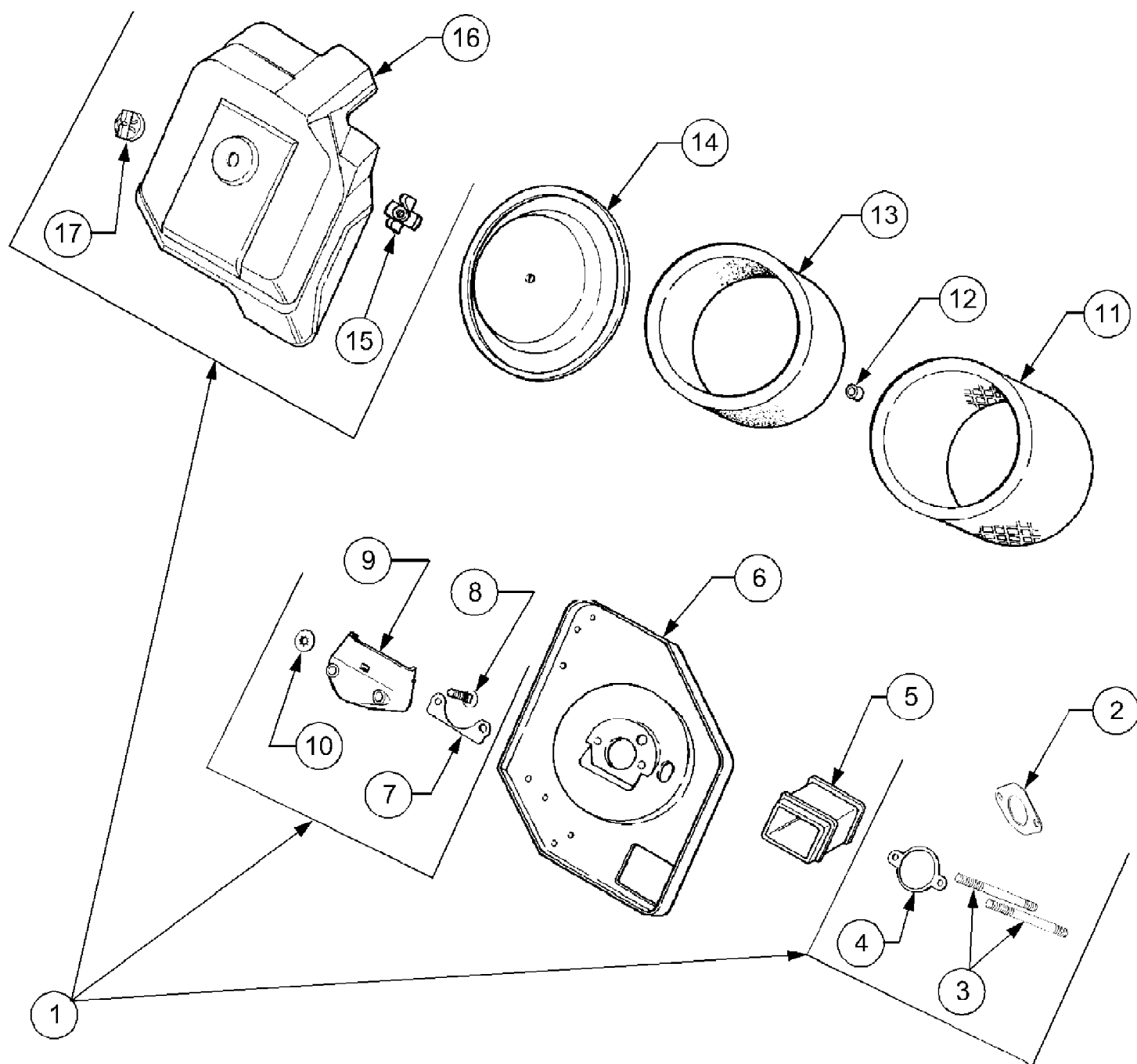


LT2138 Tractor
Air Intake And Filter

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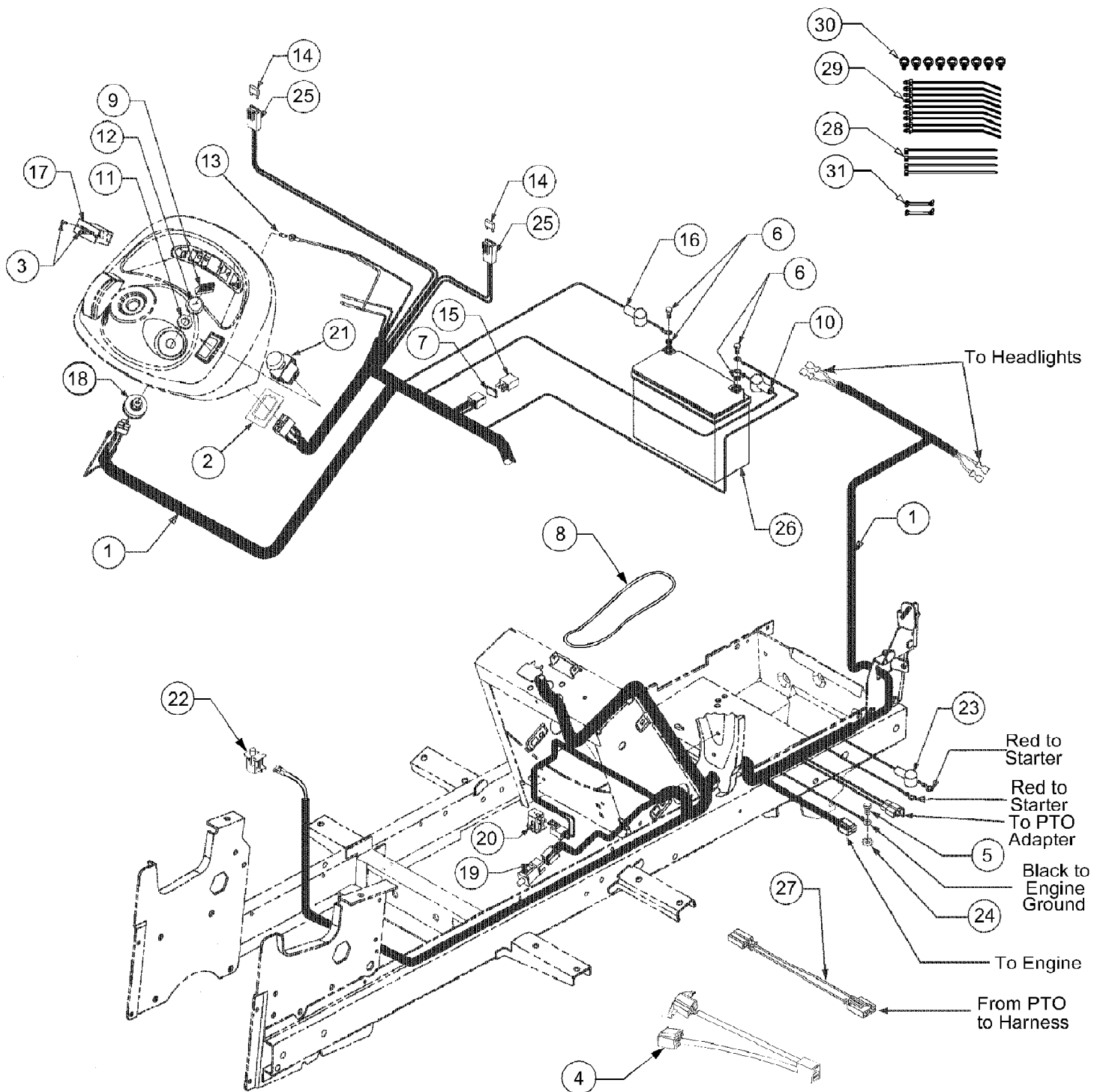
LT2138 Tractor
Air Intake And Filter

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-12-755-84	1	S	Kit, Fuel Recovery (Incl. Ref #2-4, 7-10, 12, 15-17)
2	KH-12-041-01	1	/P	Gasket, Carburetor
3	KH-M-0629116	2		Stud, M6 x 1.0 x 116
4	KH-12-041-02	1	/P	Gasket, Air Cleaner
5	KH-12-123-07	1	/P	Tube, Air Cleaner
6	KH-12-094-06	1		Base, Air Cleaner
7	KH-12-041-09	1	/P	Gasket, Collector Plate
8	KH-12-211-02	1		Bolt, Carriage, M6 x 1.0 x 22
9	KH-12-109-08	1		Cup, Fuel Spit Back
10	KH-12-018-06-S	1	/P	Retainer, Ring
11	759-3547	1	S	Element, Air Cleaner
12	KH-24-032-03	1	/P	Seal, Inner Air Cleaner
13	KH-52-083-01	1	S	Pre-Cleaner, Element
14	KH-12-096-37	1		Cover, Air Cleaner Element
15	KH-12-100-01	1	/P	Wingnut, Element Cover
16	KH-12-096-41	1	S	Cover, Air Cleaner Base
17	KH-25-341-03	1	/P	Knob, Air Cleaner Cover

LT2138 Tractor
Battery, Electrical Components And Switches

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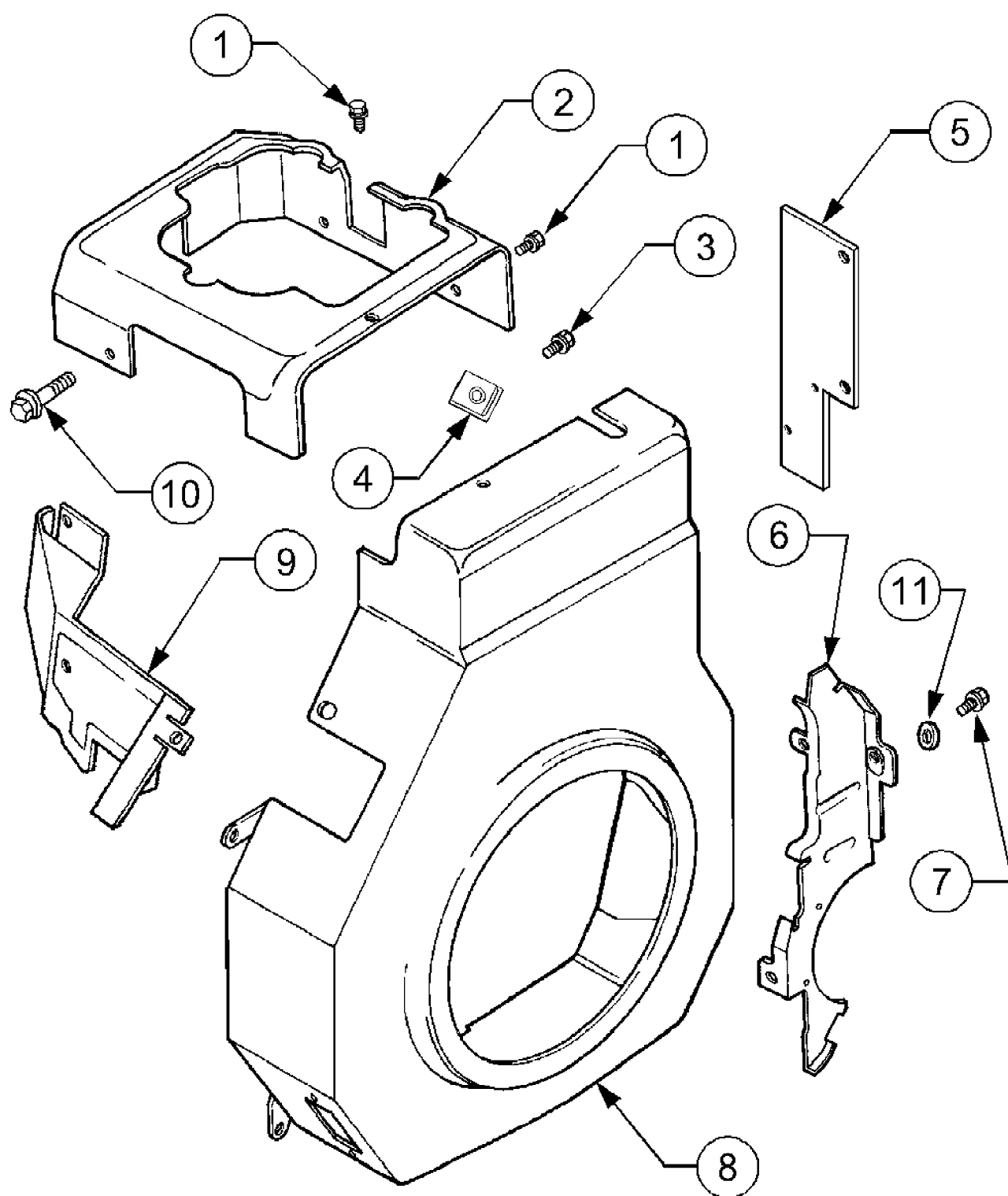
LT2138 Tractor
Battery, Electrical Components And Switches

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Ref #	Part Number	Qty	S/P/F	Description
1	629-3068A	1	S	Wire Harness, Main
2	783-0462	1	/P	Bracket, PTO Switch Retainer
3	710-0936	A/R		Screw, Truss Hd Tapp, #6 x .62
4	629-3072A	1		Wire Harness, S.A.M.
5	710-0237	1	/P	Screw, Hex Cap, 5.16-24 x .625 GR5
6		1		Battery Cable Hardware
	710-3015	2	/P	Screw
	712-0271	2	/P	Sems Nut
7	721-0342	1	S	Gasket, Silicone
8	723-04016	1		Strap, Battery Retainer
9	759-3476A	1	S	Key, Ignition (Set of 2)
10	725-0340	1		Cover, Terminal Black
11	725-1346	1	S	Nut, Ignition Switch
12	725-1347	1	/P	Cap, Ignition Switch
13	725-1365	1	S	Bulb, Indicator
14	725-3243	2		Fuse, 25 Amp
15	725-1648	1	S	Relay
16	725-3007A	1	/P	Cover, Terminal Red
17	725-3159	1	S	Hour Meter
18	725-3284	1	S	Switch, Ignition
19	725-3164A	1	S	Switch, Interlock (Brake)
20	725-3166	1	S	Switch, Snap Mount
21	725-3233	1	S	Switch, PTO
22	725-3166	1	S	Switch, Snap Mount Seat
23	725-3237	1		Cover, Terminal Red
24	736-0607	1	/P	Washer, External Lock, 5/16
25	729-0357	2		Holder, Fuse w/Mounting Clip
26	925-1707D	1	/P	Battery
27	725-3242	1	S	Adapter, PTO Harness
28	725-0157	4	/P	Tie, Self-Clinch Cable
30	726-0154	9	S	Tie, Pushmount
31	726-3055	9		Clip, Cable
32	726-0161	2		Clip, Wire

LT2138 Tractor
Blower Housing And Baffles

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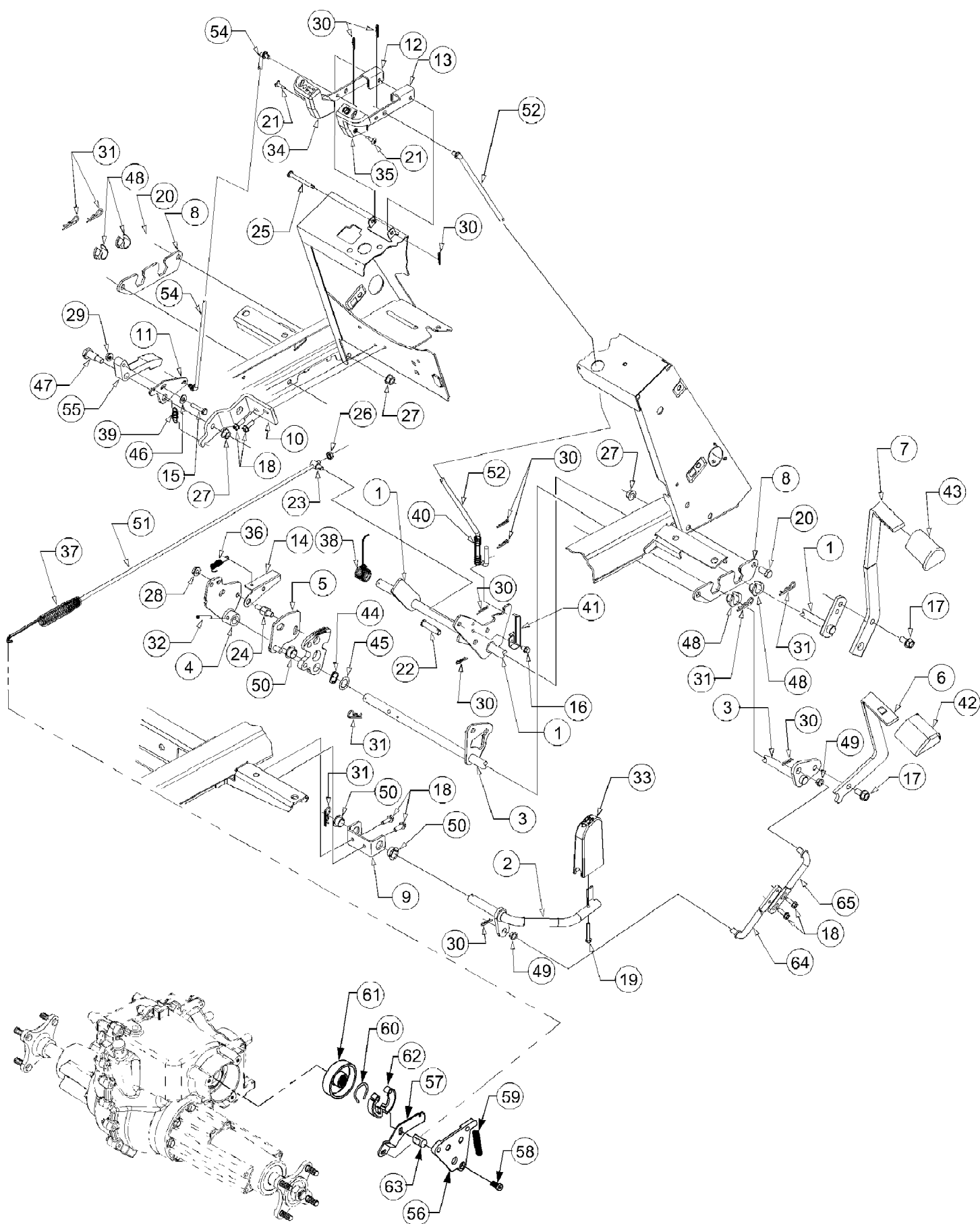
LT2138 Tractor
Blower Housing And Baffles

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0545010	3	/P	Screw, Hex Flange, M5 x .8 x 10
2	KH-12-063-08	1	/P	Baffle, Cylinder Head
3	KH-M-645016-S	3	/P	Screw, Hex Flange, M5 x .8 x 16
4	KH-25-154-02	3		Clip, Mounting
5	KH-12-063-15-S	1		Baffle, Cylinder
6	KH-12-146-07	1	/P	Plate, Blower Housing
7	KH-12-086-37	3		Screw, w/Washer M5 x .8 x 20
8	KH-12-027-55	1	S	Housing, Blower
9	KH-12-063-10	1		Baffle, Intake Side
10	KH-M-550010-S	2		Screw, Hex Flange, M5 x 0.8 x 10
11	KH-24-468-10	1		Washer, Plain 1/4"

LT2138 Tractor
Brake And Control Pedals

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LT2138 Tractor
Brake And Control Pedals

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0321A	1		Shaft Assy, Brake
2	603-0412	1		Pedal Assy, Reverse
3	603-0697	1		Shaft Assy, Forward/Reverse
4	603-0419	1		Cam Assy, Control
5	603-0421A	1	/P	Plate Assy, Disengagement
6	703-2570A	1		Pedal, Forward
7	703-2573A	1		Pedal, Brake
8	703-2804	2		Plate, Bearing Mounting
9	703-2938	1		Bracket, Reverse Pivot
10	703-2941	1		Bracket, Cruise
11	703-2942	1		Plate, Rod Adjustment
12	703-2962	1		Lever, Cruise
13	703-2963	1	S	Lever, Brake Lock
14	703-2965	1	S	Actuator, Reverse Switch
15	710-0106	1	/P	Screw, Hex Cap, 1/4-20 x 1.25
16	710-0599	1	/P	Screw, Hex Wash Hd Tapp 1/4-20 x .5
17	710-0623	2	/P	Screw, Hex Wash Hd Tapp 3/8-16x .75
18	710-0642	6	/P	Screw, Hex Wash Hd Tapp 1/4-20x .75
19	710-0796	1	/P	Screw, Truss Mach, #12 x 1.5
20	710-0216	2	/P	Screw, Hex Cap, 3/8-16 x .75 GR5
21	710-3009	2	/P	Screw, Phil Hd Pan, #10-24 x .75
22	711-0415	1	S	Pin, Clevis, 3/8 x 1.62
23	711-0736	1	/P	Ferrule, Adjustment, 1/4-20 Thrd
24	711-1138	1		Stud, Actuator
25	711-3295	1	S	Pin, Clevis, .25 x 2.38
26	712-0271	1	/P	Nut, Hex Sems, 1/4-20
27	712-0431	3	S	Nut, Hex Flange Lock, 3/8-16
28	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18
29	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
30	714-0104	9	S	Pin, Internal Cotter, 5/16 Dia x 1.12
31	714-0145	6	S	Pin, Internal Cotter, 3/8 Dia x 1.62
32	715-0114	1	S	Pin, Spiral Spring, 1/4 x 1.5
33	731-3205	1	S	Pedal, Reverse
34	731-3206	1		Knob, Cruise
35	731-3207	1		Knob, Brake Lock
36	732-0418	1		Spring, Extension, .38 OD x 2.1
37	732-0463A	1	/P	Spring, Extension
38	732-0756A	1	S	Spring, Torsion
39	732-04006	1	S	Spring, Extension, .6 OD x 1.34
40	732-3099	1		Spring, Compression, .50 x 2.23
41	732-3117	1		Spring, Switch Actuator
42	735-3048	1		Pad, Forward Foot Control
43	735-3049	1	S	Pad, Brake Foot
44	736-0174	1	/P	Washer, Wave, .625 x .885 x .015
45	736-0349	1	S	Washer, Flat, .635 x 1.0 x .020
46	736-0463	1	S	Washer, Flat, 1/4 x .63 x .051
47	738-0145	1	S	Shoulder Bolt, .50 OD x .840
48	741-3065B	4	/P	Bearing, Hex Flange Split
49	741-3073	2	S	Bearing, Flange, .375 x .58 x .25
50	741-3074	3		Bearing, Flange, .626 x .93 x .344
51	747-3216	1		Rod, Brake
52	747-3219	1		Rod, Parking Brake
54	747-3307	1		Rod, Cruise

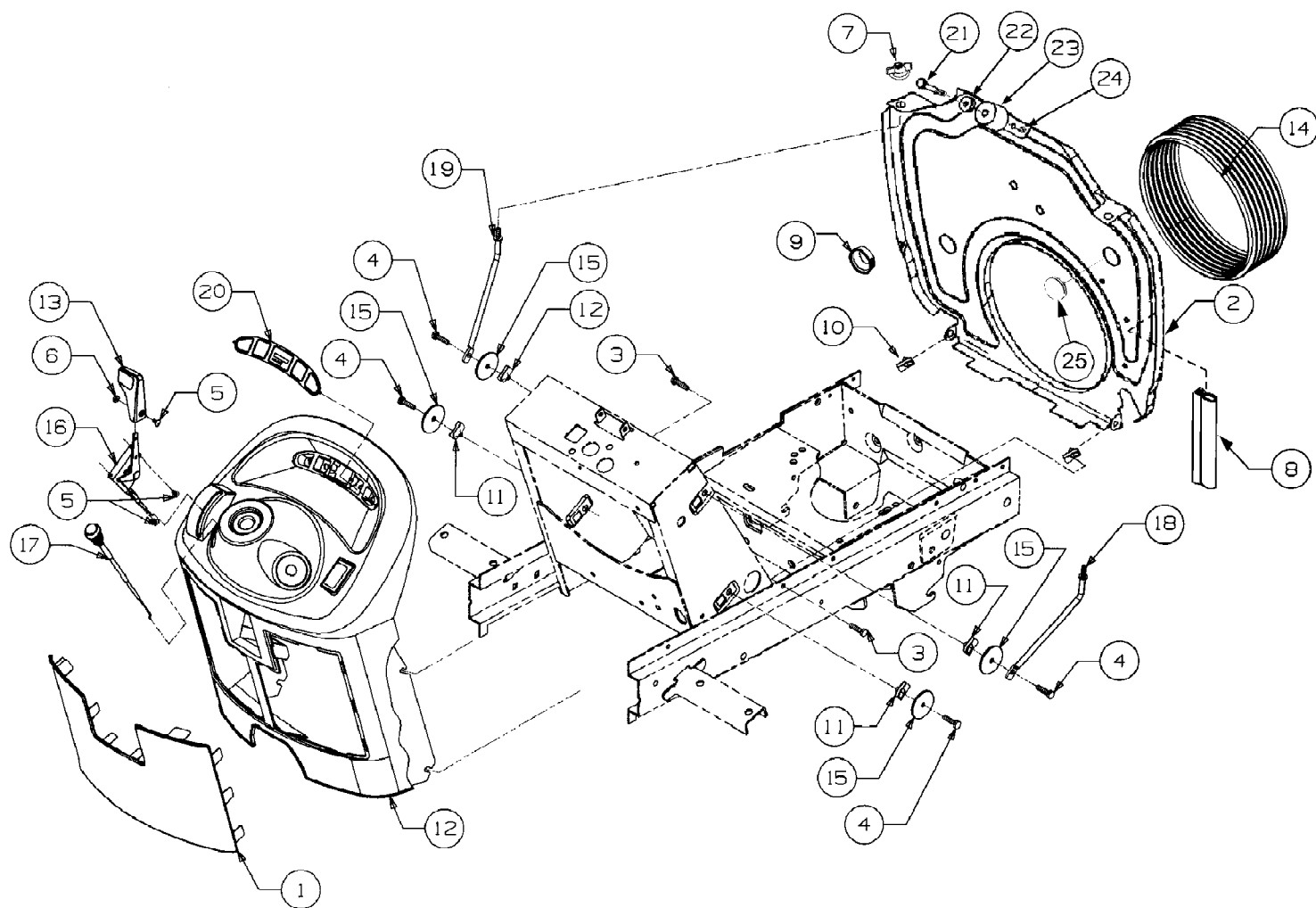
LT2138 Tractor
Brake And Control Pedals

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Ref #	Part Number	Qty	S/P/F	Description
55	748-3060	1		Latch, Cruise
56	618-3060	1	S	Plate, Brake
57	703-2191	1		Arm, Brake
58	710-3262	1		Screw, Low Hd Cap, 3/8-16 x .75
59	732-0152	1		Spring, Compression
60	732-3077	1		Spring, Brake
61	761-3019	1		Drum, Brake
62	761-3020	1	S	Shoe, Brake
63	761-3028	1		Actuator, Brake Shoe
64	747-3341A	1	/P	Rod, Rear Connecting
65	747-3383	1	/P	Rod, Front Connecting

LT2138 Tractor
Bulkhead, Dash Panel And Engine Controls

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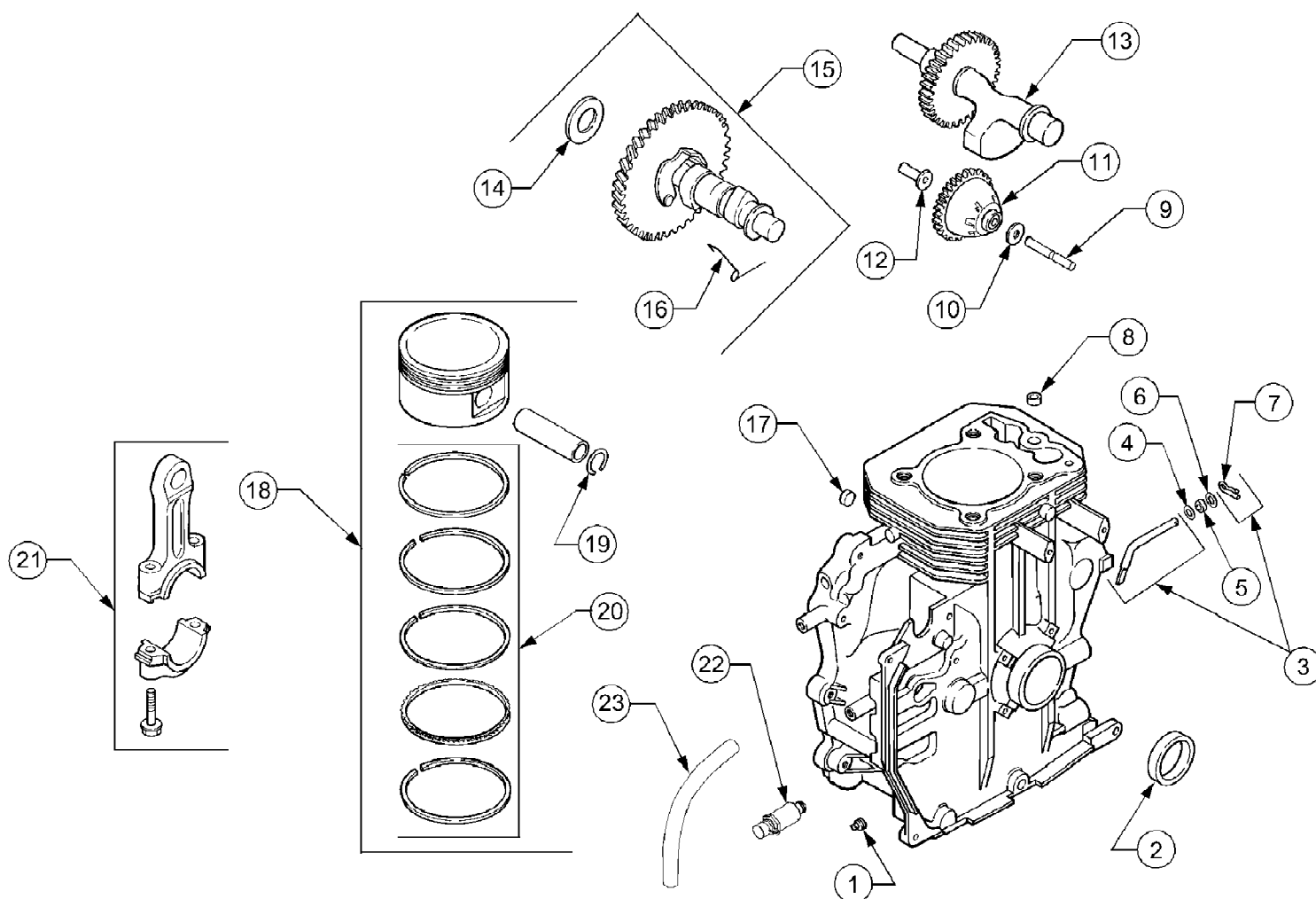
LT2138 Tractor
Bulkhead, Dash Panel And Engine Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2557	1	S	Screen, Intake Dash
2	703-3108B	1	S	Bulkhead, Lower
3	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .625
4	710-0597	4	/P	Screw, Hex Cap, 1/4-20 x 1.0
5	710-3217	3	/P	Screw, Cross Rec Trus, #8-32 x .38
6	712-0142	1	/P	Nut, #8-32
7	712-0397	2	S	Nut, Wing w/Bell Washer 1/4-20
8	720-3024-36	28in	/P	Seal, Push On Trim
9	723-3042	1	/P	Bushing, Snap, 7/8 ID
10	726-3048	2		Nut, U-Type Speed, 1/4-20
11	726-3054	4		Nut, U-Clip, 1/4-20
12	731-3137A	1	/P	Panel, Dash
	777I20306	1	/P	Graphic, Ignition Switch
13	731-3161	1	S	Knob, Throttle
14	731-3317A	1		Boot, Intake
15	736-3128	4		Washer, Flat, .285 x 1.75 x .10
16	746-3035	1	/P	Control, Throttle
17	746-3051	1	S	Control, Choke
18	747-3226	1		Rod, RH Mounting
19	747-3227	1		Rod, LH Mounting
20	777I20312	1	/P	Label, Dash
21	710-0136	1	/P	Screw, Hex Cap, 1/4-20 x 1.75 GR5
22	736-0342	1		Washer, Flat, .283 x .75 x .030
23	731-3232	1		Roller, Hood Latch
24	712-0271	1	/P	Nut, Hex Sems, 1/4-20
25	720-3025	1		Plug. Button

LT2138 Tractor
Crankcase

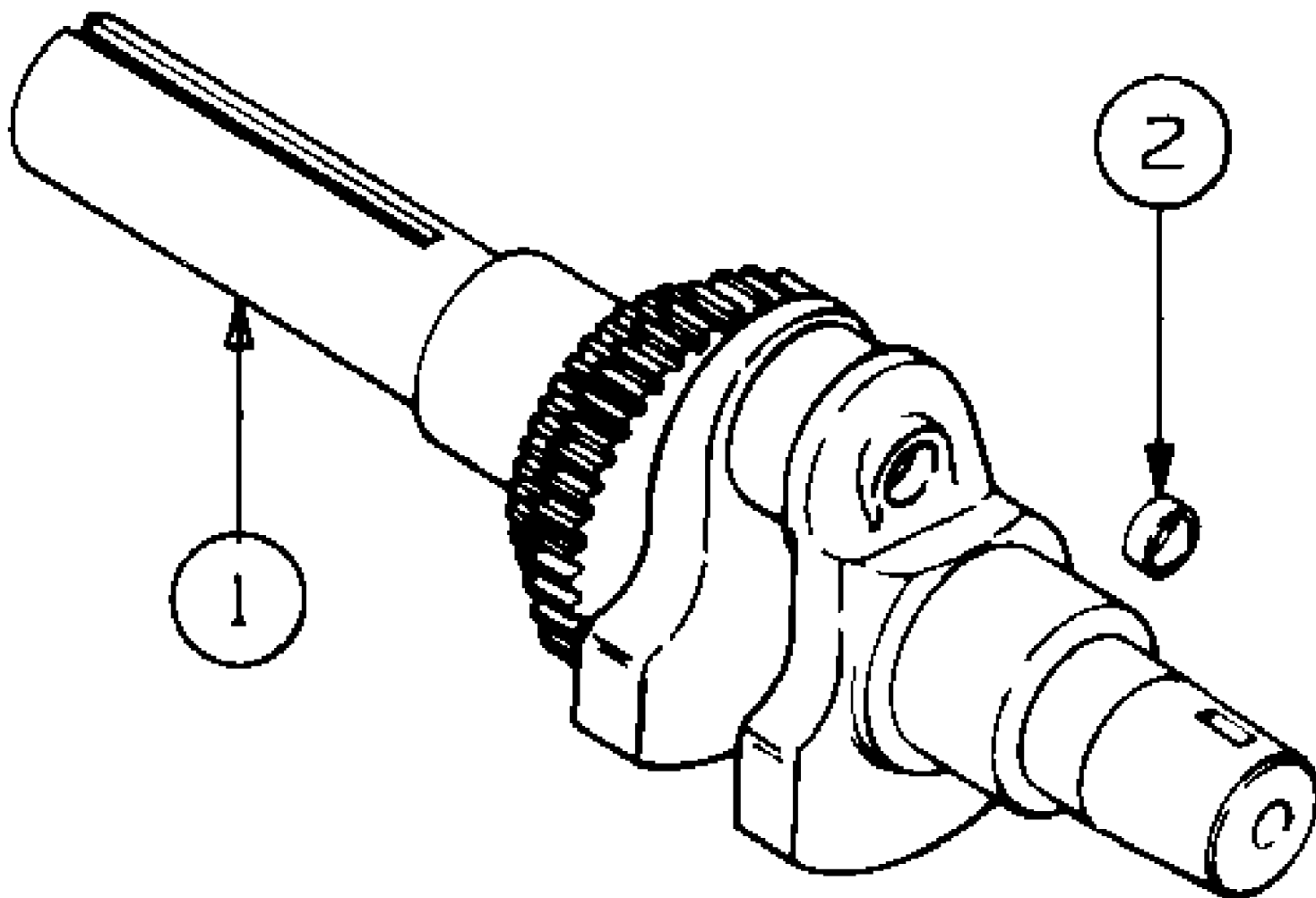
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LT2138 Tractor
Crankcase

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-25-139-57-S	2	/P	Plug, Solid Sq. Head, 3/8 NPTF
2	KH-12-032-03	1	/P	Seal, Crankshaft
3	KH-12-755-64	1	/P	Kit, Gov. Cross Shaft (Incl. Ref #7)
4	KH-M-631015	1	/P	Washer, Governor Shaft, 6mm
5	KH-12-032-01	1		Seal, Governor Cross Shaft
6	KH-X-25-102	1	S	Washer, Plain, 1/4
7	KH-12-154-05	1		Pin, Governor Hitch
8	KH-24-380-13-S	4	S	Dowel, Locating
9	KH-12-144-02	1		Shaft, Governor Gear
10	KH-M-631005	1	/P	Washer, Governor Gear Thrust
11	KH-12-043-05	1	/P	Gear, Governor Assy
12	KH-12-380-01	1	/P	Pin, Governor Regulating
13	KH-12-144-26	1	/P	Shaft, Balance
14	KH-12-422-07	A/R	S	Shim,Camshaft, .0280 (White)
	KH-12-422-08	A/R	S	Shim,Camshaft, .0300 (Blue)
	KH-12-422-09	A/R	S	Shim,Camshaft, .0320 (Red)
	KH-12-422-10	A/R	S	Shim,Camshaft, .0340 (Yellow)
	KH-12-422-11	A/R	S	Shim,Camshaft, .0360 (Green)
	KH-12-422-12	A/R	S	Shim,Camshaft, .0380 (Grey)
	KH-12-422-13	A/R	S	Shim,Camshaft, .0400 (Black)
15	KH-12-755-49	1		Camshaft Assy, (Incl. Ref #14, 16)
16	KH-12-089-31	1	S	Spring, Actuating
17	KH-52-139-09	1	S	Plug, Cup
18	KH-12-874-07	1		Piston w/Ring Set, Std
	KH-12-874-11	1		Piston w/Ring Set, .08mm O.S.
	KH-12-874-08	1		Piston w/Ring Set, .25mm O.S.
	KH-12-874-09	1		Piston w/Ring Set, .50mm O.S.
19	KH-12-018-02	2		Retainer, Piston Pin
20	KH-12-108-07	1	S	Ring Set, Std.
	KH-12-108-08	1		Ring Set, .25mm
	KH-12-108-09	1		Ring Set, .50mm
21	KH-12-067-05	1	/P	Rod, Connecting, Std
	KH-12-067-06	1	/P	Rod, Connecting, .25mm
22	751-3140	1	S	Drain, Oil
	751-3142	1		Cap
23	751-3141-12	1	S	Hose, Oil Drain
	KH-12-755-93-S	1	/P	Gasket Set
	KH-45509	1		Engine Complete
	KH-12-522-39	1		Short Block



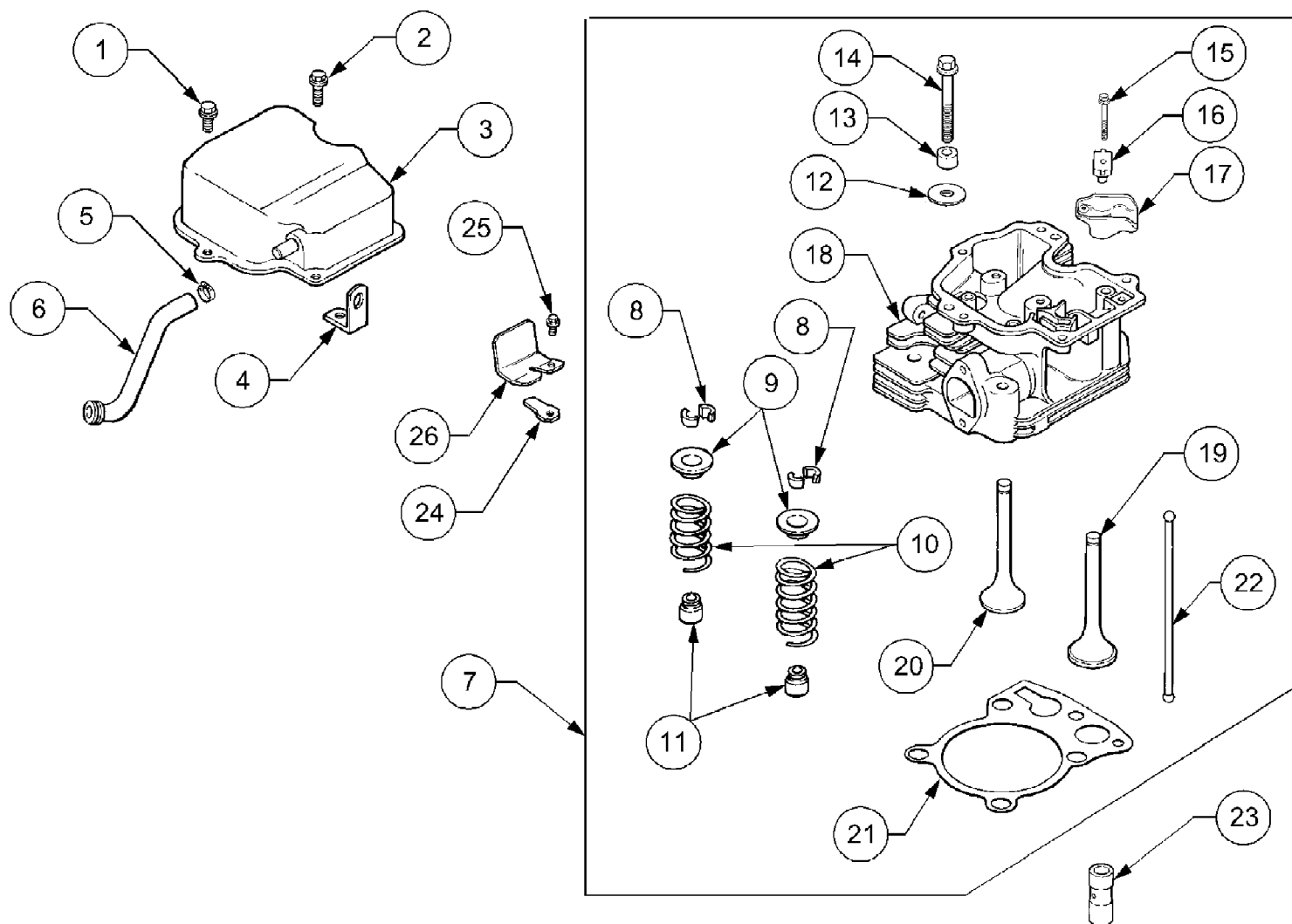
LT2138 Tractor
Crankshaft

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-12-014-37	1	S	Crankshaft (Incl. Ref #2)
2	KH-12-139-01	1		Plug, Cup

LT2138 Tractor
Cylinder Head, Valves And Breather

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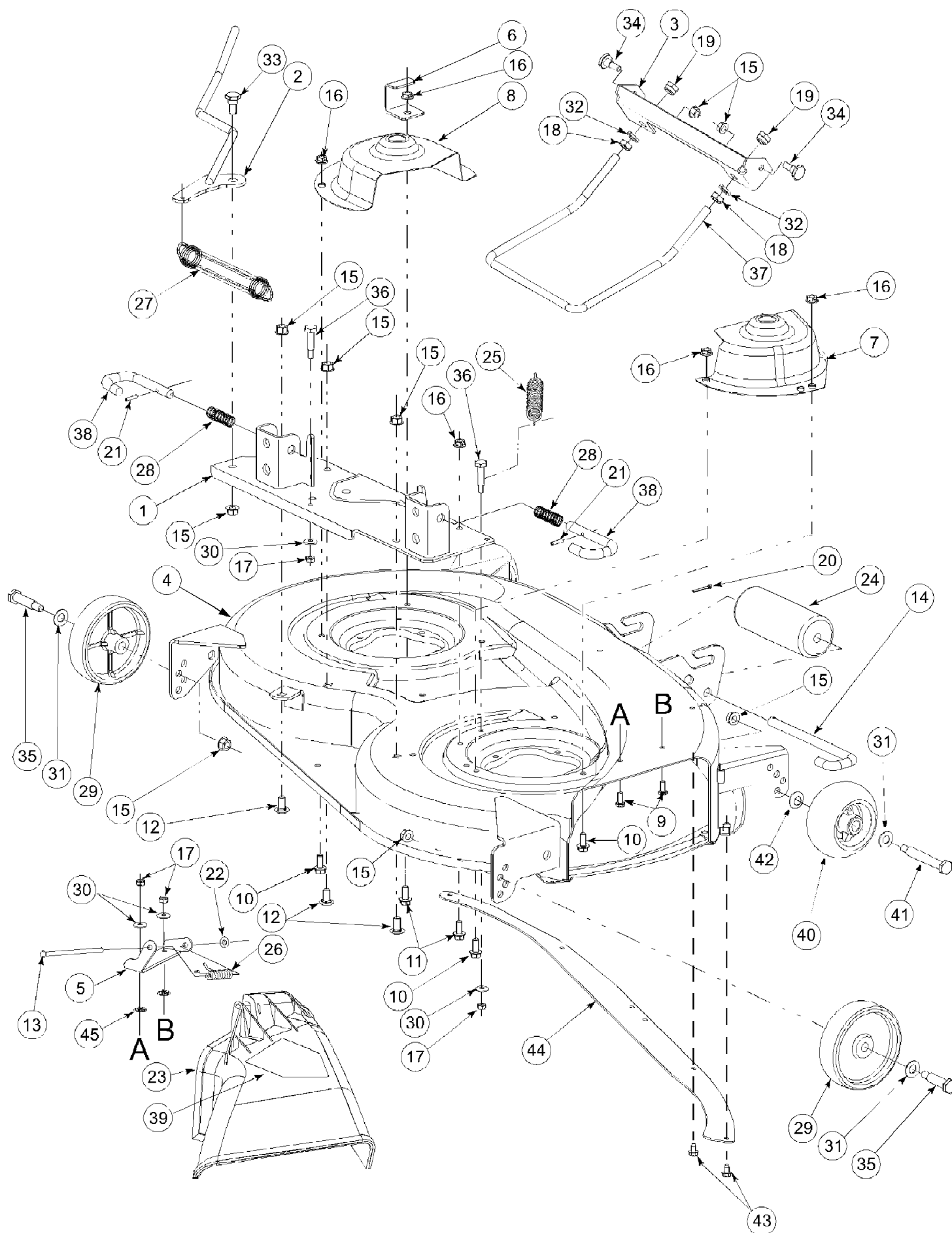
LT2138 Tractor
Cylinder Head, Valves And Breather

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0645016	4	S	Screw, Hex Flange, M6 x 1 x 16
2	KH-M-645020-S	1	/P	Screw, Hex Flange, M6 x 1 x 20
3	KH-12-096-47	1		Cover, Valve w/Nipple
4	KH-12-445-05	1		Strap, Lifting
5	KH-25-237-14-S	1	/P	Clamp, Hose
6	KH-12-326-19-S	1		Hose, Breather
7	KH-12-755-81	1	/P	Kit, Cyl Head, (Includes #8-23, KH-12-041-01, KH-12-041-02, and KH-12-041-03 Gaskets)
8	KH-12-755-03	2	/P	Kit, Retainer
9	KH-12-173-01	2	/P	Cap, Valve Spring
10	KH-12-089-34-S	2	/P	Spring, Valve
11	KH-66-032-05-S	2	/P	Seal, Valve Stem
12	KH-12-468-05	1		Washer, Plain, 13/32"
13	KH-12-112-13	1		Spacer, Head Bolt Exhaust Port
14	KH-20-086-02-S	5	/P	Screw, Hex Flange, M10 x 1.5 x 81
15	KH-M-0640034	2	/P	Screw, Hex Flange, M6 x 1 x 34
16	KH-12-599-03	2		Pivot, Rocker Arm
17	KH-25-186-01	2	/P	Arm, Rocker
18	KH-12-318-19	1	/P	Head, Cylinder
19	KH-12-017-01	1		Valve, Intake (Std.)
	KH-12-017-02	1		Valve, Intake (.25mm)
20	KH-12-016-01	1		Valve, Exhaust (Std.)
	KH-12-016-02	1		Valve, Exhaust (.25mm)
21	KH-12-041-10	1		Gasket, Cylinder Head
22	KH-12-411-04-S	2	/P	Rod, Push
23	KH-25-351-01	2	S	Lifter, Valve
24	KH-12-402-02	1		Reed, Breather
25	KH-M-0545010	1	/P	Screw, Hex Flange, M5 x .8 x 10
26	KH-66-018-04	1		Retainer, Breather Reed
	KH-12-041-01	1	/P	GASKET-CARBURETOR
	KH-12-041-02	1	/P	GASKET-A/C BASE
	KH-12-041-03	1	/P	GASKET-EXHAUST

LT2138 Tractor
Deck Assembly 38"

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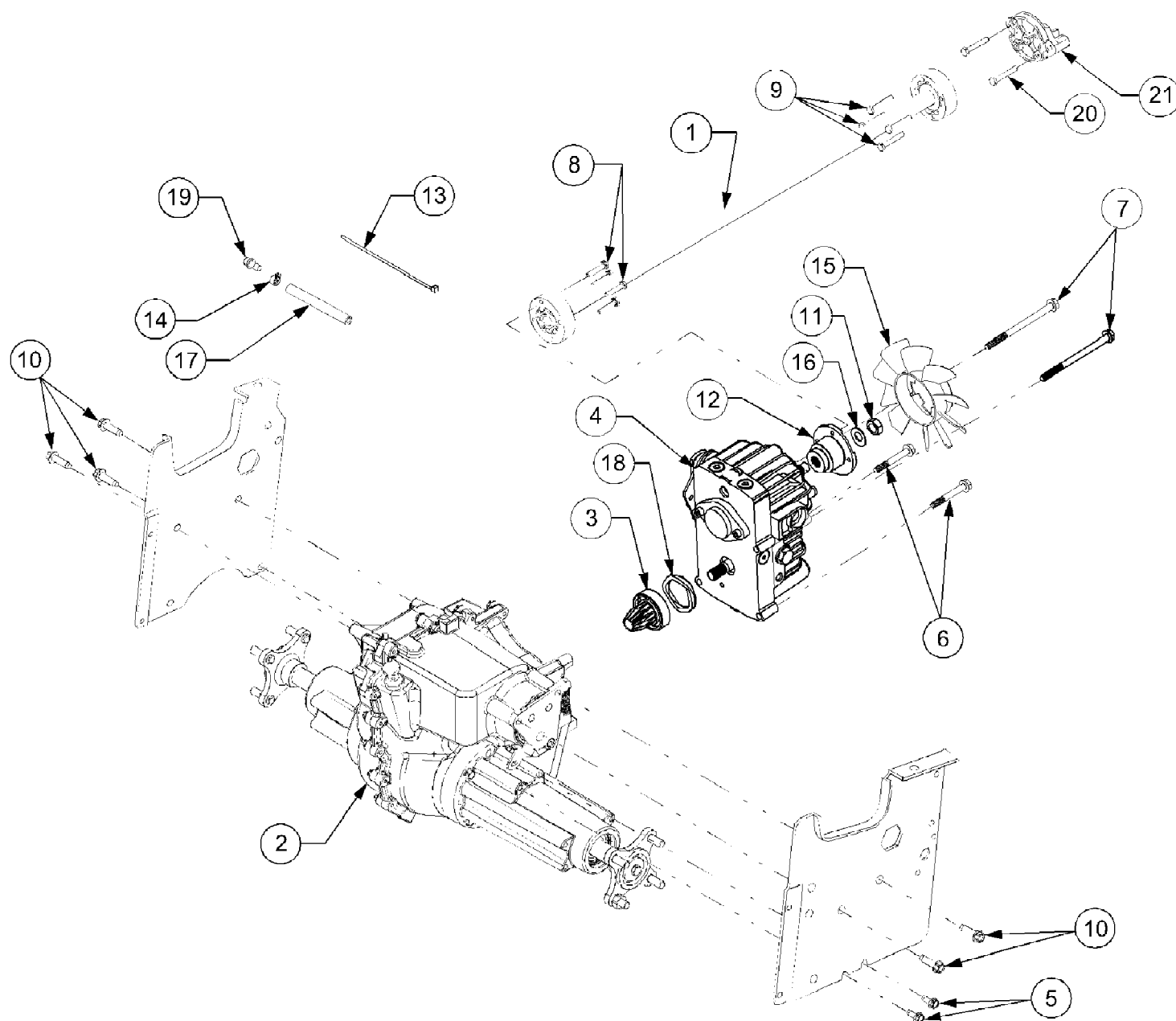
LT2138 Tractor
Deck Assembly 38"

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0181A	1	/P	Plate Assembly, Mounting
2	603-0199	1		Handle, Tension
3	703-2248	1	/P	Bracket, Front Lift
4	603-0408B	1		Deck Assembly, 38"
	777S30503	1	/P	Graphic, Danger Top/RH Deck
	777S30014	1	/P	Graphic, Tension Lever
	777S30018	1	/P	Graphic, Safety Top/LH Deck
	777D07929	1		Graphic, Cut
	777D07873	2		Graphic, 38" Cut
5	703-1693A	1	/P	Bracket, Hinge Mounting
6	703-2559	1		Bracket, Handle Stop
7	703-3237	1	/P	Shield, RH Pulley
8	703-2945	1		Shield, LH Pulley
9	710-0751	2	/P	Screw, Hex Cap, 1/4-20 x .62 GR5
10	710-1260A	3	/P	Screw, Hx Wsh Hd Tapp, 5/16-18 x .75
11	710-3008	2	/P	Screw, Hex Cap, 5/16-18 x .75 GR5
12	710-3178	3	/P	Bolt, Carriage, 3/8-16 x .75
13	711-0792	1	S	Pin, Hinge, .25 Dia x 6.75 Lg
14	711-3314	1	S	Pin, Roller, 1/2 Dia x 7.31 Lg
15	712-0431	10	S	Nut, Hex Flange Lock, 3/8-16
16	712-3004A	5	/P	Nut, Hex Flange Lock, 5/16-18 GR5
17	712-3006	4	/P	Nut, Hex, 1/4-20
18	712-3048	2	S	Nut, Hex Jam, 1/2-13 GR5
19	712-3083	2	/P	Nut, Hex Insert Lock, 1/2-13
20	714-3004	1		Pin, Cotter, 3/32 x 1.25
21	715-3003	2	/P	Pin, Spirol Spring, 3/16 x .75
22	726-0106	1	S	Cap, Speed Nut
23	731-1032B	1	S	Deflector Assy, (Incl. #5, 13, 22, 26, 45)
24	731-3005	1	/P	Roller
25	732-0262	1	S	Spring, Extension, .88 OD x 6.12
26	732-0602A	1	/P	Spring, Torsion
27	732-3115	1	/P	Spring, Extension, 1.25 OD x 8.15
28	732-3127	2	S	Spring, Compression
29	734-0973	2	/P	Wheel, Deck, 5 in. Dia
30	736-0270	4	/P	Washer, Bell, .265 x .75 x .062
31	736-0272	4	S	Washer, Flat, .510 x 1.0 x .060
32	736-0921	2	S	Washer, Lock, 1/2
33	738-0143	1	/P	Bolt, Shoulder, .498 Dia x .340 Lg
34	738-507B	2		Bolt, Shoulder, .50 Dia x .434 Lg
35	738-0533	2	S	Bolt, Shoulder, .498 Dia x 1.64 Lg
36	738-0572	2	S	Bolt, Shoulder, .375 Dia x 1.16 Lg
37	747-3172B	1	S	Rod, Front Lift
38	747-3188	2		Pin, Mower Support
39	777S30284	1	S	Graphic, Danger
40	703-1890	2	S	Wheel, Deck w/Fitting
	737-0280	2	S	Lube Fitting
41	738-3056	2	S	Bolt, Shoulder, 1/2 x 2.5
42	736-0105	2	/P	Washer, Bell, .401 x .870 x .063
43	710-0599	6	/P	Screw, Self Tapping, 1/4-20 x .5
44	783-1297	1	S	Skirt, Deck
45	726-0233	2	/P	Nut, Push, 1/4

LT2138 Tractor Drive Line

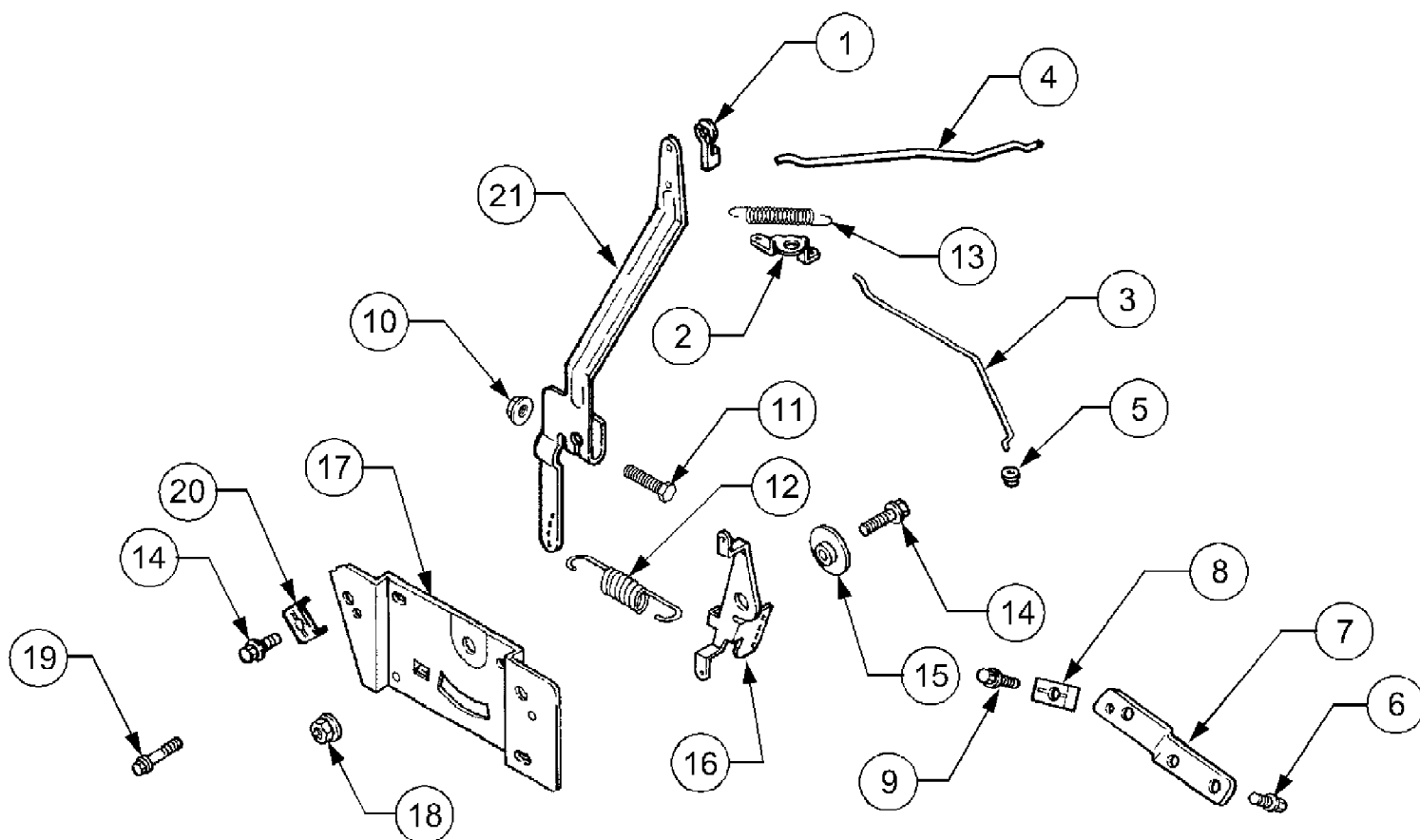
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LT2138 Tractor
Drive Line

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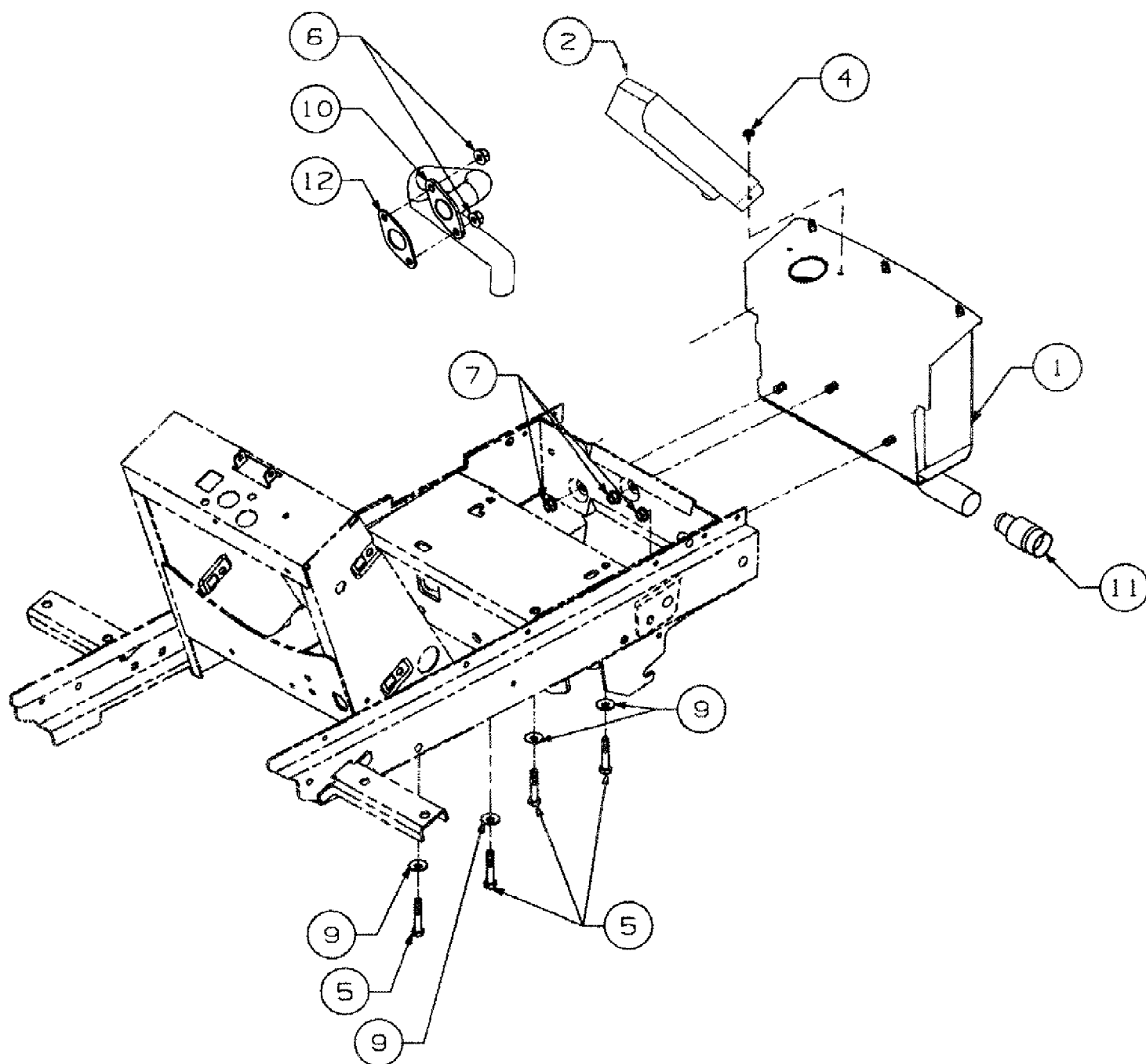
Ref #	Part Number	Qty	S/P/F	Description
1	718-3147	1		Shaft Assembly, Drive, 28.25 Lg
	759-3764	2	/P	Kit, Drive Barrel
2	618-04110	1	S	Transmission Assembly Does NOT include wheel hub assemblies and brake spring. Double D
	618-3231	1	S	Transmission Assembly Does NOT include wheel hub assemblies and brake spring. Spline
3	618-3088	1		Pinion Assembly, Input
	721-04093	1	S	Pump Gasket (Not Shown)
4	618-3243	1	S	Pump, Hydrostatic
5	710-1260A	2	/P	Screw, Hex Wsh Tap, 5/16-18 x .75
6	710-3180	2	/P	Screw, Hex Cap, 5/16-18 x 1.75 GR5
7	710-3195	2		Screw, Hex Cap, 5/16-18 x 4.5 GR5
8	710-1062	4		Screw, Hex Patch, 1/4-20 x 1.25 GR5
9	710-3288	4		Screw, Hex Patch, 1/4-20 x 1.62 GR5
10	710-3290	5		Screw, Hex Wsh Tap, 3/8-16 x 1.25
11	712-3059	1	/P	Nut, Hex Top Lock Jam GR5, 1/2-20
12	748-3093	1		Adapter, Pump
13	725-0157	1	/P	Tie, Self-Clinch Cable
14	726-0205	1	/P	Clamp, Hose
15	731-3297	1		Fan, 10 Blade Cooling
16	736-0253	1	S	Washer, Bell, 1/2 ID
17	759-3330	1	/P	Line, Fuel, 7in (10ft Bulk)
18	736-3099	1	S	Washer, Wave, 1.96 x 2.44 x .06
19	737-0296	1	/P	Vent
20	KH-24-086-16	2	S	Screw, Hex Patch, M10-1.50x 90mm
21	719-3096	1	/P	Adapter, Drive Shaft



LT2138 Tractor
Engine Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-25-158-11	1	/P	Bushing, Throttle
2	KH-12-090-14	1		Lever, Choke, Upper
3	KH-12-079-08	1	/P	Linkage, Choke, Upper
4	KH-12-079-04	1		Linkage, Throttle
5	KH-25-158-08	1	/P	Bushing, Linkage
6	KH-M-0545010	3	/P	Screw, Bracket, M5 x .8 x 10
7	KH-12-126-15	1		Bracket, Choke Mount
8	KH-12-237-01	1		Clamp, Cable
9	KH-M-0545016	1	S	Screw, Clamp, M5 x .8 x 16
10	KH-M-0641060	1	S	Nut, M6 x 1
11	KH-12-086-41-S	1		Screw, Governor Arm, M6 x 1 x 25
12	KH-12-089-17	1		Spring, Governor
13	KH-230117	1		Spring, Linkage
14	KH-M-545016-S	2	/P	Screw, Throttle Cntrl, M5 x .8 x 16
15	KH-12-112-07	1		Spacer, Throttle Control
16	KH-12-090-13	1		Lever, Throttle Control
17	KH-12-146-05	1		Plate, Control
18	KH-M-0541050	1		Nut, Hex, M5 x .8
19	KH-M-0664020	2		Screw, Control Plate, M6 x 1 x 20
20	KH-12-237-01	2		Clamp, Cable
21	KH-12-090-19	1	/P	Lever, Governor



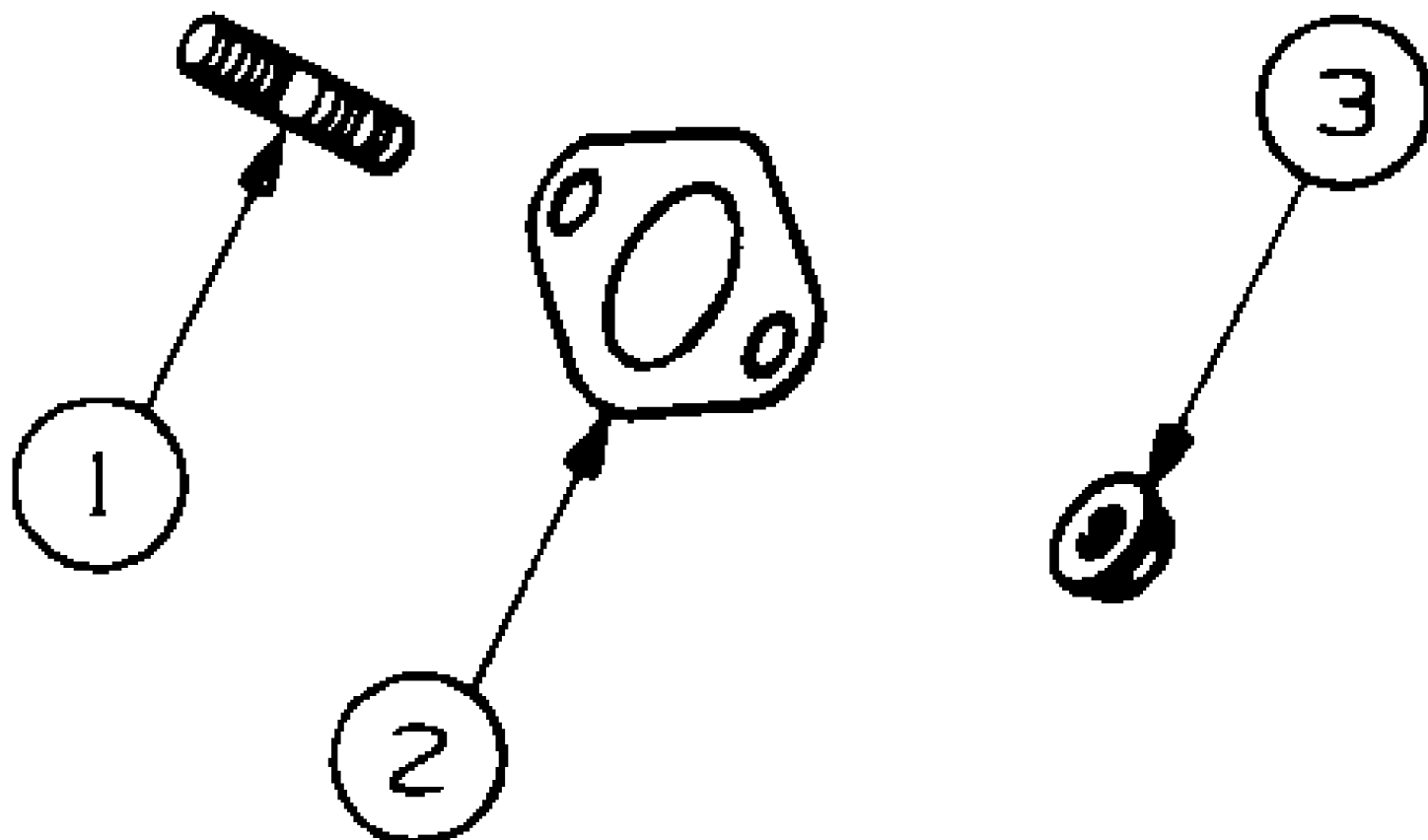
LT2138 Tractor
Engine Mounting And Muffler

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Ref #	Part Number	Qty	S/P/F	Description
1	651-3001	1	S	Muffler Assembly
2	703-3099	1	S	Sheild, Muffler Tube
4	710-1268	3	/P	Screw, Hex Wsh Hd Tap, #10-16 x .38
5	710-3290	4		Bolt, Eng Mount, 3/8-16 x 1.25
6	712-3086	2	/P	Nut, Exhaust, M8 x 1.25
7	712-3004A	3	/P	Nut, Hex Flange Lock, 5/16-18
9	736-0105	4	/P	Washer, Bell, .401 x .870 x .063
10	751-0653	1		Tube, Exhaust
11	759-3744	1	S	Arrestor, Spark
12	721-0375	1	S	Gasket, Exhaust

LT2138 Tractor
Exhaust

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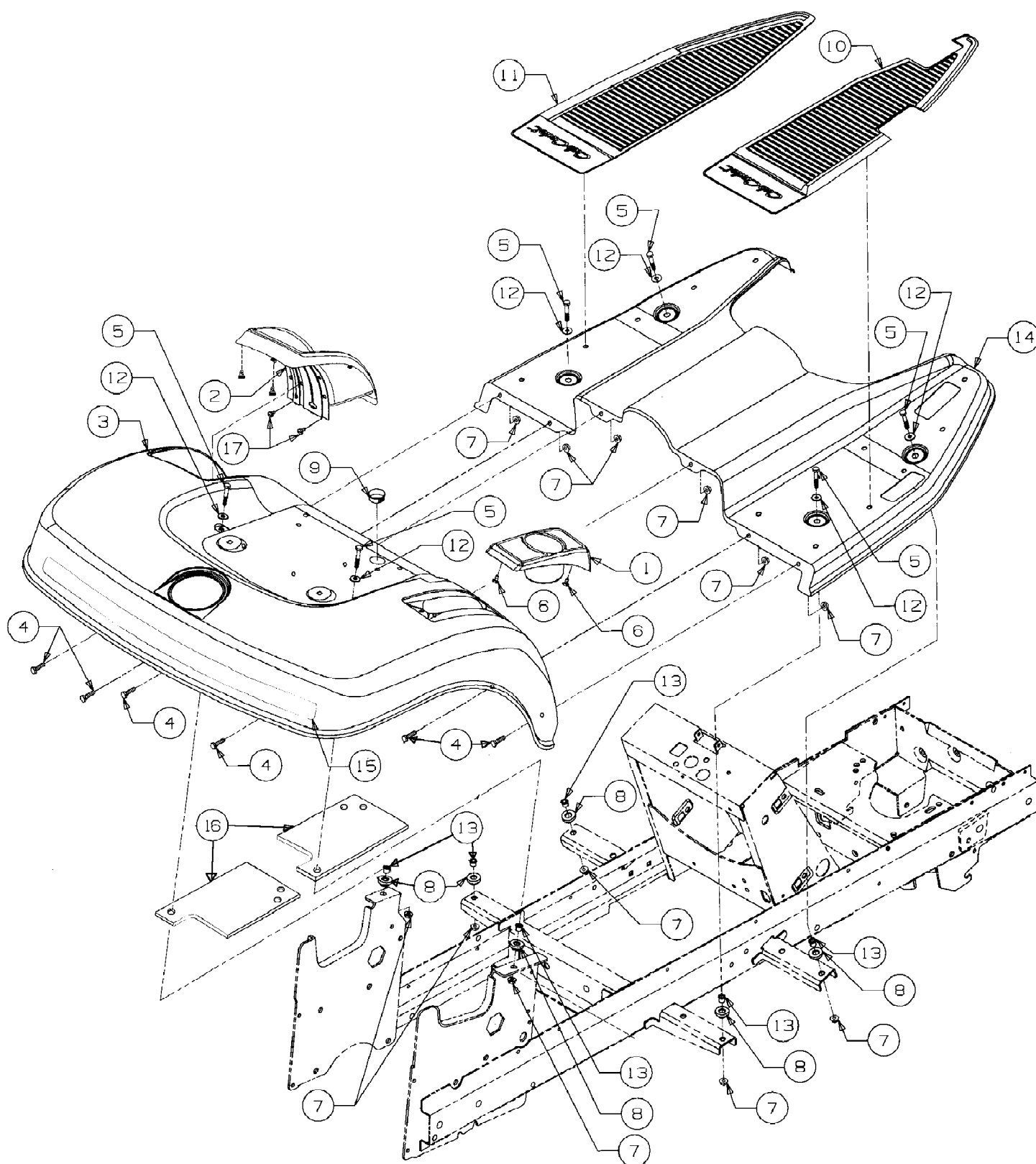
LT2138 Tractor
Exhaust

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-25-072-04	2	/P	Stud, Exh Manifold, M8 x 1.25 x 33
2	721-0375	1	S	Gasket, Exhaust Manifold
3	712-3086	2	/P	Nut, Muffler, M8 x 1.25

LT2138 Tractor
Fender And Running Board

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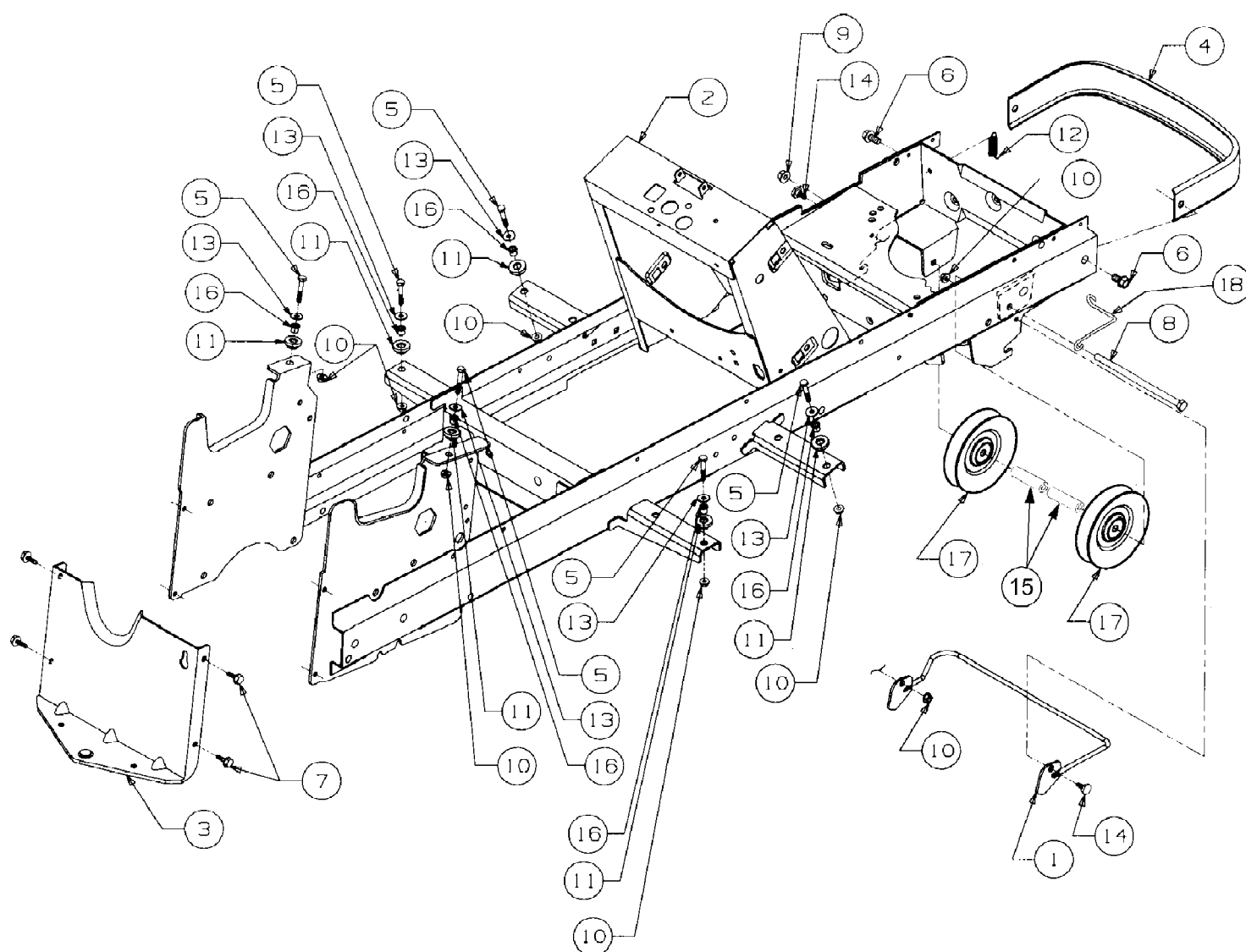
LT2138 Tractor
Fender And Running Board

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Ref #	Part Number	Qty	S/P/F	Description
1	731-3212	1	S	Cup Holder
2	631-3002	1		Cover, Implement Lift
3	703-2278B	1		Fender
4	710-0751	6	/P	Screw, Hex Cap, 1/4-20 x .62
5	710-0597	6	/P	Screw, Hex Cap, 1/4-20 x 1.0
6	710-1268	2	/P	Screw, Hex Tapp, #10 x .38 Lg
7	712-3027	12	S	Nut, Hex Flange Lock, 1/4-20
8	722-0258	6	S	Grommet, Insulator
9	723-3042	1	/P	Bushing, Snap, 7/8 ID
10	735-3046A	1	/P	Pad, RH Foot
11	735-3047	1		Pad, LH Foot
12	736-3090	6	/P	Washer, Flat, .255 x .72 x .06
13	750-3169	6	S	Spacer, .28 ID x .40 OD x .42 Lg
14	703-2279	1		Running Board w/Graphic
	777S30170	1	/P	Graphic, Warning
15	777D07926	1		Graphic, Rear Fender
16	703-2628	2		Bracket, Fender Reinforcement
17	710-0224	4	S	Screw, Hex Tapp, #10-16 x .5

LT2138 Tractor
Frame And Drawbar

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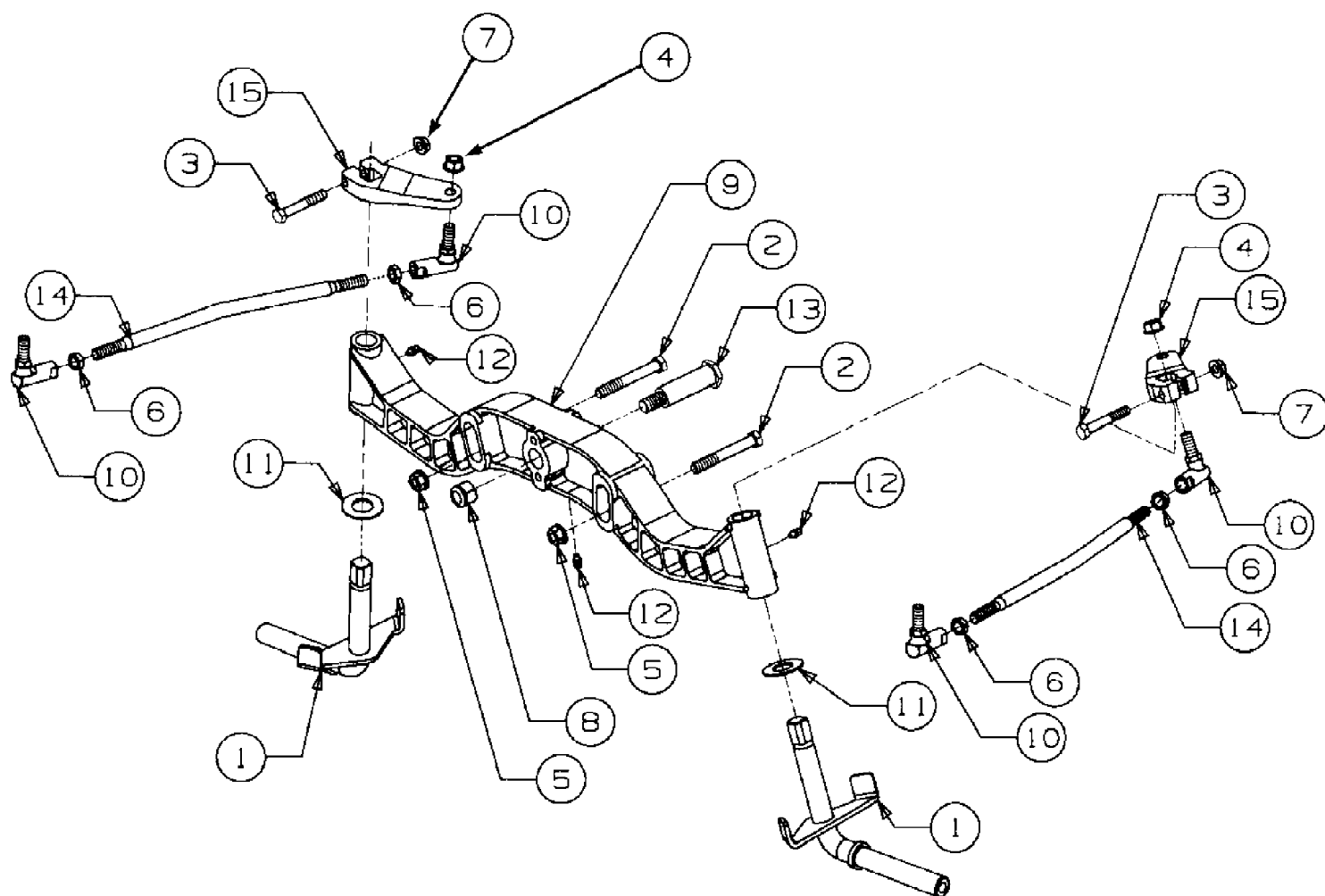
LT2138 Tractor
Frame And Drawbar

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0132	1	S	Rod, Quick Attach
2	603-0328C	1		Frame
3	703-05464	1	S	Drawbar use with 618-04110 transmission
3	703-2257	1		Drawbar use with 618-3231 transmission
3	777I20296	1		Graphic, Transmission Release Lever Not shown
4	703-2577	1	S	Bumper
5	710-0597	6	/P	Screw, Hex Cap, 1/4-20 x 1.0
6	710-0623	2	/P	Screw, Hex Wsh Hd Tapp 3/8-16 x .75
7	710-1260A	4	/P	Screw, Hex Wsh Hd Tap 5/16-18 x .75
8	710-3261	1		Screw, Hex Cap, 3/8-16 x 7.0
9	712-0431	1	S	Nut, Hex Flange Lock, 3/8-16
10	712-3027	8	S	Nut, Hex Flange Lock, 1/4-20
11	722-0258	6	S	Grommet, Insulator
12	732-3002	1	S	Spring, Latch
13	736-3090	6	/P	Washer, Flat, .255 x .72 x .60
14	738-0255	2	S	Bolt, Shoulder
15	750-04198	2		Spacer, Idler, .411 x .720 x 2.19
16	750-3169	6	S	Spacer, .28 x .40 x .42 Lg
17	756-3045	2	S	Pulley, Idler
18	732-0970	1	S	Belt Guide

LT2138 Tractor
Front Axle And Connections

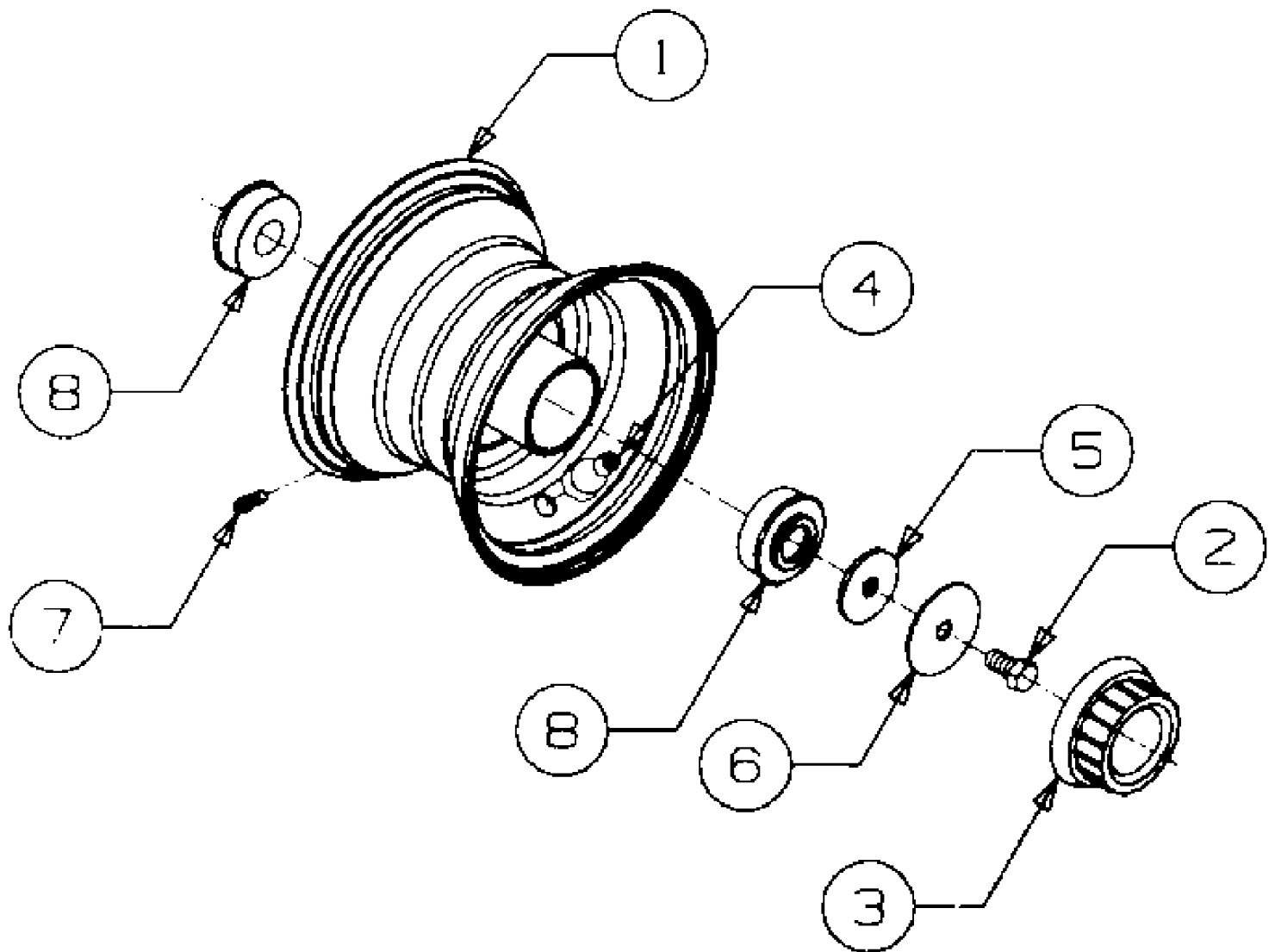
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LT2138 Tractor
Front Axle And Connections

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0066	2		Knuckle Assembly, Steering
2	710-3066	2	/P	Screw, Hex Cap, 3/8-16 x 2.75 GR8
3	710-3103	2	/P	Screw, Hex Cap, 5/16-18 x 2 GR5
4	712-3054	2	/P	Nut, Hex Lock, 3/8-24 GR5
5	712-0431	2	S	Nut, Hex Flanged Lock, 3/8-16
6	712-0711	4	/P	Nut, Hex Jam, 3/8-24 GR2
7	712-3004A	2	/P	Nut, Hex Flange Top Lock, 5/16-18
8	712-3083	1	/P	Nut, Hex Top Nylon Lock, 1/2-13
9	719-3095	1		Axle, Front Pivot
10	723-0156	4	S	Joint, Ball, 3/8-24
11	736-0188	2	/P	Washer, Flat, .760 x 1.49 x .06 Thk.
12	737-3000	3	S	Fitting, Lube, 3/16 Drive Type
13	738-3110	1	S	Bolt, Pivot Shoulder, 3/4 Dia x 2.23
14	747-3171	2		Rod, Tie
15	748-3049	2		Arm, Steering



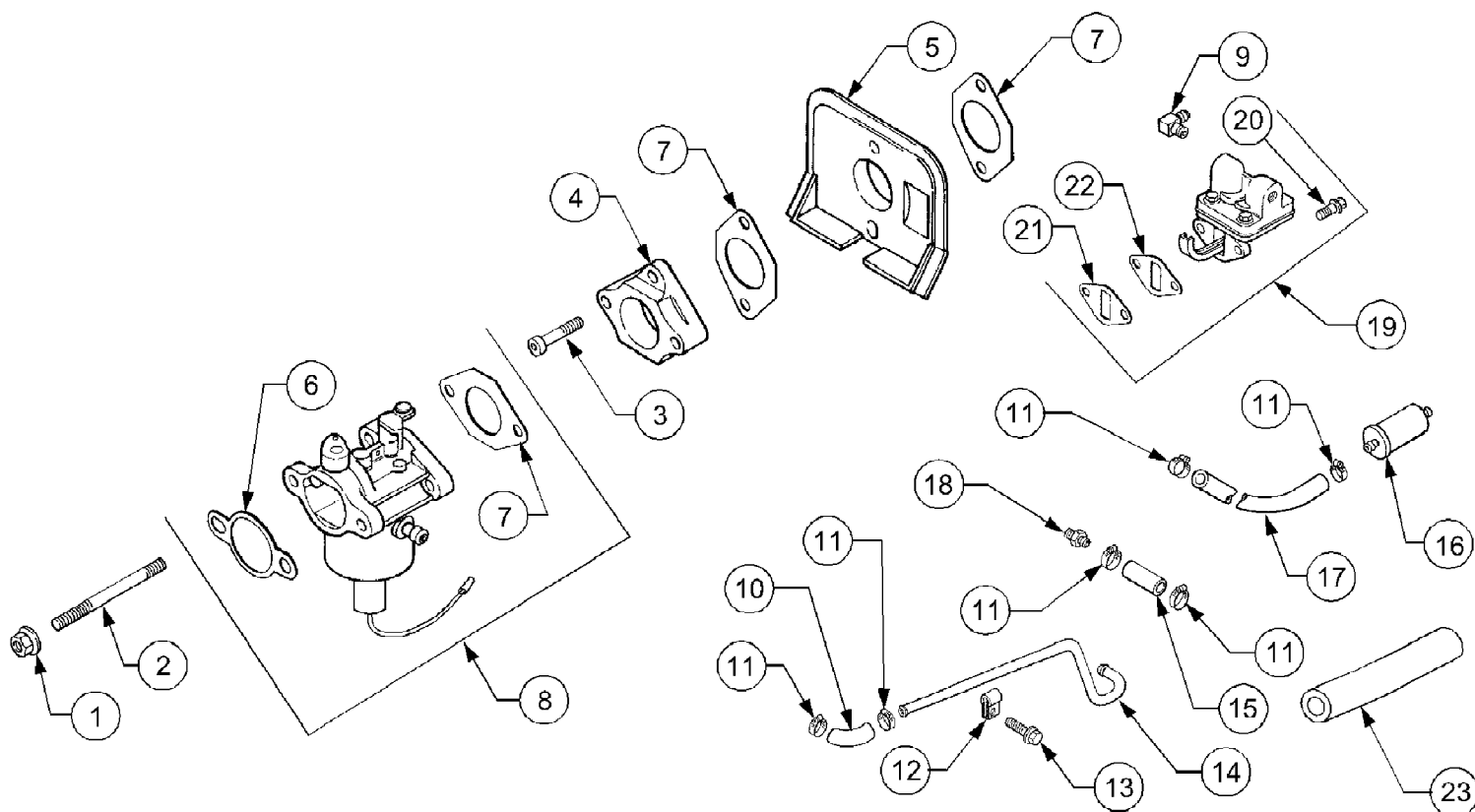
LT2138 Tractor
Front Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3186	2	S	Tire, Cub Tread, 15 x 6 x 6
1	634-3015	2	S	Rim Assy, Front
2	710-3119	2	/P	Bolt, Hex Patch, 3/8-16 x .75 GR5
3	731-3020	2	S	Cap, Hub
4	734-0255	2	S	Valve, Tubeless Air
5	736-3039	2	S	Washer, Flat, .406 x 1.5 x .110
6	736-3040	2	/P	Washer, Flat, .406 x 1.92 x .06
7	737-0224	2		Fitting, Grease
8	741-3032	4	S	Bearing, Ball

LT2138 Tractor
Fuel System

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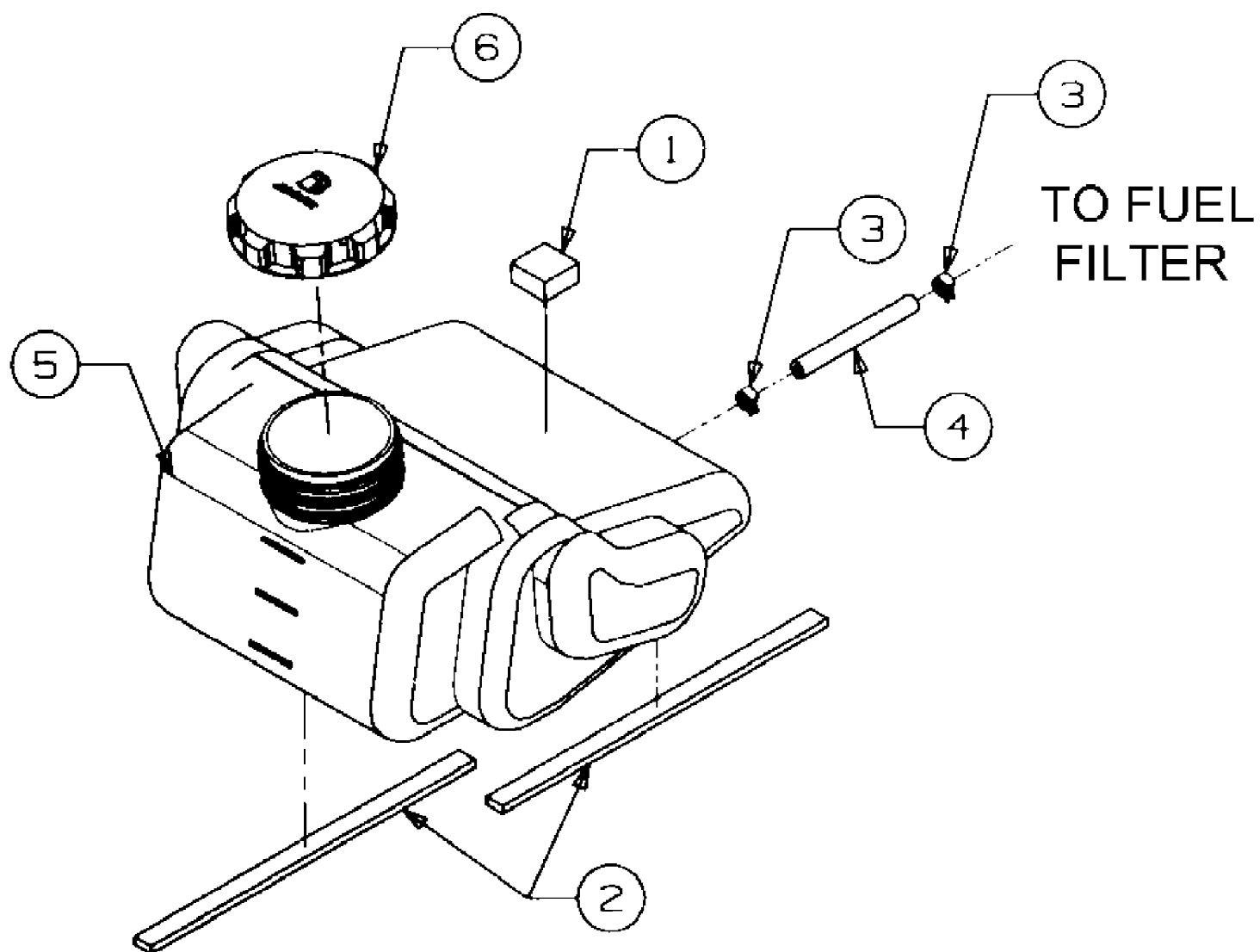
LT2138 Tractor
Fuel System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-M-0641060	2	S	Nut, Hex Flange, M6 x 1.0
2	KH-M-0629116	2		Stud, Carburetor, M6 x 1.0 x 116
3	KH-M-0644035	2		Screw, Socket Cap, M6 x 1.0 x 35
4	KH-12-029-04	1		Adapter, Carburetor
5	KH-12-265-04	1	S	Deflector, Heat
6	KH-12-041-02	1	/P	Gasket, Air Filter
7	KH-12-041-01	3	/P	Gasket, Carburetor
8	KH-12-853-93	1	/P	Kit, Carb w/Gskts [Incl. Ref #6, 7(1), KH-12-454-03-S (Wire Tie) and KH-25-452-20 (Terminal)]
9	KH-12-294-13-S	1		Connector, Hose, 90°.
10	KH-12-353-07	1	S	Line, 90° Fuel
11	KH-25-237-14-S	6	/P	Clamp, Fuel Line
12	KH-X-728-1	1		Clip, Tube
13	KH-M-0545010	1	/P	Screw, Hex Flange, M5 x .8 x 10
14	KH-12-353-11	1	/P	Line, Metal Fuel
15	KH-12-353-01	1	S	Line, Fuel, 1 1/4
16	KH-25-050-07-S	1	/P	Filter, Fuel
17	KH-25-353-08	1	S	Line, Fuel, 5"
18	KH-25-294-09-S	1		Connector, Straight Hose
19	KH-12-559-02	1		Kit, Fuel Pump (Incl. 9, 20-22)
20	KH-M-0645020	2	S	Screw, Hex Flange, M6 x 1 x 20
21	KH-12-112-05	1		Spacer, Fuel Pump
22	KH-25-041-10	2		Gasket, Fuel Pump
23	723-3066-24	1	/P	Insulation, Fuel Line
	KH-12-757-02	1	/P	Kit, Float Assembly NOT SHOWN
	KH-12-757-03	1	/P	Kit, Carburetor Repair NOT SHOWN; Includes Gasket, Carburetor Gasket, Air Filter Base Gasket, Fuel Bowl Gasket, Bowl Screw
	KH-12-757-08	1	/P	Kit, Choke Repair NOT SHOWN; Includes Shaft Assembly, Choke Plate, Choke Bushing, Choke Cap, Choke Lever Screw, Valve (2)
	KH-12-757-33	1	/P	Kit, Solenoid Repair NOT SHOWN; Includes Gasket, Bowl Screw, Tie, Wire Terminal
	KH-12-757-37-S	1		Kit, Bowl Replacement NOT SHOWN
	KH-12-755-92-S	1		Kit, High Altitude NOT SHOWN
	KH-25-153-04-S	1		O-Ring, Fuel Pump NOT SHOWN
	KH-M-561010	1		Screw, Thrd Forming M5 x .8 x 10 NOT SHOWN; Used to Attach Carburetor Ground Lead
	KH-X-22-11	1		Washer, Lock 1/4" NOT SHOWN; Used to Attach Carburetor Ground Lead

LT2138 Tractor
Fuel Tank

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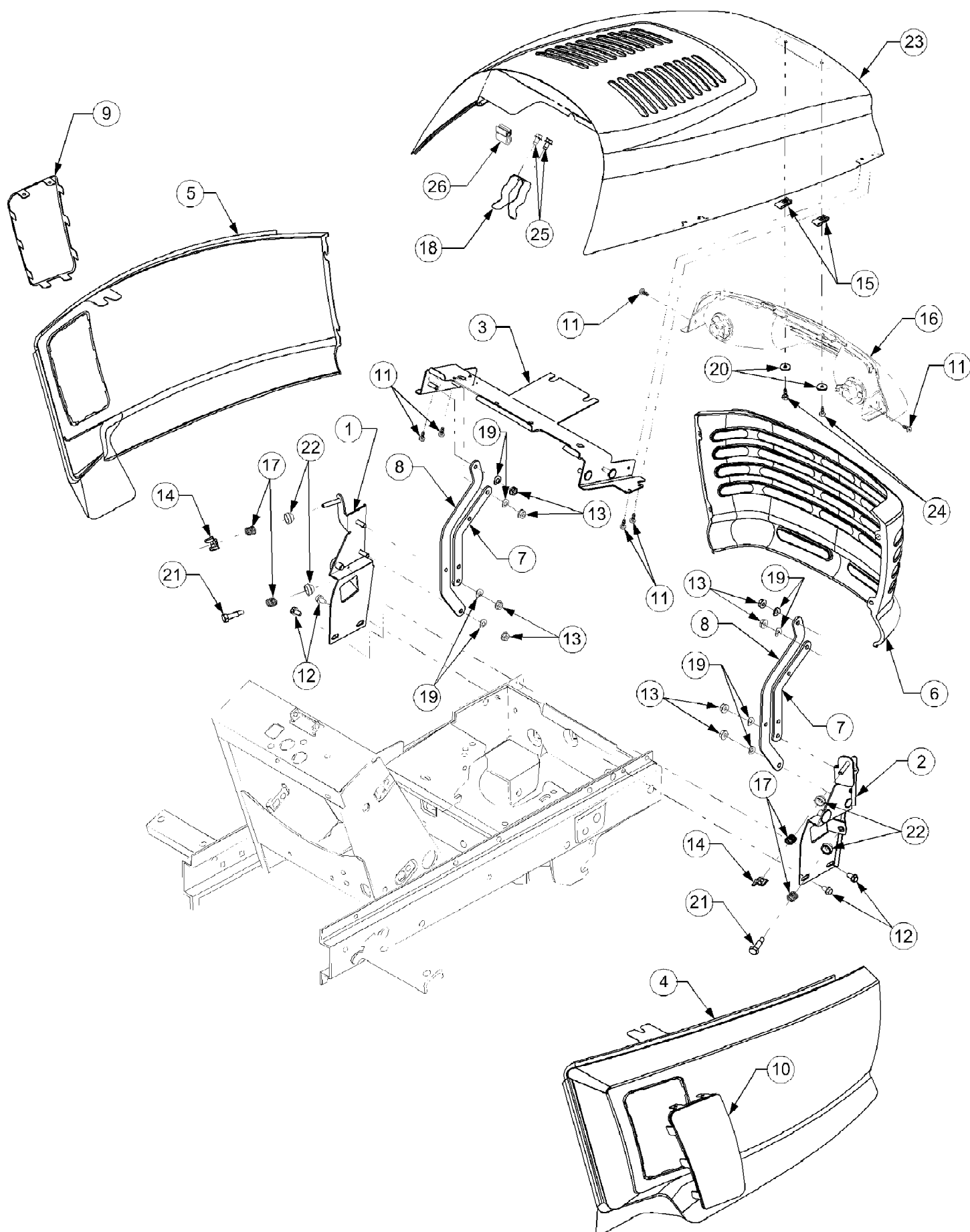
LT2138 Tractor
Fuel Tank

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Ref #	Part Number	Qty	S/P/F	Description
1	722-3020	A/R		Foam, 1.25 Sq x .62 Thk
2	722-3022	A/R	S	Tape, Foam, .625 Wide x .25 Thk
3	726-0205	2	/P	Clamp, Hose
4	759-3330	1	/P	Line, Fuel, 72" (Shipped In 10ft Length)
5	751-3112B	1	/P	Tank, Fuel
6	751-3124B	1	S	Cap, Fuel
	723-3066-24	1	/P	Insulator, Foam Fuel Line Not Shown

LT2138 Tractor
Grille, Hood And Side Panels

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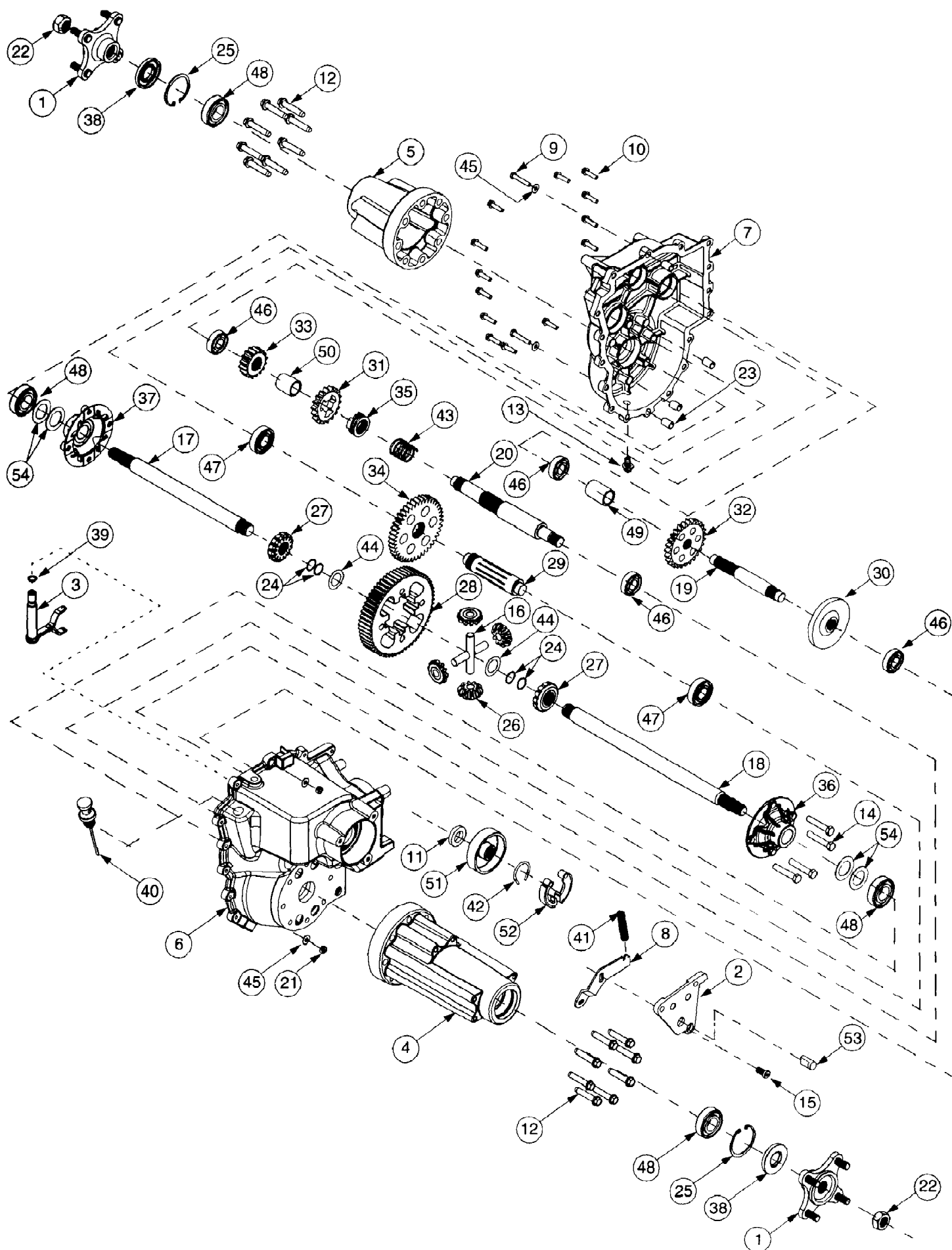
LT2138 Tractor
Grille, Hood And Side Panels

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0211	1		Bracket, Grille LH
2	603-0212	1	S	Bracket, Grille RH
3	603-04191	1	S	Bracket, Upper Hood
4	703-2396	1	S	Panel, RH Side
	777D07671	1		Graphic, LT2138
	777X40079	1	/P	Strip, Protective
5	703-2397	1	S	Panel, LH Side
	777D07671	1		Graphic, LT2138
	777X40079	1	/P	Strip, Protective
6	703-2398	1	S	Grille
	777I20314	1	/P	Graphic, Warning HOT
7	703-2465	2	/P	Link, Short Hood
8	703-2466A	2	S	Link, Long Hood
9	703-2495	1	S	Screen, LH Panel
10	703-2496	1	S	Screen, RH Panel
11	710-0351	6	/P	Screw, Truss Mach Tapp, #10 x .50
12	710-0599	4	/P	Screw, Hex Wash Hd Tapp, 1/4 x .50
13	712-3027	8	S	Nut, Hex Flange Lock, 1/4-20
14	712-0397	2	S	Nut, Wing, 1/4-20
15	726-0139	2	/P	Nut, U-Type Speed, #10
16	625-04001A	1	S	Headlight Assy (Includes Lamp and Socket)
	725-0963	2	S	Lamp, 12V
	725-1649	2	S	Socket, Lamp
	777X41348	1	S	Reflector, Headlight
17	732-0334	4	S	Spring, Compression, .50 OD x .50
18	732-1178	1		Spring, Hood Latch
19	736-0175	8	S	Washer, Spring, .265 x .562 x .025
20	736-0400	2	S	Washer, Flat, .218 x .62 x .063
21	738-3141	2	S	Bolt, Shoulder, .31 Dia x .75 Lg
22	748-3055	4	S	Bushing, Tapered
23	959-3747B	1		Hood, Series 2000
	777D07681	1		Graphic, Hood - RH
	777D07682	1		Graphic, Hood - LH
24	710-0436	2	S	Screw, Hex Tapp, 10-16 x .625
25	710-1005	2	S	Screw, Hex Wash Hd Tapp, 1/4-14 x .5
26	723-3061-19	19in	S	Seal, Heat Baffle

LT2138 Tractor
Hydro Transmission (P/N 618-3231)

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LT2138 Tractor
Hydro Transmission (P/N 618-3231)

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Ref #	Part Number	Qty	S/P/F	Description
1	618-0579A	2	/P	Hub Assembly, Wheel
2	618-3060	1	S	Plate Assembly, Brake
3	618-3084	1	S	Shift Yoke Assembly
4	619-0056	1		Axle Housing, RH
5	619-0057	1		Axle Housing, LH
6	719-3171	1		Transmission Housing, RH
	759-3746	A/R		Sealant, Ultra Grey
7	719-3170	1	/P	Transmission Housing, LH
8	703-2191	1		Brake Arm
9	710-0606	2	/P	Screw, Hex Cap, 1/4-20 x 1.5
10	710-0788	13	/P	Screw, Hex Wash Hd Tap, 1/4-20 x 1.0
11	721-3029	1	S	Seal, Shift Shaft
12	710-1008	16		Screw, TT, 3/8-16 x 1.875
13	710-1346	1	/P	Screw, Plug, M14 x 1.5 x .827
14	710-1670	4		Screw, Hex Hd Cap, 3/8-24 x 2.0 GR5
15	710-3262	1		Screw, Cap, 3/8-16 x .750
16	711-1052A	2		Shaft, Cross, .500 x 3.005
17	711-1320	1		Shaft, Axle, 1.00 x 12.90
18	711-1566	1		Shaft, Axle, 1.00 x 16.62
19	711-3374	1	S	Shaft, Drive
20	711-3379A	1		Shaft, Shifter
21	712-0291	2	S	Nut, Hex Center Lock, 1/4-20
22	712-1329	2	/P	Nut, Hex, 3/4-16
23	715-3045	6	S	Dowel Bushing
24	716-0172	4	S	Ring, Retaining, .750
25	716-0204	2		Ring, Retaining,
26	717-1446	4	S	Gear, Miter, 10T
27	717-1447	2		Gear, Miter, 14T
28	717-1568	1	S	Gear, Differential Spur, 60T
29	717-3346	1		Shaft Output, 9T
30	717-3347	1		Gear, Bevel, 36T
31	717-3387	1		Gear, Spur, 18T
32	717-3388	1		Gear, Spur, 27T
33	717-3391	1		Gear, Spur, 16T
34	717-3392	1		Gear, Spur, 42T
35	718-3039	1		Collar, Drive
36	719-0375	1		Housing, Differential, RH
37	719-0378	1		Housing, Differential, LH
38	721-0520	2		Seal, Oil, 25.4mm x 54mm x 7mm
39	721-3008	1	/P	O-Ring, 3/8 1 D x 1/2 OD x 1/16 Thk
40	727-3085	1	S	Dipsick, Oil
41	732-0152	1		Spring, Compression
42	732-3077	1		Spring, Brake Shoe
43	732-3113	1		Spring, Compression, 1.015 ID x 1.6
44	736-0423	A/R		Washer, Flat, 1.0 x 1.56 x .010 Thk
	736-0431	A/R	S	Washer, Flat, 1.0 x 1.56 x .015 Thk
	736-0424	A/R	S	Washer, Flat, 1.0 x 1.56 x .020 Thk
	736-0420	A/R	S	Washer, Flat, 1.0 x 1.56 x .040 Thk
	736-0600	1		Washer, Flat, .558 x .866 x .078 Thk
45	736-0463	4	S	Washer, Flat, .25 x .630 x .0515
46	741-0361	4	S	Bearing, Ball, 17 ID x 40 OD x 12
47	741-3057	2	S	Bearing, Ball, 6204
48	741-3114	4		Bearing, Ball, 6205-1

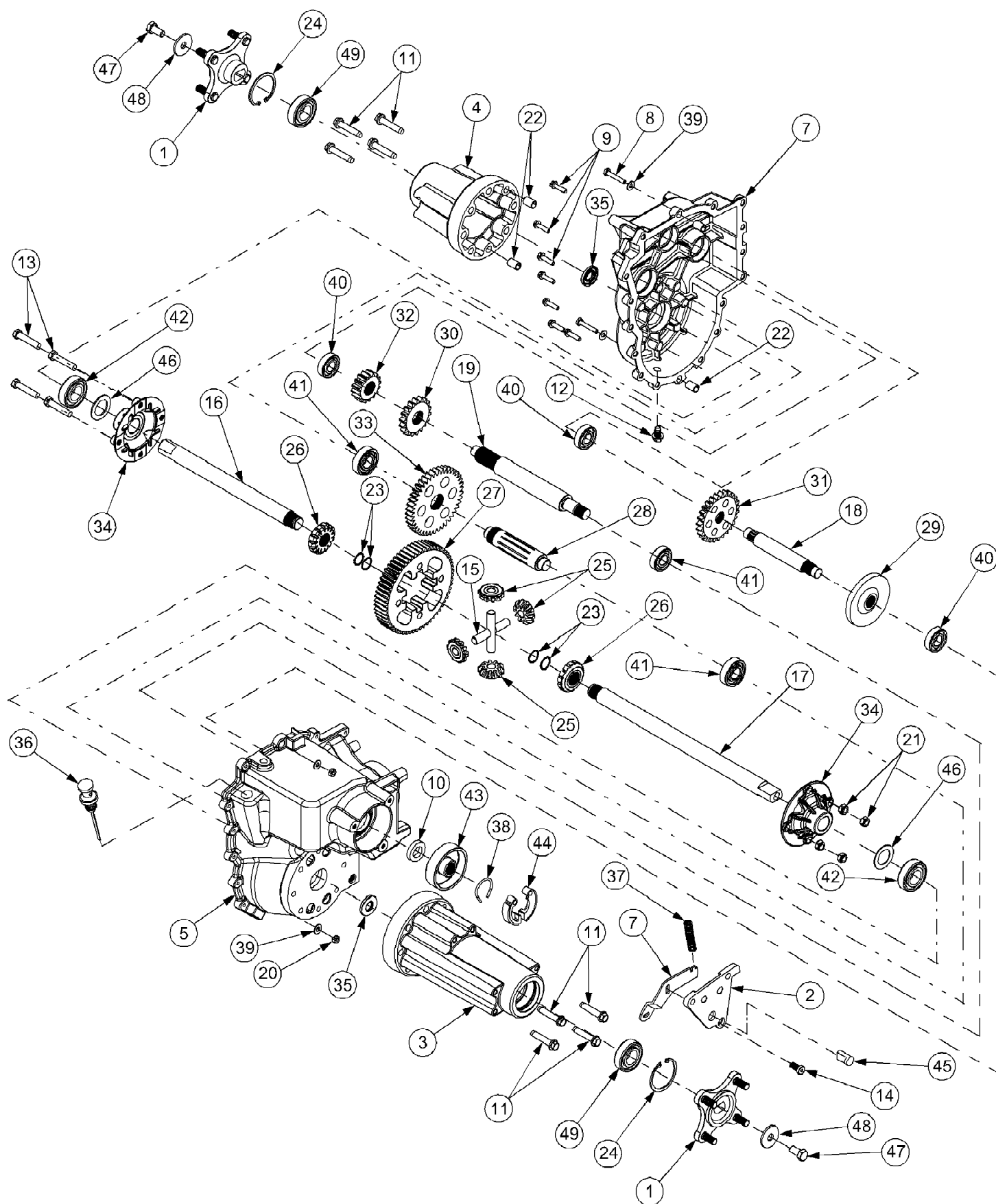
LT2138 Tractor
Hydro Transmission (P/N 618-3231)

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Ref #	Part Number	Qty	S/P/F	Description
49	750-3133	1		Spacer, .757 x 1.0 x 1.460
50	750-3134	1		Spacer, .885 x 1.125 x 1.40
51	761-3019	1		Drum, Brake
52	761-3020	2	S	Brake, Shoe
53	761-3028	1		Brake, Actuator
54	736-0745	4	/P/F	Washer, Flat, 1.010 x .56 x .060
	618-3231	1	S	Hydro Transmission (Transmission Serial Number Begins with the Number 2, 3, or 4)

LT2138 Tractor
Hydro Transmission (PN 618-04110)

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LT2138 Tractor
Hydro Transmission (PN 618-04110)

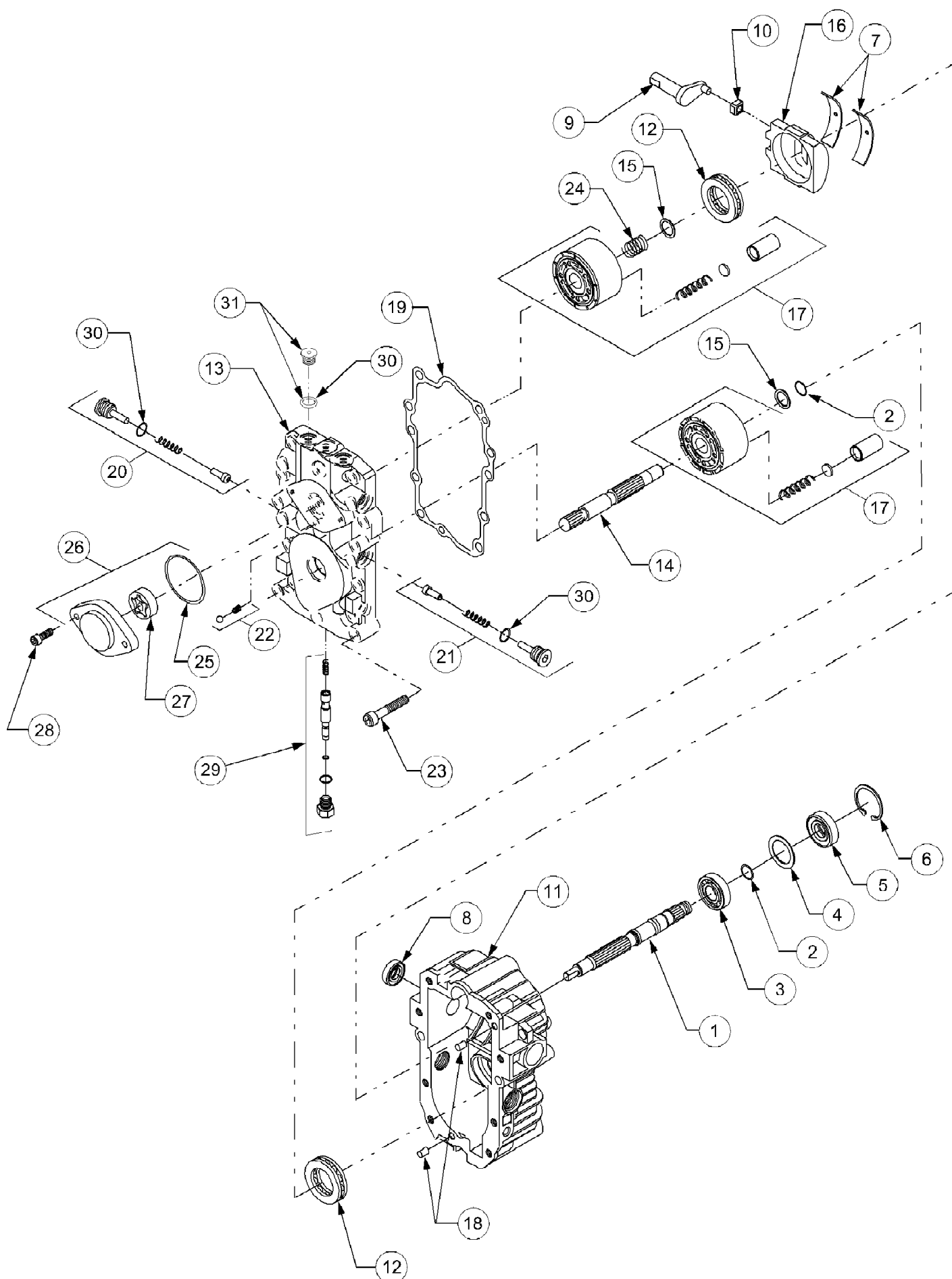
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Ref #	Part Number	Qty	S/P/F	Description
1	618-04115	2	S	Hub Assembly, Wheel
2	618-3060	1	S	Plate Assembly, Brake
3	619-0056	1		Axle Housing, RH
4	619-0057	1		Axle Housing, LH
5	719-04078	1	S	Transmission Housing, RH
	759-3746	1		Sealant, Ultra Grey
6	719-04077	1	S	Transmission Housing, LH
7	703-2191	1		Brake Arm
8	710-0606	2	/P	Screw, Hex Cap, 1/4-20 x 1.5
9	710-0788	13	/P	Screw, Hex Wash Hd Tap, 1/4-20 x 1.0
10	721-3029	1	S	Seal, Shift Shaft
11	710-1008	8		Screw, TT, 3/8-16 x 1.875
12	710-1633	1		Screw, Plug, M14 x 1.5 x .827
13	710-3144	4	/P	Screw, Hex Cap, 3/8-16 x 2.0 GR5
14	710-3262	1		Screw, Cap, 3/8-16 x .750
15	711-1052A	2		Shaft, Cross, .500 x 3.005
16	711-04164	1	S	Shaft, Axle, 1.00 x 12.07
17	711-04211	1	S	Shaft, Axle, 1.00 x 15.73
18	711-04210	1	S	Shaft, Drive
19	711-04209	1	S	Shaft, Intermediate
20	712-0291	2	S	Nut, Hex Center Lock, 1/4-20
21	712-3020	4	S	Nut, Hex Insert Lock, 3/8-16 GR5
22	715-3045	6	S	Dowel Bushing
23	716-04032	4		Ring, Retaining, .938
24	716-0204	2		Ring, Retaining,
25	717-1446	4	S	Gear, Miter, 10T
26	717-04102	2	S	Gear, Miter, 14T
27	717-1568	1	S	Gear, Differential Spur, 60T
28	717-3346	1		Shaft, Output, 9T
29	717-3347	1		Gear, Bevel, 36T
30	717-04111	1	S	Gear, Spur, 18T
31	717-3388	1		Gear, Spur, 27T
32	717-3391	1		Gear, Spur, 16T
33	717-3392	1		Gear, Spur, 42T
34	719-0375A	2	S	Housing, Differential, RH
35	721-04031	2	S	Seal, Oil, 1.0 x 1.499
36	727-3085	1	S	Dipsick, Oil
37	732-0152	1		Spring, Compression
38	732-3077	1		Spring, Brake Shoe
39	736-0463	4	S	Washer, Flat, .25 x .630 x .0515
40	741-0361	3	S	Bearing, Ball, 17 ID x 40 OD x 12
41	741-3057	3	S	Bearing, Ball, 6204
42	741-3114	2		Bearing, Ball, 6205-1
43	761-3019	1		Drum, Brake
44	761-3020	2	S	Brake, Shoe
45	761-3028	1		Brake, Actuator
46	736-0745	2	/P	Washer, Flat, 1.010 x .56 x .060
47	710-3119	2	/P	Screw, Hex Lock, 3/8-16 x .75 GR5
48	736-0227	2	S	Washer, Flat, .39 x 1.5 x 1.34
49	741-0681	2		Bearing, Ball

LT2138 Tractor
Hydro Transmission (PN 618-04110)

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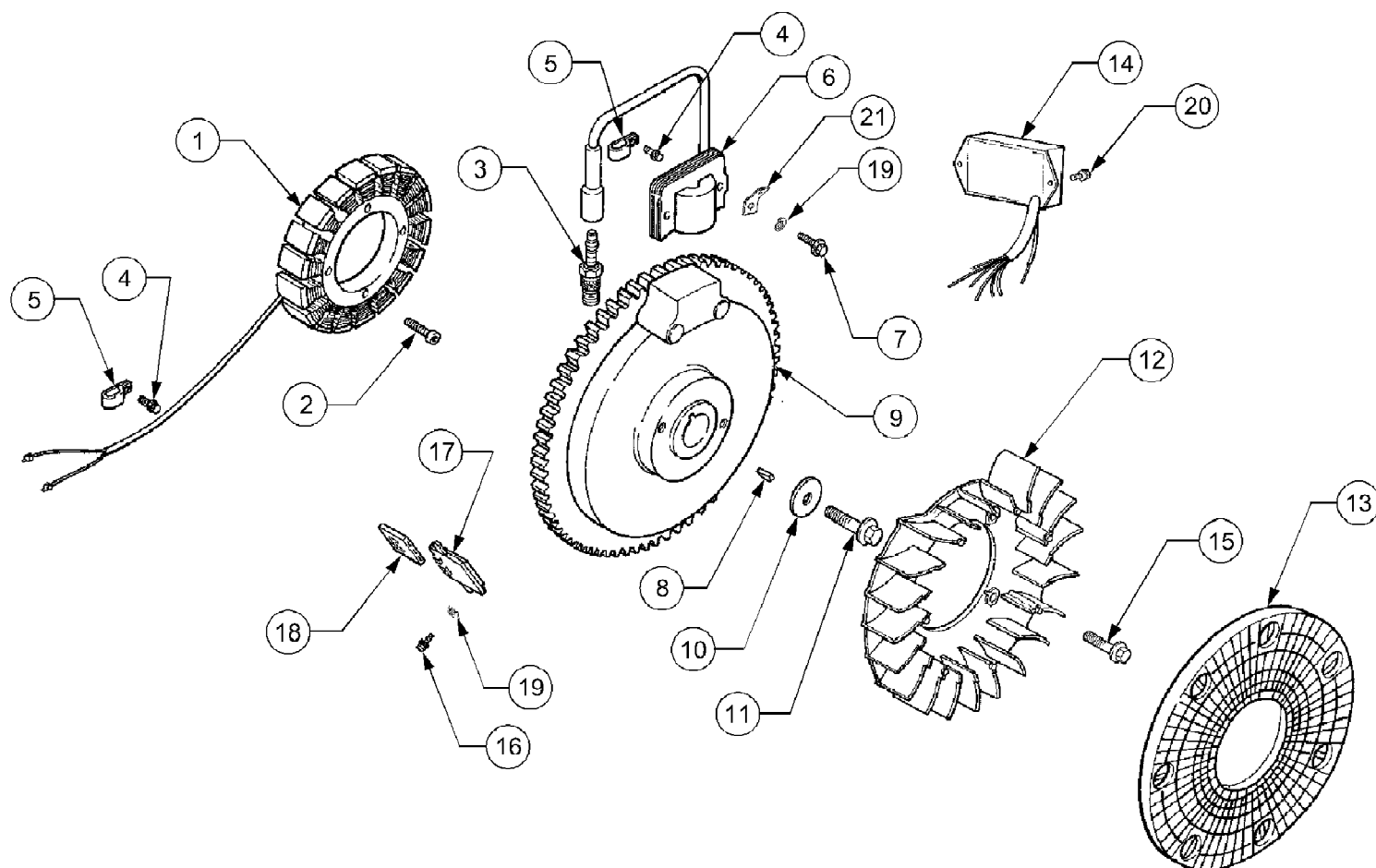
Ref #	Part Number	Qty	S/P/F	Description
	618-04110	1	S	Hydro Transmission Oil capacity approximately 4 quarts for 618-04110 Transmission
	737-3120	1	/P	Drive System Fluid Plus - Quart



LT2138 Tractor
Hydrostatic Pump

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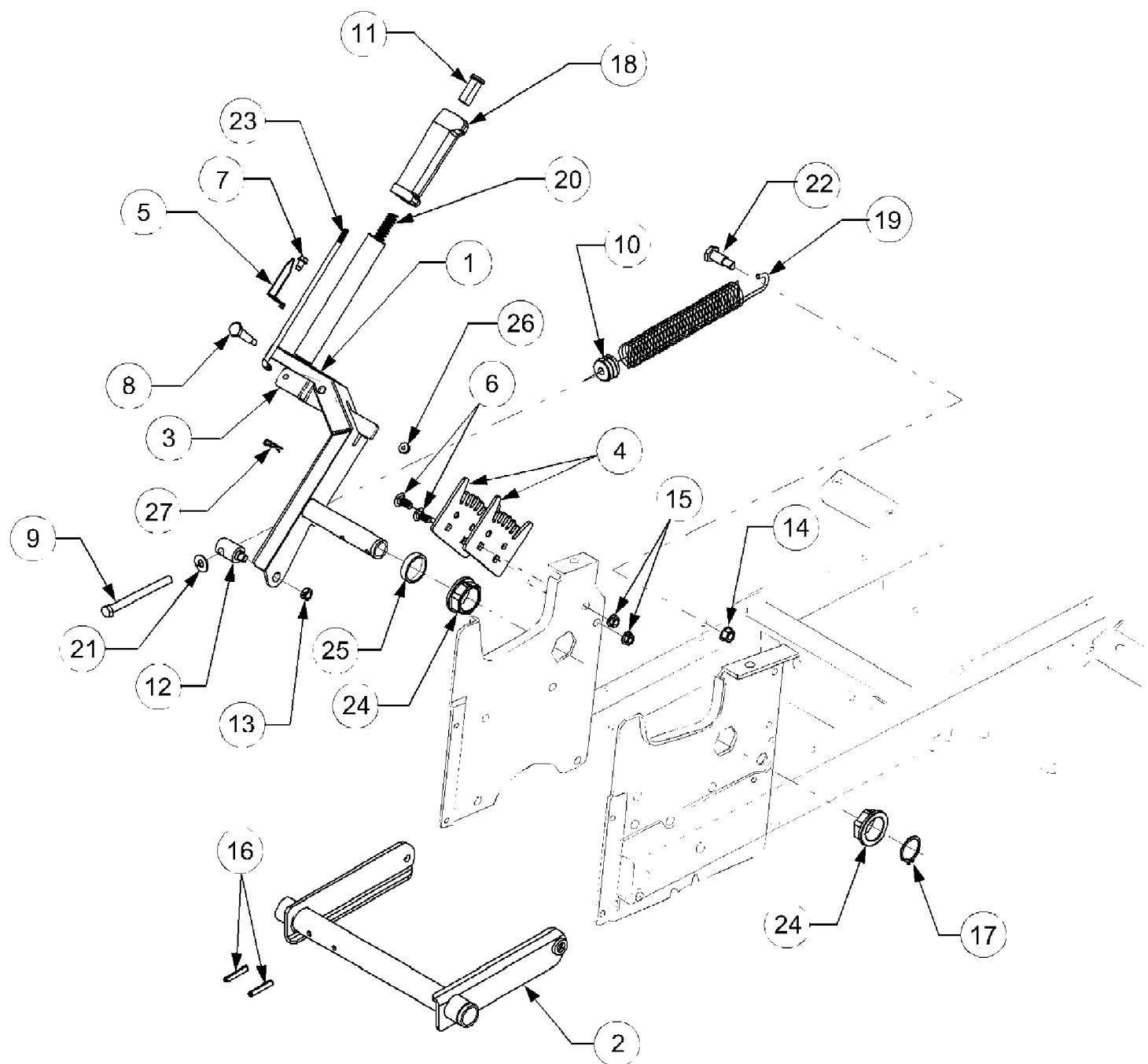
Ref #	Part Number	Qty	S/P/F	Description
1	HG-50158	1		Shaft, Pump (Splined)
2	HG-2003016	2	/P	Ring, Retaining
3	HG-2003043	1	S	Bearing, Ball
4	HG-2003018	1	/P	Spacer
5	HG-9008000-0128	1	/P	Seal, Lip
6	HG-2003052	1	/P	Ring, Retaining
7	HG-2003023	2	S	Bearing, Cradle
8	HG-9008000-0126	1	/P	Seal, Lip
9	HG-2003005	1	/P	Arm, Trunnion
10	HG-2000015	1	/P	Guide, Slot
11	HG-2513036	1	/P	Housing Kit
12	HG-2003044	2	S	Bearing Assembly, Thrust Ball
13	HG-51077	1		Center Section Kit
14	HG-2003034	1		Shaft, Motor
15	HG-2003017	2	/P	Washer, Block Thrust
16	HG-2003087	1	/P	Swash Plate
17	HG-70079	2	S	Block Assembly
18	HG-9004800-2506	2	/P	Pin
19	HG-2003060	1	/P	Gasket, Center Section
20	HG-2510027	1		Kit, Check Valve
21	HG-2510034	1	/P	Kit, Orificed Check Valve
22	HG-2510011	1	/P	Kit, Charge Relief Valve
23	HG-9007314-0808	8	/P	Screw, Socket Hd
24	HG-2003014	1	/P	Spring, Block
25	HG-9004101-1340	1	/P	O-Ring
26	HG-2513027	1	/P	Kit, Charge Pump
27	HG-J1041008	1	S	Gerotor Assy
28	HG-50095	2		Screw, Socket Hd
29	HG-2153011	1		Bypass Valve Kit
30	HG-9004201-3700	3	/P	O-Ring
31	HG-9005110-5600	2	/P	Plug w/O-Ring



LT2138 Tractor
Ignition/Electrical

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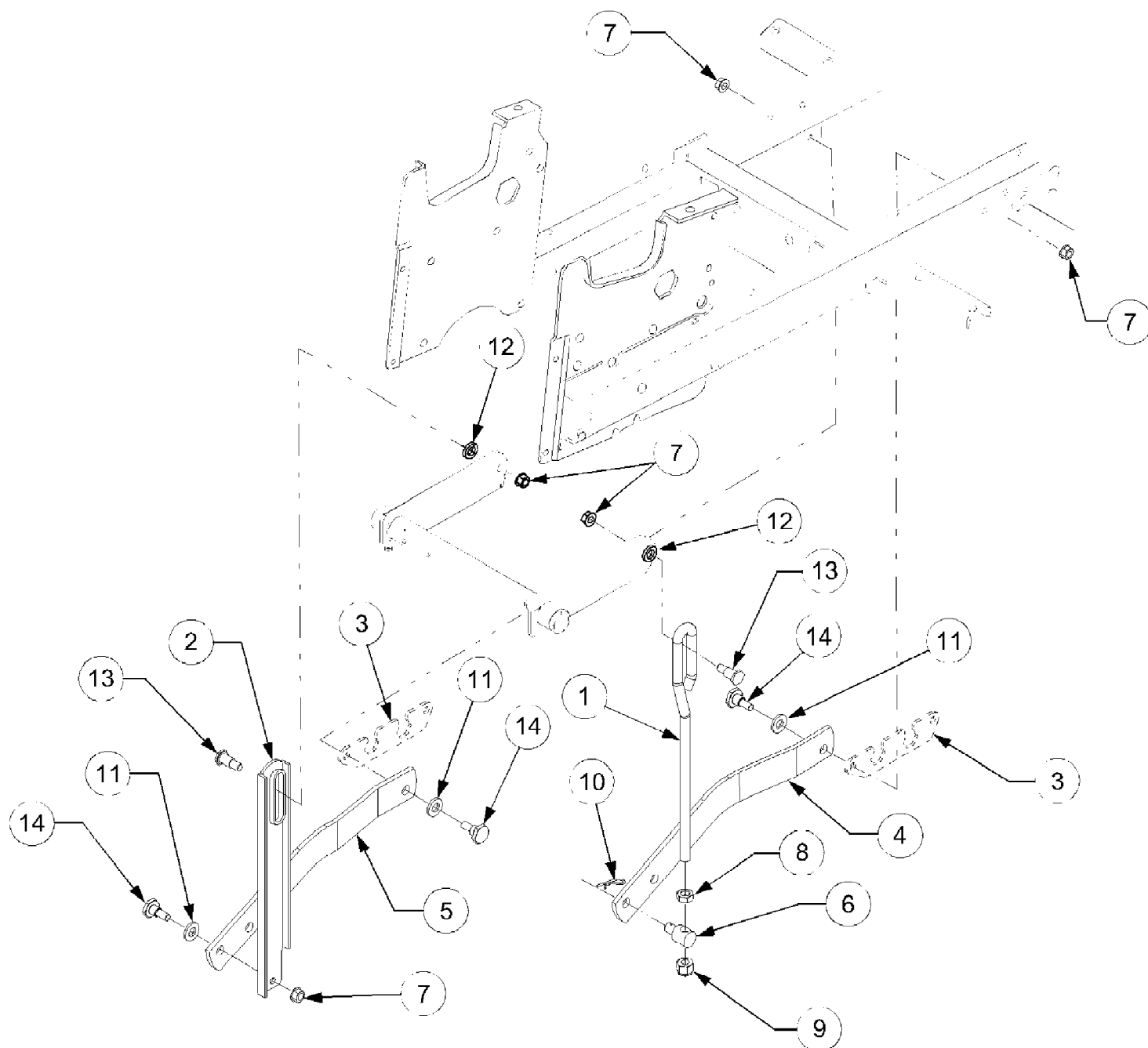
Ref #	Part Number	Qty	S/P/F	Description
1	KH-237878	1	/P	Kit, Stator, (Includes Ref #2 and KH-25-452-01 Terminal, Qty 2)
2	KH-M-548025-S	2	/P	Screw, Stator Mntg, M5 x 0.8 x 25
3	759-3336	1	/P	Spark Plug
4	KH-M-0545010	2	/P	Screw, Harness Clip, M5 x .8 x 10
5	KH-X-728-1	2		Clip, Cable
6	KH-12-584-14-S	1	S	Module, Ignition
7	KH-12-086-35-S	2		Screw, Ign Module, M4 x .7 x 4.0
8	KH-X-42-15	1	/P	Key
9	KH-12-025-46-S	1		Flywheel
10	KH-12-468-03	1	/P	Washer, Flywheel
11	KH-12-086-14	1		Screw, Flywheel, M10 x 1.5 x 46
12	KH-12-157-03	1	S	Fan
13	KH-12-162-05	1		Screen, Grass
14	KH-12-584-12	1		Module, Digital Speed Advance
15	KH-25-086-47	4	/P	Bolt, Shoulder M6 x 1 x 16
16	KH-24-086-18-S	2		Screw, Phillips Hd. 11-16 x 7/8
17	KH-41-403-09	1	S	Rectifier-Regulator
18	KH-236602	1	S	Connector, Three Contact
19	KH-X-22-11	2		Washer, Lock, 1/4
20	KH-M-461013	2		Screw, Pan Head, M4.2 x 13
21	KH-12-452-02-S	1		Teriminal
	KH-24-518-12-S	1	/P	Lead, Black, 4" Not Shown
	KH-12-176-51-S	1		Harness, Wire Not Shown
	KH-12-154-07-S	2		Clip, Rectifier/Regulator Not Shown
	KH-M-445010	2		Screw, Hex Flange M4 x.7 x 10 (To attach harness to baffle); Not Shown



LT2138 Tractor
Implement Lift Handle

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04141	1		Handle Assembly, Lift
2	603-0059A	1	S	Shaft Assembly, Lift
3	603-05247	1		Fork, Lift
4	703-2239A	2	S	Bracket, Lift Index
5	703-2558	1		Indicator, Lift Height
6	710-0451	2	/P	Bolt, Carriage, 5/16-18 x .75
7	710-0599	1	/P	Screw, Hex Wash Tapp, 1/4 x .5
8	738-0560	1	S	Screw, Shoulder, .374 x 1.375
9	710-3279	1	/P	Screw, Hex Cap, 3/8-16 x 4.25 GR5
10	711-0635	1	/P	Insert, Spring
11	711-0642A	1	/P	Button, Handle
12	711-3350	1		Ferrule, Adjustment
13	712-0262	1	/P	Nut, Hex Center Lock, Jam, 3/8-24
14	712-0431	1	S	Nut, Hex Flanged Lock, 3/8-16
15	712-3004A	2	/P	Nut, Hex Flanged Top Lock, 5/16-18
16	715-0114A	2	S	Pin, Spiral Spring, 1/4 Dia x 1.5
17	716-0116	1	/P	Ring, Snap, 1.25 Dia Shaft
18	731-3158	1	/P	Grip, Lift Handle
19	732-3093	1		Spring, Extension
20	732-3097	1		Spring, Compression
21	736-0267	1	S	Washer, Flat, .385 x .87 x .06
22	738-0145	1	S	Bolt, Shoulder
23	747-3175A	1	/P	Rod, Index
24	748-3051	2	S	Bearing, Hex Flange, 1.25 ID
25	750-3131	1		Spacer, 1.28 ID x 1.5 OD x .335 Lg
26	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
27	714-0104	1	S	Pin, Internal Cotter



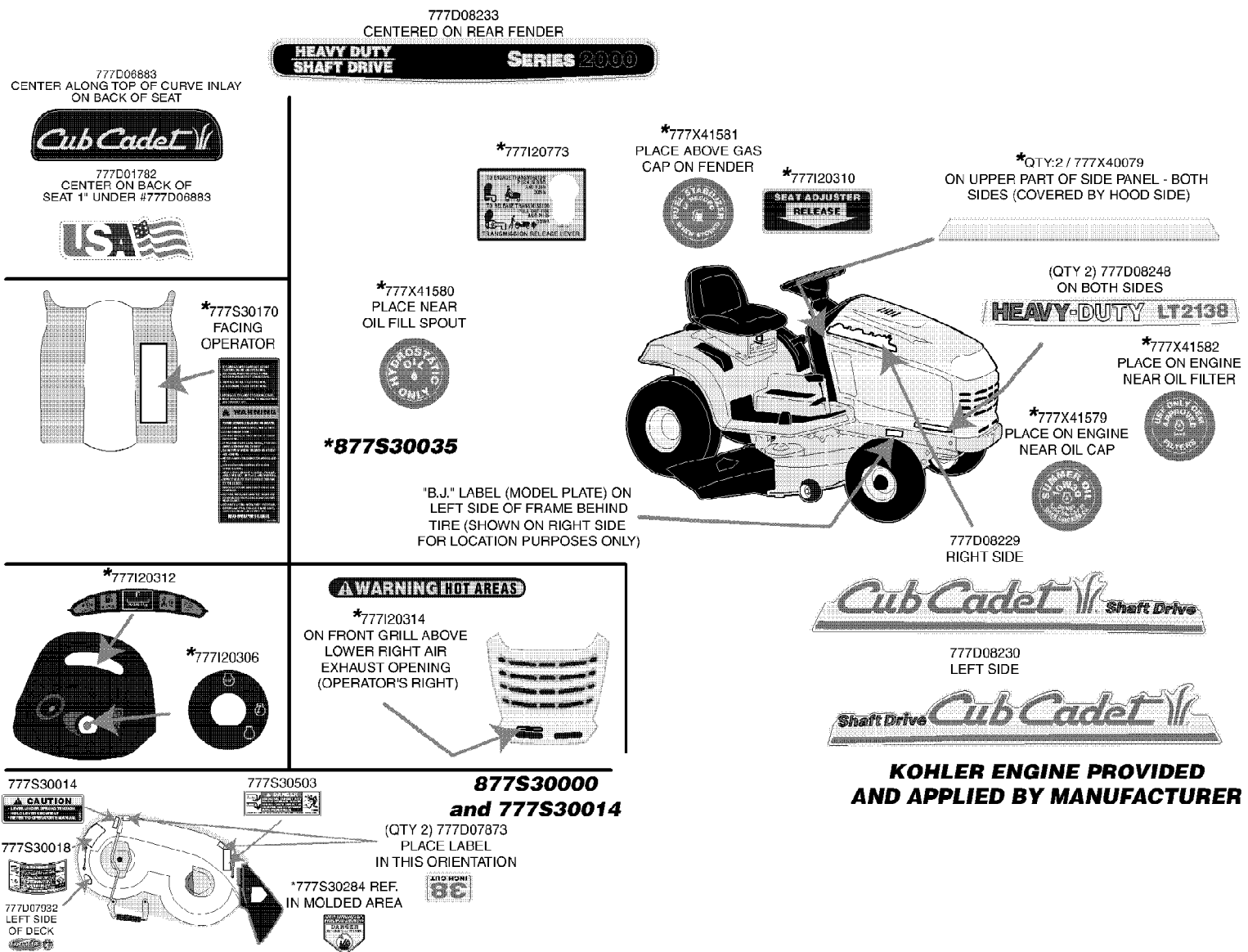
LT2138 Tractor
Implement Lift Hanger

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Ref #	Part Number	Qty	S/P/F	Description
1	747-04196	1		Rod, Lift Link Replaces 603-0058
2	703-2234	1		Bracket, LH Hanger
3	703-2804	2		Plate, Bearing Mounting
4	703-2832	1		Link, RH Lift
5	703-2833	1		Link, LH Lift
6	711-3319	1	S	Ferrule, Adjustment
7	712-0431	5	S	Nut, Hex Flange Lock, 3/8-16
8	712-3048	1	S	Nut, Hex Jam, 1/2-13 GR5
9	712-3083	1	/P	Nut, Hex Insert Lock, 1/2-13
10	714-0145	1	S	Pin, Internal Cotter
11	736-0326	3	S	Washer, Flat, .5 x 1.5 x .15
12	736-3069	2		Washer, Flat, .531 x .875 x .15
13	738-0430	2		Bolt, Shoulder
14	738-0507B	3	S	Bolt, Shoulder

LT2138 Tractor
Label Map

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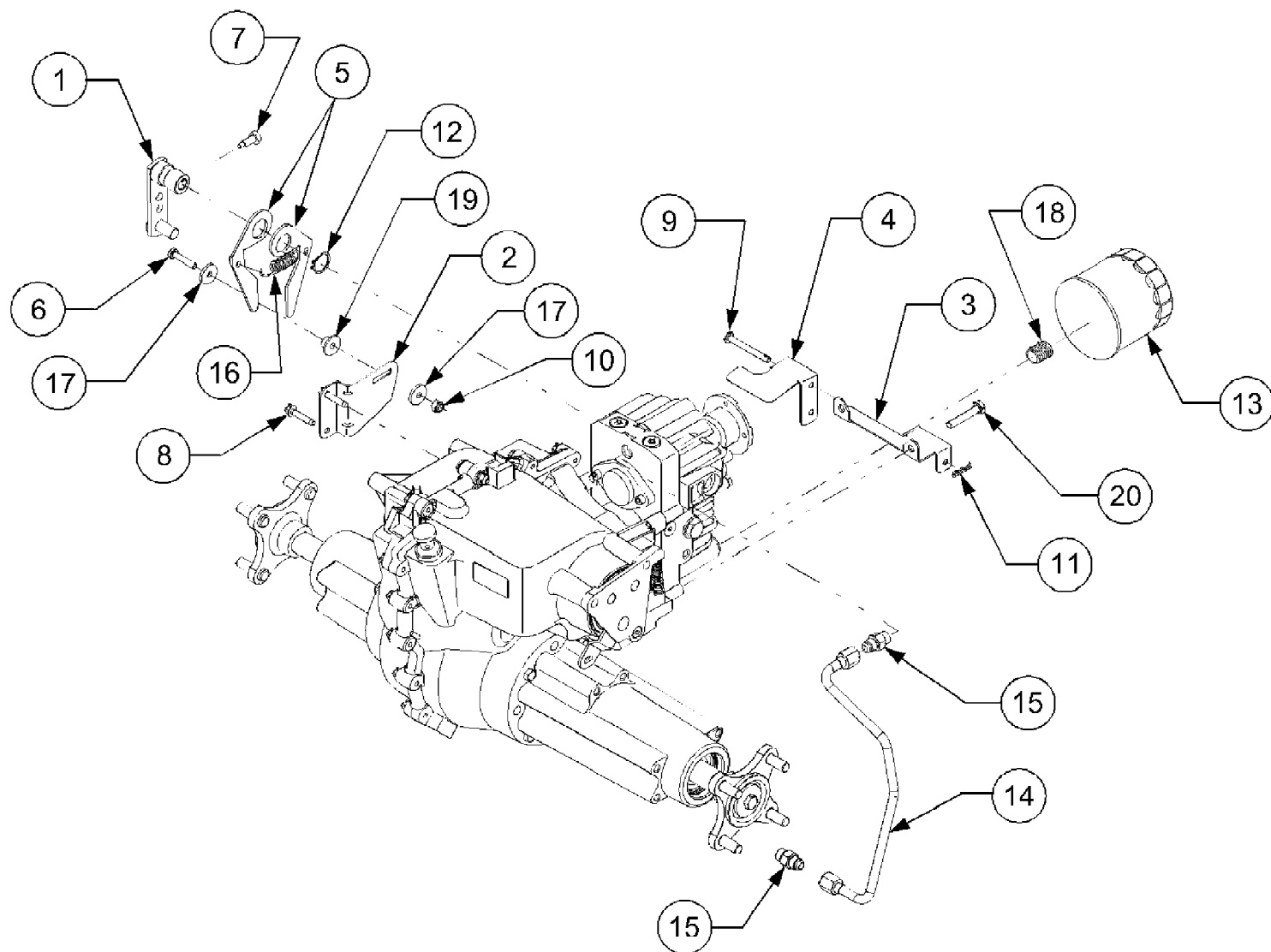
LT2138 Tractor
Label Map

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Ref #	Part Number	Qty	S/P/F	Description
777D06883	777D06883	1	/P	LABEL-SEAT BACK
777D01782	777D01782	1	/P	LABEL-MADE IN USA
777S30170	777S30170	1	/P	LABEL-FRAME COVER
777I20312	777I20312	1	/P	LABEL-DASH
777I20306	777I20306	1	/P	LABEL-IGNITION SWITCH
777D07932	777D07932	1		LABEL-CYCLO CUT
777S30018	777S30018	1	/P	LABEL-DECK SAFETY
777S30014	777S30014	1	/P	LBL.CAUTION SPRING TENSIN
777S30503	777S30503	1	/P	LABEL-DANGER CHUTE
777S30284	977S30145	1	/P	LABEL
777D07873	777D07873	1		LABEL-38" CUT
777I20314	777I20314	1	/P	LBL.WARNING/HOT AREA
777X41580	777X41580	1		LABLE-HYDRO OIL
777I20773	777I20773	1		LABEL-HITCH PLATE
777D08230	777D08230	1		LABEL-LH HOOD SHFT DRV
777D08229	777D08229	1		LABEL-RH HOOD SHFT DRV
777X41579	777X41579	1		LABEL-10W30 OIL
777X41582	777X41582	1		LABLE-OEM FILTERS
777D08248	977D08248	1	/P	LABEL-MODEL LT2138
777X40079	777X40079	1	/P	STRIP-PROTECTIVE
777I20310	777I20310	1		LABEL-SEAT ADJUSTE
777X41581	777X41581	1		LABLE-FUEL STABIL
777D08233	777D08233	1		LABEL-2000 FENDER

LT2138 Tractor
Neutral Linkage, Hydraulic Pickup And Return Tubes

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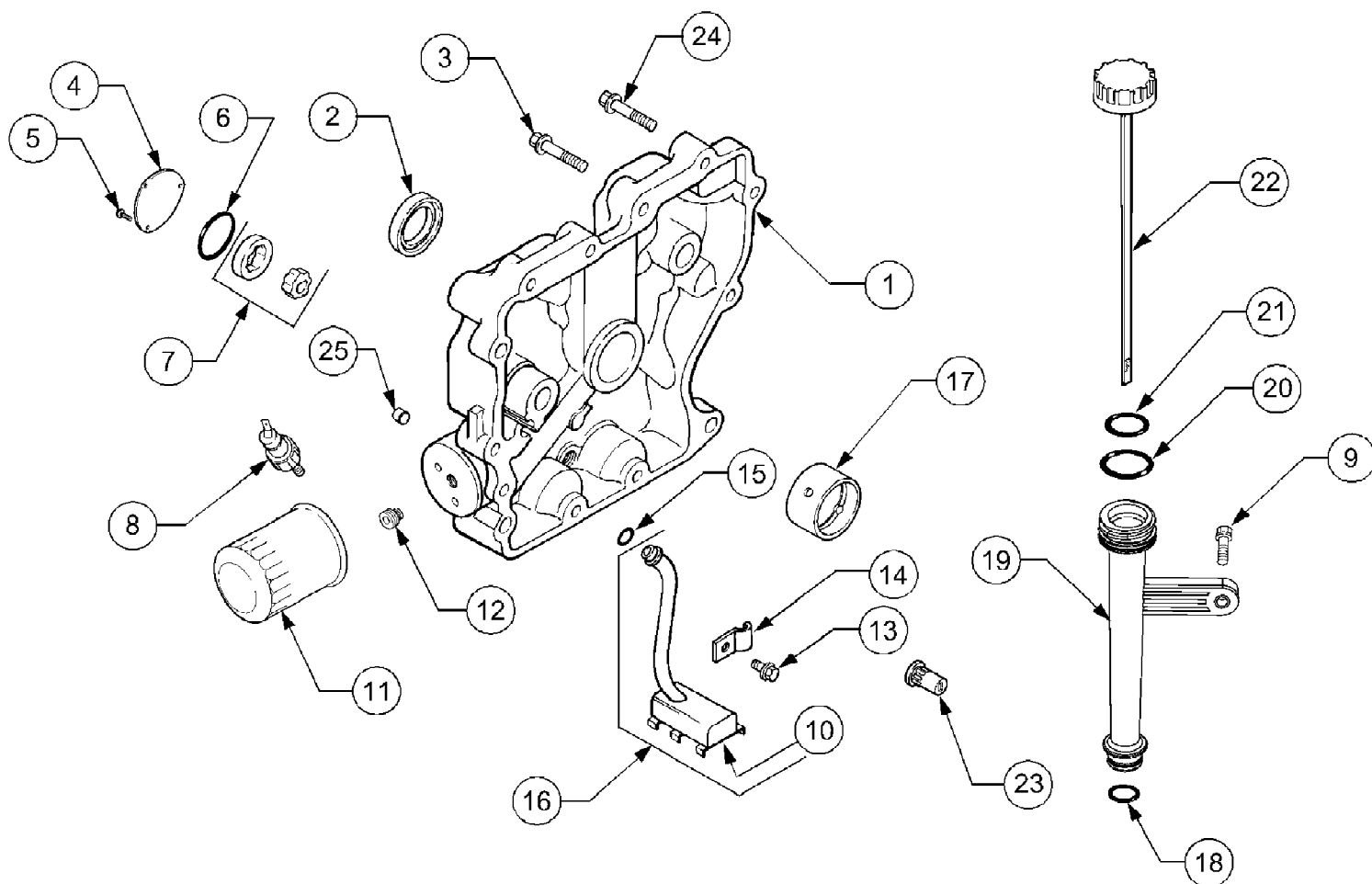
LT2138 Tractor
Neutral Linkage, Hydraulic Pickup And Return Tubes

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0160	1		Arm Assembly, Control
2	603-04184	1		Bracket, Hydro Neutral
3	703-05315	1		Bracket, Hydro Dump Mtg,
4	703-05316	1		Bracket, Hydro Dump Actuator
	747-04230	1		Dump Valve Release Rod (Not Shown) use with 618-04110 trans
	747-3228	1		Dump Valve Release Rod (Not Shown) use with 618-3231 trans
5	703-2441	2		Arm, Neutral
6	710-0106	1	/P	Screw, Hex Cap, 1/4-20 x 1.25
7	710-04171	1		Screw, Special Hex Cap, 5/16-24 x .625
8	710-0809	2		Screw, Hex Wash TT-Tap, 1/4-20 x 1.25
9	711-04220	1		Pin, Clevis, .25 x 2.38
10	712-0324	1	/P	Nut, Hex Top Lock, 1/4-20
11	714-0104	1	S	Pin, Internal Cotter
12	716-0111	1	/P	Ring, Snap, .875 Shaft
13	723-3014	1	S	Filter, Oil
14	727-04064	1	S	Tube, Hydro Inlet
15	727-3002	2	S	Connector, w/O-Ring
	721-3001	2	/P	O-Ring, 3/8 OD Tube
16	732-3119	1	S	Spring, Extension, .5 OD x 1.97
17	736-0176	2	S	Washer, Flat, .25 x .93 x .120 Thk
18	737-3022	1	S	Nipple, Oil Filter
19	750-0918	1		Spacer, Centering
20	710-3180	2	/P	Screw, Hex Cap, 5/16-18 x 1.75 GR5

LT2138 Tractor
Oil Pan And Lubrication

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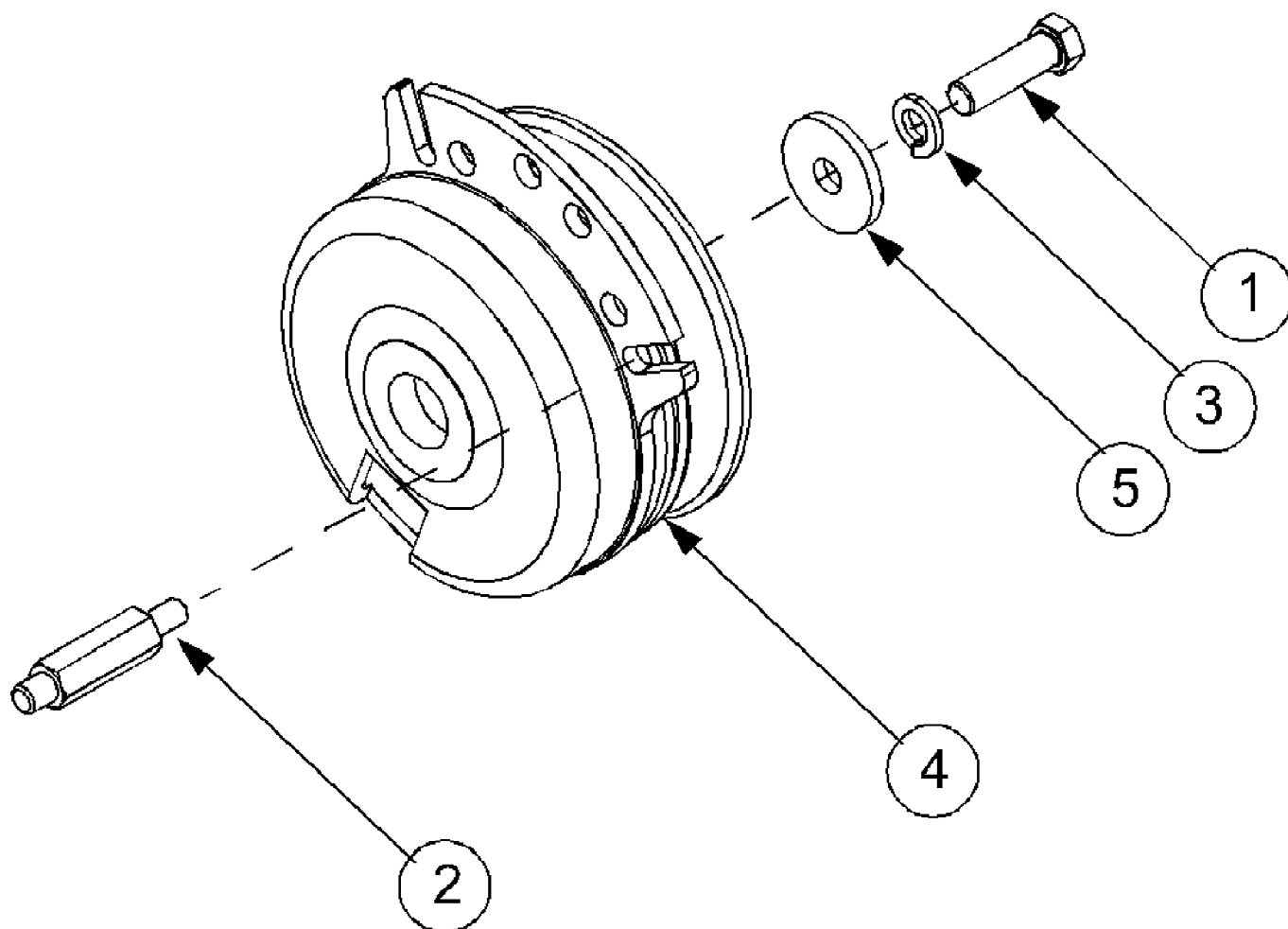
LT2138 Tractor
Oil Pan And Lubrication

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-12-009-51	1		Plate Assembly, Closure (Incl. Ref #4-7,17, 23)
2	KH-12-032-03	1	/P	Seal, Oil (PTO End)
3	KH-24-086-16	11	S	Screw, Closure Plate, M8x1.25x45
4	KH-12-096-21	1	/P	Cover, Oil Pump
5	KH-M-545016	3		Screw, Oil Pump Cover, M5x.8x16
6	KH-12-153-05	1		O-Ring, Oil Pump
7	KH-12-393-01	1		Pump Assembly, Oil
8	KH-25-099-24	1	S	Switch, Oil Pressure
9	KH-M-545016-S	1	/P	Screw, Hex Flange M5 x 0.8 x 16
10	KH-25-381-01	1		Pick-up, Oil Screen
11	KH-12-050-08	1	S	Filter, Oil
12	KH-24-136-01	1		Nipple, Oil Filter
13	KH-M-545016-S	1	/P	Screw, Oil Pick-Up, M5 x .8 x 16
14	KH-52-154-01	1	/P	Clip, Oil Tube
15	KH-12-153-04	1		O-Ring, Oil Pick-Up
16	KH-12-755-73	1	/P	Kit, Oil Pick-Up (Incl. Ref #10)
17	KH-12-030-05	1		Bearing, Thrust
18	KH-12-153-07	1		O-Ring, Lower Oil Fill Tube
19	KH-12-123-22	1		Tube, Oil Fill
20	KH-12-153-02	1	S	O-Ring, Upper Oil Fill Tube
21	KH-12-153-03	1		O-Ring, Dipstick Cap
22	KH-12-038-08	1		Cap/Dipstick, Oil Fill
23	KH-25-462-09	1	/P	Valve, Oil Pressure Relief
24	KH-24-086-17	1	S	Screw, Hex Flange M8 x 1.25 x 45
25	KH-25-139-60-S	1	/P	Plug

LT2138 Tractor
PTO Clutch

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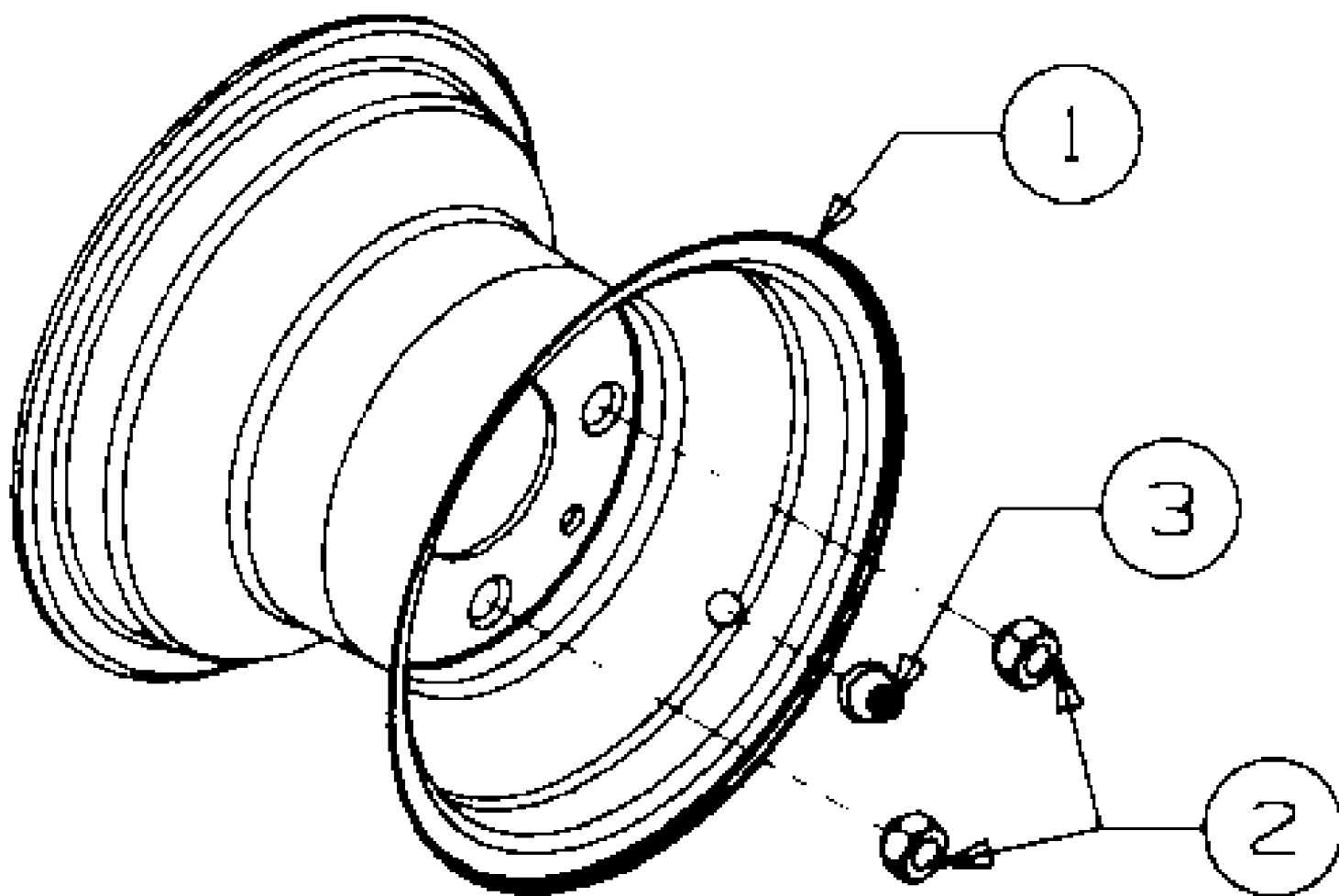
LT2138 Tractor
PTO Clutch

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0757	1	/P	Screw, Hex Cap, 7/16-20 x 1.5 GR5
2	711-1099	1		Stud, Clutch Stop
3	736-0171	1	S	Washer, Lock, 3/8
4	717-3385A	1	S	Clutch Assy, PTO
	711-3351	1		Spacer (Not Shown)
5	736-3082A	1	/P	Washer, Flat, .445 x 1.5 x 1.72 Hdn

LT2138 Tractor
Rear Wheel

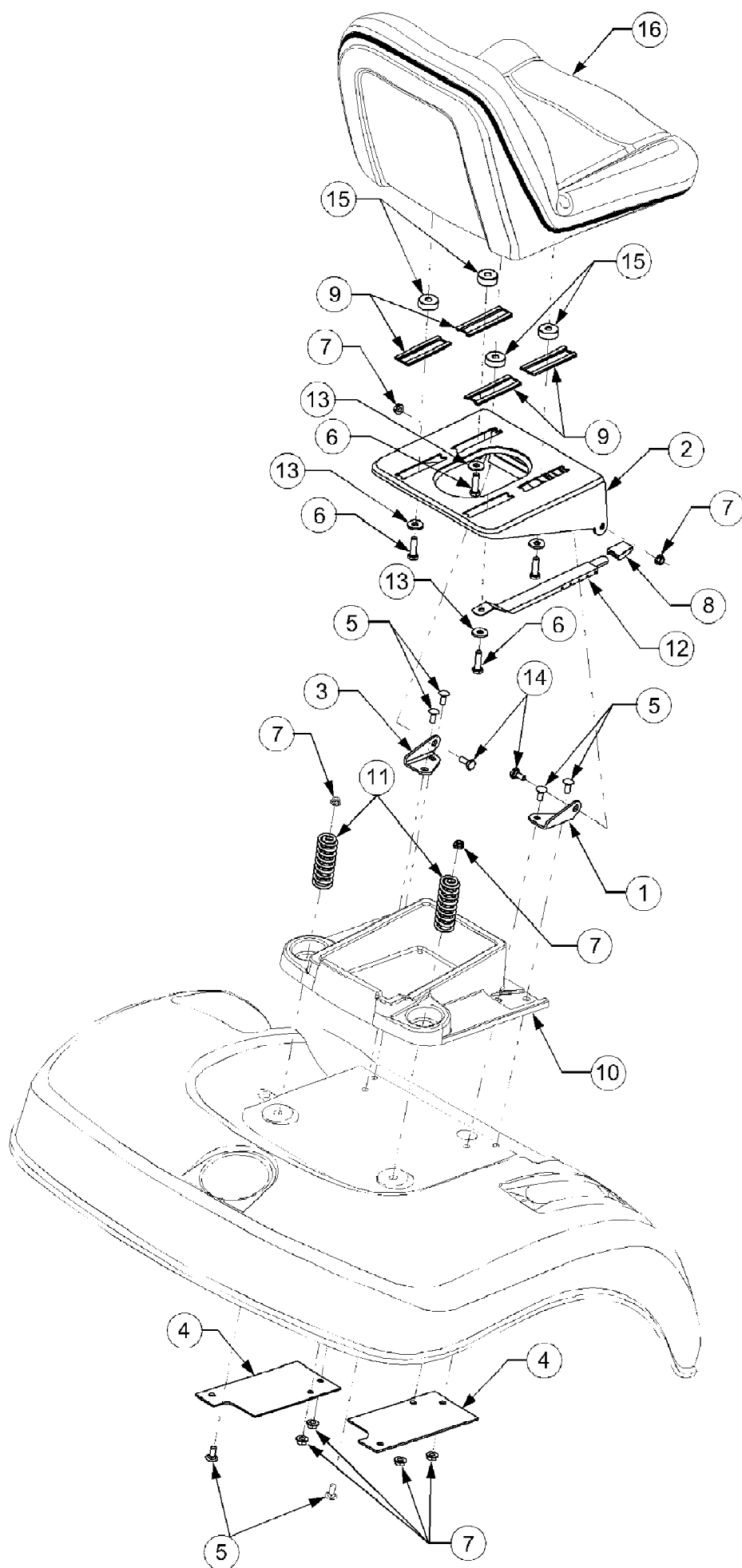
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LT2138 Tractor
Rear Wheel

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Ref #	Part Number	Qty	S/P/F	Description
	734-3189	2	/P	Tire, Cub Tread, 20 x 9 x 8
1	634-3187	2	S	Rim Assy, Rear
2	712-3050	8	/P	Nut, Lug, 7/16-14
3	734-0255	2	S	Valve, Tubeless Air



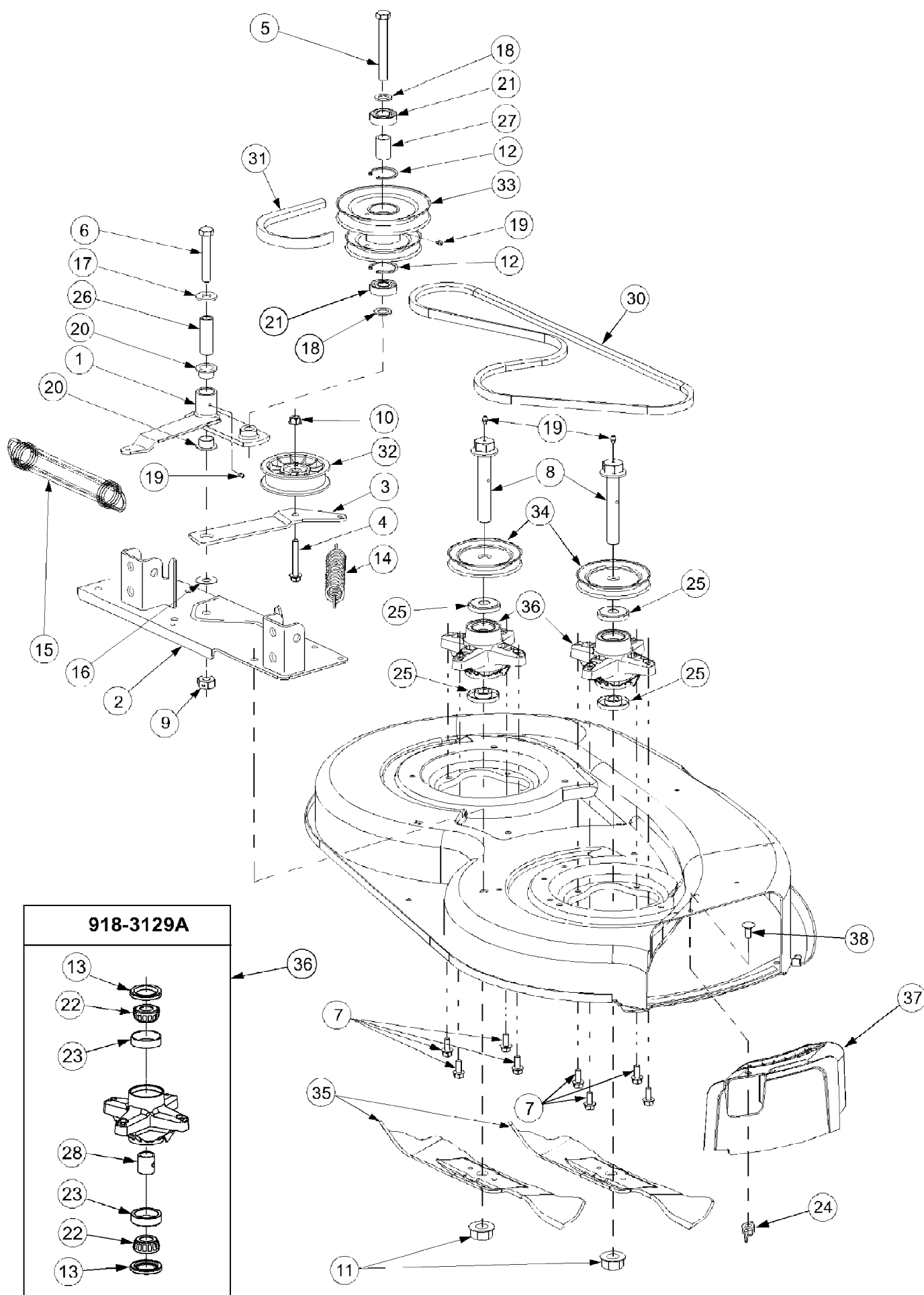
LT2138 Tractor
Seat And Support

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Ref #	Part Number	Qty	S/P/F	Description
1	703-2394	1		Bracket, RH Seat Pivot
2	703-2395A	1	/P	Seat, Base
	777I20310	1		Graphic, Seat Adjuster
3	703-2477	1		Bracket, LH Seat Pivot
4	703-2628	2		Bracket, Fender Reinforcement
5	710-0451	6	/P	Bolt, Carriage, 5/16-18 x .75
6	710-3123	4		Screw, Hx Cap Lock, 3/8-16 x 1.25 GR5
7	712-04054	8	/P	Nut, Hex Flange Lock, 5/16-18
8	720-0190	1	S	Knob, Seat Adjuster
9	731-3154	4		Slide, Seat
10	731-3162	1	S	Tray, Tool
11	732-3080A	2	/P	Spring, Comp, 1.9 OD x 2.4
12	732-04100	1	S	Index Spring, Seat Adjuster
13	736-3052	4	/P	Washer, Flat, .406 x 1.0 x .105
14	738-0140	2	S	Bolt, Shoulder
15	738-04013A	4	S	Spacer, Seat Slide Shoulder
16	757-04005	1	S	Seat, High Back
	777D06883	1	/P	Graphic, Seat Back
	777D01782	1	/P	Graphic, Made in USA

LT2138 Tractor
Spindle Assembly 38"

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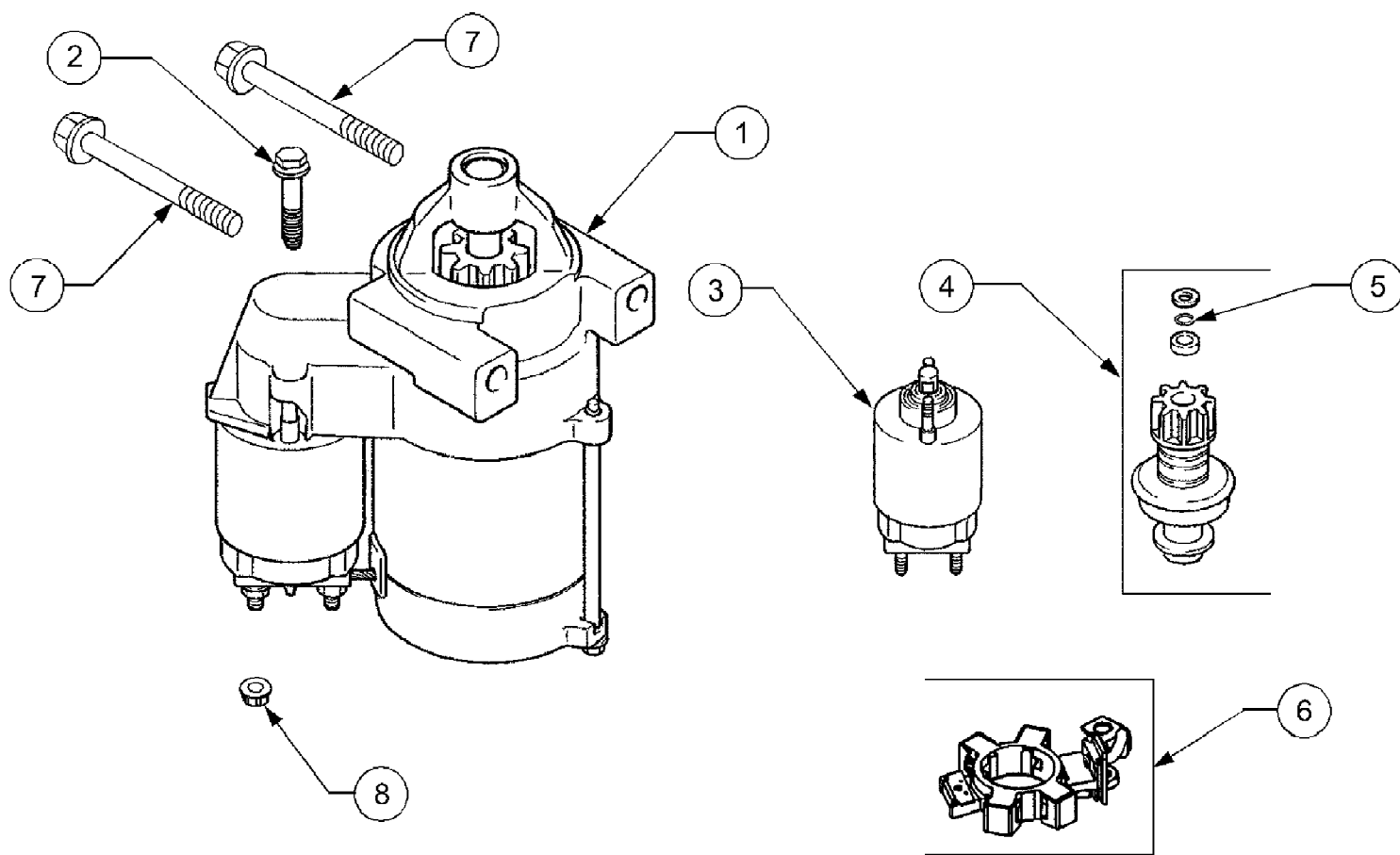
LT2138 Tractor
Spindle Assembly 38"

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Ref #	Part Number	Qty	S/P/F	Description
	603-0857	1	/P	Pivot Arm, Double Pulley
2	603-0181A	1	/P	Plate Assembly, Mounting
3	703-2463	1	S	Arm, Idler
4	710-0520	1	/P	Screw, Hex Cap, 3/8-16 x 1.5 GR5
5	710-0923	1	/P	Screw, Hex Cap, 5/8-18 x 3.0 GR5
6	710-1010	1	/P	Screw, Hex Cap, 1/2-20 x 3.0 GR8
7	710-1260A	8	/P	Screw, Hex Wsh Hd Tap, 5/16-18 x .75
8	710-1336A	2	/P	Bolt, Spindle, 3/4-16 x 4.25
9	712-0239	1	S	Nut, Hex Center Lock, 1/2-20
10	712-0431	1	S	Nut, Hex Flange Lock, 3/8-16
11	712-3078	2	/P	Nut, Hex Flange, 3/4-16
12	716-3020	2	S	Snap Ring, Internal
13	721-3018A	4	S	Seal, Oil, 1.25 x 1.874 x .25
14	732-0262	1	S	Spring, Extension, .88 x 6.12
15	732-3115	1	/P	Spring, Extension, 1.25 x 8.15
16	736-0100	1	/P	Washer, Flat, .531 x 1.25 x .036
17	736-0179	1	S	Washer, Flat, .531 x 1.25 x .100
18	736-0237	2	/P	Washer, Flat, .65 x 1.25 x .075 Hdn.
19	737-3000	4	S	Fitting, 3/16 Drive Lube
20	741-0338	2	/P	Bearing, Flange, 3/4 ID x .53 Lg
21	741-1122	2		Bearing, .625 ID x 1.574 OD x 470
22	741-04089	4	S	Cone, Bearing
23	741-04091	4	S	Cup, Bearing
24	712-3087	1	/P	Nut, Wing, 1/4-20
25	748-3065	4	S	Spacer, Deck Spindle
26	750-0656	1	/P	Spacer, Idlr Brkt .50 ID x .75 OD x 2.25
27	750-3132	1	S	Spacer, Pulley .635 ID x .88 OD x 1.25
28	750-3190A	2	/P	Spacer, Bearing, .780 x .963 x .777
30	754-3029	1	S	Belt, Spindle, A-Section x 59 Lg
31	754-04041	1	S	Belt, PTO, B-Section x 111.2 Lg
32	756-0627B	1	S	Pulley, Flat Idler, 3.5 OD
33	756-3113	1	/P	Pulley, Double
	737-3000	2	S	Fitting, 3/16 Drive Lube (Not Incl. w/ #33)
34	756-3089	2		V-Pulley, 4.0 Dia
35	759-3829	2		Blade, 3 In One, 19.38 Lg
36	618-3129B	2	S	Spindle, Blade
37	731-2363	1	/P	Plug, Mulch
38	710-0134	1	/P	Screw, Carriage, 1/4-20 x .62

LT2138 Tractor
Starting System

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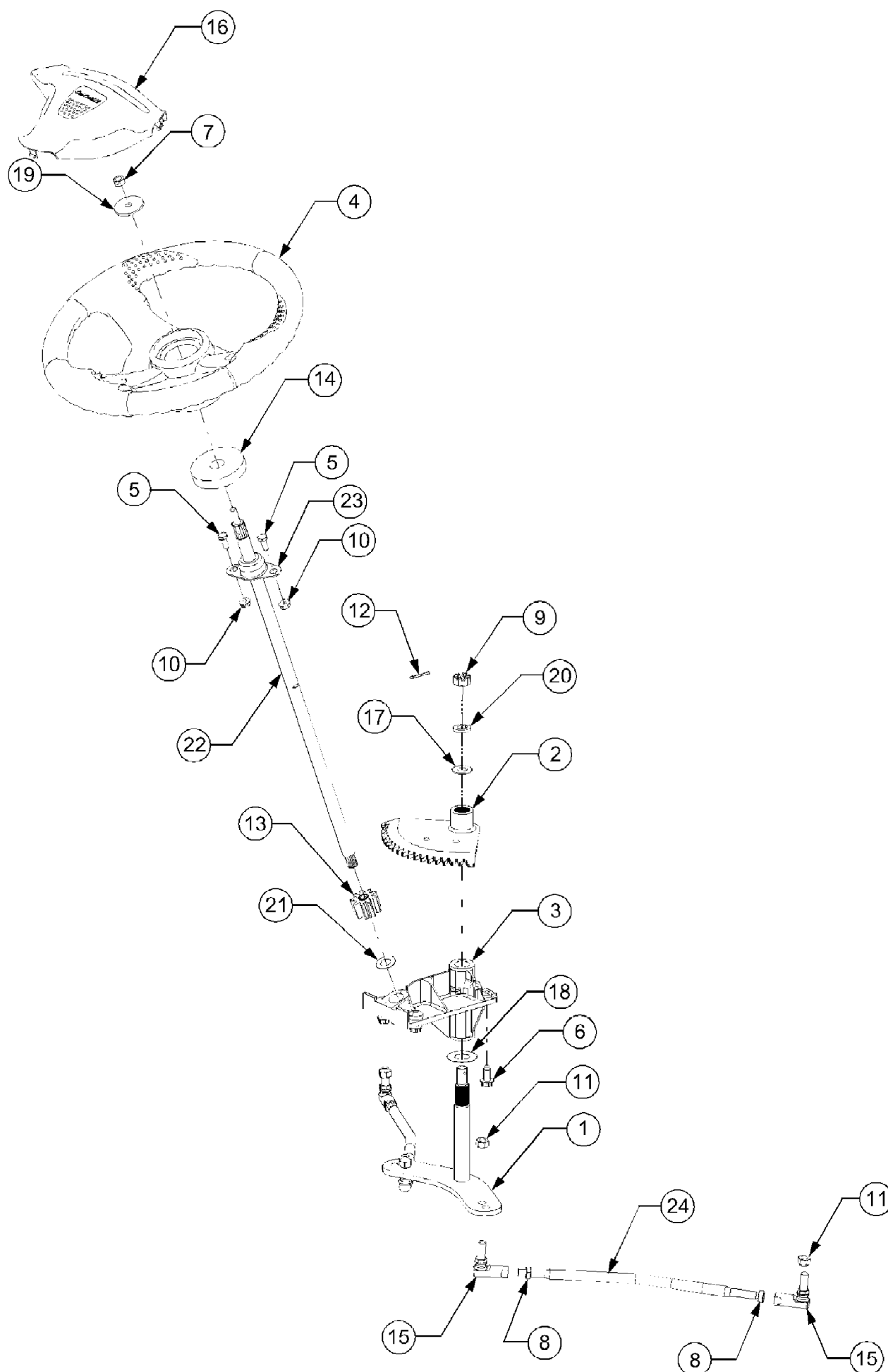
LT2138 Tractor
Starting System

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-25-098-09-S	1	S	Starter, (Incl. Ref #2-6)
2	KH-25-086-113-S	3		Screw, External Torx Hd.
3	KH-25-435-05-S	1	S	Kit, Solenoid (Includes Ref. #2)
4	KH-25-755-33-S	1		Kit, Pinion Drive (Includes Ref. 5)
5	KH-25-141-05-S	1		Ring
6	KH-25-221-01-S	1		Kit, Brush
7	KH-M-839080	2	S	Screw, Hex Flange, M8 x 1.25 x 80
8	KH-M-0841080	1	S	Nut, Hex Flange, M8 x 1.25

LT2138 Tractor
Steering

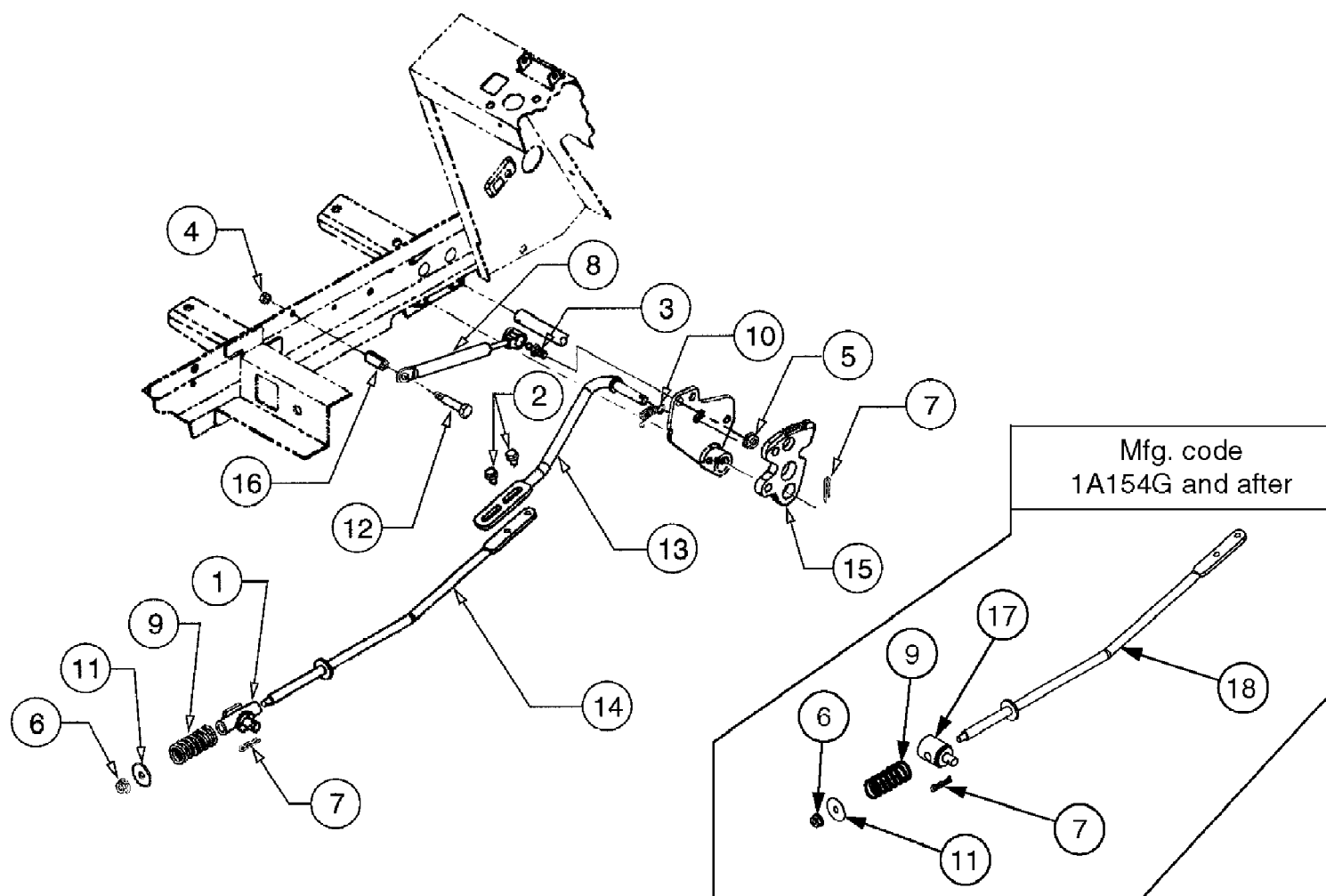
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LT2138 Tractor
Steering

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0064	1		Arm Assy, Lower Steering
2	603-0250	1	/P	Segment Assy, 18T Steering
3	619-04079	1	S	Housing Assy,
	737-3000	1	S	Fitting, Grease, 3/16 Drive Type
	748-0108	1	S	Bearing, Flange, .503 ID
	748-3007A	2	S	Bearing, Bronze Flange, .75 ID
4	631-04008	1	S	Wheel, Steering, Soft Grip
5	710-3008	2	/P	Screw, Hex Cap, 5/16 - 18 x .75, GR5
6	710-1260A	4	/P	Screw, Hex Wash. Hd. Tapp 5/16 - 18 x .75
7	712-0237	1	S	Nut, Hex Center Lock, 5/16-18
8	712-0711	4	/P	Nut, Hex Jam, 3/8-24 GR2
9	712-3012	1	S	Nut, Hex Slotted, 1/2-20 GR5
10	712-3004A	2	/P	Nut, Hex Flange Lock, 5/16 - 18
11	712-3054	4	/P	Nut, Hex Lock, 3/8-24 GR5
12	714-3004	1		Pin, Cotter, 3/32 Dia x 1.25
13	717-04086	1	S	Pinion, Steering
14	722-3019	1		Gasket, Steering
15	723-0156	4	S	Joint, Ball, 3/8-24
16	731-04532	1	S	Cover, Steering Wheel
17	736-0272	1	S	Washer, Flat, .510 x 1 x .06 Thk
18	736-0351	1	S	Washer, Flat, .760 x 1.5 x .03 Thk
19	736-0242	1	/P	Washer, Bell
20	736-0921	1	S	Washer, Lock, 1/2
21	736-3013	1	S	Washer, Flat, .531 x 1 x .027 Thk (use if required)
22	738-04064	1	S	Shaft, Steering
23	741-3025	1		Bearing, Flange
25	747-3171	2		Rod, Tie



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Transmission Controls

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Ref #	Part Number	Qty	S/P/F	Description
1	603-0272	1		Pivot Assembly
2	710-0599	2	/P	Screw, Hex Wsh Hd Tapp, 1/4-20 x .5
3	710-3170	1		Screw, Ball, 5/16-18 x.56
4	712-0271	1	/P	Nut, Hex Sems, 1/4-20
5	712-3004A	1	/P	Nut, Hex Flange Lock, 5/16-18 GR5
6	712-3027	1	S	Nut, Hex Flange Lock, 1/4-20
7	714-0104	2	S	Pin, Internal Cotter
8	727-3090	1	/P	Cylinder, Damper
9	732-3094	1	S	Spring, Compression, .63 ID x 2
10	732-3118	1		Spring, Extension, 3/8 OD x 1.44
11	736-3092	1	/P	Washer, Flat, .265 x 1 x .030
12	738-0560	1	S	Bolt, Shoulder, .374 Dia x 1.375
13	747-3304	1		Rod, Front Control
14	747-3309	1		Rod, Rear Hydro Control
15	748-3070A	1		Plate, Cruise
16	750-0434	1	/P	Spacer, Split Tubing, .375 ID x 1.04
17	711-04187	1		Ferrule
18	747-04227	1		Rod, F/R Control