4	2
24	1-633545	Spacer, Gomet	2
25	323-53	Bolt, Tap 3/8-16 x 1 3/4	2
26	3290-357	Nut, HHF 3/8-16	12
27	3296-42	Nut, Nyloc 1/4-20.....	2
28	103-2365	Link, Hinge	2
29	103-4742-03	Wld, Upright	1
30	103-3202	Cap, Tube 1 x 1.....	6

Item	Part No.	Description	Qty.
31	103-3201	Cap, Tube 1 x 2.....	2
32	322-3	Screw, HH 5/16-18 x 3/4	6
33	32128-20	Nut, Whizlock 5/16-18	8
34	103-2414-03	Wld, Rear Crossmember	1
35	103-2404-03	Sheet, Wall.....	1
36	103-7826	Panel, Bagger LH.....	1
37	103-7827	Panel, Bagger RH	1
38	321-3	Screw, HH 1/4-20 x 5/8	32
39	103-2710	Asm, Rear Crossmember	1
40	103-2360	Seal, Door Hinge.....	1
41	103-3010-03	Strap, Hold Down	1
42	103-2383	Asm, Bag & Bottom Panel.....	1
43	103-2737	Asm, Door Frame.....	1
44	3256-2	Washer, Flat .312 x .750	32
45	32128-33	Nut, Whizlock 1/4-20	36
46	323-6	Screw, HH 3/8-16 x 1	4
47	103-2377	Bushing.....	2
48	103-2361	Pin, Hinge Pivot.....	2
49	3256-23	Washer, Flat .344 x .688	2
50	322-9	Screw, HH 5/16-18 x 1 3/4	2
51	103-3332-03	Arm, Hinge LH.....	1
	103-3331-03	Arm, Hinge RH (Not Shown)	1
52	3256-24	Washer, Flat .281 x .625	22
53	321-4	Screw, HH 1/4-20 x 3/4	22
54	103-2412-03	Wld, Intermediate Link.....	1
55	114439	Rivet, Pop 3/16 x 1/2	23
56	1-808285	Pin, Clevis.....	2
57	1-806003	Pin, Hair	2
58	103-8018	Dome, Plug	2

Exmark black touch up spray paint – gloss black

+ Includes items 2 through 11 and large Exmark decal.

HOPPER ASSEMBLY



WEIGHT AND BELT DRIVE COMPONENTS

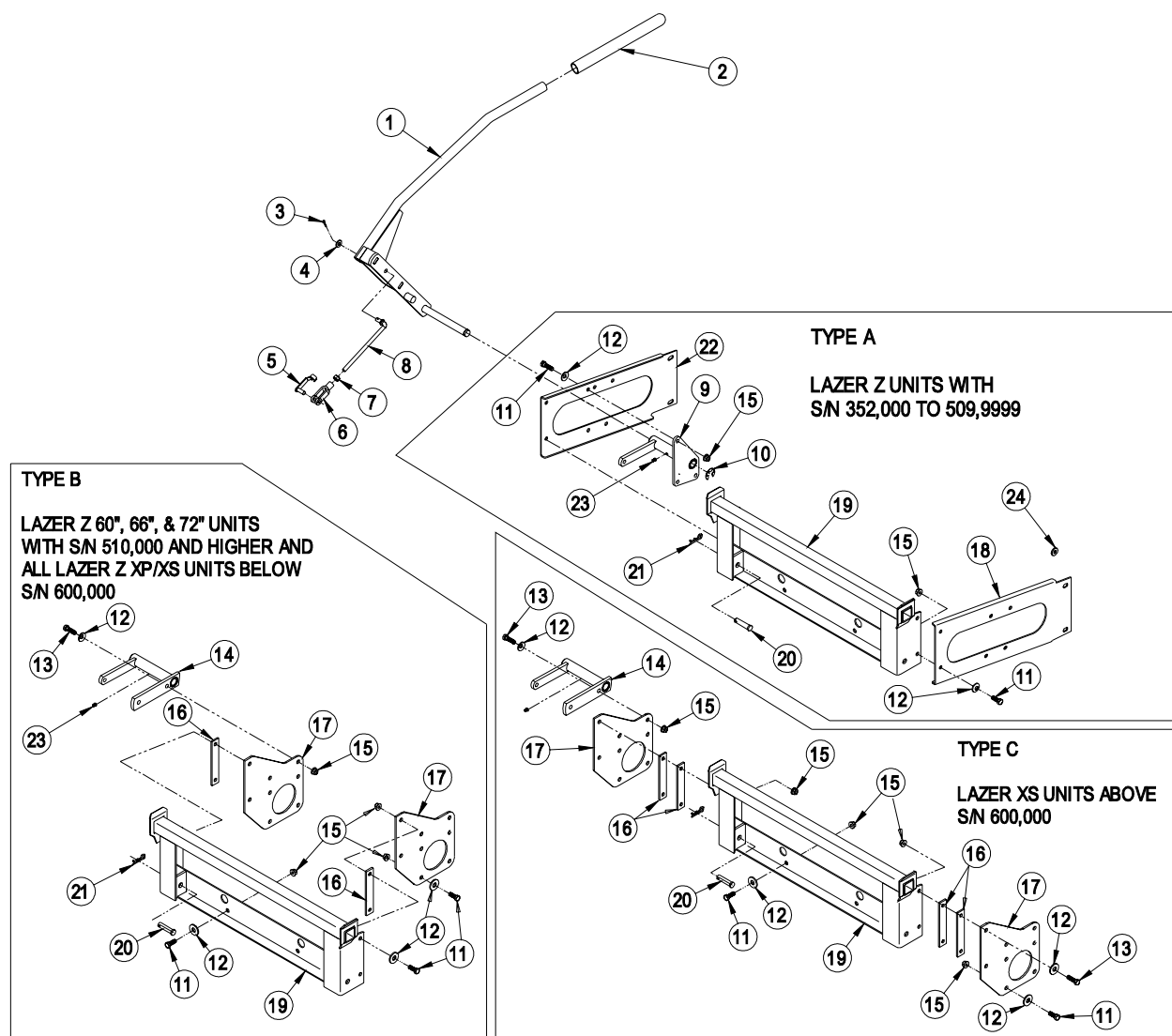
Ref No.	Part No.	Description	LAZER below SN 600,000 and all AS		LAZER above SN 600,000			LAZER XP		LAZER XS below SN 600,000		LAZER XS above SN 600,000		
			60"	72"	60"	66"	72"	60"	72"	60"	72"	60"	66"	72"
1	109-3458	Pin, Chute Pivot	1	1	1	1	1	1	1	1	1	1	1	1
2	1-806003	Hairpin, Cotter	1	1	1	1	1	1	1	1	1	1	1	1
3	103-2792	Sheave, Jackshaft LZUV 60	1					1		1				
	103-2796	Sheave, Jackshaft LZUV 72		1					1		1			
	103-2797	Sheave, Jackshaft, LZUV 52												
	109-1164	Sheave, 60 Triton			1							1		
	109-1216	Sheave 66 Triton				1							1	
	109-1231	Sheave 72 Triton					1							1
4	1-653438	Belt, Blower Drive 52												
	103-0866	Belt, Blower Drive 60	1					1		1				
	103-0867	Belt, Blower Drive		1		1			1		1		1	
	109-1242	Belt, Blower Drive 60 Triton			1							1		
	109-1244	Belt, Blower Drive 72 Triton					1							1
5 ●	103-0899	Weight, 70lb w/ 1.5" bracket	1											
	103-0900	Weight, 70lb w/ 2.0" bracket	1		2					2		2		
	103-0901	Weight, 43lb w/ 1.5" bracket												
	103-0902	Weight, 43lb w/ 2.0" bracket		2		2	2	2	2		2		2	2
6	103-2180-01	Wld, Weight Bracket 2.0	1	2	2	2	2	2	2	2	2	2	2	2
	103-2181-01	Wld, Weight Bracket 1.5	1											
7	283-69	Pin, Clevis	2	2	2	2	2	2	2	2	2	2	2	2
8	1-806005	Hairpin, Cotter	2	2	2	2	2	2	2	2	2	2	2	2
9	3290-357	Nut, Whizlock 3/8-16	4	4	4	4	4	4	4	4	4	4	4	4
10	103-2500	Screw, Sq Head 3/8-16 x 2 1/2		4		4	4	4	4		4		4	4
	103-2189	Screw, Sq Head 3/8-16 x 4	4		4					4		4		
11	103-1425-01	Plate, Weight	4	4				4	4	4	4	4**	4**	4**
12	322-9	Screw, HH 5/16 -18 x 1 3/4	4	4				4	4	4	4	4**	4**	4**
13	3256-23	Washer, 5/16 SAE	4	4				4	4	4	4	4**	4**	4**
14	32128-20	Nut, Whizlock 5/16-18	4	4				4	4	4	4	4**	4**	4**
15	103-1028	Stud, Belt Shield	1	1	1	1	1	1	1	1	1	1	1	1
16	1-603610	Washer, Spring Disc 7/16	2		2			2		2		2		
17	1-633545	Spacer, Grommet	1		1			1		1		1		
18	3256-27	Washer, 5/8 SAE			1	1	1					1	1	1
19	103-0734	Belt Cover 52"												
	103-0735	Belt Cover 60"	1					1		1				
	103-0736	Belt Cover 72"		1					1		1			
	109-1171	Belt Cover 60" Triton			1							1		
	109-1172	Belt Cover 66" Triton				1							1	
	109-1173	Belt Cover 72" Triton					1							1
20	103-2187	Knob	2	2	2	2	2	2	2	2	2	2	2	2
21	3256-24	Washer	2	2	2	2	2	2	2	2	2	2	2	2
22	103-2188	Spring	2	2	2	2	2	2	2	2	2	2	2	2
23	103-1279	Plug	1	1	1	1	1	1	1	1	1	1	1	1
24	103-5856-01	Plate, Weight Mounting	2	2				2	2	2	2	2**	2**	2**
25	103-5866	Asm, Weight Plate W/Decals	1	1				1	1	1	1	1**	1**	1**
26	9335124	Hairpin, Cotter	2	2				2	2	2	2	2**	2**	2**
27 ◇	103-5865	Template, Drill	1	1				1	1	1	1	1**	1**	1**
28	109-2977-01	Deflector			1	1	1					1	1	1

● Includes items 6, 9, 10, 19, 20, 21 weight and decal

** Liquid cooled units only

◇ Item not shown. Use to drill holes for floorpan weights

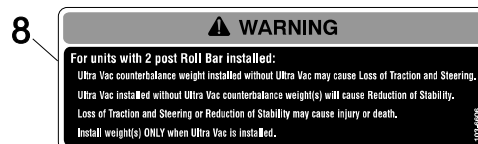
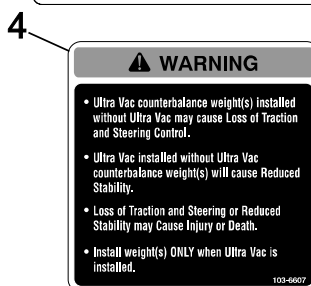
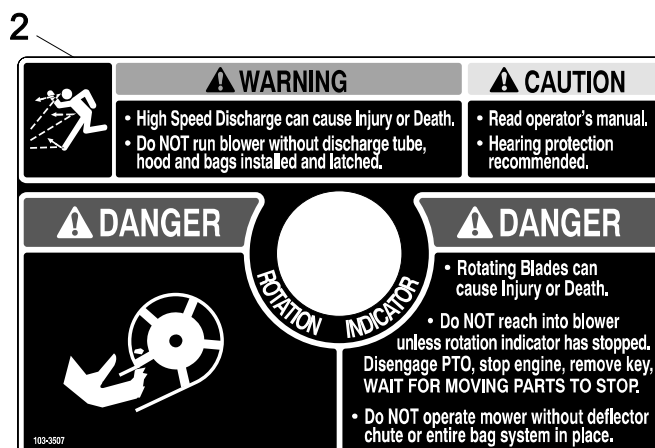
HITCH and HANDLE ASSEMBLY



Item	Part No.	Description	Qty.
1	103-4745	Asm, Handle W/Grip.....	1
2	103-3005	Grip, Handle	1
3	3272-10	Pin, Cotter .125 x .75	1
4	3256-24	Washer, Flat .406 x .813.....	1
5	103-2399	Pin, Spring Clevis 3/8	1
6	1-633131	Yoke, Linkage Brake.....	1
7	3219-3	Nut, HH 3/8-24	1
8	103-2413	Link, Handle	1
9	103-5615-03	Wld, Handle Mount (Type A).....	1
10	32151-48	E-Ring	1
11	323-6	Screw, HH 3/8-16x1 (Type A)	11
	323-6	Screw, HH 3/8-16x1 (Type B)	14
	323-6	Screw, HH 3/8-16x1 (Type C)	10
12	98-5975	Washer, Spring Disc (Type A)	11
	98-5975	Washer, Spring Disc (Type B & C).....	16

13	323-7	Screw, HH 3/8-16x1.25 (Type B)	2
	323-7	Screw, HH 3/8-16x1.25 (Type C).....	6
14	103-2980-03	Wld, Handle Mount (Type B & C).....	1
15	3290-357	Nut, Whizlock 3/16-16 (Type A)	11
	3290-357	Nut, Whizlock 3/16-16 (Type B & C)	16
16	103-1155-03	Spacer (Type B)	2
	103-1155-03	Spacer (Type C)	4
17	103-2975-03	Plate, Bagger Mount (Type B & C)	2
18	103-0399-03	Bracket, Frame RH (Type A)	1
19	103-0429-03	Wld, Bagger Mount.....	1
20	283-69	Pin, Clevis	2
21	1-806005	Pin, Hair	2
22	103-5612-03	Bracket, Frame LH (Type A)	1
23	302-19	Zerk, 1/4-28 Straight.....	1
24	71-9310	Spacer (Type A)	6

DECALS



Item	Part No.	Description	Qty.
1	103-0438	Decal, Exmark.....	1
2	103-3507	Decal, Warning	1
3	103-3302	Decal, Ultra Vac QDS	1
4	103-6607	Decal, Weight.....	3

Item	Part No.	Description	Qty.
5	1-653558	Decal, Hot Sheave	1
6	98-5954	Decal, Missing Cover	1
7	103-3113	Decal, Lazer	1
8	103-6606	Decal, Weight	1

SEE EXMARK'S COMPLETE LINE OF ACCESSORIES

RIDING ACCESSORIES

CUSTOM RIDE SEAT SUSPENSION SYSTEM
DECK LIFT ASSIST KIT
HITCH KIT
LIGHT KIT
MICRO-MULCH SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)
SNOW BLADE
SUN SHADE
TRASH CONTAINER
TURF STRIPER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM

WALK BEHIND ACCESSORIES

GRASS CATCHER
MICRO-MULCH SYSTEM
STEERABLE SULKY
SULKY HITCH KIT
TURF STRIPER
STANDON

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