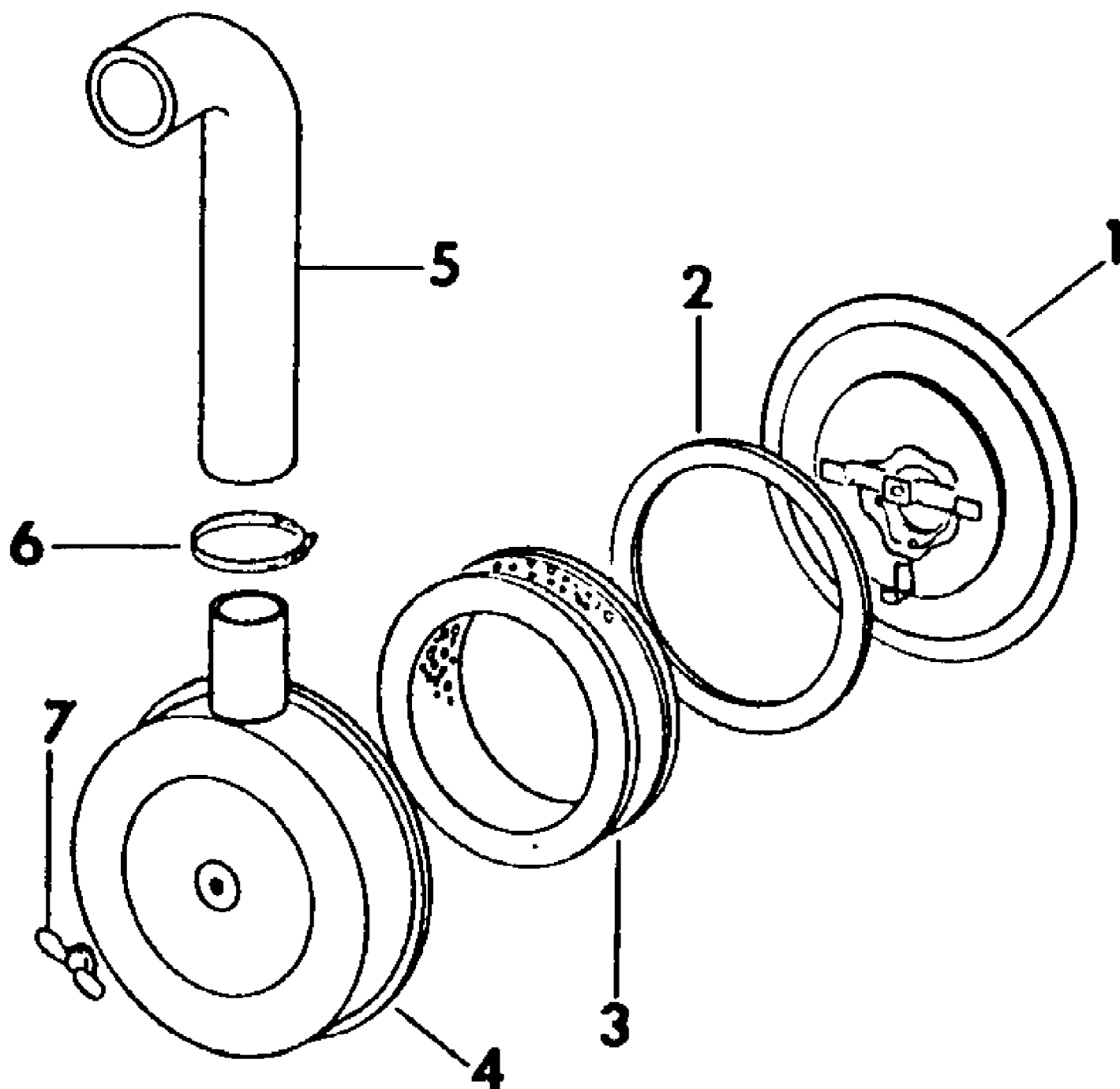




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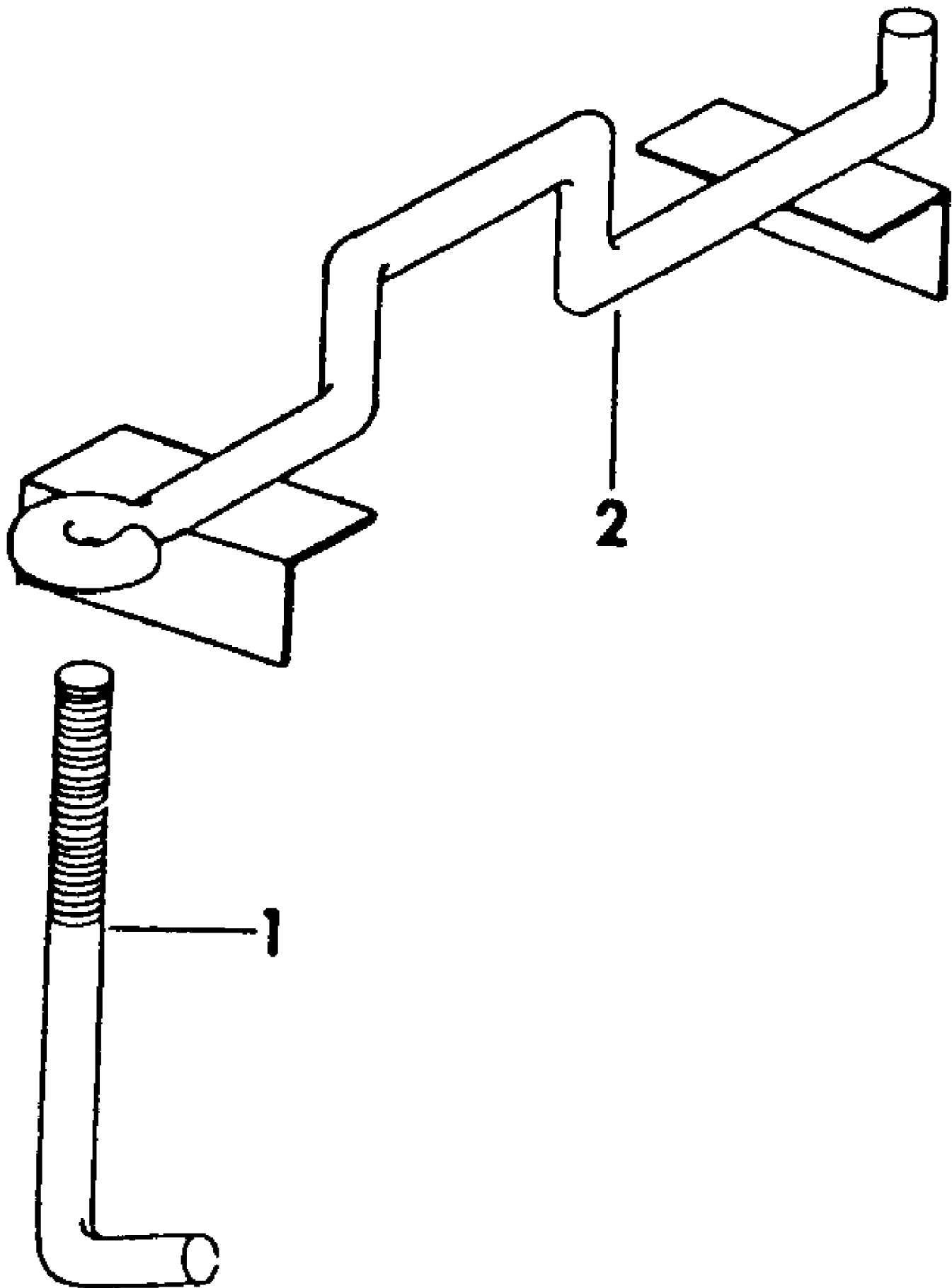
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Air Cleaner & Extension

Ref #	Part Number	Qty	S/P/F	Description
1	KH-237424	1		Base, Air Cleaner
2	KH-237423	1	/P	Seal, Air Cleaner
3	IH-385168-R2	1	S	Element, Filter
4	~NLA	1		Cover, Air Cleaner
5	IH-229453-R1	1		Elbow
6	~NLA	1		Clamp
7	KH-X-276-7	1	S	Nut, Air Cleaner Wing

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Battery Holder

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Battery Holder

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-544149-R1	1	S	Bolt, Battery Hold Down
	712-3044	1		Nut, 1/4-20 C-Z Type A Wing
2		1		Clamp, Battery Hold Down (Order 703-0017 battery strap assy)

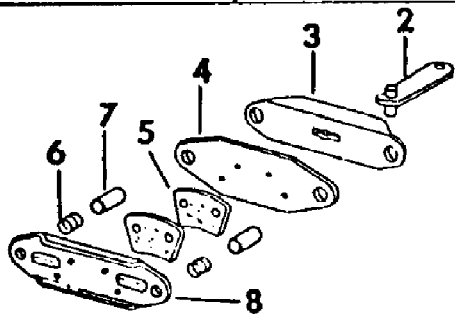
109
Brake Caliper Assembly

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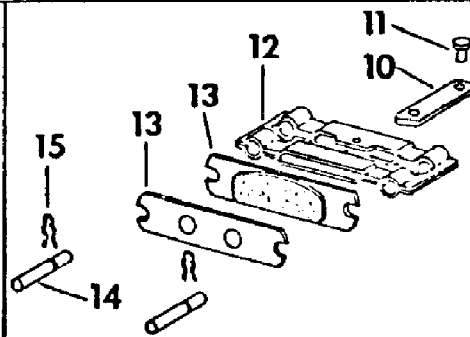
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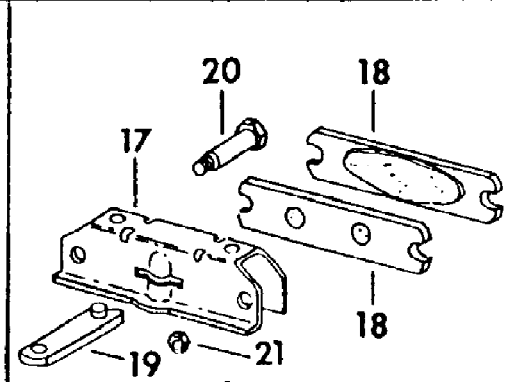
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H-H Products



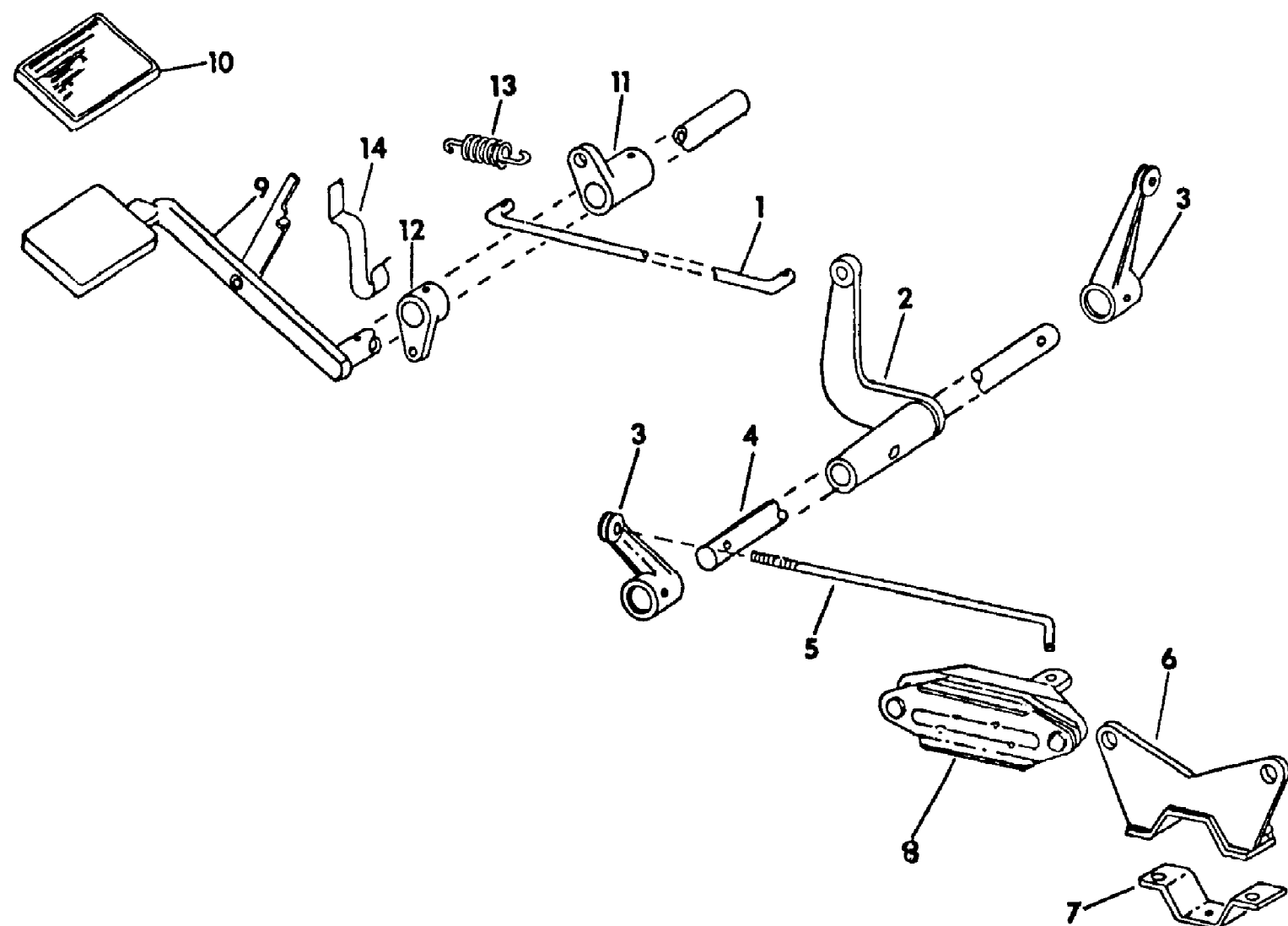
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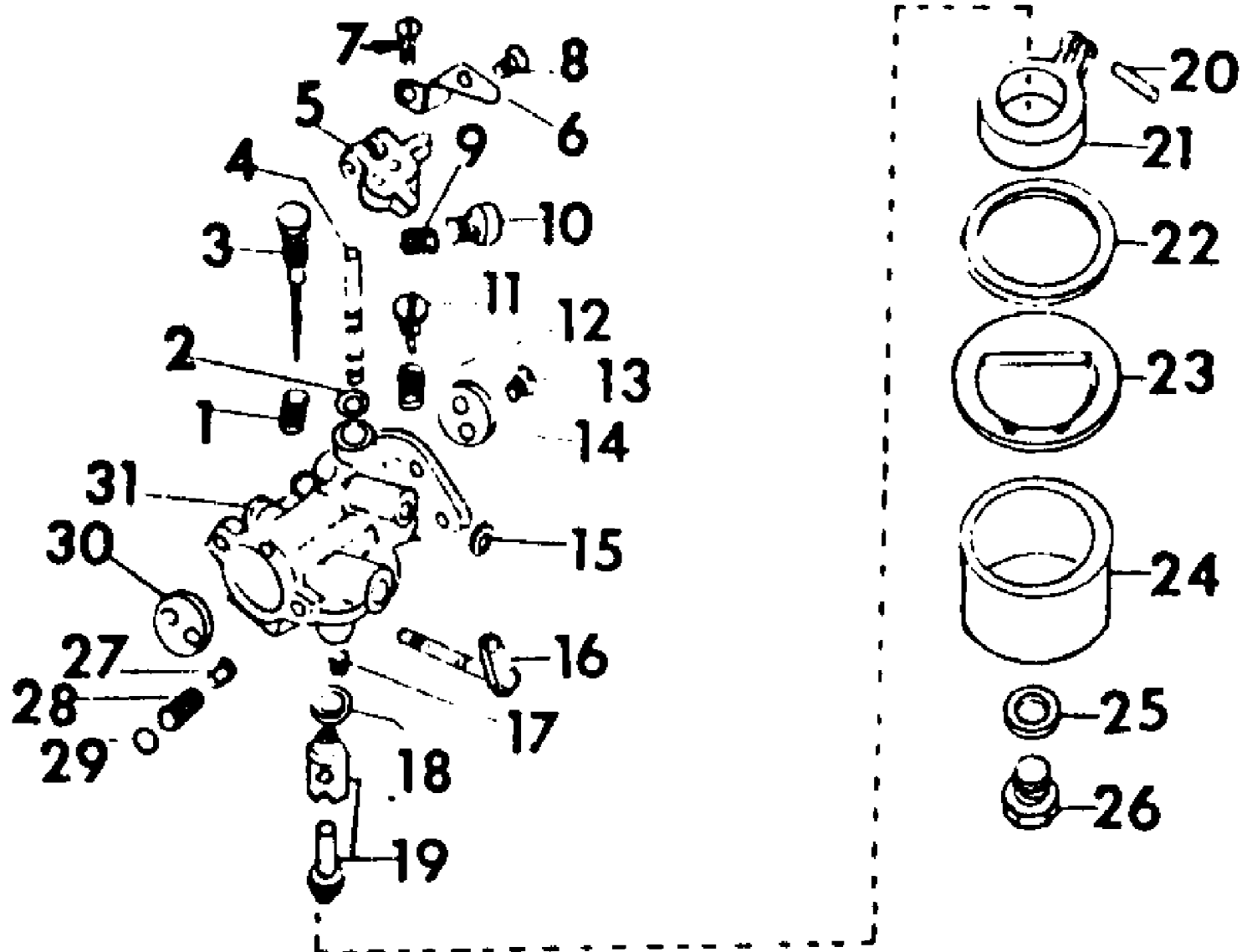
Ausco

Brake Caliper Assembly

Ref #	Part Number	Qty	S/P/F	Description
1	IH-528822-R91	2	S	Caliper Assy, Brake (Order IH-57953-C91 LH or IH-60735-C91 RH)
2	IH-531636-R1	1		Lever Assy, Cam
3		1		Plate, Actuator Cam (Order brake assy IH-57953-C91 or IH-60735-C91)
4		1		Carrier, Flat Plate (Order brake assy IH-57953-C91 or IH-60735-C91)
5		2		Liner, Brake (Order kit IH-544835-R91)
	IH-24699-R1	4		Rivet, 9/64 X 7/16 Fl Hd Tubular Brass
6	IH-530678-R1	2		Spring, Compression
7	IH-528823-R1	2		Spacer, Caliper
8	~NLA	1		Carrier, Rib Plate
		2		Screw, 3/8-24 X 2-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	712-0214	2	S	Nut, 3/8-24 Hex Lock
9	IH-57953-C91	1	S	Caliper Assy, Brake LH
	IH-60735-C91	1		Caliper Assy, Brake RH
10	~NLA	1		Lever, Actuator
11		1		Pin, 3/8 X 3/4 C-Z Rod End (Common Hardware, Purchase Locally)
		1		Pin, 3/32 X 5/8 C-Z Cot (Common Hardware, Purchase Locally)
12	~NLA	1		Bracket, Secondary
13	IH-548122-R1	2	S	Stator
14	IH-548121-R1	2		Pin, Straight
15	IH-148150	2		Retainer, 3/8 Spring
16	IH-57953-C91	1	S	Brake Assy, Spot LH
	IH-60735-C91	1		Brake Assy, Spot RH
17	IH-57954-C1	1		Bracket, Secondary
18	IH-548122-R1	2	S	Stator
19	IH-57957-C1	1		Lever, Actuating
20	IH-57955-C1	2		Bolt, Shoulder
21	IH-57956-C1	2		Nut, Lock
	IH-544835-R91	1		Kit, Brake Lining (For caliper assy IH-528822-R91) Liner Rivet Spring



Ref #	Part Number	Qty	S/P/F	Description
1	IH-544121-R1	1		Rod, Brake
	714-0474	2	S	Pin, 1/8 X 3/4 C-Z Cot
	736-0140	2	S	Washer, 13/32 X 3/4 X 16 Ga C-Z
2	IH-528629-R1	1		Lever Assy, Brake
3	IH-528630-R1	2		Arm, Brake
4	IH-528814-R2	1		Shaft, Brake Pivot
	715-3006	3	S	Pin, 1/4 X 1-3/4 Hv Coiled Spring
	IH-25708-R1	2	S	Washer, 11/32 X 3/4 X 16 Ga C-Z
5	IH-528818-R1	2		Rod, Brake
	714-0474	4	S	Pin, 1/8 X 3/4 C-Z Cot
	736-0275	2	S	Washer, 11/32 X 11/16 X .065 C-Z
	IH-124824	4		Nut, 5/16-18 C-Z Hex Jam
6	719-3014	2		Bracket Assy, Caliper (Used w/caliper assemblies IH-57953-C91)
7	703-0222	2		Flange, Caliper Mounting
		4		Screw, 3/8-16 X 1-1/4 Cdp Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0169	4	S	Washer, 3/8 Znd Reg Lock
	712-0798	4	/P	Nut, 3/8-16 Znd Hex
8	IH-57953-C91	1	S	Caliper Assy, Brake LH
	IH-60735-C91	1		Caliper Assy, Brake RH (For components see list of parts under details of brake caliper assembly)
9	~NLA	1		Pedal Assy, Clutch
	715-3018	3	S	Pin, 1/4 X 1-3/8 Med Coiled Spring
	~NLA	1		Ratchet
	736-3001	1	/P	Washer, Spring
	~NLA	1		Rivet, 1/4 X 11/16 F-Hd Solid
10	724-3000	1	S	Pad, Pedal
11	759-3010	1	S	Lever Assy, Brake Rod
12	719-3001	1	S	Lever Assy, Neutral Return
13	732-3015	1	S	Spring, Brake Pedal Return
14	732-3000	1	S	Spring, Safety Switch Operating



Ref #	Part Number	Qty	S/P/F	Description
	KH-47-853-22	1	/P	Carburetor Assy
1	KH-200383	1	/P	Spring, High Speed Needle
2	~NLA	1		Seal, Throttle Shaft Dust (Furnish complete carburetor assy)
3	KH-235415	1	/P	Needle Assy, High Speed
4	~NLA	1		Shaft, Throttle (Furnish complete carburetor assy)
5	~NLA	1		Dog Assy, Throttle Shaft (Furnish complete carburetor assy)
6	KH-275228	1		Lever, Throttle (Furnish complete carburetor assy)
7		1		Screw w/Washer, Throttle Lever (Common Hardware, Purchase Locally) (Furnish complete carburetor assy)
8		1		Screw, 8-32 X 1/2 Slit Fil Hd Mach (Common Hardware, Purchase Locally)
9	KH-200380	1		Spring, Throttle Lever
10	~NLA	1		Screw, Throttle Adjusting
11	KH-235006	1	S	Screw, Idle Adjusting
12	KH-200380	1		Spring, Idle Adjusting Screw
13		4		Screw, Choke & Throttle Valve (Furnish complete carburetor assy)
14		1		Valve Assy, Throttle (Furnish complete carburetor assy)
15		1		Plug, 3/8 Aluminum Expansion (Furnish complete carburetor assy)
16		1		Shaft & Lever Assy, Choke (Furnish complete carburetor assy)
17		1		Nozzle, High Speed Needle (Furnish complete carburetor assy)
18		1		Gasket, Needle Seat (Furnish kit KH-25-757-01)
19		1		Needle & Seat Assy w/Spring (Not serviced separately, order kit KH-25-757-01)
20	KH-200376	1	/P	Pin, Float & Lever
21	KH-25-757-03	1	S	Float & Lever Assy
22	KH-200375	1	/P	Gasket, Fuel Bowl Ring (Furnish repair kit KH-25-757-01)
23	KH-25-041-02	1	/P	Gasket, Fuel Bowl (Furnish repair kit KH-25-757-01)
24	KH-235448	1	/P	Bowl, Fuel
25	~NLA	1		Gasket, Fuel Bowl Screw (Furnish repair kit KH-25-757-01)
26	KH-47-100-06	1	S	Screw, Fuel Bowl

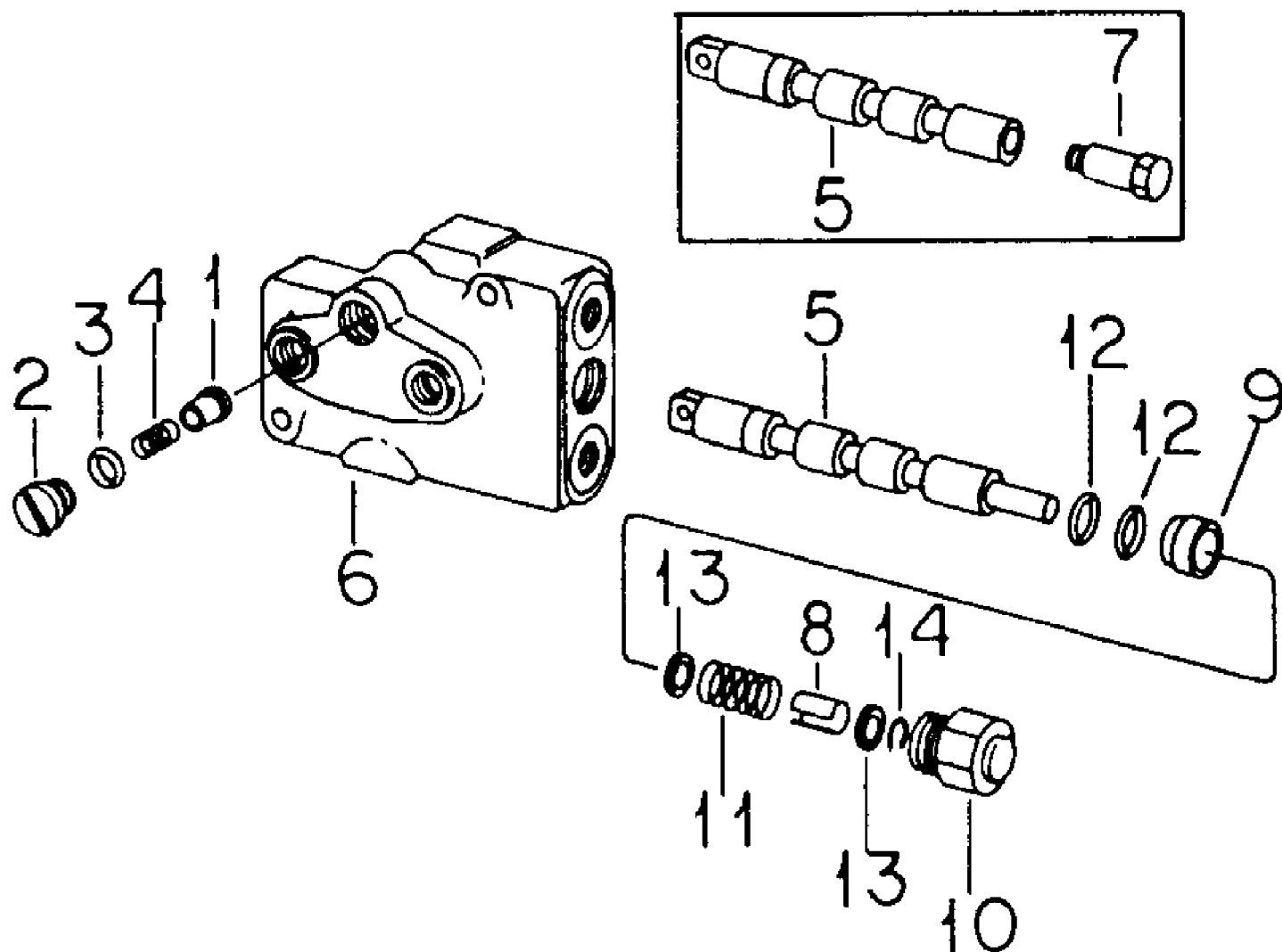
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Carburetor

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Ref #	Part Number	Qty	S/P/F	Description
27		1		Plug, Idle Passage Rivet (Furnish complete carburetor assy)
28		1		Spring, Choke Shaft (Furnish complete carburetor assy)
29		1		Ball, Choke Shaft (Furnish complete carburetor assy)
30		1		Valve Assy, Choke (Furnish complete carburetor assy)
31		1		Body, Carburetor (Furnish complete carburetor assy)
	KH-271030	1	/P	Gasket, Carburetor
	KH-25-757-01	1	/P	Kit, Carburetor Repair
	KH-25-041-02	1	/P	Gasket
	~NLA	1		Gasket
	KH-200375	1	/P	Gasket Needle & Seat
	KH-200376	1	/P	Pin

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Control Valve

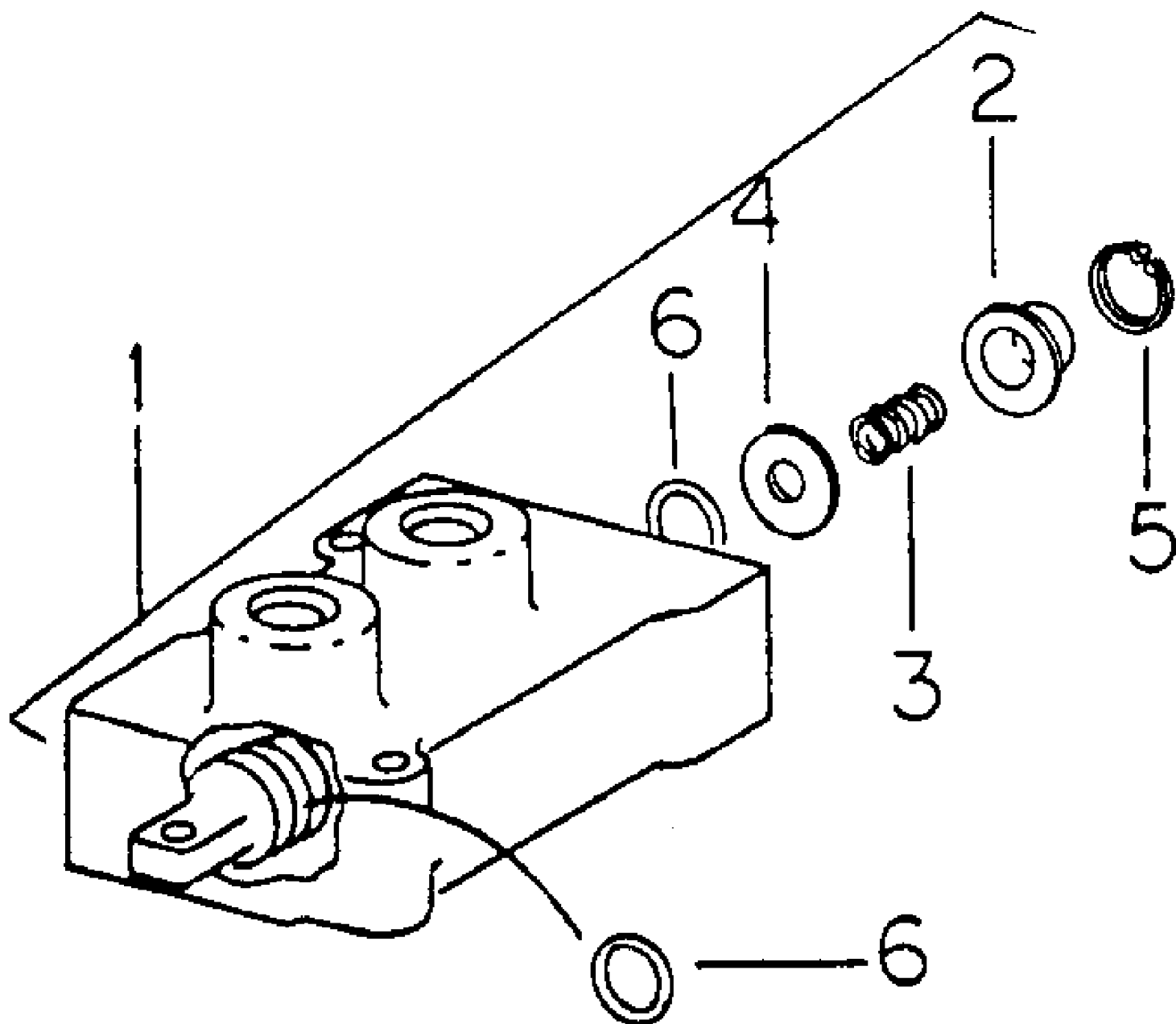
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Control Valve

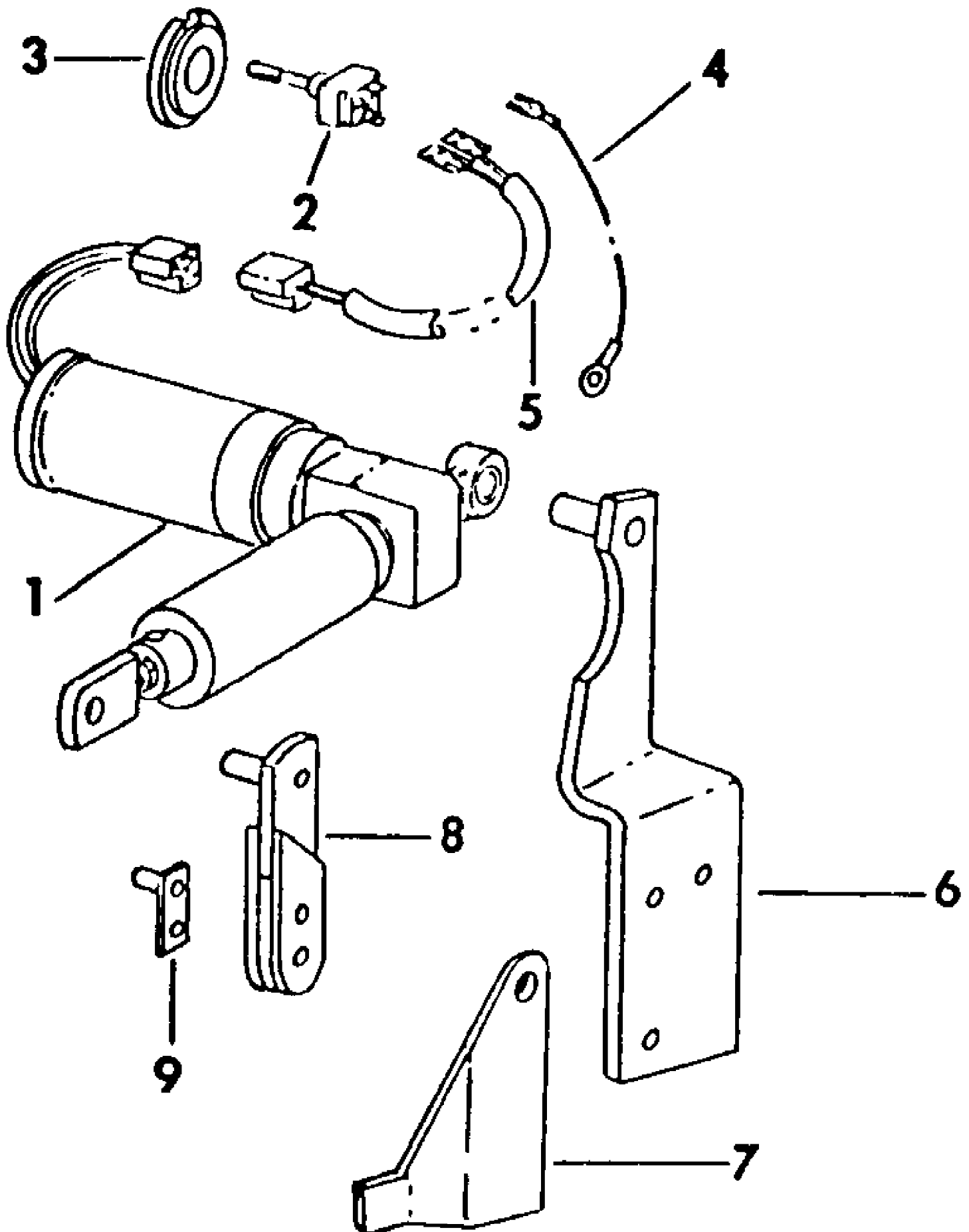
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Ref #	Part Number	Qty	S/P/F	Description
	IH-547633-R92	1		Valve Assy, Control (For replacement order control valve assy 717-3004)
1	IH-673622-R1	1		Plunger, Lift Check
2	~NLA	1		Plug, Lift Check (Used w/IH-547633-R91)
	IH-201844-C91	1		Plug, Lift Check (Used w/IH-547633-R92)
3	IH-252738-R1	2		O-Ring, 3/8 X 9/16 X 3/32
4	IH-673625-R1	1		Spring, Lift Check
5		1		Spool (Not serviced separately, order valve assy)
6		1		Body (Not serviced separately, order valve assy)
7	IH-674491-R1	1		Screw, Spool
8	IH-674492-R1	1		Spacer, Spool
9	IH-674775-R1	1		Bushing
10	IH-674493-R1	1		Cap (Used w/IH-547633-R91)
	IH-1418841-R1	1		Cap (Used w/IH-547633-R92)
11	IH-674490-R1	1		Spring, Spool Center
12	IH-252739-R1	2		O-Ring, 1/2 X 11/16 X 3/32
13	IH-824545-C1	1/AR		Washer, .020
	HH-03-03017	1/AR		Washer, .046
	~NLA	1/AR		Washer, .065
14	~NLA	1		Ring, Retainer
	717-3004	1		Valve Assy, Control (Only serviceable parts are)
	759-3432	1		Kit, Seal
	759-3433	1		Kit, Spring Centering



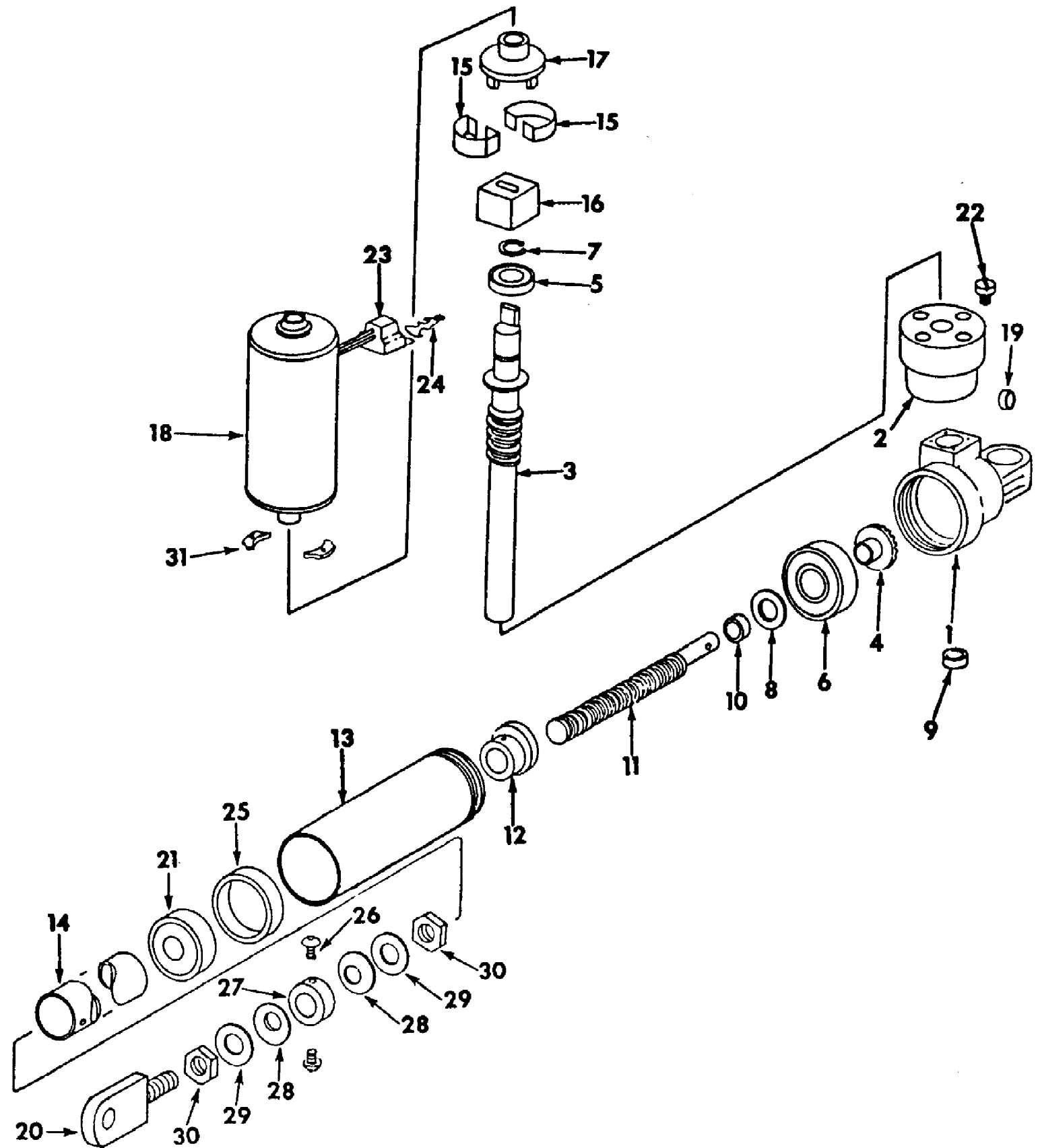
Control Valve-4-Way

Ref #	Part Number	Qty	S/P/F	Description
1	IH-69152-C91	1		Valve Assy, 4 Way Control (For replacement order control valve assy 717-3004)
2	IH-69153-C1	1		Cup
3	IH-69154-C1	1		Spring
4	IH-69155-C1	1		Washer, Return
5	IH-303322-R1	1		Ring, Internal Retaining
6	IH-355966-R1	2		O-Ring, 7/16 X 5/8 X 3/32
	717-3004	1		Valve Assy, Control (Only serviceable parts are)
	759-3432	1		Kit, Seal
	759-3433	1		Kit, Spring Centering



Electric Lift & Related Parts

Ref #	Part Number	Qty	S/P/F	Description
1	IH-545623-R91	1		Electric Lift Assy (For compo- nents see list of parts under details of electric lift assy)
2	IH-529933-R91	1		Switch, Actuator
	IH-178374-R1	1	/P	Washer, 17/32 X 1-1/8 X 18 Ga C-Z
3	~NLA	1		Washer, Actuator Switch
4	~NLA	1		Cable, Ground
5	IH-529936-R2	1		Harness, Cable
6	IH-545624-R1	1		Bracket Assy, Electric Lift
	710-0514	3	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
	736-0169	3	S	Washer, 3/8 Znd Reg Lock
	712-0798	3	/P	Nut, 3/8-16 Znd Hex
	IH-131017	2		Washer, 13/16 X 1-1/2 X 10 Ga C-Z
		1		Pin, 1/4 X 1-1/4 Cotter (Common Hardware, Purchase Locally)
7	IH-548048-R1	1		Plate Assy, Rockshaft
	715-3009	1	S	Pin, 5/16 X 1-1/2 Hv Coiled Spring
8	IH-545629-R1	1		Clevis Assy, Float
		1		Pin, 1/2 X 1-3/16 Std Hd (Common Hardware, Purchase Locally)
	736-0272	2	S	Washer, 17/32 X 1-1/16 X 16 Ga
		1		Pin, 3/16 X 7/8 Cotter (Common Hardware, Purchase Locally)
	IH-475579-R1	1	S	Pin, Quick Attachable Cotter
9	IH-545633-R1	1		Pin, Float Lockout



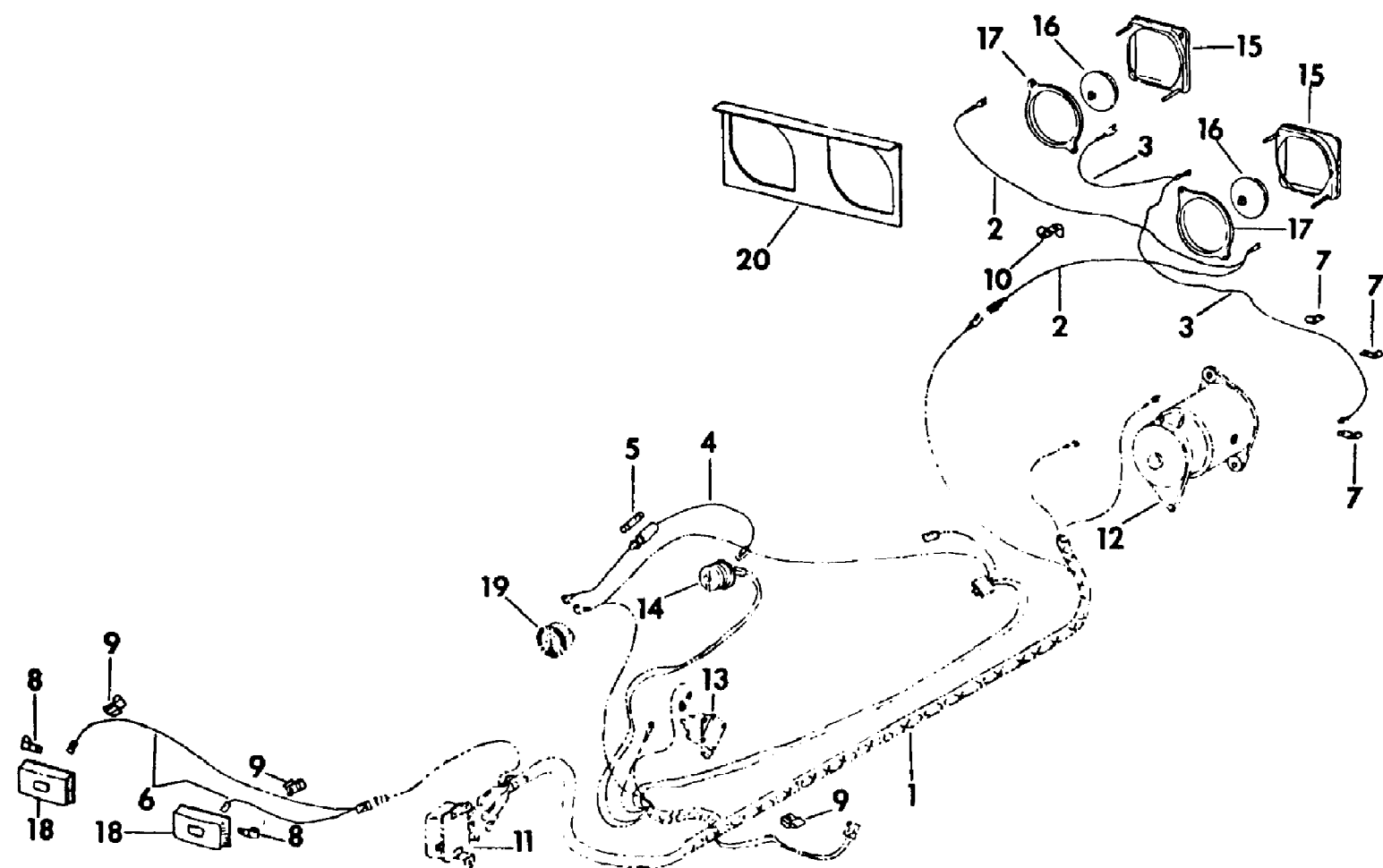
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Electric Lift Assembly

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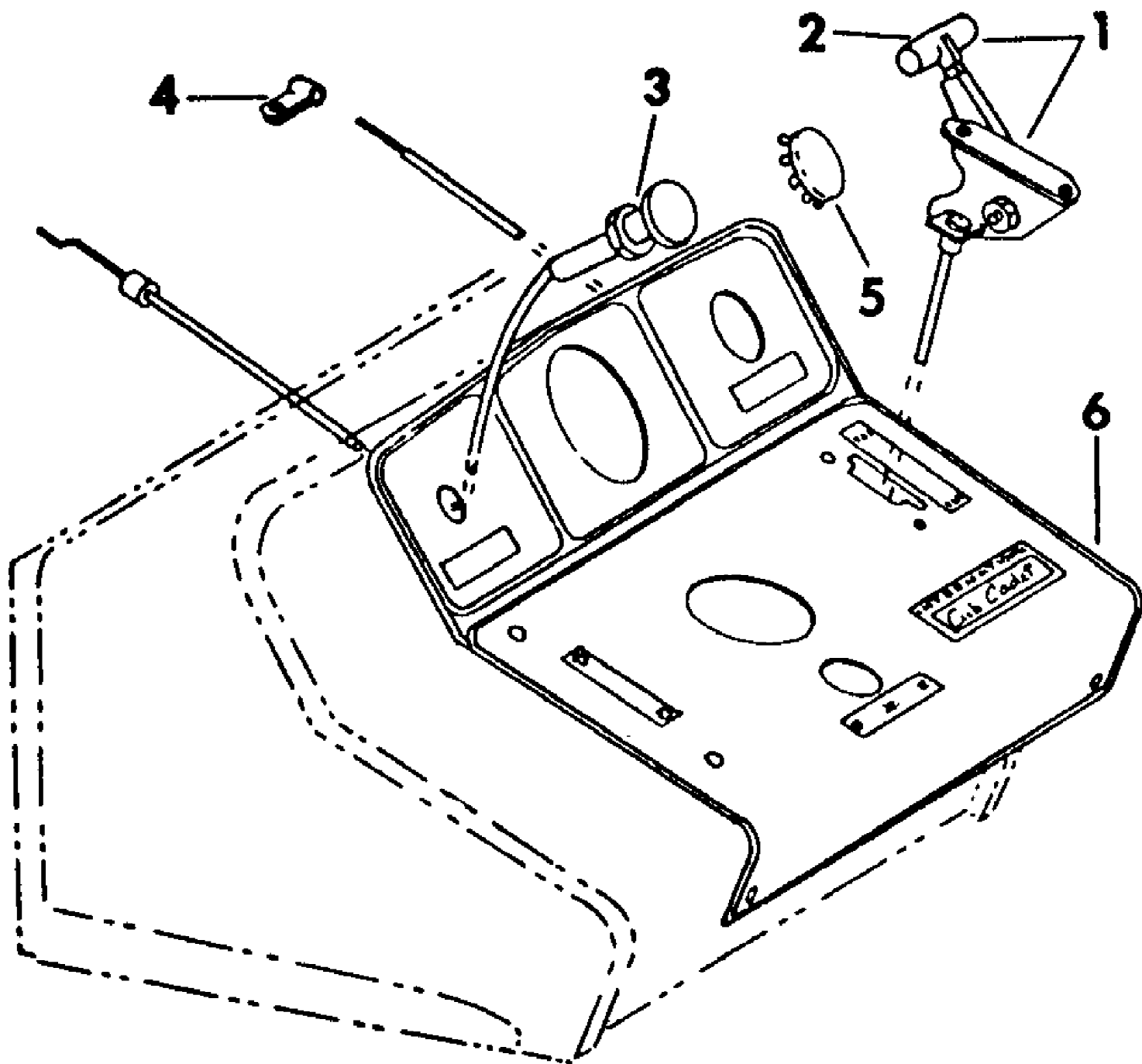
Ref #	Part Number	Qty	S/P/F	Description
	IH-545623-R91	1		Electric Lift Assy
1	IH-548656-R1	1		Housing
		1		Screw, 10-32 X 1/4 Hex Soc Hd Set (Common Hardware, Purchase Locally)
2	IH-530791-R1	1		Adapter, Motor
3	IH-530792-R1	1		Pinion, Spiroid
4	IH-530793-R1	1		Gear, Spiroid
5	IH-533985-R91	1	S	Bearing, Pinion
6	IH-ST553	1		Bearing, Load
7	IH-138693-R1	1		Ring, Retaining
8	IH-530794-R1	1		Washer
9	IH-530795-R1	1		Bushing, Pinion
10	IH-530796-R1	1		Bushing, Screw
11	IH-548657-R1	1		Screw
		1		Pin, 3/16 X 3/4 Drive (Common Hardware, Purchase Locally)
		1		Pin, 3/16 X 7/8 Drive (Common Hardware, Purchase Locally)
12	IH-530797-R1	1		Nut, Lifting
13	~NLA	1		Tube, Outer
		2		Pin, 3/16 X 1/4 Drive (Common Hardware, Purchase Locally)
14	~NLA	1		Tube, Translating
15	IH-530798-R1	2		Spring, Brake
16	IH-530799-R1	1		Cam, Brake
17	IH-530860-R1	1		Coupling, Drive
	IH-17283-R1	1		Pin, 3/32 X 5/8 Std Spring
18	IH-547325-R1	1	S	Motor, Permanent Magnet
19	~NLA	1		Bushing, Housing Clevis
20	~NLA	1		Clevis Assy
21	IH-530863-R91	1		Seal, Oil
22	~NLA	4		Screw, Tap Tite
23	IH-872290-R1	1		Connector, Multiple
24	IH-239807-R1	2		Terminal
25	~NLA	1		Bushing, Guide
26	~NLA	2		Screw, Button Hd Soc
	736-0329	2	S	Washer, 1/4 Znd Reg Lock
27	~NLA	1		Bushing
28	~NLA	4		Washer, Belleville
29	~NLA	2		Washer, Thrust
30	IH-9411648	2		Nut, 1/2-20 Hex Lock
31	IH-548661-R1	2		Gasket

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Electric Lighting Attachment

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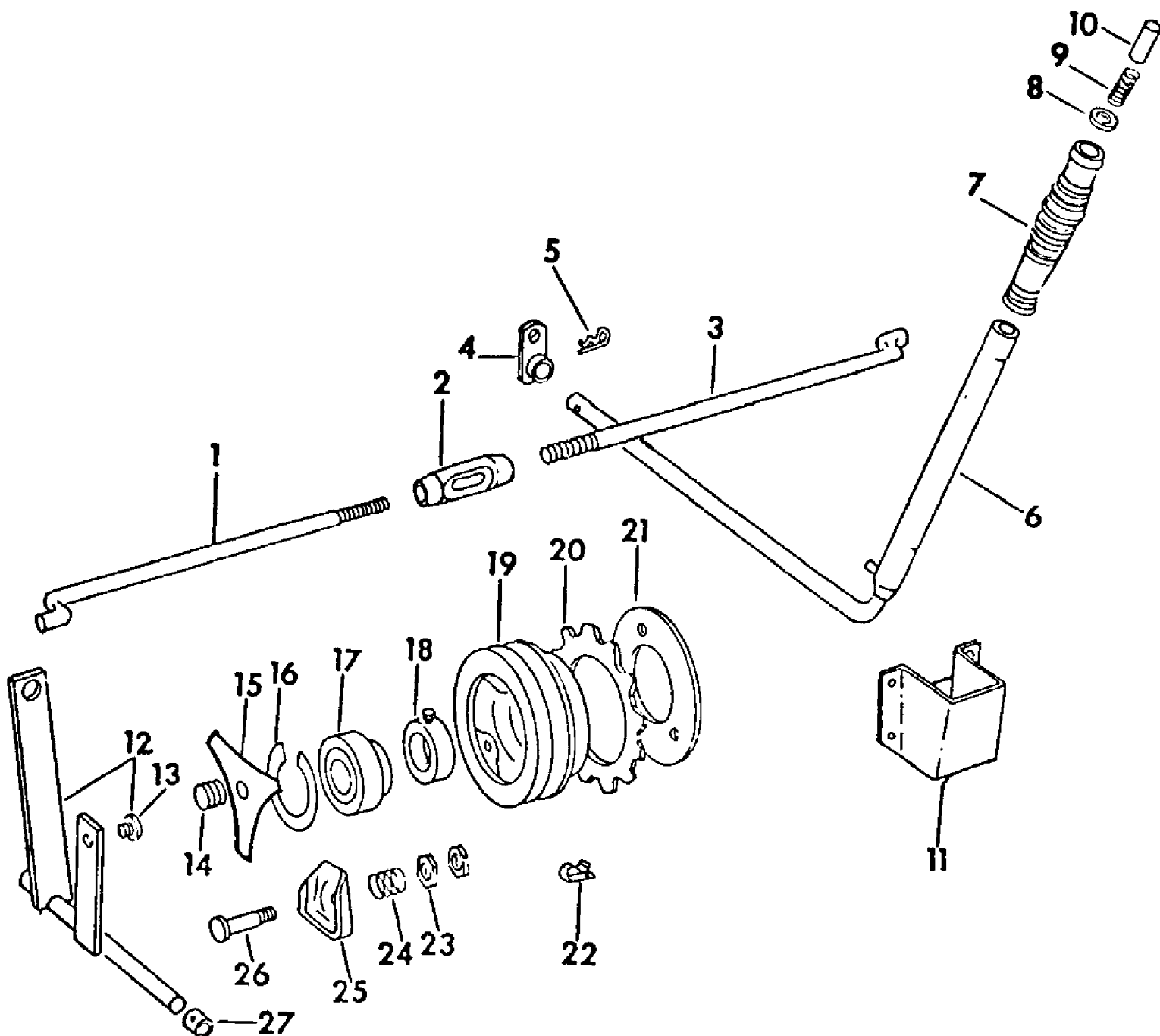


Ref #	Part Number	Qty	S/P/F	Description
1		1		Harness, Cable (Refer to ignition & starting listing)
2	IH-545723-R1	1		Cable, Headlight
3	IH-545724-R1	1		Cable, Headlight to Ground
4	~NLA	1		Cable, Switch to Charge Indicator
5	725-3012	1	S	Fuse, 10 Amp Slo-Blo
6	IH-545726-R1	1		Cable, Taillight
	735-3008	1	/P	Grommet, Rubber
7	726-3025	3	S	Clip, Cable
8	726-3015	2	S	Clip, Taillight
9	~NLA	1		Clip, Safety Starting Switch Cable
10	IH-365584-R1	3		Clip, Cable
11		1		Regulator, Voltage (Refer to ignition & starting listing)
12		1		Starter-Generator Assy (Refer to ignition & starting listing)
13		1		Switch, Magnetic (Refer to ignition & starting listing)
14	IH-394771-R92	1	S	Switch, Lighting
15		1		Rim, Headlight (Order two rims IH-107277-C1 & panel IH-61419-C1)
	IH-529860-R1	4		Screw, 10-32 X 5/8 Slit Pan Hd Mach
	IH-138479	4		Washer, No. 10 Ext Tooth Lock
	712-0349	4	/P	Nut, 10-32 Hex
16	725-0222	2	S	Unit, Sealed Beam
17	IH-389746-R1	2	S	Ring, Headlight Clamp
		4		Nut, 10-32 C-Z Wing (Common Hardware, Purchase Locally)
18	IH-545616-R1	2		Taillight Assy
	IH-55186-C1	1		Base
	IH-9417863	1	S	Lamp, No. 1895
	IH-55187-C1	1		Lens
		4		Screw, 10-24 X 5/8 Pan Hd Mach (Common Hardware, Purchase Locally)
	IH-138479	4		Washer, No. 10 Ext Tooth Lock
	BS-231082	4		Nut, 10-24 Hex
19		1		Indicator, Charge (Refer to ignition & starting listing)
20	IH-545507-R1	1		Panel, Headlight Mounting



Engine Controls & Instrument Panel

Ref #	Part Number	Qty	S/P/F	Description
1	IH-544173-R1	1		Control, Throttle
2	731-0108	1	/P	Knob, Throttle Control
3	IH-401439-R92	1	S	Cable, Choke
	IH-27503-R1	1		Washer, Choke Bezel
4	IH-376298-R1	1	S	Clip, Throttle Cable Retaining
		1		Screw, 8-32 X 1/2 C-Z Cr Rec Pan Hd Mach (Common Hardware, Purchase Locally)
	IH-121841	1		Washer, No. 8 C-Z Med Lock
	712-0142	1	/P	Nut, 8-32 C-Z Hex
5	IH-432281	1		Plug, 29/32 Crb Button
6		1		Product Graphic, Instrument Panel (Not serviced separately, order product graphics package)
	IH-159921	4		Screw, 10-24 X 1/2 Crb Cr Rec Pan Hd Mach
	710-0192	2	/P	Screw, 10-24 X 3/8 Crb Cr Rec Pan Hd Mach
	736-0722	6	S	Washer, No. 10 Med Lock
	BS-231082	2		Nut, 10-24 Znd Hex

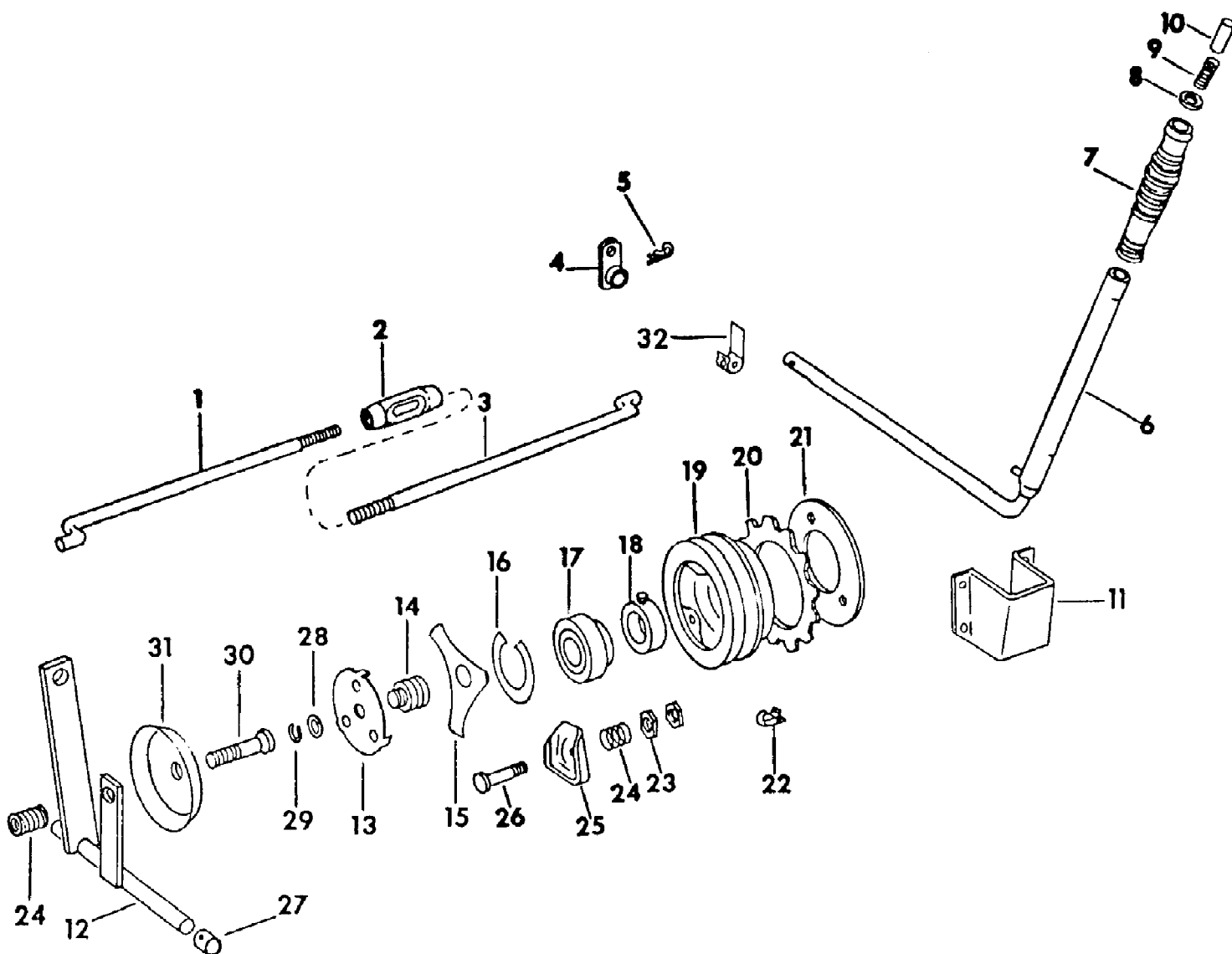


Engine Driven Power Take-Off-SN481999 & Below

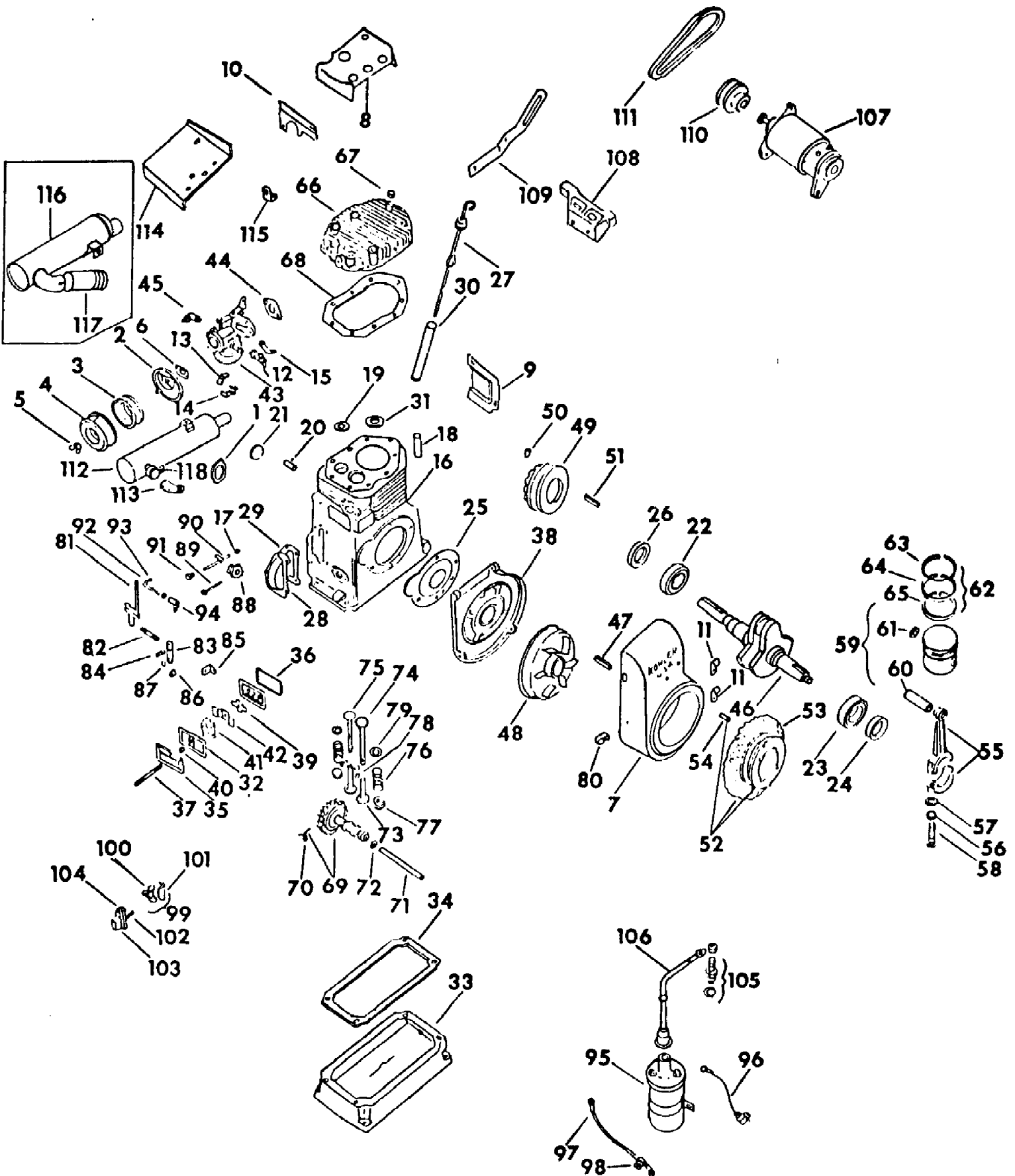
Ref #	Part Number	Qty	S/P/F	Description
1	IH-473484-R1	1		Rod, Clutch
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
2	IH-473589-R1	1		Turnbuckle, Rod
3	IH-544140-R1	1		Rod, Rear Clutch
	736-0173	1	/P	Washer, 9/32 X 3/4 X 16 Ga C-Z
4	IH-543872-R1	1		Lever Assy, Pivot
	IH-19313-R1	1	/P	Pin, 5/32 X 7/8 Med Coiled Spring
5	IH-475579-R1	1	S	Pin, Quick Attachable Cotter
6	IH-544141-R3	1	/P	Handle Assy, PTO
7	IH-543878-R1	1		Grip
8	IH-376308-R1	1		Washer, Release Rod Spring
9	732-3005	1	S	Spring
10	IH-376307-R2	1		Pin, Handle Release Rod
11	IH-544143-R2	1		Bracket Assy, PTO Handle
	736-0722	4	S	Washer, No. 10 Znd Reg Lock
		4		Screw, 10-24 X 5/8 Znd Cr-Rec-Pan-Hd Type F Tap (Common Hardware, Purchase Locally)
12	IH-544137-R91	1	S	Rockshaft Assy, PTO Clutch
		2		Pin, 3/16 X 1-1/4 Cotter (Common Hardware, Purchase Locally)
13	IH-473483-R1	1	S	Button, Wear
14	IH-473477-R2	1	S	Button, Thrust
15	IH-543969-R1	2		Spring, Pressure
16	IH-473475-R1	1		Ring, Snap 2.197 O.D., for Pulley
17	IH-60071-C91	1	S	Bearing, Ball
	IH-60072-C2	1		Snap Ring for Bearing
18	IH-455102-R21	1	S	Collar w/Set Screw & Lock Nut, Bearing
19	IH-59983-C1	1	S	Pulley, Mower Actuating
	IH-23025-R1	3	S	Screw, 1/4-20 X 1/2 Hex Soc Hd Cone Pt Set
	IH-23026-R1	3	S	Screw, 1/4-20 X 1/4 Hex Soc Hd F Pt Set
20		1		Disc, Friction (Order 759-3489)
21	IH-473471-R1	1		Plate, Pressure
22	IH-531978-R1	3	S	Spring, Disc
23	IH-25930-R1	6	S	Nut, 1/4-28 Hex Jam
24	IH-27452-D	3		Spring, Compression
25	IH-473478-R1	3	S	Lever, Throw-Out
26	IH-473472-R1	3	S	Screw, Special Machine
27	IH-544146-R1	1		Bushing, Rockshaft
	IH-546775-R92	1	/P/F	Kit, Heavy Duty PTO Clutch (For tractors w/serial no. 481999 & below)
	759-3489	1	/P	Kit, PTO Clutch Disc & Spring

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Engine Driven Power Take-Off-SN482000 & Up

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Ref #	Part Number	Qty	S/P/F	Description
1	IH-473484-R1	1		Rod, Clutch
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
2	IH-473589-R1	1		Turnbuckle, Rod
3	IH-544140-R1	1		Rod, Rear Clutch
	736-0173	1	/P	Washer, 9/32 X 3/4 X 16 Ga C-Z
4	~NLA	1		Lever Assy, Pivot
	IH-19313-R1	1	/P	Pin, 5/32 X 7/8 Med Coiled Spring
5	IH-475579-R1	1	S	Pin, Quick Attachable Cotter
6	IH-544141-R3	1	/P	Handle Assy, PTO
	IH-19313-R1	2	/P	Pin, 5/32 X 7/8 Med Coiled Spring
7	IH-543878-R1	1		Grip
8	IH-376308-R1	1		Washer, Release Rod Spring
9	732-3005	1	S	Spring
10	IH-376307-R2	1		Pin, Handle Release Rod
11	IH-544143-R2	1		Bracket Assy, PTO Handle
	736-0722	4	S	Washer, No. 10 Znd Reg Lock
		4		Screw, 10-24 X 5/8 Znd Cr-Rec-Pan-Hd Type F Tap (Common Hardware, Purchase Locally)
12	~NLA	1		Rockshaft Assy, PTO Clutch
		2		Pin, 3/16 X 1-1/4 Cotter (Common Hardware, Purchase Locally)
13	IH-59981-C1	1		Disc, IPTO Brake
14	IH-59982-C1	1		Button, Thrust
15	IH-543969-R1	2		Spring, Pressure
16	IH-473475-R1	1		Ring, Bearing Snap
17	IH-60071-C91	1	S	Bearing w/Ring, IH-60072-C1 Ball
18	IH-455102-R21	1	S	Collar w/Set Screw & Lock Nut, Bearing
19	IH-59983-C1	1	S	Pulley, Mower Actuating
	IH-23025-R1	3	S	Screw, 1/4-20 X 1/2 Hex Soc Hd Cone Pt Set
	IH-23026-R1	3	S	Screw, 1/4-20 X 1/4 Hex Soc Hd F Pt Set
20		1		Disc, Friction (Not serviced separately, order kit 759-3489)
21	IH-473471-R1	1		Plate, Pressure
22	IH-531978-R1	3	S	Spring, Disc
23	IH-25930-R1	6	S	Nut, 1/4-28 Hex Jam
24	IH-27452-D	4		Spring, Compression
25	IH-473478-R1	3	S	Lever, Throw-Out
26	IH-473472-R1	3	S	Screw, Special Machine
27	IH-544146-R1	1		Bushing, Rockshaft
28	IH-60447-C1	1	S	Washer, Curved Spring
29	IH-204502-R1	1	S	Ring, Retaining
30	IH-59980-C1	1	S	Screw, Brake Shoe Pivot
	736-0463	1	S	Washer, Brake Shoe Pivot
	712-0107	1	S	Nut, 1/4-20 Hex Nylon Lock
31	IH-59973-C1	1		Shoe Assy, IPTO Brake
32	IH-56793-C1	1		Spring, Actuating
	IH-62262-C91	1		Kit, PTO Clutch & Brake
	759-3489	1	/P	Kit, PTO Clutch Disc & Spring



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Ref #	Part Number	Qty	S/P/F	Description
1	712-0250	1	S	Nut, Exhaust Muffler Elbow Lock
2	KH-235101	1	/P	Base, Air Cleaner
	KH-237424	1		Base, Air Cleaner (Engines w/noise suppression)
	KH-237423	1	/P	Seal, Air Cleaner Base (Engines w/noise suppression)
		3		Screw, 10-32 X 5/16 Znd Fil Hd Slr Mach (Common Hardware, Purchase Locally)
		3		Washer, No. 10 Int Tooth Lock (Common Hardware, Purchase Locally)
3	IH-385168-R2	1	S	Element, Air Cleaner Filter
4	IH-385169-R1	1	S	Cover, Air Cleaner
	~NLA	1		Cover, Air Cleaner (Engines w/noise suppression)
5	KH-X-276-7	1	S	Nut, Air Cleaner Wing
6	KH-275341	1	/P	Gasket, Air Cleaner
7	~NLA	1		Housing, Blower
		4		Screw w/Spring Lock Washer, 1/4-20 X 3/4 C-Z Hex Hd Mach (Common Hardware, Purchase Locally)
8	KH-237677	1	/P	Baffle, Cylinder Head Air
9	KH-236676	1		Baffle, Cylinder Air
	IH-9409106	2		Screw w/Spring Lock Washer, 1/4-20 X 1/2 C-Z Hex Hd Mach
	~NLA	1		Screw w/Spring Lock Washer, 1/4-20 X 3/8 C-Z Hex Hd Mach
10	KH-235652	1		Baffle, Housing Side Air
11	IH-263515-R91	2		Clip, Throttle Cable
	IH-9409106	2		Screw w/Spring Lock Washer, 1/4-20 X 1/2 C-Z Hex Hd Mach
12	KH-235603	1	/P	Clip, Choke Cable
13	KH-A-237559	1	S	Bracket, Throttle Cable
	KH-X-131-1	1	/P	Screw w/Int Tooth Lock Washer, 10-24 X 3/8 C-Z Slr Rd Hd Mach
14	KH-235603	1	/P	Clip, Throttle Cable
15	KH-232683	1	/P	Bracket, Choke
	736-0463	2	S	Washer, 9/32 X 5/8 X .062 C-Z
16		1		Block, Cylinder (Not serviced separately, order short block KH-47-522-44)
		4		Screw w/Spring Lock Washer, 3/8-16 X 1-1/2 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
17	KH-234866	1		Bearing, Needle (Governor cross shaft)
18	KH-235007-S	2	/P	Guide, Valve
19	KH-230170	1	/P	Insert, Exhaust Valve
20	KH-235125-S	1	/P	Shaft, Governor
21	IH-172548	1		Block, 1-1/8 Expansion (Crankcase)

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Ref #	Part Number	Qty	S/P/F	Description
22	KH-235631	1 4	/P	Plate Assy, Breather Screw, 1/4-20 X 5/8 C-Z Hex Hd Cap (Common Hardware, Purchase Locally)
23	IH-ST436	2	S	Bearing, Crankcase Ball
24	KH-47-032-06	1	/P	Seal, Front Plate Oil
25	KH-235070	AR		Gasket, Bearing Plate, .10
	KH-235757	AR	/P	Gasket, Bearing Plate
26	KH-47-032-07	1	/P	Seal, Crankcase Rear Oil
27	KH-A-235333	1	/P	Dipstick
28	KH-235026	1 4		Cover, Camshaft Screw w/Spring Lock Washer, 1/4-20 X 5/8 Hex Hd Mach (Common Hardware, Purchase Locally)
29	KH-235025	1	S	Gasket, Camshaft Cover
30	KH-235895	1		Tube, Oil Fill
31	KH-230265	1	/P	Insert, Intake Valve
32	KH-275144	1	/P	Gasket, Valve Cover
33	KH-237588	1	/P	Base, Oil Pan
	KH-X-708-1	4	/P	Plug, Drain
	710-0514	4	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
34	KH-235353	1	/P	Gasket, Oil Pan Base
35	KH-A-235418-S	1		Cover, Breather
36	KH-235048	1	/P	Gasket, Breather
37	KH-275220	1		Stud, Breather Cover
	712-3006	1 1	/P	Nut, 1/4-20 C-Z Hex Washer, 1/4 Med Lock (Common Hardware, Purchase Locally)
38	~NLA	1		Plate, Crankcase Bearing
39	KH-235047	1	S	Reed, Breather
40	KH-231032	1	/P	Seal, Breather
41	KH-235118	1	/P	Filter, Breather
42	KH-235117	1	/P	Baffle, Breather
43		1		Carburetor Assy (For components see list of parts under details of carburetor)
	KH-X-770-1	2	S	Screw w/Internal Tooth Lock Washer, 5/16-18 X 1 Slit Hex Hd Cap
44	KH-271030	1	/P	Gasket, Carburetor
45	IH-401967-R1	1		Elbow, Carburetor to Fuel Line
46	KH-47-142-09	1	/P	Crankshaft
47	KH-X-366-1	1	/P	Key, Crankshaft (For engines w/Serial No. 5165265 & below)
	IH-532004-R1	1	S	Key, 3/16 X 1-3/8 Sq Parallel (For engines w/Serial No. 5165266 & above)
48	KH-47-755-02	1		Flywheel w/Key, IH-532004-R1
49	KH-231591	1	/P	Pulley w/Clutch Drive Plate, Flywheel
50	KH-X-60-50	2	S	Screw, Flywheel Pulley Set
51	IH-452779-R1	1	S	Key, 1/4 X 7/8 Sq Parallel
52	KH-41-071-03	1	/P	Cup Assy, Flywheel Drive
	IH-125267	1		Nut, 5/8-18 Znd Hex Lock

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Ref #	Part Number	Qty	S/P/F	Description
		4		Screw, 8-32 X 1/4 Hex Hd Tap (Common Hardware, Purchase Locally)
	KH-X-25-76	1		Washer, 41/64 X 1-1/4 X 1/4
53	KH-235190	1	/P	Screen, Drive Cup Grass
54	IH-385293-R1	1	S	Pin, Flywheel Drive Cup
55	KH-47-067-11	1	/P	Rod Assy, Connecting, Std
	KH-47-067-12	1	/P	Rod Assy, Connecting, .010 U/S
56		2		Washer, Connecting Rod Lock (Common Hardware, Purchase Locally)
57	736-0140	2	S	Washer, Connecting Rod
58	IH-117116-C1	2		Screw, Connecting Rod
59	KH-47-874-01	1	/P	Piston Assy, Std
	KH-47-874-03	1	/P	Piston Assy, .010 O/S
	KH-47-874-04	1	/P	Piston Assy, .020 O/S
	KH-47-874-05	1	/P	Piston Assy, .030 O/S
60		1		Pin, Piston, .005 O/S (Order piston assy)
61	KH-47-018-01	2	/P	Retainer, Piston Pin
62	KH-235287	1	/P	Ring Set, Piston, Std
	KH-235288	1	/P	Ring Set, Piston, .010 O/S
	KH-235289	1	S	Ring Set, Piston, .020 O/S
	KH-235290	1	/P	Ring Set, Piston, .030 O/S
63		1		Ring, Top Compression (Order ring set)
64		1		Ring, Center Compression (Order ring set)
65		1		Ring, Oil Control (Order ring set)
66	KH-236675	1	/P	Head, Cylinder
		5		Washer, 3/8 Hv Lock (Common Hardware, Purchase Locally)
	IH-138542	1		Washer, 3/8 Int Tooth Lock
	KH-237277	5	/P	Stud, Cylinder Head
	IH-20153-R1	4		Screw, 3/8-16 X 1-1/2 Znd Hex Hd Cap Type 8
	KH-X-400-71	5	S	Spacer, Pipe
		5		Nut, 3/8-16 Hex (Common Hardware, Purchase Locally)
	712-0342	5	/P	Nut, 3/8-16 Hex Jam
67	KH-270889	9	/P	Washer, Cylinder Head
68	KH-47-041-15	1	/P	Gasket, Cylinder Head
69	KH-47-010-09	1	/P	Camshaft Assy
70	KH-47-089-01	1	/P	Spring, Camshaft Actuating
71	KH-47-380-09	1	/P	Pin, Camshaft
72	KH-275066	AR	/P	Shim, Camshaft, .005
	KH-275067	AR	/P	Shim, Camshaft, .010
73	KH-D-235327	2	/P	Tappet Assy, Valve
74	KH-235008	1	S	Valve, Intake
75	KH-235826	1	/P	Valve, Exhaust
76	KH-235010	2	S	Spring, Valve
77	KH-230011	2	/P	Retainer, Valve Spring
78	IH-46209D	4		Keeper, Valve Spring (Order in sets of two)
79	KH-235011	2	S	Retainer, Valve Spring Upper
80	IH-370535-R1	1		Clip, Cable

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Ref #	Part Number	Qty	S/P/F	Description
81	KH-A-237653	1		Lever, Governor
	712-3006	1	/P	Nut, 1/4-20 C-Z Hex
		1		Screw, 1/4-20 X 1-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0463	2	S	Washer, 9/32 X 5/8 X .062 C-Z
82	KH-235496	1	/P	Spring, Governor
83	KH-235086	1	/P	Bracket, Speed Control
84	KH-48-755-10	1	/P	Clamp, Control Bracket
85	KH-235084	1		Bracket, Adjusting Screw
		1		Screw w/Lock Washer, 1/4-20 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
	KH-X-25-63	1	/P	Washer, 17/64 X 1/2 X .062 C-Z
86	KH-235085	1	S	Spacer, Adjusting Screw
87	KH-275690	1	/P	Washer, Adjusting Screw Spacer
88	KH-A-235743-S	1	/P	Gear Assy, Governor
	KH-X-25-67	1		Washer, 13/32 X 3/4 X .062
	KH-237022	1	/P	Washer, Thrust
89	KH-231355	1	S	Pin, Governor Stop
	KH-X-25-12	1	/P	Washer, 17/64 X 1/2 X .062, Copper
90	KH-A-235256-S	1	/P	Shaft Assy, Governor Cross
91	KH-235476	1	/P	Bushing, Cross Shaft
	IH-55095-C1	1	S	Spacer, Bushing
92	KH-235277	1	/P	Rod, Ball Joint Throttle
93	BS-93307	1	/P	Retainer, Throttle Rod
94	IH-19726-R1	1	S	Joint, 10-32 X 1/4 Ball
	712-0349	2	/P	Nut, 10-32 Znd Hex Mach
		1		Washer, No. 10 Med Lock (Common Hardware, Purchase Locally)
95	KH-231281	1	S	Coil, Ignition
	~NLA	1		Clip, Ignition Coil
		2		Screw w/Spring Lock Washer, 1/4-20 X 5/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0173	2	/P	Washer, 17/64 X 3/4 X .062 C-Z
96	IH-62188-C1	1	S	Condenser, Ignition Coil
97	KH-237625	1	/P	Cable, Breaker
98	KH-275303	1		Clip, Condenser to Breaker Cable
99	KH-47-150-03	1	/P	Bracket & Breaker Assy
100	IH-62189-C1	1	S	Breaker Contact Set
		1		Screw w/Washer, 8-32 X 1/4 Znd Slit Pan Hd Mach (Common Hardware, Purchase Locally)
101		1		Bracket, Breaker Point (Not serviced separately, order breaker assy KH-47-150-03)
102	KH-47-411-04	1	/P	Rod, Breaker
103	KH-232535	1	S	Cover, Breaker
	KH-X-131-1	4	/P	Screw w/Internal Tooth Lock Washer, 10-24 X 3/8 C-Z Slit Rd Hd Mach
104	KH-52-041-11	1	S	Gasket, Breaker Cover
105	IH-H10C	1	/P	Plug, Spark (Champion)

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Engine-K241a-10 Hp

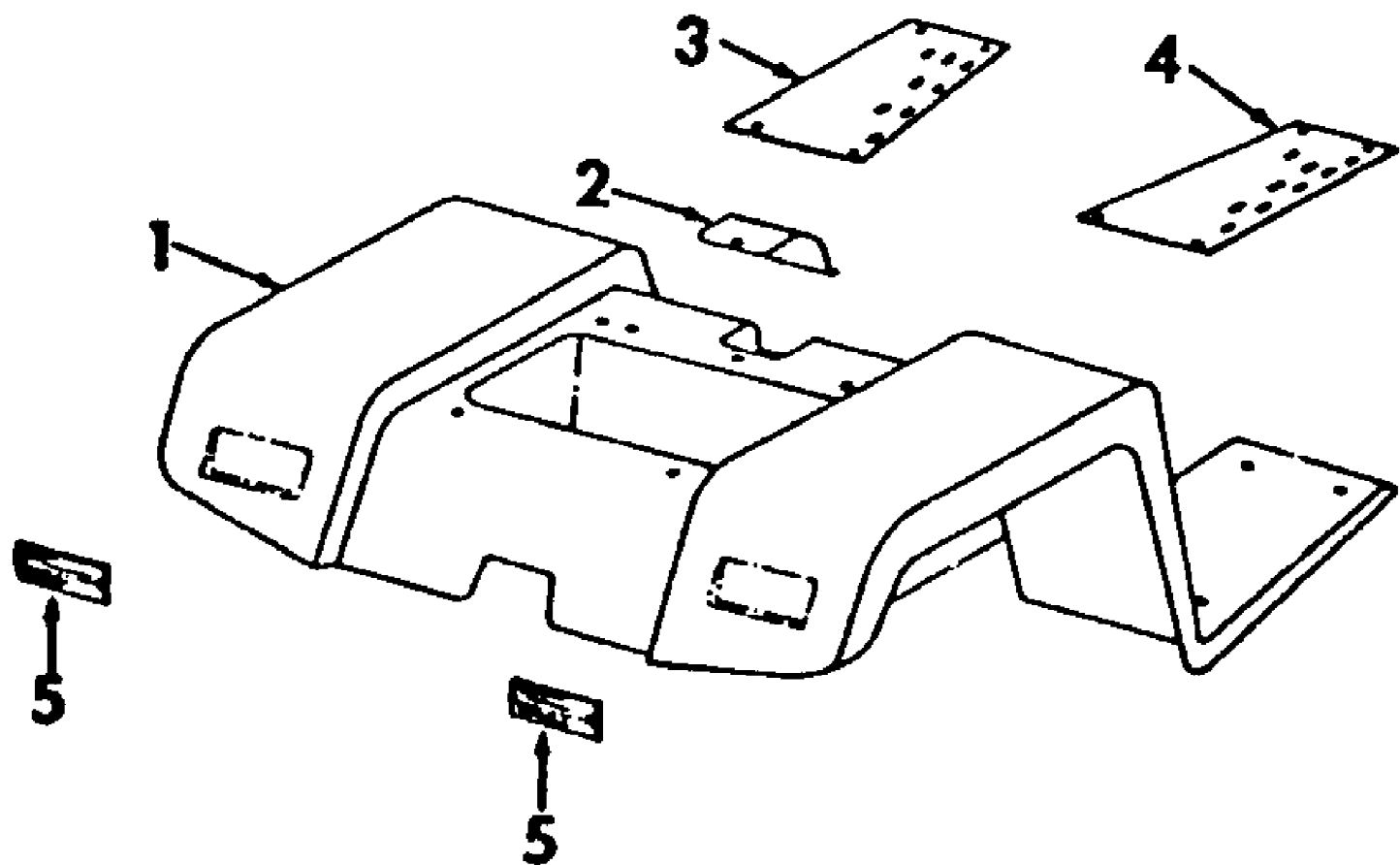
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Ref #	Part Number	Qty	S/P/F	Description
106	KH-238057	1	S	Kit, Hi-Tension Spark Plug Lead
107		1		Motor Generator (For components see list of parts under details of motor generator)
	710-0376	2	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	IH-23060-R1	2		Washer, 5/16 Znd Int Tooth Lock
108	KH-235373	1		Bracket, Motor Generator Mounting
		2		Screw, 3/8-16 X 1-1/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
		2		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
	KH-231149	1/AR		Shim, Mounting Bolt
	~NLA	1/AR		Shim, Mounting Bolt
109	KH-231273	1	S	Brace, Motor Generator Adjusting
	710-0376	1	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	IH-24840-R1	1		Screw, 3/8-16 X 7/8 Znd Hex Hd Cap
		1		Washer, 5/16 Med Lock (Common Hardware, Purchase Locally)
	IH-138542	1		Washer, 3/8 Int Tooth Lock
	IH-20893-R1	1		Washer, 11/32 X 1 X 11 Ga C-Z
		1		Washer, 5/16 C-Z Int Tooth Lock (Common Hardware, Purchase Locally)
110	KH-231278	1	S	Pulley, Motor Generator Drive
111	IH-401960-R1	1		Belt, Motor Generator Drive
112	IH-393840-R91	1		Muffler w/Clamp, Exhaust (Engines w/out noise suppression)
	710-0376	1	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	736-0119	1	S	Washer, 5/16 Znd Med Lock
		1		Washer, 5/16 X 3/4 X .062 C-Z (Common Hardware, Purchase Locally)
113	KH-235692	1	/P	Tube, Exhaust Muffler (Engines w/out noise suppression)
	KH-X-400-72	1	S	Spacer, Pipe
114	KH-237679	1	/P	Baffle, Heat (Engines w/out noise suppression)
	~NLA	1		Baffle, Heat (Engines w/noise suppression)
115	~NLA	1		Angle, Hanging Strap
116	IH-59365-C1	1		Muffler, Exhaust (Engines w/noise suppression)
	710-0376	1	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	736-0119	1	S	Washer, 5/16 Znd Med Lock
		1		Washer, 5/16 X 3/4 X .062 C-Z (Common Hardware, Purchase Locally)
117	~NLA	1		Nipple, 1 X 1-1/4 Pipe (Engines w/noise suppression)
118	IH-681797-C1	1		Clamp, Muffler

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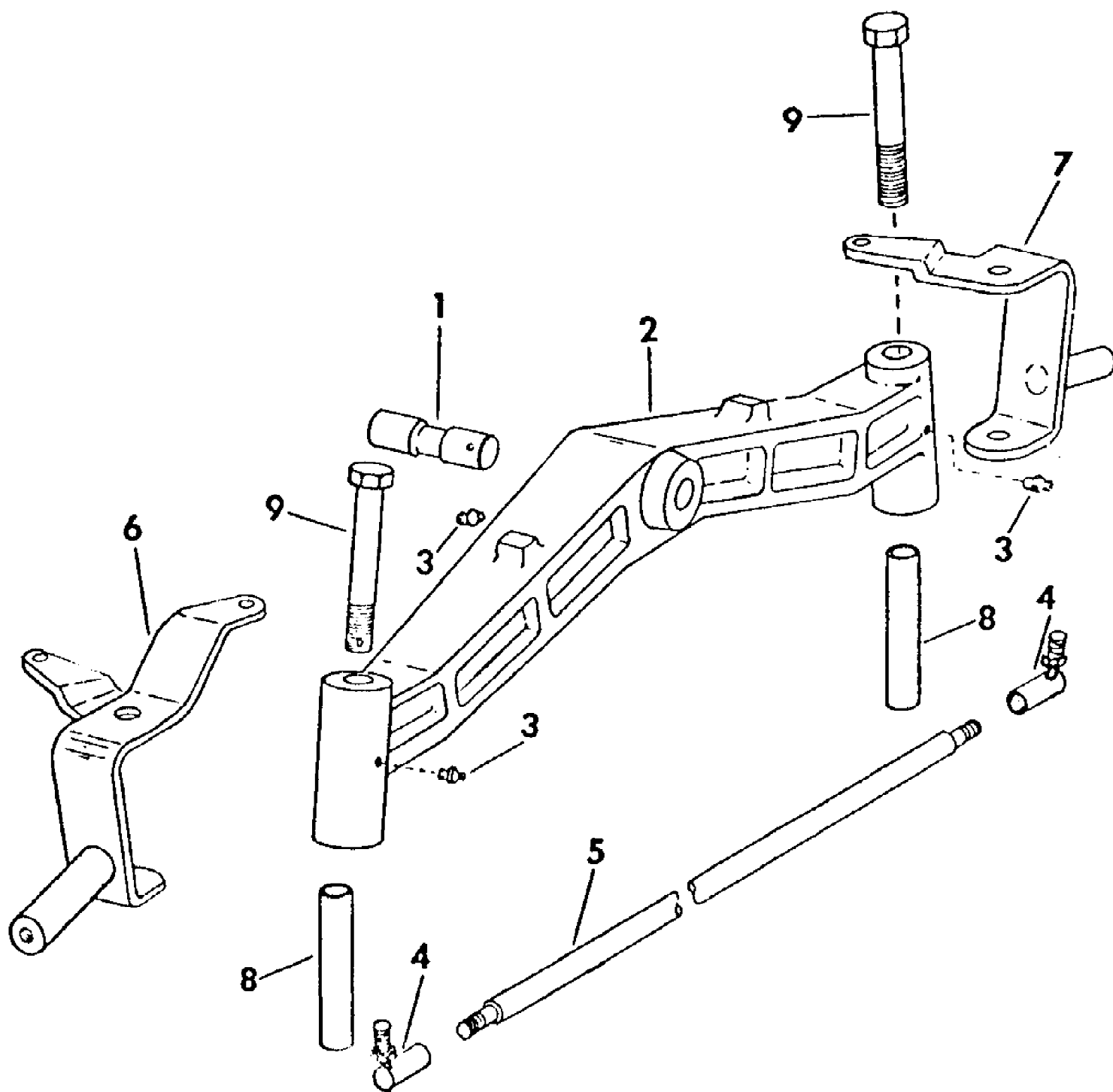
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Ref #	Part Number	Qty	S/P/F	Description
		1		Bolt, 3/8-16 X 1-1/4 Znd Sp Nk Crg (Common Hardware, Purchase Locally)
	712-0798	1	/P	Nut, 3/8-16 Znd Hex
	KH-47-004-01	1	S	Kit, Engine Gasket Gasket, Air Horn
	KH-235757	1	/P	Gasket, Bearing Plate
	KH-235070	3		Gasket, Bearing Plate
	KH-52-041-11	1	S	Gasket, Breaker Cover
	KH-235025	1	S	Gasket, Camshaft Cover
	KH-271030	1	/P	Gasket, Carburetor
	KH-47-041-15	1	/P	Gasket, Cylinder Head Gasket, Exhaust
	KH-235353	1	/P	Gasket, Oil Pan
	KH-41-041-03	1	/P	Gasket, Oil Pan
	KH-230071	1		Gasket, Pump Pad
	KH-230048	1	/P	Gasket, Valve Cover
	KH-275144	1	/P	Gasket, Valve Cover Gasket, Oil Fill Tube
	KH-231032	1	/P	Seal, Breather
	KH-237419	1	S	Package, Cylinder Head Air Baffle
	KH-236677	1		Baffle
	KH-236676	1		Baffle Instructions
		10		Nut (Common Hardware, Purchase Locally)
	710-0376	1	/P	Screw
	IH-20153-R1	4		Screw
	KH-X-400-72	1	S	Spacer
	KH-X-400-71	5	S	Spacer
	KH-237271	5		Stud
		5		Washer (Common Hardware, Purchase Locally)



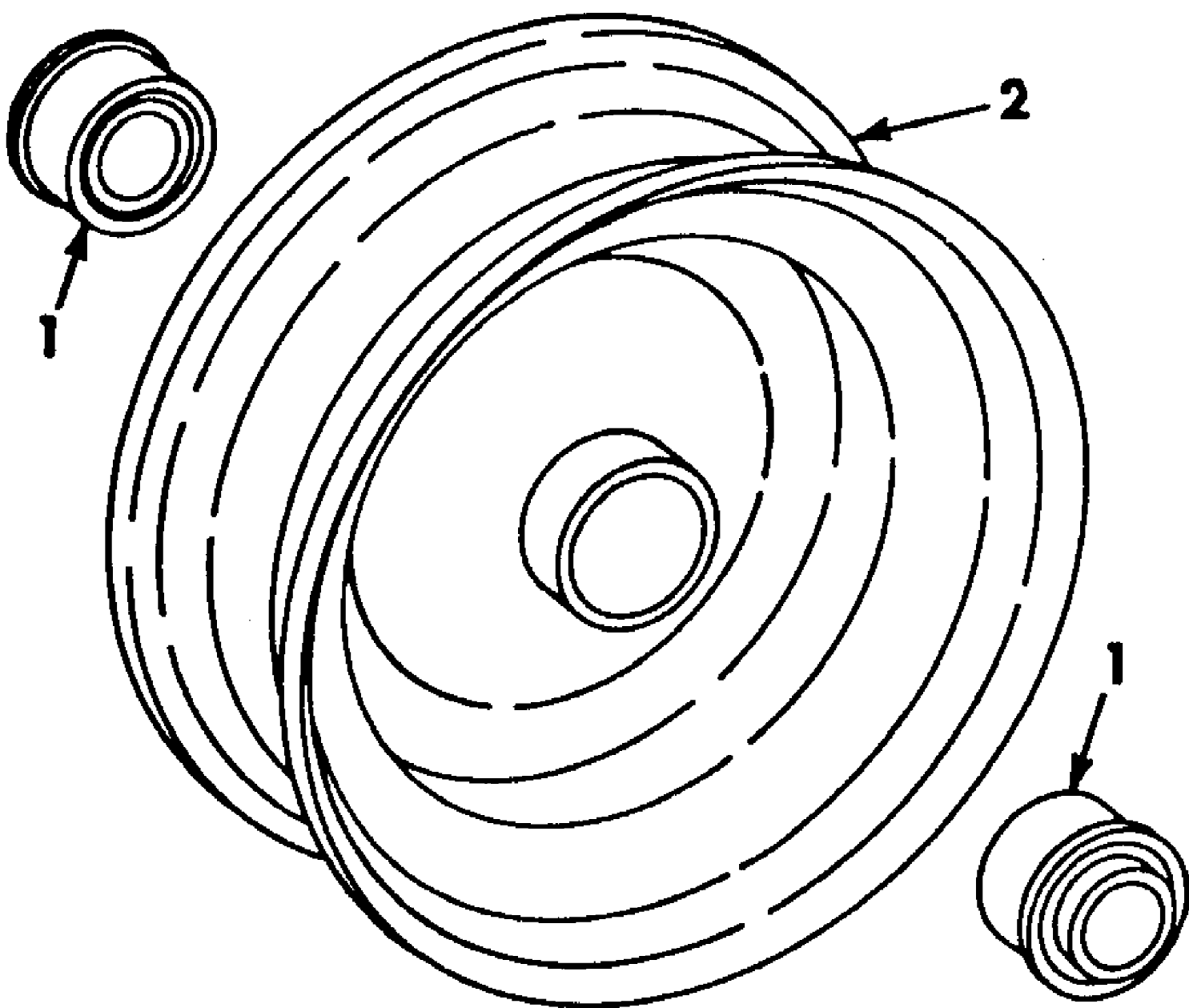
Fender & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-545474-R2	1		Fender Assy
	710-3038	4	/P	Screw, 5/16-18 X 7/8 Znd Hex Hd Cap
	736-0275	3	S	Washer, 11/32 X 11/16 X 16 Ga C-Z
	IH-23060-R1	1		Washer, 5/16 X 19/32 C-Z Int Tooth Lock
2	703-0067	1		Cover, Hydrostatic Center
		1		Screw, 3/8-16 X 1/2 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0140	1	S	Washer, .406 X .812 X .051 Znd
3	~NLA	1		Tread, Platform LH
	710-3055	4		Screw, 5/16-18 X 5/8 C-Z Slit-Truss-Hd-Pt Mach
4	~NLA	1		Tread, Platform RH
	710-3055	4		Screw, 5/16-18 X 5/8 C-Z Slit-Truss-Hd-Pt Mach
5	730-3000	2	S	Reflector
		4		Screw, 8-32 X 1/2 Pan Hd Cross Recess Mach (Common Hardware, Purchase Locally)
	IH-121841	4		Washer, No. 8 Med Lock
	712-0142	4	/P	Nut, 8-32 Hex



Front Axle & Connections

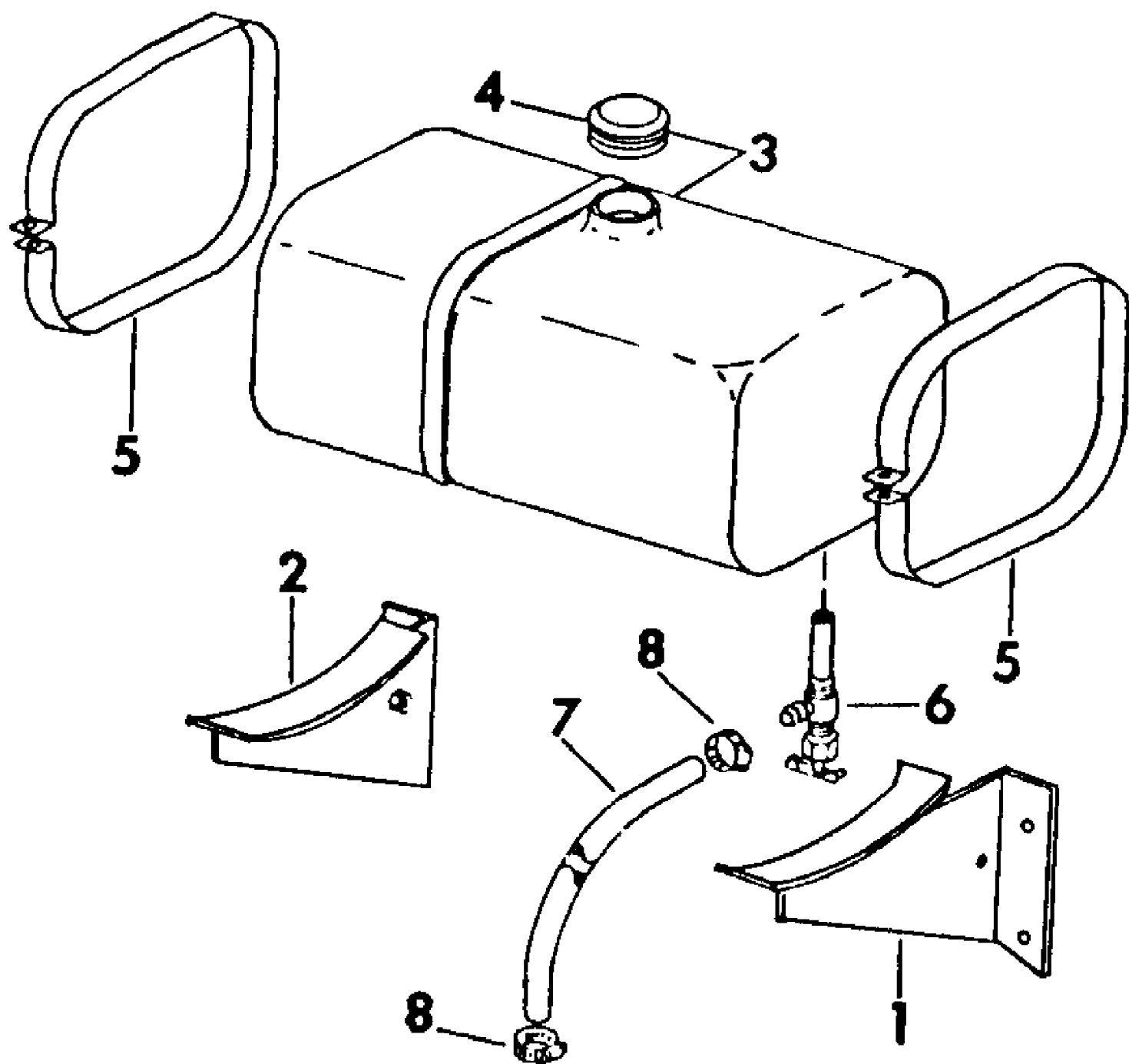
Ref #	Part Number	Qty	S/P/F	Description
1	IH-384626-R3	1	S	Pin, Front Axle Pivot
	715-0134	1	S	Pin, 3/16 X 1-1/2 Hv Coiled Spring
2	759-3270	1		Axle, Front
3	737-3000	3	S	Fitting, 3/16 Drive Type Str Lube
4	723-3000	2	S	Joint Assy, Ball
	712-3002	2	S	Nut, 3/8-24 C-Z Slit Hex
	714-0507	2	S	Pin, 3/32 X 3/4 C-Z Cot
5	711-3018	1	/P	Rod, Tie
	712-3001	2	S	Nut, 3/8-24 Hex
6	IH-544212-R1	1		Knuckle Assy, Steering LH
	IH-24839-R1	1	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
		1		Washer, 13/32 X 1-1/2 X 11 Ga (Common Hardware, Purchase Locally)
7	IH-544217-R1	1		Knuckle Assy, Steering RH
	IH-24839-R1	2	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
		2		Washer, 13/32 X 1-1/2 X 11 Ga (Common Hardware, Purchase Locally)
8	750-3002	2	S	Spacer, Steering Knuckle
9	710-3020	2	/P	Bolt, Steering Knuckle
	712-3012	2	S	Nut, 1/2-20 Znd Thick Slit
		2		Pin, 3/32 X 1 C-Z Cot (Common Hardware, Purchase Locally)



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Front Wheels

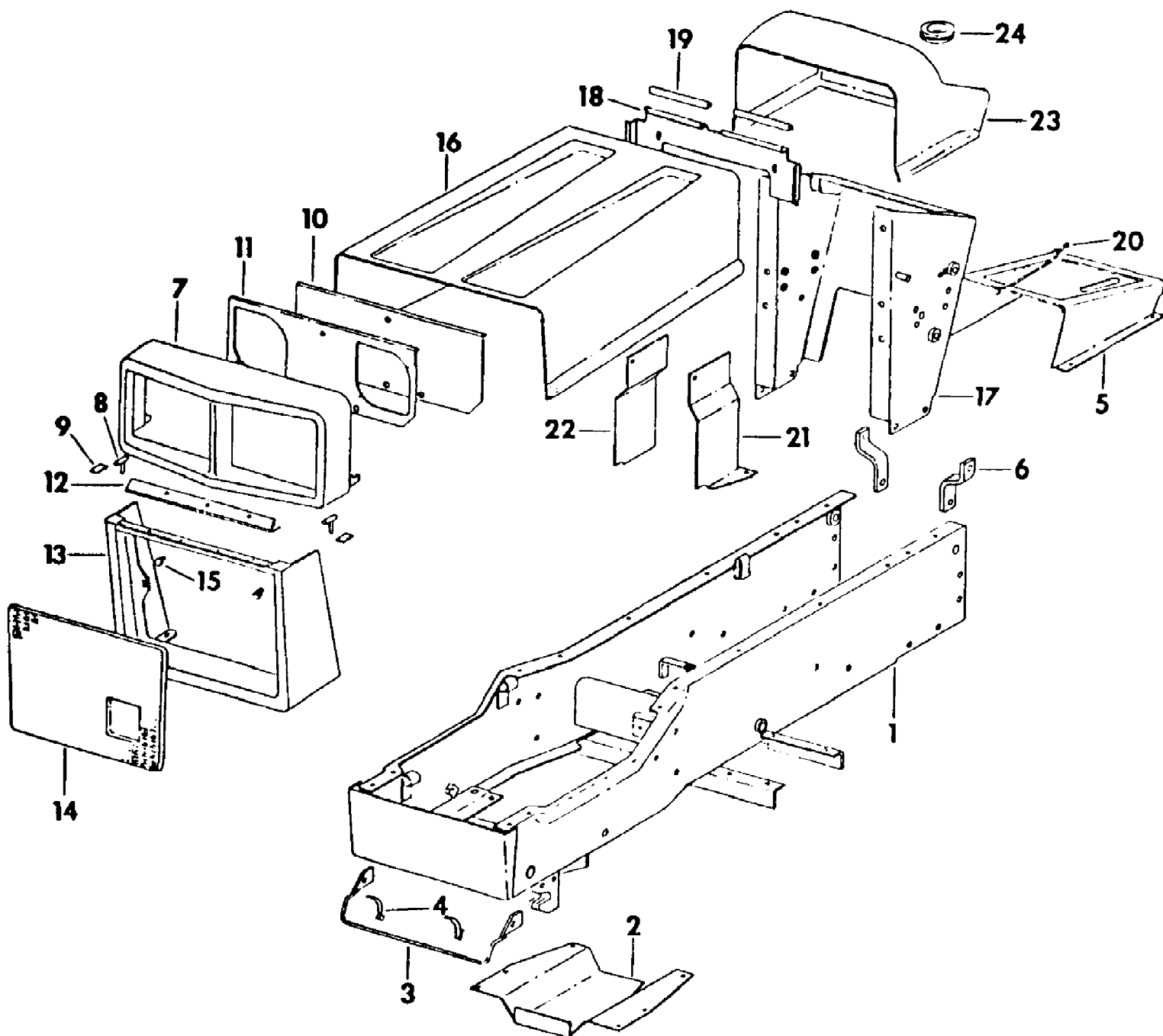
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Ref #	Part Number	Qty	S/P/F	Description
1	IH-384881-R93	4	S	Bearing Assy, Front Wheel Ball
2	IH-386188-R92	2	/P	Wheel Assy, Front -4.00/8 Rim for 4.80-8 Tires
	IH-545730-R92	2		Wheel Assy, Front 5.38/8 Rim for 16 X 6.50-8 Tires
	734-0255	2	S	Valve, TR-413 Tubeless Type



Fuel Tank, Supports & Piping

Ref #	Part Number	Qty	S/P/F	Description
1	IH-547732-R1	1		Bracket Assy, Tank LH
	710-3039	2	/P	Screw, 5/16-18 X 1/2 Znd Hex Hd Cap
	736-0119	2	S	Washer, 5/16 Znd Reg Lock
2	~NLA	1		Bracket Assy, Tank RH
	710-3039	2	/P	Screw, 5/16-18 X 1/2 Znd Hex Hd Cap
	736-0119	2	S	Washer, 5/16 Znd Reg Lock
3	KH-235935	1	S	Tank w/Filler Cap, Fuel
4	KH-236655	1	/P	Cap, Fuel Tank Filler
5	KH-A-236942	2	/P	Strap, Fuel Tank
		2		Screw, 1/4-20 X 1-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	IH-20244-R1	2		Nut, 1/4-20 Znd Nylon Insert
6	751-3015	1	S	Valve, Shutoff
7	IH-548054-R1	1	S	Line, Fuel
8	IH-210511-R1	2		Clamp, 1/2 Inch Dia Type E Hose



Hood, Grille & Frame

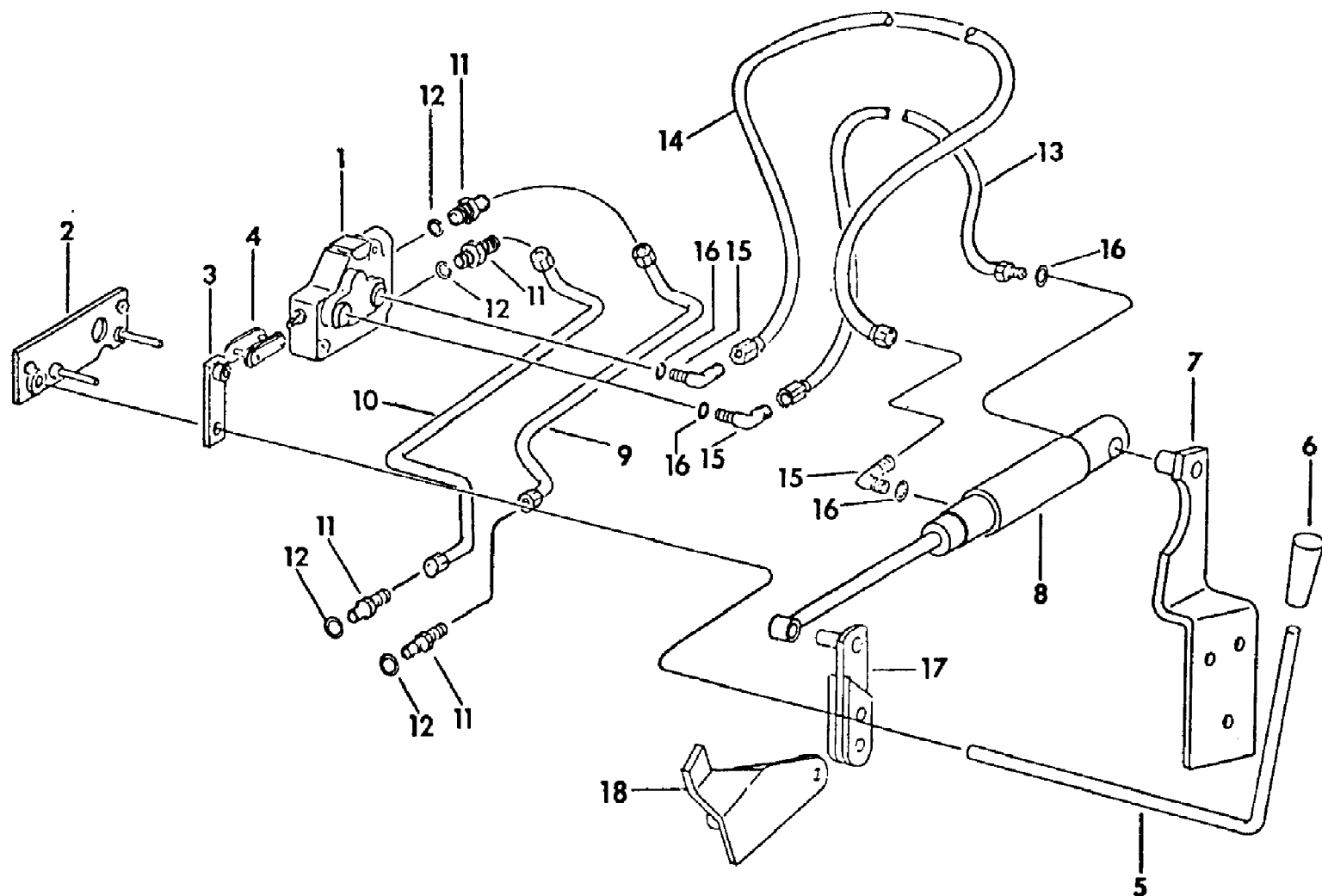
Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Frame Assy
2	IH-61504-C1	1		Shield, Frame Lower (Replaces IH-544167-R1)
	IH-172415	6	S	Screw, 12-24 X 1/2 Znd Hex Hd Tap
		6		Washer, No. 12 C-Z Ext Tooth Lock (Common Hardware, Purchase Locally)
3	IH-544170-R1	1		Hitch Assy, Quick
	711-3010	2	S	Pin, 3/8 X 1-3/32 C-Z Rod End
	714-0507	2	S	Pin, 3/32 X 3/4 C-Z Cot
	738-3001	2	S	Bolt, Implement Mtg Shoulder
	736-0272	2	S	Washer, Implement Mtg
4	IH-402344-R3	2	S	Spring, Latch
5	IH-548639-R1	1		Cover w/Product Graphic, Frame
	710-3007	4	/P	Screw, 12-24 X 3/8 Znd Hex Hd Tap
6	703-0168	2		Bracket, Transmission Mounting
	710-0751	2	/P	Screw, 3/8-16 X 5/8 Znd Hex Hd Cap
		2		Bolt, 3/8-16 X 1 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
		4		Washer, 3/8 Reg Lock (Common Hardware, Purchase Locally)
7	IH-61294-C1	1	S	Grille, Hood Extension
		1		Screw, 5/16-18 X 5/8 C-Z Hex Hd Tap (Common Hardware, Purchase Locally)
8	IH-545522-R1	2	S	Bolt Assy, Tee
	736-0463	2	S	Washer, 9/32 X 5/8 X .065 C-Z
		2		Nut, 1/4-20 Nylon Hex Lock (Common Hardware, Purchase Locally)
9	~NLA	2		Bumper, Grille
10	~NLA	2		Panel, Grille
11		1		Panel, Headlight (Refer to electric lighting attachment listing)
12	IH-545508-R1	1	S	Hinge, Hood Pivot
		4		Screw, 5/16-18 X 5/8 C-Z Hex Hd Tap (Common Hardware, Purchase Locally)
		5		Screw, 5/16-18 X 3/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
13	~NLA	1		Housing, Grille
	710-0514	4	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	IH-614452-R1	4	S	Washer, 13/32 X 1-1/4 X 11 Ga C-Z
14	IH-545510-R1	1		Insert, Grille
15	IH-391347-R2	2	/P	Spring, Hold Down
16	~NLA	1		Hood Assy
17	~NLA	1		Pedestal Assy, Instrument Panel
	~NLA	1		Plug, 23/32 Button (For tractors w/electric lighting)
	710-3000	4	S	Screw, 3/8-16 X 3/4 Hex Hd Cap
	IH-138542	1		Washer, 3/8 Int Tooth Lock
	736-0169	3	S	Washer, 3/8 Reg Lock

Hood, Grille & Frame

Ref #	Part Number	Qty	S/P/F	Description
18	IH-544188-R1	1		Support, Rear Hood
	710-3039	2	/P	Screw, 5/16-18 X 1/2 Znd Hex Hd Cap
	736-0275	2	S	Washer, 11/32 X 11/16 X .065 C-Z
19	IH-544189-R1	2		Bumper, Hood
20	IH-544190-R1	1		Latch, Hood LH
	IH-544191-R1	1		Latch, Hood RH
	712-0429	2	S	Nut, 5/16-18 Hex Lock
21	IH-544192-R1	1		Panel, Extension LH
		1		Screw, 1/4-20 X 3/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	710-3007	1	/P	Screw, 12-24 X 3/8 Znd Hex Hd Tap
22	IH-544193-R1	1		Panel, Extension RH
		1		Screw, 1/4-20 X 3/8 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	710-3007	1	/P	Screw, 12-24 X 3/8 Znd Hex Hd Tap
23	IH-544172-R1	1		Cowl, Instrument Panel
24	IH-384908-R1	1		Grommet, Instrument Panel

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Hydraulic Lift

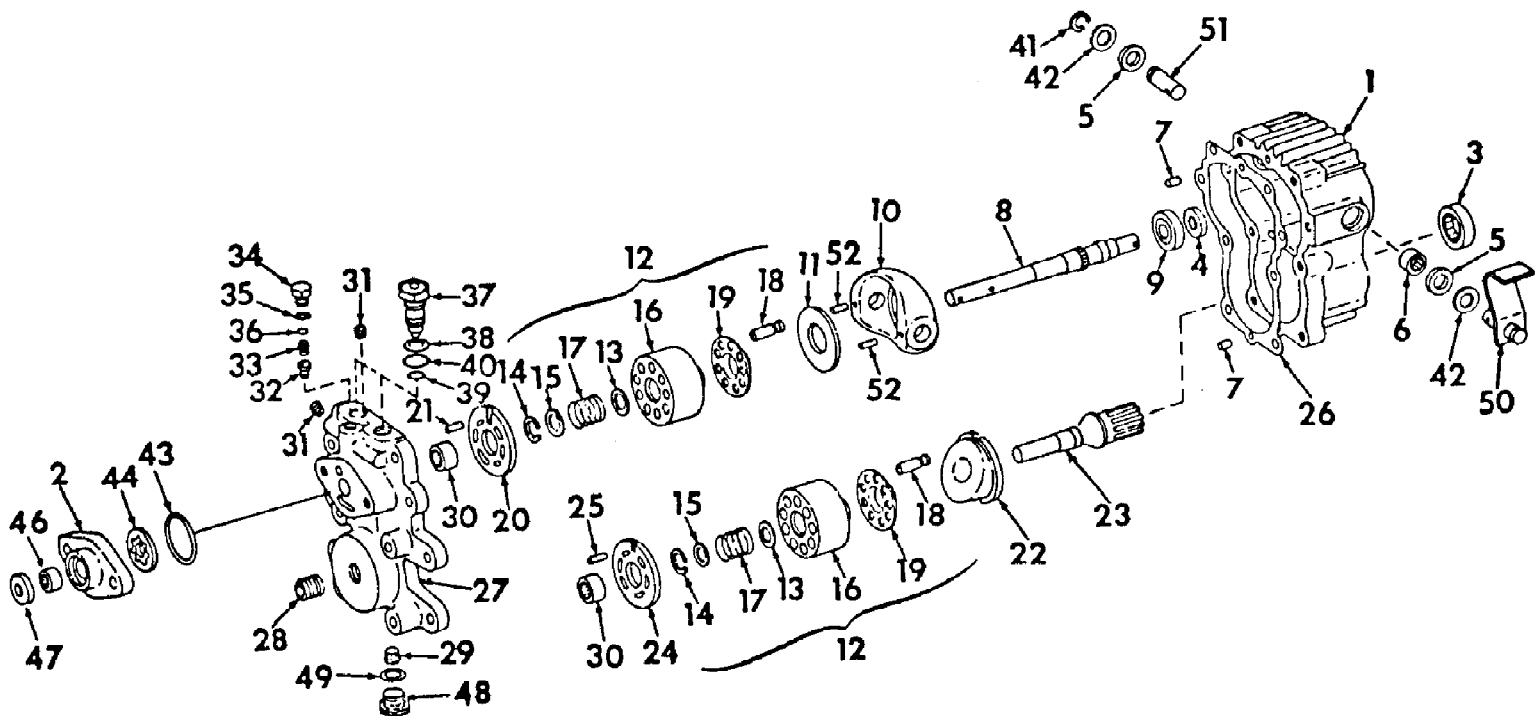
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Hydraulic Lift

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Ref #	Part Number	Qty	S/P/F	Description
1		1	F	Valve Assy, Control (Order valve assy 717-3004)
		1	F	Valve Assy, 4 Way Control (Order valve assy 717-3004)
2	~NLA	1		Plate Assy, Valve Mtg
	710-3015	2	/P	Screw, 1/4-20 X 3/4 Znd Hex Hd Cap
	712-3006	2	/P	Nut, 1/4-20 Znd Hex
3	IH-56225-C1	1		Lever Assy, Valve Handle (Replaces IH-548037-R1 by also ordering IH-56227-C1 & IH-19313-R1)
4	713-3000	1	S	Link, Chain
5	IH-56227-C1	1		Handle, Valve (Replaces IH-548037-R1 by also ordering IH-56225-C1 & IH-19313-R1)
	IH-19313-1	1		Pin, 1/8 X 1 Hv Coiled Spring
6	IH-396454-R1	1		Grip, Handle
7	IH-548038-R1	1		Bracket Assy, Lift
	710-0514	3	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
	736-0169	3	S	Washer, 3/8 Znd Reg Lock
	712-0798	3	/P	Nut, 3/8-16 Znd Hex
8	IH-548040-R3	1		Cylinder, Lift
		1		Washer, 25/32 X 1-1/8 X 10 Ga (Common Hardware, Purchase Locally)
		1		Pin, 1/4 X 1-1/4 Cotter (Common Hardware, Purchase Locally)
	736-0272	2	S	Washer, 17/32 X 1 X 11 Ga
		1		Pin, 3/16 X 7/8 Cotter (Common Hardware, Purchase Locally)
9	IH-548043-R1	1		Tube Assy, Return
10	IH-548042-R1	1		Tube Assy, Pressure
11	727-3002	4	S	Union, 37 Deg Flared Short Swivel Tube
12	721-3001	4	/P	O-Ring, 3/8 OD Tube
13	IH-548044-R2	1	/P	Hose, Lift
14	IH-548045-R2	1	/P	Hose, Lower
15	727-3012	3	/P	Elbow, 90 Deg Tube
16	721-3001	4	/P	O-Ring, 3/8 OD Tube
17	IH-548046-R1	1		Clevis Assy, Hyd Lift
	IH-475579-R1	1	S	Pin, Quick Attachable Cot
		1		Pin, 1/2 X 1-3/16 Std Hd (Common Hardware, Purchase Locally)
	736-0272	1	S	Washer, 7/32 X 1-1/16 X 16 Ga
18	IH-548048-R1	1		Plate Assy, Rockershaft
	715-3002	1	S	Pin, 5/16 X 1-1/2 Hv Coiled Spring



Hydrostatic Transmission

Ref #	Part Number	Qty	S/P/F	Description
	717-3032	1		Transmission Assy, Hydrostatic Drive (Consists of all unmarked parts & those marked Unit A)
	717-3033	1	F	Transmission Assy, Hydrostatic Drive (For tractors w/hyd lift)
1	IH-398560-R91	1		Housing Assy (Unit A)
	IH-539600-R1	1		Housing Assy (Unit B)
		2		Screw, 1/4-20 X 7/8 Hex Hd Soc Cap (Common Hardware, Purchase Locally)
2	SU-9510405-0001	1	/P	Housing, Charge Pump (Unit A)
	SU-9510405-0003	1	/P	Housing, Charge Pump (Unit B)
		2		Screw, 7/16-14 X 2 Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0171	2	S	Washer, 7/16 Med Lock
3	SU-9001370-0003	1	/P	Bearing, Hyd Pump Shaft Roller
4	IH-394847-R91	1	S	Seal, Lip
5	IH-383534-R91	2	S	Seal, Lip
6	IH-629631-R91	1		Bearing, Needle (Unit A)
	IH-629631-R91	2		Bearing, Needle (Unit B)
7	SU-9004800-2506	2	S	Pin, Transmission Housing
8	SU-3101867	1	/P	Shaft, Transmission Hyd Pump
9	741-0361	1	S	Bearing, Ball
10	IH-394851-R1	1		Housing, Hyd Pump
11	IH-394852-R1	1		Plate, Hyd Pump Swashplate Thrust
12	SU-3103136	2	/P	Kit, Cylinder Block Motor & Pump
13	IH-405179-R1	2	/P	Washer, Spring Front
14	IH-317776-R1	2		Ring, Hyd Cylinder Block Spring Rear Washer Snap
15	IH-394858-R1	2		Washer, Hyd Cylinder Block Spring Rear
16		1		Block, Cylinder (Not serviced separately, order cylinder block kit SU-3103136)
17	SU-3100120	2		Spring, Hyd Cylinder Block
18		1		Piston Assy, Hyd Pump & Motor (Not serviced separately, order cylinder block kit SU-3103136)
19	SU-3100194	2	/P	Retainer, Hyd Piston Slipper
20	SU-3102731	1	/P	Plate, Hyd Cylinder Block Valve
21	SU-9004800-1508	1	/P	Pin, Hyd Pump Cylinder Block
22	SU-3100349	1		Swashplate, Hyd Motor Order Service Kit SU-9510735
23	SU-3101752	1	/P	Shaft, Transmission Hyd Motor
24	SU-3102687	1	/P	Plate, Hyd Motor Cylinder Block Valve
25	SU-9004800-1508	1	/P	Pin, Hyd Motor Cylinder Block
26	SU-3102875	1	S	Gasket, Transmission Housing
27	SU-9510643	1	/P	Housing, Center Section
		1		Screw, 3/8-16 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)

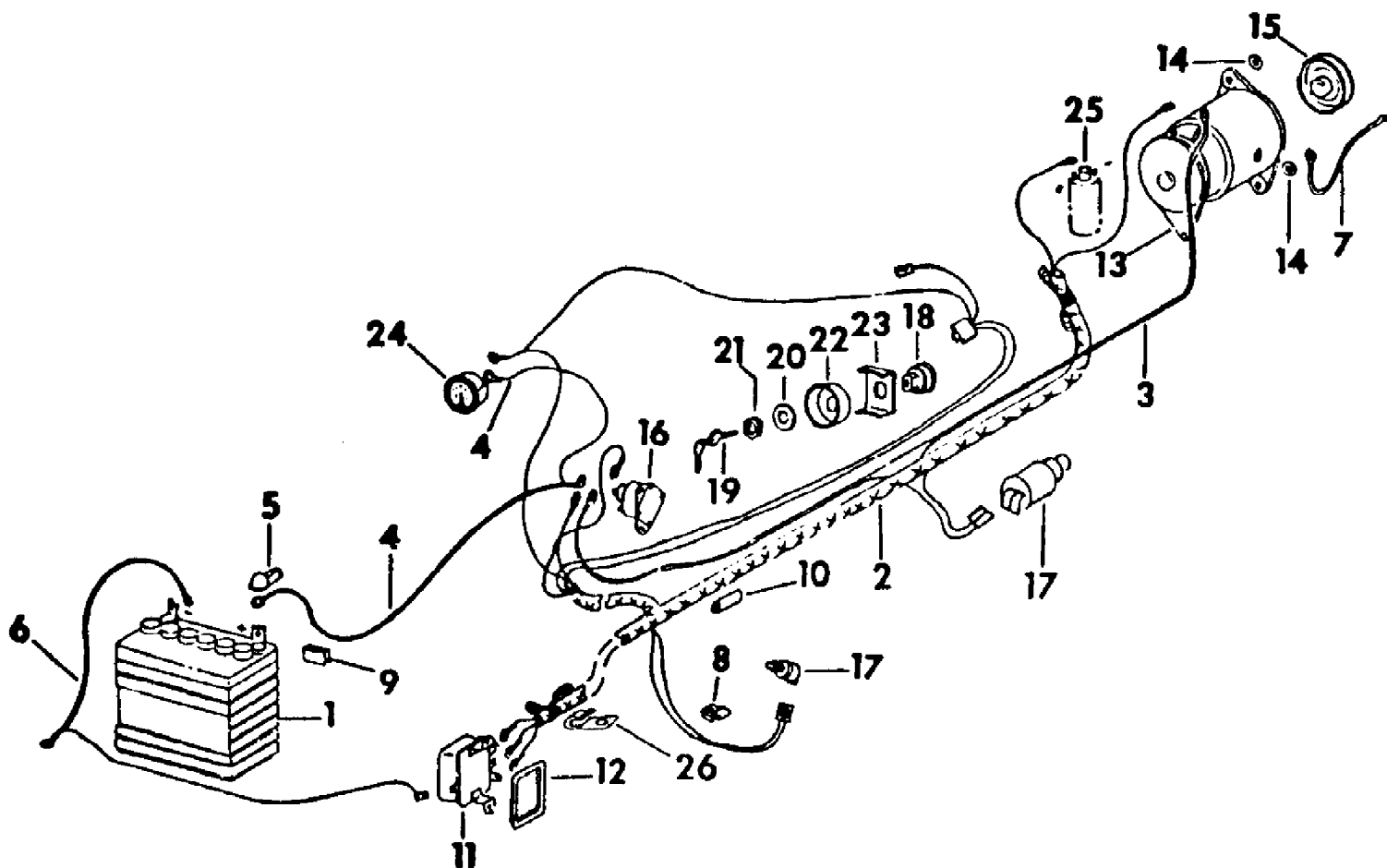
Hydrostatic Transmission

Ref #	Part Number	Qty	S/P/F	Description
		1		Screw, 3/8-16 X 1-1/2 Hex Hd Cap (Common Hardware, Purchase Locally)
		4		Screw, 3/8-16 X 2 Hex Hd Cap (Common Hardware, Purchase Locally)
		2		Screw, 3/8-16 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
28	IH-394868-R1	1	S	Fitting, Center Housing
29	IH-444691	1		Plug, 1/4-18 Automotive Hex Soc Hd Pipe
30	SU-9001355-0001	2	/P	Bearing, Center Housing Needle
31	IH-444687	2		Plug, 1/8-27 Automotive Hex Soc Hd Pipe (Unit A)
	IH-444687	4		Plug, 1/8-27 Automotive Hex Soc Hd Pipe (Unit B)
32	SU-3100053	1	/P	Cone, Charge Pump Relief Valve (Unit A)
32	SU-3100053	2	/P	Cone, Charge Pump Relief Valve (Unit B)
33	SU-3101536	1	/P	Spring, Charge Pump Relief Valve
34	SU-3101159	1	S	Plug, Charge Pump Relief Valve (Unit A)
34	SU-3100055	2	/P	Plug, Charge Pump Relief Valve (Unit B)
35	IH-369384-R1	1		O-Ring, 13/32 X 9/16 X 5/64 Relief Valve Plug (Unit A)
35	IH-369384-R1	2		O-Ring, 13/32 X 9/16 X 5/64 Relief Valve Plug (Unit B)
36	SU-9510447	1	/P	Shim, Pack
37	SU-9500085	2	S	Valve Assy, Center Housing Check
38	SU-9006110-0160	2	/P	Washer, Check Valve Housing
39	IH-379181-R1	2		O-Ring, 5/8 X 3/4 X 1/16
40	721-3005	2	S	O-Ring, 3/4 X 15/16 X 3/32 Check Valve Housing Large
41	IH-21065-R1	1		Ring, Trunnion Shaft Snap
42	SU-9009625-6904	2	/P	Washer, Trunnion Shaft Seal Retaining
43	IH-23707-R1	1		O-Ring, 2-3/8 X 2-1/2 X 1/6 Class 5
44	SU-9510405-0001	1	/P	Rotor Assy, Charge Pump (Unit A)
	SU-9510405-0003	1	/P	Rotor Assy, Charge Pump (Unit B)
	SU-9004875-0076	1	/P	Pin, Charge Pump Rotor
?45		1		Not used in this application
46	IH-381501-R91	1	S	Bearing, Charge Pump Housing Needle
47	IH-394847-R91	1	S	Seal, Lip
48	IH-9410359	2		Plug, 3/4-16 C-Z Str Thrd
49	IH-570828-R1	2		O-Ring, 41/64 X 13/16 X 3/32
50	SU-3103181	1	S	Shaft Assy, Trunnion
51	SU-3101045	1	/P	Shaft, Trunnion
52	IH-27280-R1	2	/P	Pin, 3/16 X 5/8 Slit Spring
	SU-3102301	1		Spring, Implement Relief Valve (Unit B)
	SU-9510735	1		Kit, Swashplate w/Hsg Service Consists of:
	SU-3103064	1		Housing
	SU-9008000-6201	1	S	Oil Seal
	SU-9008000-6701	2	/P	Oil Seal
	SU-9001455-0004	2		Needle Bearing
	SU-3102020	1	/P	Pin, Trunnion

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Hydrostatic Transmission

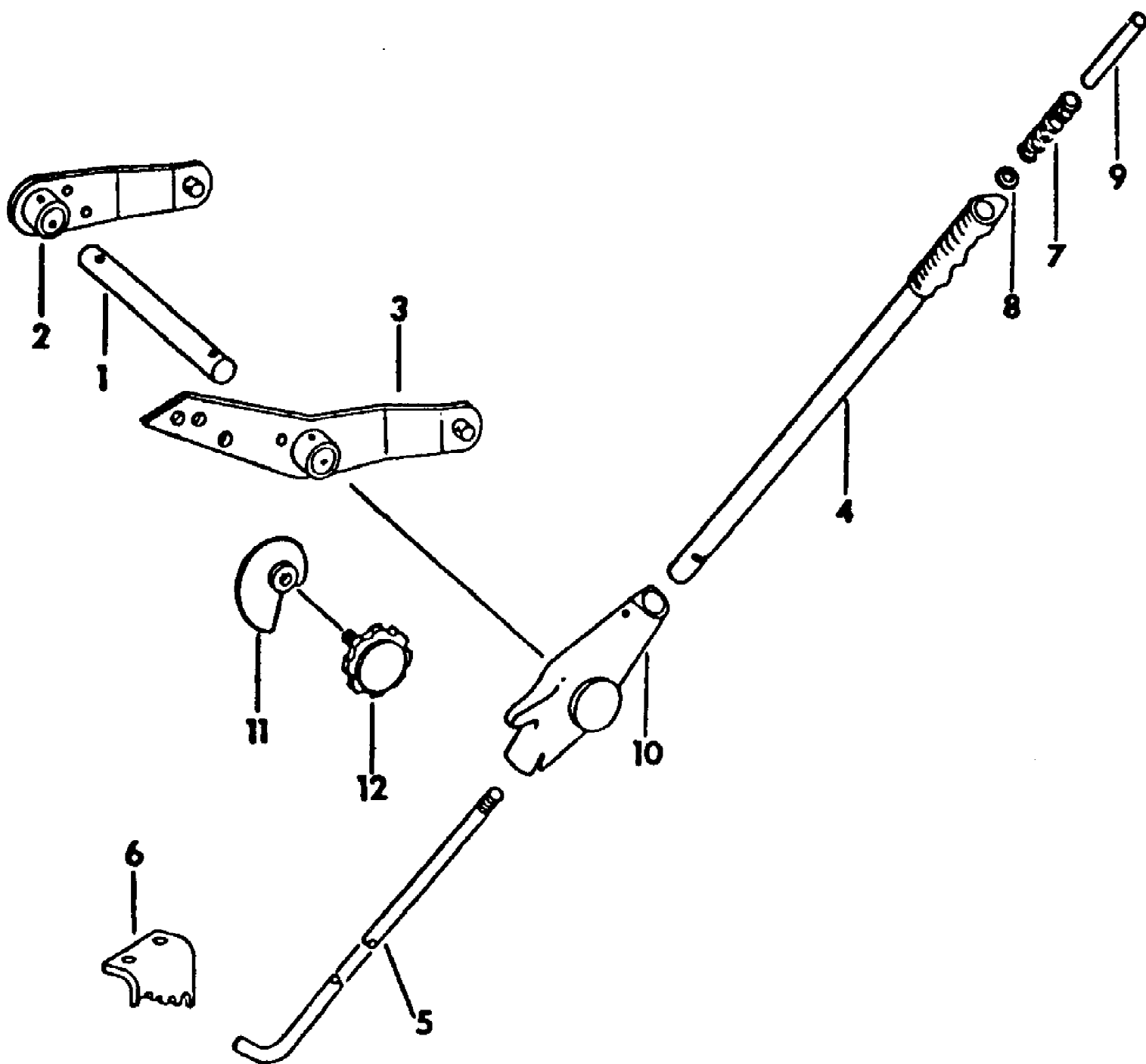
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Ref #	Part Number	Qty	S/P/F	Description
	SU-3102029	1		Swashplate



Ignition & Starting

Ref #	Part Number	Qty	S/P/F	Description
1	IH-PRLU	1	S	Battery, IH Low Maintenance, 12 Volt
2	IH-56286-C91	1	S	Cable Harness Rework Package
3	IH-545720-R1	1		Cable, Magneto Switch to Generator A Terminal
4	IH-545721-R3	1		Cable, Battery (Positive)
	710-0451	1	/P	Bolt, 5/16 X 3/4 Znd Sq Nk Crg
	736-0119	1	S	Washer, 5/16 Znd Reg Lock
	712-0267	1	S	Nut, 5/16-18 Znd Hex
5	IH-364910-R1	1		Cover, Battery Terminal
6	IH-55162-C1	1		Cable, Battery Neg Terminal to Ground
		1		Bolt, 1/4 X 3/4 Znd Sq Nk Crg (Common Hardware, Purchase Locally)
	712-3006	1	/P	Nut, 1/4-20 Znd Hex
	736-0329	1	S	Nut, 1/4-20 Znd Hex
7	IH-545722-R1	1		Cable, Engine to Ground
8	~NLA	1		Clip, Safety Starting Switch Cable
9	~NLA	1		Grommet, Seat Support Edge
10	IH-549293-R1	1		Grommet, Frame Edge
11	IH-545130-R92	1	S	Regulator, Voltage
12	~NLA	1		Gasket, Voltage Regulator
		2		Bolt, 1/4-20 X 1/2 Znd Hex Hd Mach (Common Hardware, Purchase Locally)
	736-0329	2	S	Washer, 1/4 Znd Reg Lock
	712-3006	2	/P	Nut, 1/4-20 Znd Hex
13		1	F	Starter Generator Assy (Delco Remy)
	710-0367	2		Screw, 5/16-18 X 1 Znd Hex Hd Cap
	IH-23060-R1	2		Washer, 5/16 Znd Int Tooth Lock
14	KH-231149	1/AR		Shim, Starter-Generator Mtg Bolt, .005
	~NLA	1/AR		Shim, Starter-Generator Mtg Bolt, .010
15	KH-231278	1	S	Pulley, Starter-Generator Drive
16	725-3001	1	S	Switch, Magnetic
	736-0119	2	S	Washer, 5/16 Znd Reg Lock
	712-0267	2	S	Nut, 5/16-18 Znd Hex
	712-0349	1	/P	Nut, 10-32 Znd Hex
	736-0722	1	S	Washer, No. 10 Znd Lock
	736-0222	2	S	Washer, 1/4 Ext Tooth Lock
		2		Nut, 1/4-20 Hex (Common Hardware, Purchase Locally)
17	725-3038	2	S	Switch Assy, Neutral Starting (1 for starting) (1 for PTO safety)
18	IH-60736-C1	1	S	Switch w/Keys, Battery Ignition Key Start
19	IH-382458-R2	1	S	Key, Ignition Switch
20	IH-375431-R1	1		Washer, Battery Ignition Switch
21	IH-365502-R1	2		Nut, Battery Ignition Switch
22	IH-402238-R1	1		Socket, Ignition Switch
23	IH-402239-R1	1		Retainer, Ignition Switch
24	725-3023	1	S	Indicator, Charge
25		1		Coil (Refer to engine listing)
26	726-3015	1	S	Clip, Right Front Fender Mtg Screw Cable

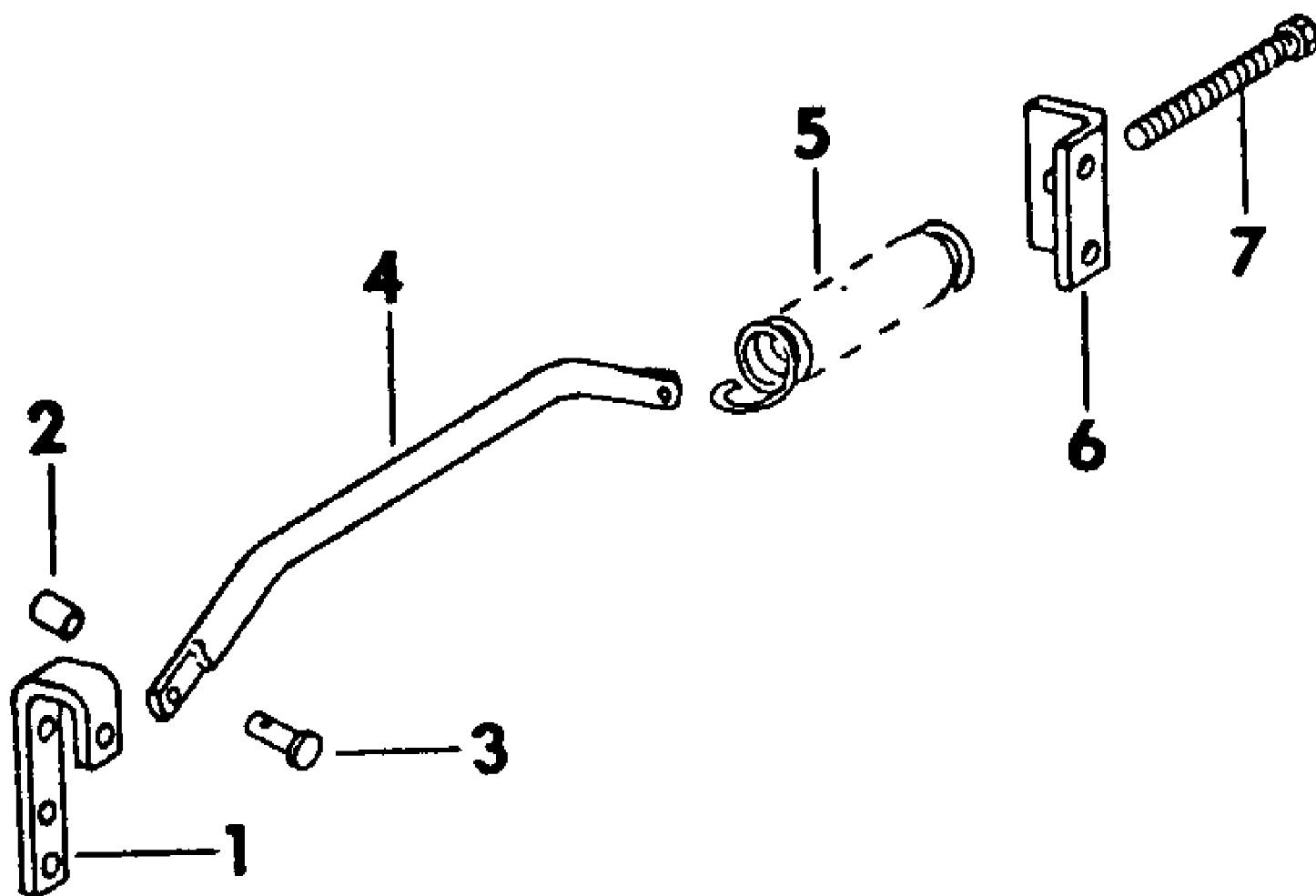


Implement Handle & Connections

Ref #	Part Number	Qty	S/P/F	Description
1	IH-544194-R1	1		Rockshaft
2	IH-544195-R1	1		Arm Assy, Lift LH
	715-3002	1	S	Pin, 5/16 X 1-1/2 Coiled Spring
3	IH-545627-R1	1		Arm Assy, Lift RH
	715-3002	1	S	Pin, 5/16 X 1-1/2 Coiled Spring
4	IH-544208-R1	1		Handle Assy, Lift
	IH-401448-R1	1		Grip, Handle
	IH-401449-R1	1		Lock Assy, Release
5	IH-549155-R1	1		Rod Assy, Handle Release
6	759-3039	1	/P	Ratchet, Lift Handle
	710-0514	2	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
	IH-21622-R1	2		Nut, 3/8-16 Znd Nylon Insert Lock
7	732-3005	1	S	Spring, Rod Return
8	736-3009	1	/P	Retainer, Spring
9	IH-401456-R2	1		Pin, Release Rod
10	IH-544201-R1	1		Hub, Lift Handle
	IH-617942-R1	1		Pin, 5/16 X 2-1/4 Hv Coiled Spring
	IH-19689-R1	1	S	Pin, 1/4 X 1-1/4 Coiled Spring
11	IH-544202-R2	1		Cam Assy, Lift Handle Stop
12	IH-544205-R1	1		Knob, Torque
	IH-178374-R1	2	/P	Washer, 17/32 X 1-1/8 X 18 Ga C-Z

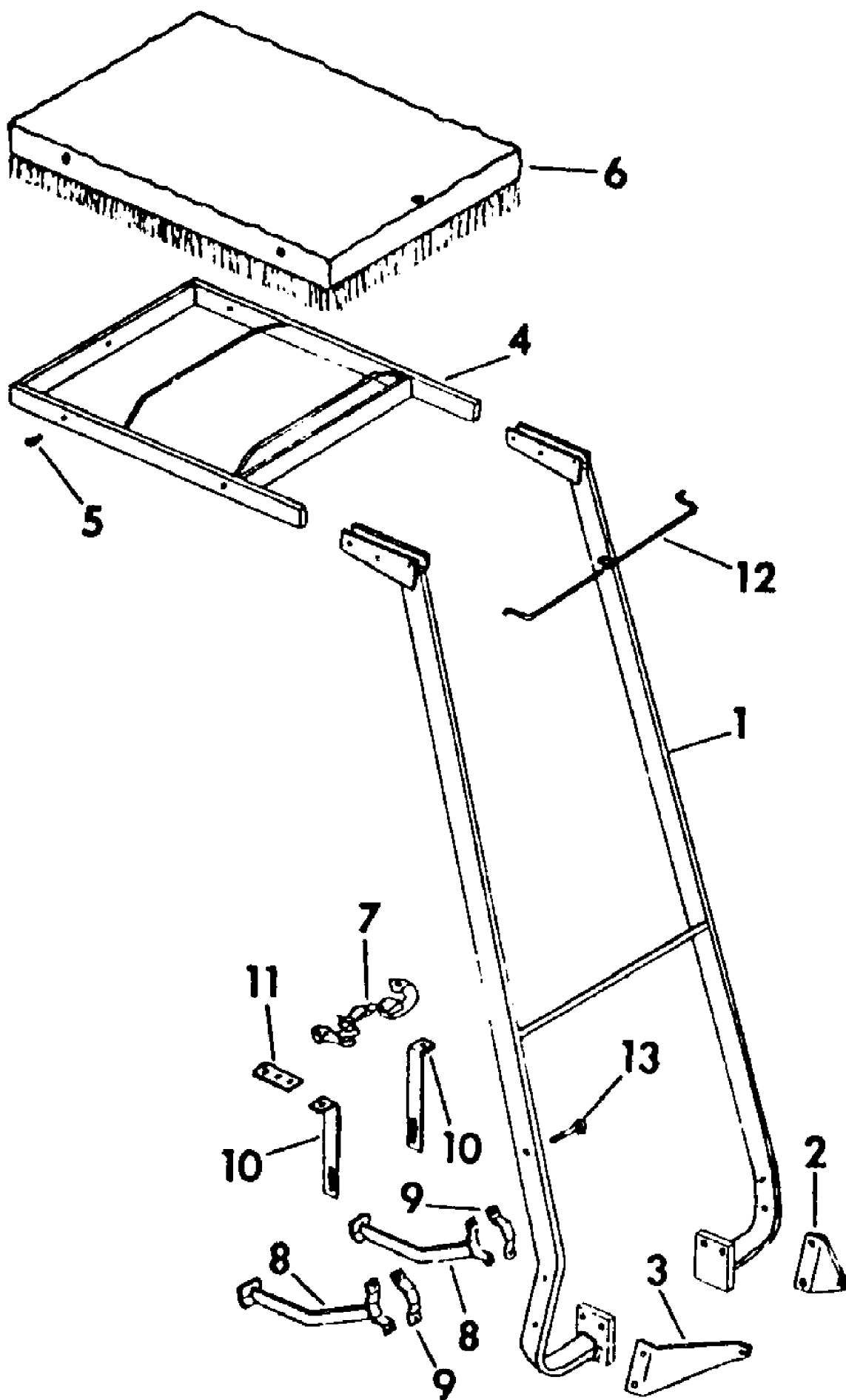
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Implement Handle Helper Spring

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Implement Handle Helper Spring

Ref #	Part Number	Qty	S/P/F	Description
	IH-548380-R92	1		Parts Accessory, Implement Handle Helper Spring
1	IH-548381-R1	1		Lever, Helper Spring
	710-3038	2	/P	Screw, 5/16-18 X 7/8 Znd Hex Hd Cap
	712-0267	2	S	Nut, 5/16-18 Znd Hex
2	IH-878986-R1	1		Spacer, 1/4 X 5/8 Std Pipe
3	IH-378484-R1	1		Pin, 5/16 X 1-7/8 Znd Std Hd
	736-0160	1	S	Washer, 17/32 X 1 X 16 Ga C-Z
	714-0474	1	S	Pin, 1/8 X 5/8 C-Z Cot
4	IH-548382-R1	1		Rod, Helper Spring
5	IH-485298-R1	1		Spring, Tension
6	IH-548383-R1	1		Bracket, Helper Spring
	710-3000	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
7	IH-485351-R1	1		Bolt, Adjustment



Protective Canopy

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	1		Frame Assy, Lower
	710-3011	4	/P	Screw, 3/8-16 X 2-1/4 Znd Hex Hd Cap
	710-3005	6	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	736-0169	10	S	Washer, 3/8 Znd Med Lock
	712-0798	10	/P	Nut, 3/8-16 Znd Hex
2	~NLA	1		Bar, LH Frame Stiffener
	710-3037	2	S	Screw, 3/8-16 X 1-3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Znd Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .065 C-Z
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
	IH-603046-R1	2		Spacer, 3/8 X 7/8 X-Strong Weight Pipe
	710-3032	1	/P	Screw, 1/2-13 X 1-1/4 Znd Hex Hd Cap
	736-0921	1	S	Washer, 1/2 Znd Med Lock
	712-0206	1	S	Nut, 1/2-13 Znd Hex
3	~NLA	1		Bar, RH Frame Stiffener
	710-3037	2	S	Screw, 3/8-16 X 1-3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Znd Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .065 C-Z
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
	IH-603046-R1	2		Spacer, 3/8 X 7/8 X-Strong Weight Pipe
	710-3032	1	/P	Screw, 1/2-13 X 1-1/4 Znd Hex Hd Cap
	736-0921	1	S	Washer, 1/2 Znd Med Lock
	712-0206	1	S	Nut, 1/2-13 Znd Hex
4	IH-549232-R1	1		Frame Assy, Top
5	~NLA	6		Snap, Male
	IH-121841	6		Washer, No. 8 Znd Lt Lock
	712-0142	6	/P	Nut, 8-32 Znd Hex Mach Screw
6	~NLA	1		Top, Canopy
7	~NLA	1		Belt, Seat, 53 Inch
		2		Bolt, 7/16-20 X 1.0 Cdp Hex Hd (Common Hardware, Purchase Locally)
		2		Washer, 7/16 Med Lock (Common Hardware, Purchase Locally)
		2		Nut, 7/16-20 Type 8 Hex (Common Hardware, Purchase Locally)
8	~NLA	2		Bracket Assy, Rear Axle
9	703-0222	2		Flange, Caliper Mtg
	710-3005	4	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	736-0169	4	S	Washer, 3/8 Znd Med Lock
	712-0798	1	/P	Nut, 3/8-16 Znd Hex
10	~NLA	2		Bracket, Safety Belt
	710-3005	2	/P	Screw, 3/8-16 X 1-1/4 Znd Hex Hd Cap
	736-0169	1	S	Washer, 3/8 Znd Med Lock
	736-0140	2	S	Washer, 13/32 X 13/16 X .051 Znd
	712-0798	2	/P	Nut, 3/8-16 Znd Hex
11	~NLA	1		Bar, Hitch
		1		Screw, 5/8-11 X 1-1/4 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	736-0158	1	S	Washer, 5/8 Znd Med Lock

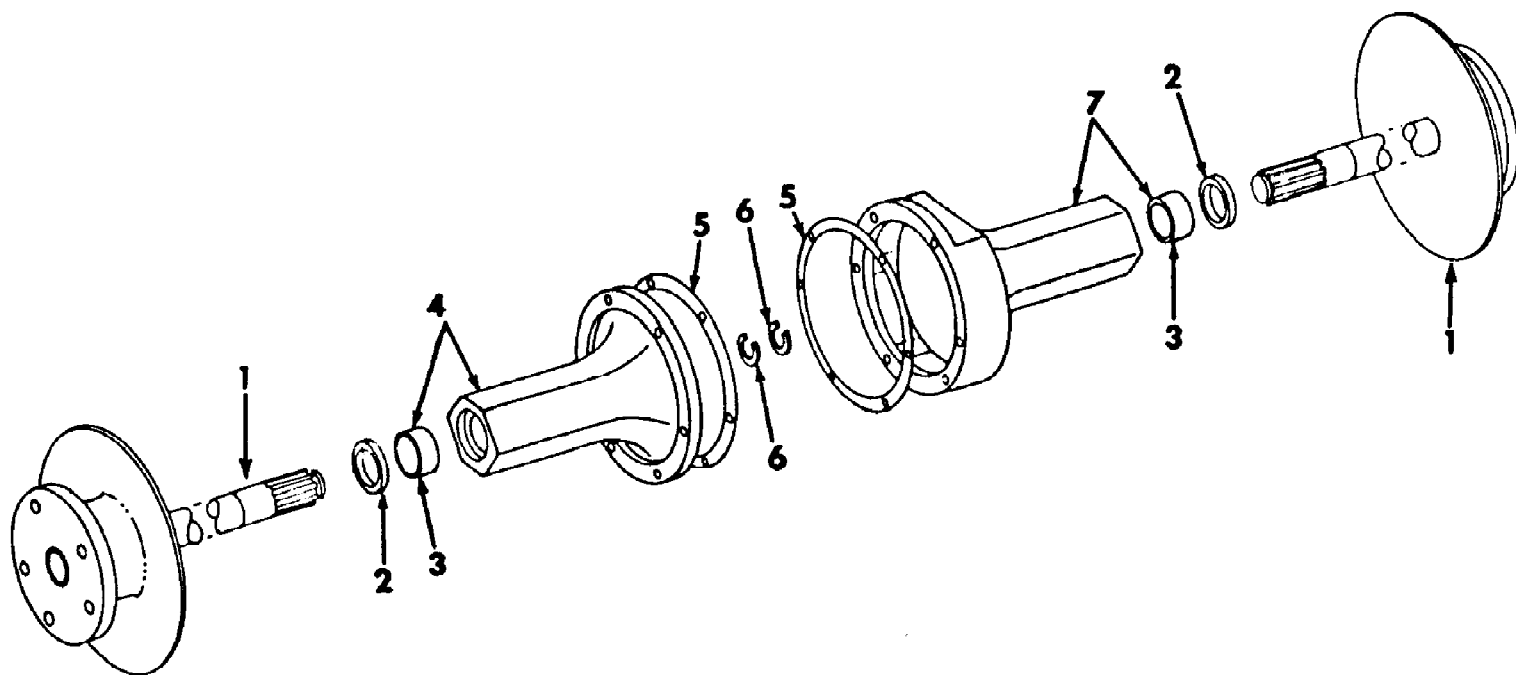
109
Protective Canopy

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Ref #	Part Number	Qty	S/P/F	Description
		1		Nut, 5/8-11 Znd Hex (Common Hardware, Purchase Locally)
	710-0514	1	/P	Screw, 3/8-16 X 1 Znd Hex Hd Cap
	736-0169	1	S	Washer, 3/8 Znd Lock
	712-0798	1	/P	Nut, 3/8-16 Znd Hex
12	~NLA	1		Rod Assy, Canopy Pivot
13	~NLA	1		Eyebolt
	IH-124824	2		Nut, 5/16-18 Hex Jam

109
Rear Axle

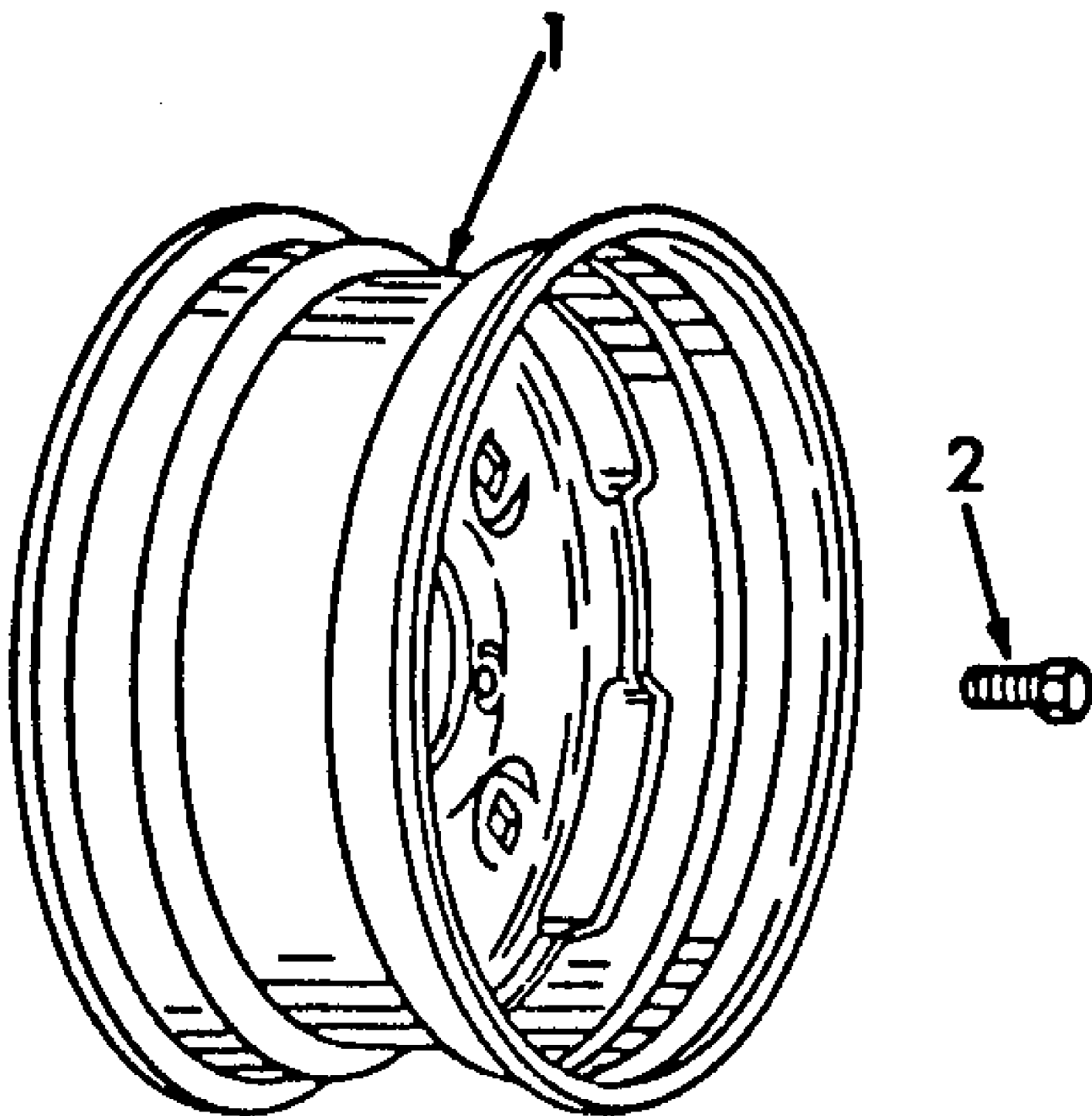
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109
Rear Axle

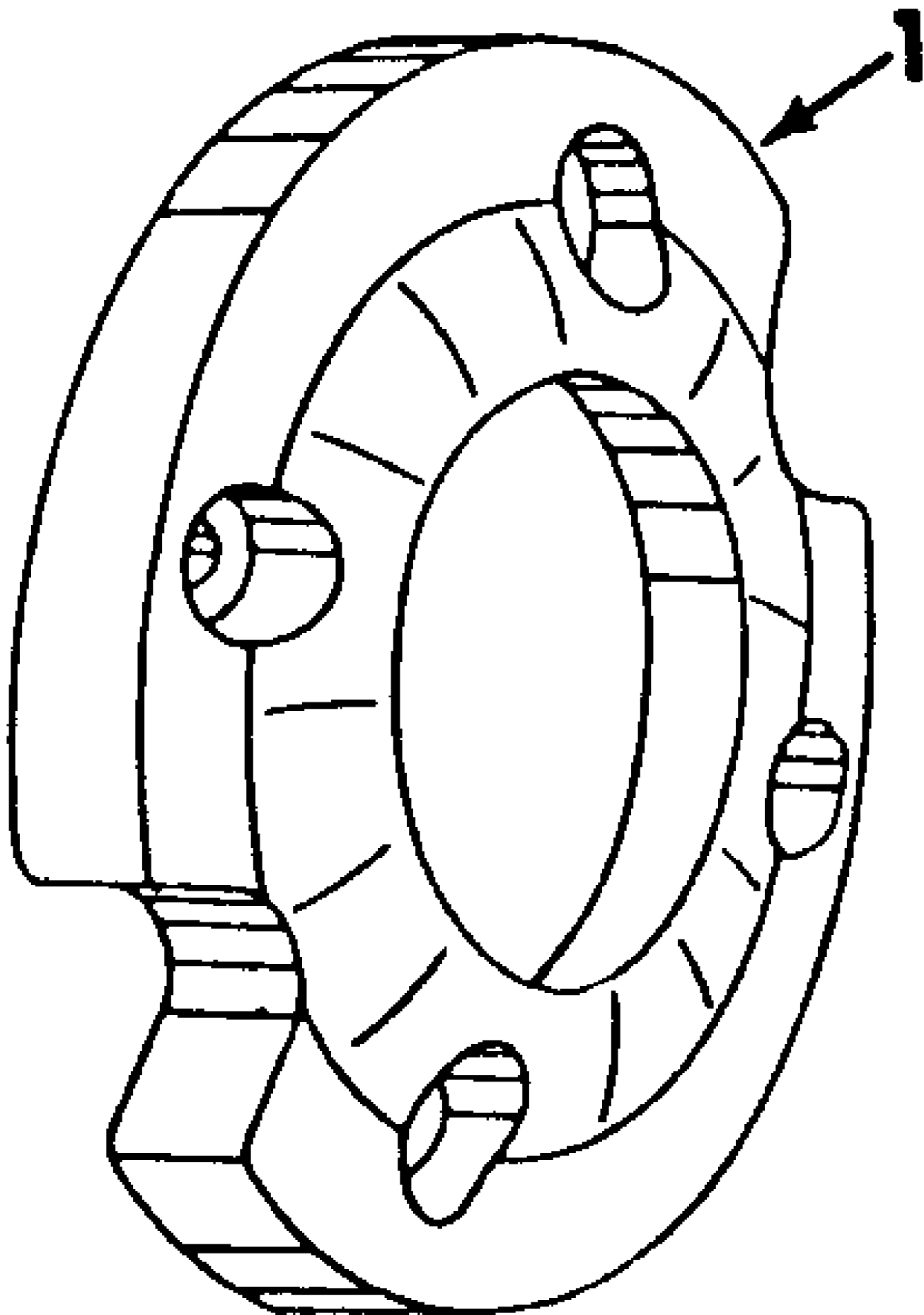
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Ref #	Part Number	Qty	S/P/F	Description
1	IH-531180-R2	2	/P	Axle Assy, Rear
2	721-0187	2	S	Seal, Oil
3	741-0363	2	S	Bearing, Needle
4	IH-397322-R11	1		Carrier Assy, Rear Axle LH
	IH-24840-R1	4		Screw, 3/8-16 X 1 Hex Hd Cap
		2		Screw, 3/8-16 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
5	721-3014	2	/P	Gasket, Carrier
6	IH-378066-R1	2		Ring, Retaining
7	703-0906	1	/P	Carrier Assy, Rear Axle RH
	710-3011	4	/P	Screw, 3/8-16 X 2-1/4 Hex Hd Cap
	IH-21318-R1	2		Screw, 3/8-16 X 2-1/2 Hex Hd Cap



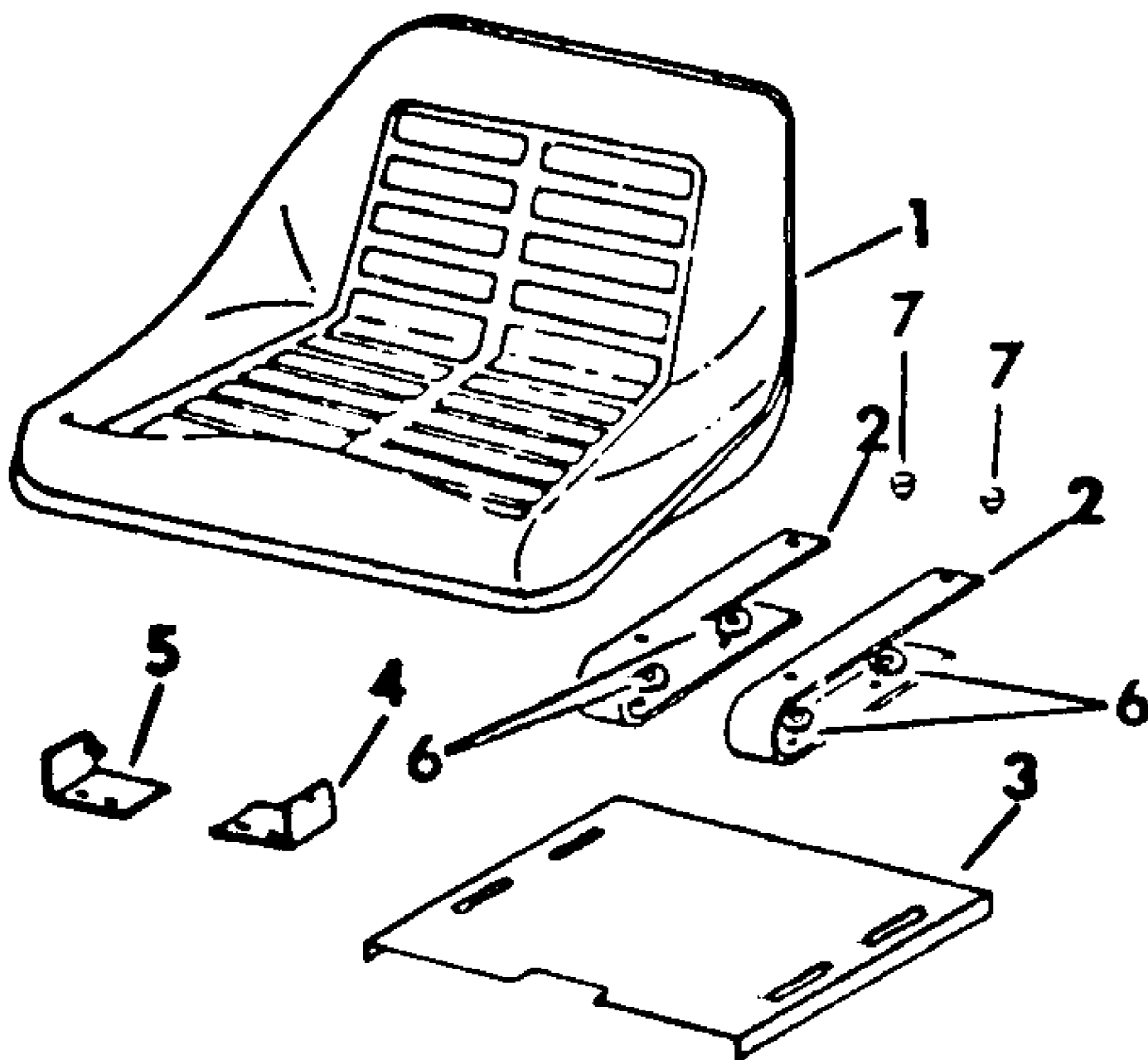
Rear Wheel Weights Part 1

Ref #	Part Number	Qty	S/P/F	Description
1	IH-544007-R1	2	S	Wheel Assy, Rear w/5JA-12 Rim for 6.00-12 Tires
	734-3004	2		Wheel Assy, Rear w/7JA-12 Rim for 23 X 8.50-12 Tires
	734-3013	2	S	Wheel Assy, Rear w/8-1/2 JA-12 Rim for 23 X 8.50-12 Tires
	IH-376189-R91	2	/P	Wheel Assy, Rear w/55A Rim for 6-12 Tires
2	710-3027	10	/P	Bolt, Rear Wheel
	734-0255	2	S	Valve, TR-413 Tubeless Type



Rear Wheel Weights Part 2

Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2	F	Weight, Rear Wheel (Approx 26 lbs)
		4		Bolt, 1/2 X 5-3/4 Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 8-1/2 rim)
		4		Bolt, 1/2 X 3-1/2 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 5JA rim)
		4		Bolt, 1/2 X 5-1/4 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 7JA rim)
	736-0921	4	S	Washer, 1/2 C-Z Reg Lock
	712-0206	4	S	Nut, 1/2-13 Znd Hex
	~NLA	2	F	Weight, Rear Wheel (Approx 26 lbs)
		4		Bolt, 1/2 X 7-1/2 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 8-1/2 rim)
		4		Bolt, 1/2 X 5-1/4 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 5JA rim)
		4		Bolt, 1/2 X 7 Znd Sq Nk Crg (Common Hardware, Purchase Locally) (For use with w/12 X 7JA rim)
	736-0921	4	S	Washer, 1/2 C-Z Reg Lock
	712-0206	4	S	Nut, 1/2-13 Znd Hex



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Seat & Support

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Ref #	Part Number	Qty	S/P/F	Description
1	759-3148	1	/P	Seat Assy
2	703-0068	2	/P	Spring, Dual
	710-0118	4	S	Screw, 5/16-18 X 3/4 Znd Hex Hd Cap
	736-0119	4	S	Washer, 5/16 Znd Med Spring Lock
3	703-0069	1		Cover, Dual Spring
	710-0376	4	/P	Screw, 5/16-18 X 1 Znd Hex Hd Cap
	736-3008	4	S	Washer, 11/32 X 3/4 X 11 Ga C-Z
	712-0267	4	S	Nut, 5/16-18 C-Z Hex
4	703-0070	1		Bracket Assy, Pivot LH
	710-3000	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Med Lock
5	703-0072	1		Bracket Assy, Pivot RH
	710-3000	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap
	736-0169	2	S	Washer, 3/8 Med Lock
6	736-3070	4	/P	Washer, 11/32 X 1-1/2 X 11 Ga C-Z
7	IH-128509-H1	2		Bumper, Seat Support

SERVICE ENGINES

1	KH-PA-46700D	Engine Assembly, Kohler K-241-A	1
2	KH-47-522-44	Engine Assembly, Short Block, Kohler C235604, 10 HP	1

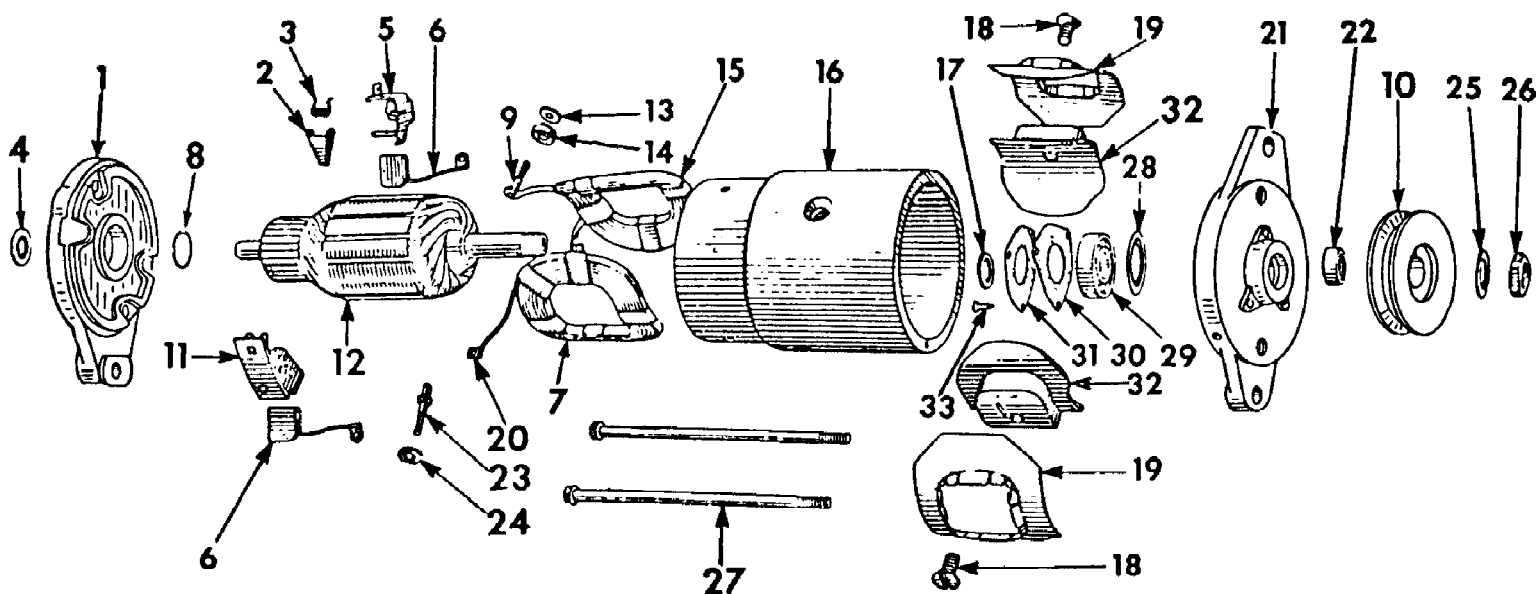
109
Service Engine

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Ref #	Part Number	Qty	S/P/F	Description
1	KH-PA-46700D	1		Engine Assembly, Kohler K-241
2	KH-47-522-44	1	/P	Engine Assembly, Short Block, Kohler c235604, 10 HP

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Starter Generator

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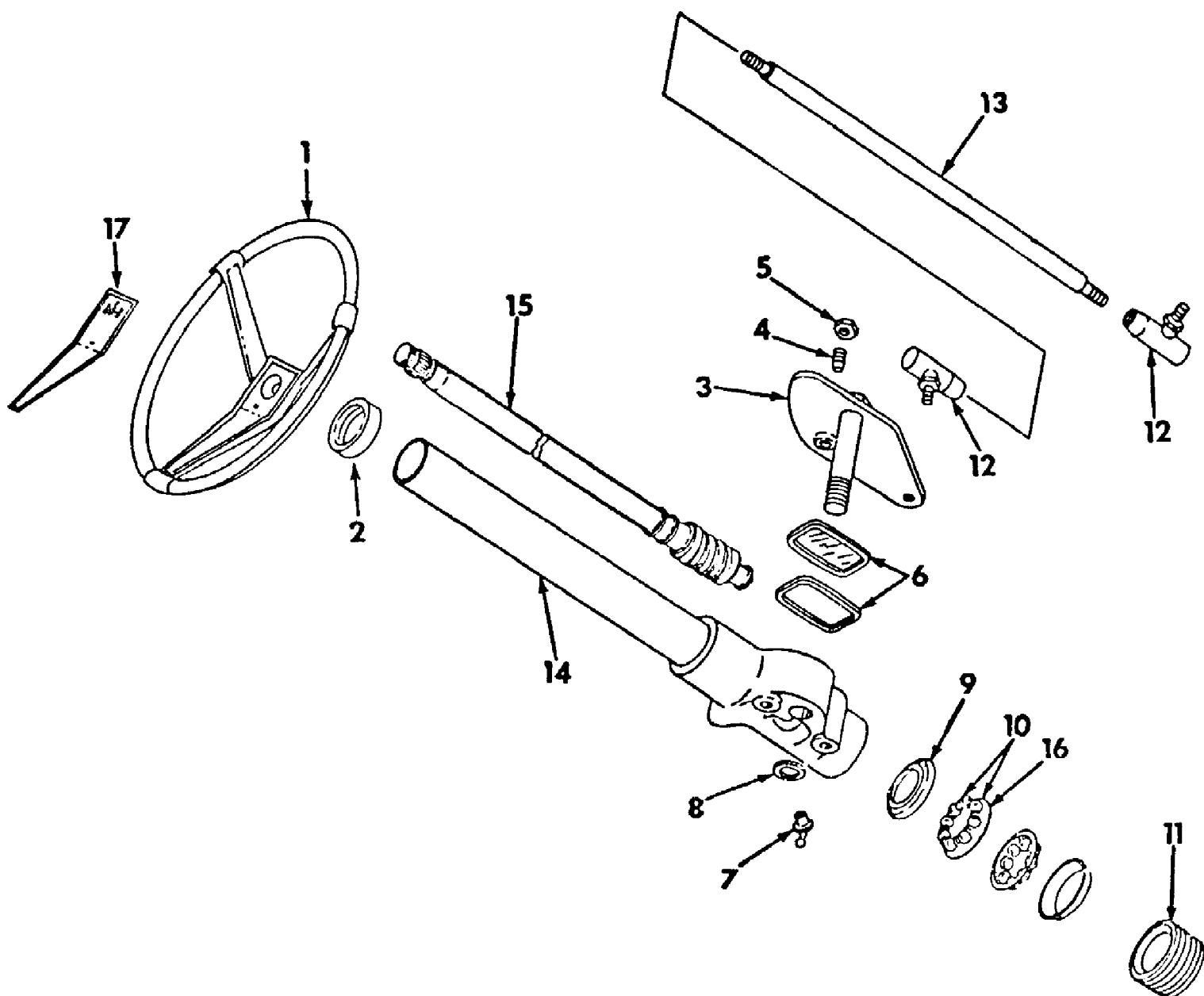


Starter Generator

Ref #	Part Number	Qty	S/P/F	Description
	IH-330820Z	1		Starter Generator Assy
1	IH-800213	1		Frame Assy, Commutator End
2	IH-1944373	2		Arm, Brush
3	IH-1916324	2		Spring, Brush
4	~NLA	1		Plug, Commutator End Wick
5	~NLA	1		Holder, Brush Ground
6	IH-1946427	2	S	Brush
7	759-3358	1		Coil, Field (Set of two)
8	~NLA	1		Retainer, Commutator End
	~NLA	1		Washer, Commutator End Felt
	IH-1947350	1		Wick, Commutator End
9	~NLA	1		Stud, Terminal Field
10	KH-231278	1	S	Pulley, Motor Generator (Not included in motor generator assy)
11	IH-1940422	1		Holder, Brush Insulated
12	~NLA	1		Armature (Used with IH-1101691)
	IH-800212	1		Armature (Used with IH-1101692)
13	IH-1858753	1		Washer, Terminal Stud Insulating
14	IH-1939894	1		Bushing, Field Terminal Insulating Inside
15	759-3358	1		Coil, Field (Set of two)
16		1		Frame (Not serviced separately)
17	IH-1861591	1		Collar, Drive End Spacer, Inside
18	IH-1968396	2		Screw, Pole Shoe
19	IH-1912073	2		Insulator, Field Coil
20	~NLA	1		Clip, Terminal to Brush
21	~NLA	1		Frame, Drive End
22	IH-1959991	1		Collar, Drive End Space
23	IH-1858749	2		Stud, Terminal
24	IH-1921362	1		Bushing, Armature Terminal Insulating
25	IH-1941978	1		Washer, Drive End Shaft Lock Nut
26	IH-1915172	1		Nut, Drive End Shaft
27	IH-809763	2		Bolt, Thru
28	IH-1947344	1		Plate, Drive End Grease Slinger
29	741-0361	1	S	Ball Bearing, Drive End
30	IH-1912008	1		Gasket, Drive End Retainer Plate
31	IH-1971993	1		Plate, Drive End Retainer
32	~NLA	2		Shoe, Pole w/Notch
33	IH-1914580	3		Screw, Drive End Retainer Plate

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Steering Gear & Connections

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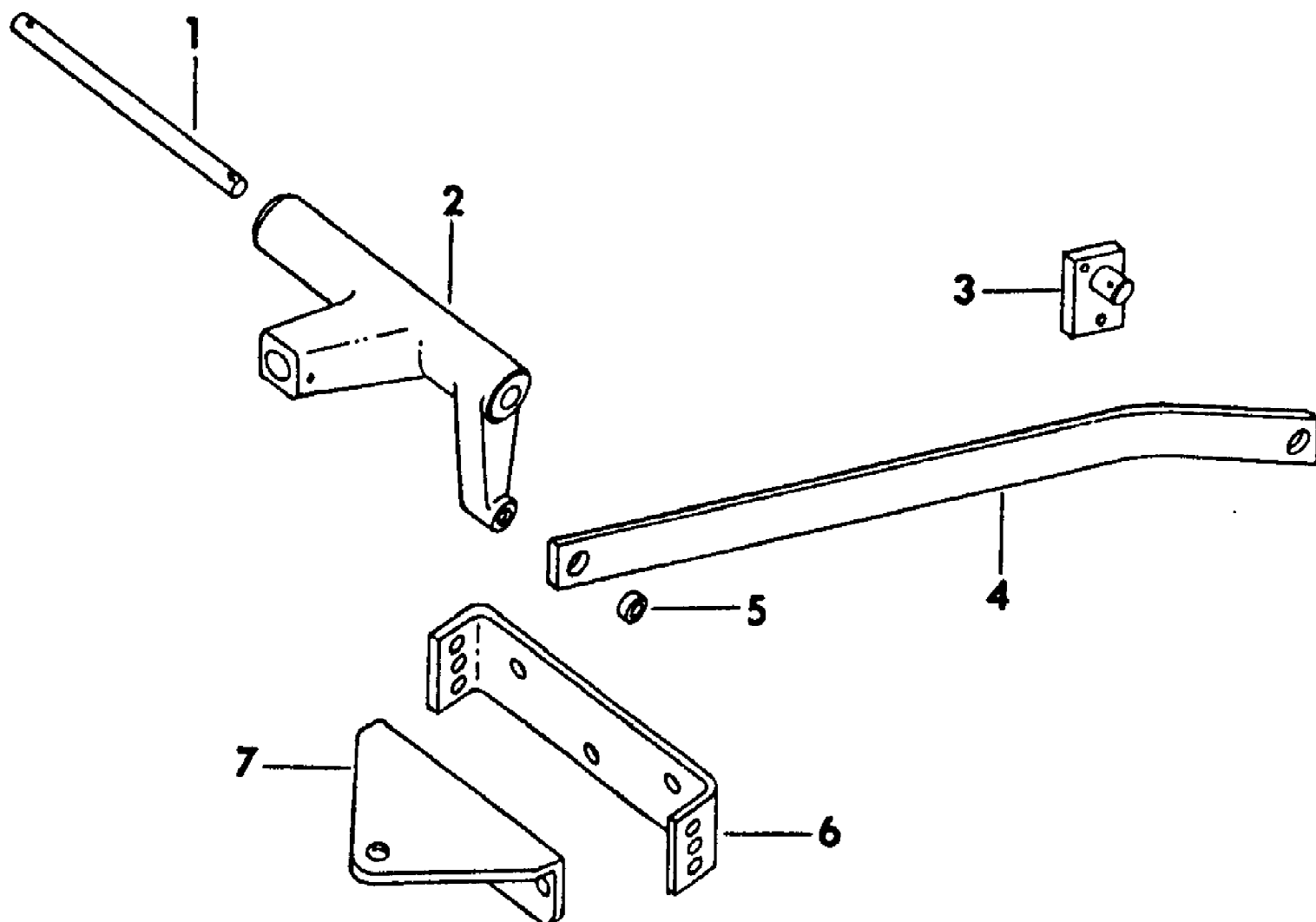


Steering Gear & Connections

Ref #	Part Number	Qty	S/P/F	Description
	IH-548085-R91	1	S	Gear Assy, Steering (Consists of Ref No. 3 thru 11 & 14 thru 16)
1	IH-401225-R1	1	/P	Wheel, Steering
	712-3056	1	/P	Nut, 5/8-18 Hex Jam
2	741-3000	1	S	Bearing, Upper Column
	723-3001	1	S	Seal, Steering Gear
		2		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
	710-3001	2	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap
3	IH-385522-R1	1		Lever & Bolt Assy
	712-3056	2	/P	Nut, 5/8-18 Hex Jam
4	IH-62806-C1	1	S	Stud, Cam Follower
5	IH-192510-R1	1	S	Nut, Cam Follower Stud
6	IH-394936-R91	1		Package, Seal & Seal Retainer
7	IH-273360	1		Fitting, 1/4-65 Deg Angle Drive Lube
8	IH-308362-C1	1		Washer, Flat Cdp
9	IH-379405-R1	2	S	Retainer, Bearing Ball
10	IH-389081-R91	2	S	Retainer & Ball Assy
11	IH-394288-R1	1	/P	Plug, Adjusting
	714-3015	1		Pin, 1/8 X 1/2 Cot
12	723-3000	2	S	Joint Assy, Drag Link Ball
	712-3002	2	S	Nut, 3/8-24 C-Z Slit Hex
	714-0507	2	S	Pin, 3/32 X 3/4 C-Z Cot
13	711-3000	1		Link, Drag
	712-3001	2	S	Nut, 3/8-24 Hex Jam
14	IH-548086-R1	1		Tube Assy, Housing & Jacket
15	IH-548087-R1	1	S	Cam & Tube Assy
16	IH-389081-R91	1	S	Retainer, Ball
17	IH-546708-R2	1		Product Graphic, Steering Wheel Insert
	~NLA	1		Screw, Steering Wheel Insert

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Three Point Hitch & Drawbar

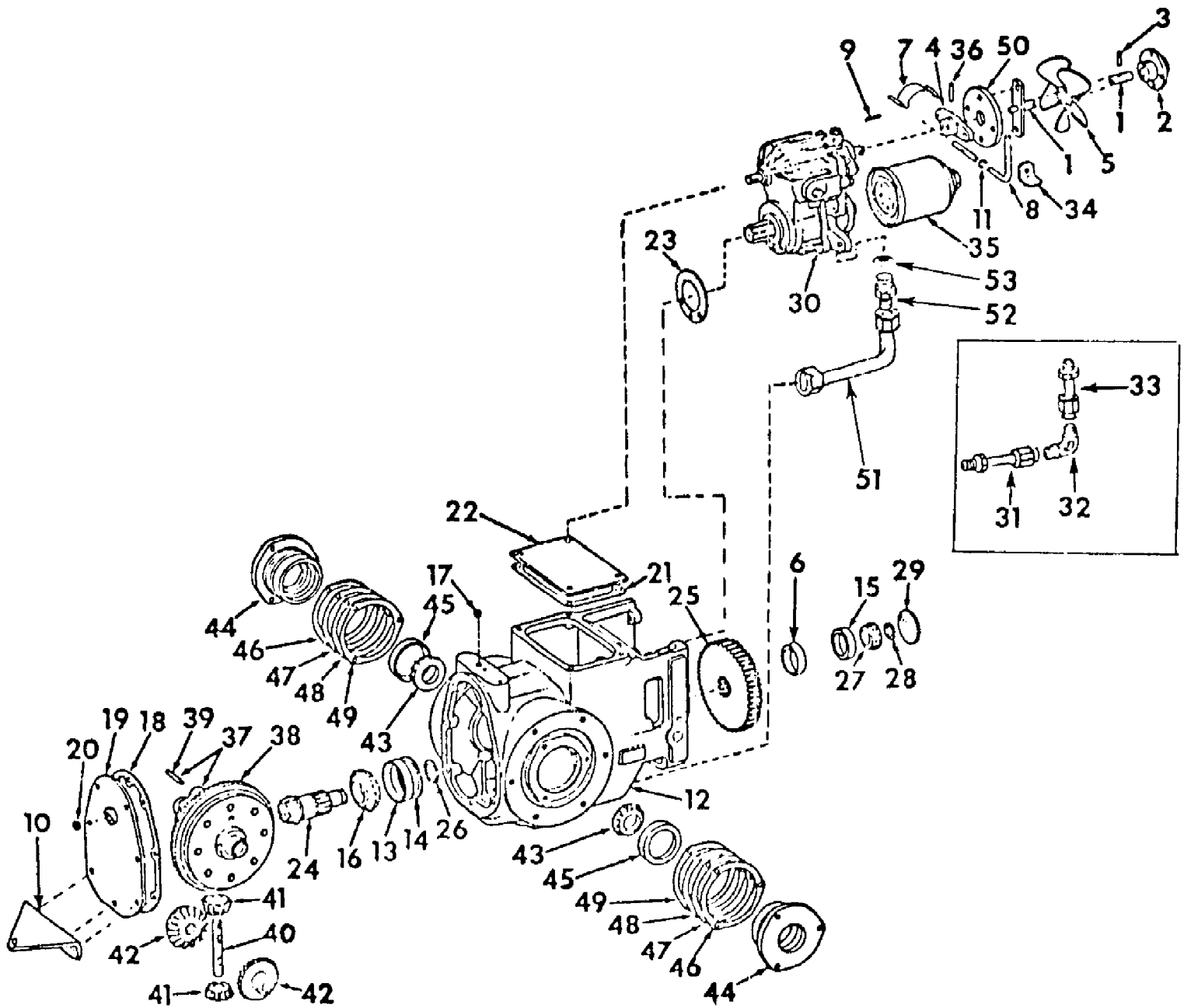
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Three Point Hitch & Drawbar

Ref #	Part Number	Qty	S/P/F	Description
1	IH-547701-R1	1		Shaft, Lift Lever
	714-0111	2	S	Pin, 3/32 X 7/8 Cot
2	719-3024	1	/P	Lever, Lift
		1		Screw, 1/2-13 X 1-3/8 Znd Hex Hd Cap Type 8 (Common Hardware, Purchase Locally)
	736-3003	1	/P	Washer, 17/32 X 3/4 X 16 Ga C-Z
	736-3013	1	S	Washer, 17/32 X 1 X 22 Ga C-Z
3	703-0398	1	/P	Plate Assy, Lift Bar
	714-0470	1	S	Pin, 3/32 X 1/4 Cot
	710-3063	2	S	Screw, 3/8-16 X 3/4 Znd Hex Hd Cap Type 8
4	IH-545638-R3	1		Bar, Lift
5	711-3073	1	/P	Spacer, Lift Bar
6	703-0400	1	S	Link, Lower Hitch
	710-3005	3	/P	Screw, 3/8-16 X 1-1/4 C-Z Hex Hd Cap
7	703-0401	1		Drawbar, Fixed
	710-3001	3	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap

Transmission Case, Diff, Hydro Drive & Rel Parts



Transmission Case, Diff, Hydro Drive & Rel Parts

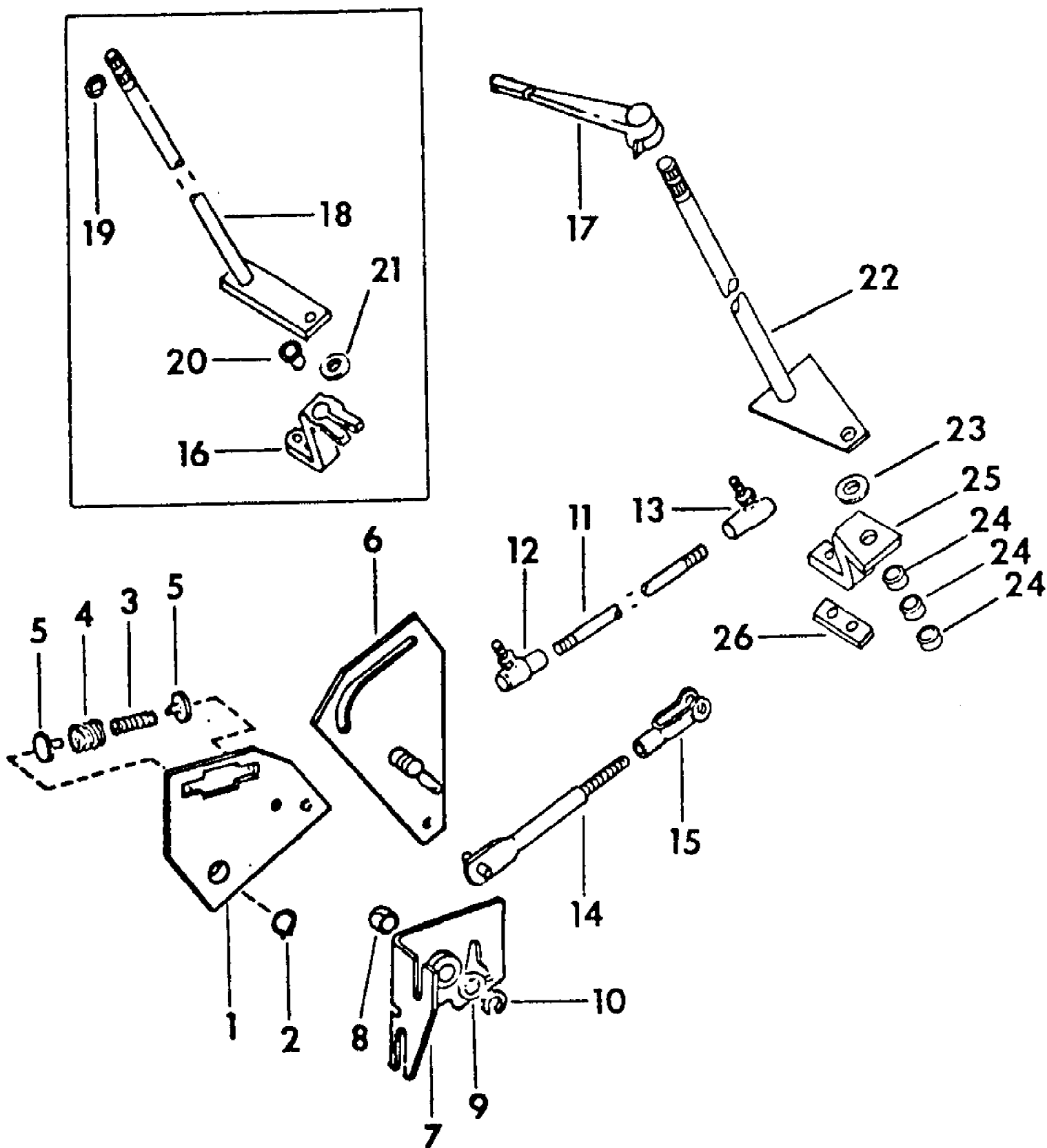
Ref #	Part Number	Qty	S/P/F	Description
1	IH-545511-R1	1		Rod Assy, Drive
2	IH-394034-R31	1	S	Hub Assy, Drive Plate
		4		Screw, 1/4-20 X 5/8 Hex Hd Cap (Common Hardware, Purchase Locally)
		4		Washer, 1/4 Med Lock (Common Hardware, Purchase Locally)
3	IH-19837-R1	1	S	Pin, 1/4 X 1-1/2 Dowel
4	759-3009	1	/P	Arm, Coupling
		4		Screw, 3/8-16 X 1-1/8 Hex Hd Cap (Common Hardware, Purchase Locally)
		4		Washer, 3/8 X 3/4 X .062 (Common Hardware, Purchase Locally)
	IH-385525-R1	4	S	Nut, 3/8-16 Gripco Center Lock
5	IH-547749-R1	1	S	Fan, Cooling
	716-3001	1	S	Ring, Retaining
6	IH-530647-R1	1		Spacer, Pinion Shaft Gear
		1		Washer, 1-11/32 X 2 X 11 Ga Flat (Common Hardware, Purchase Locally)
7	IH-545728-R1	1		Lever, Dump Valve
8	IH-545727-R1	1		Rod, Dump Valve
9	715-3008	1	/P	Pin, 1/8 X 3/4 C-Z Hv Coiled Spring
10	703-0401	1		Drawbar, Fixed
	710-3001	3	/P	Screw, 3/8-16 X 7/8 Hex Hd Cap
11	735-3008	1	/P	Grommet, Rubber
12	IH-394081-R91	1		Case Assy, Transmission (Also order plug IH-379277-C1)
	IH-379277-C1	1		Plug, 1-3/8 Cup
13	IH-394083-R91	1		Bearing, Bevel Pinion Shaft Rear Cup
14	717-3123	2/AR		Shim, Rear Bearing Cup, .004
	717-3124	2/AR		Shim, Rear Bearing Cup, .015
	717-3125	2/AR	/P	Shim, Rear Bearing Cup, .007
15	741-0372	1	S	Bearing, Bevel Pinion Shaft Front Cup
16	IH-394083-R91	1		Bearing Assy, Bevel Pinion Shaft Rear Cone
17	727-3025	1		Plug, Breather
18	IH-350837-R2	1	S	Gasket, Rear Cover Plate
19	IH-394089-R11	1		Plate Assy, Rear Cover
	IH-24839-R1	2	S	Screw, 3/8-16 X 5/8 Hex Hd Cap
20	737-0177	1	/P	Plug, 1/2-14 Auto Sq Soc Hd Drain
21	IH-394091-R1	1		Gasket, Top Cover
22	IH-394090-R1	1		Cover, Top
		4		Screw, 3/8-16 X 3/4 Hex Hd Cap (Common Hardware, Purchase Locally)
		4		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
23	721-3004	1	S	Gasket, Front
24	IH-394093-R1	1		Shaft, Bevel Pinion
25	717-3141	1	/P	Gear, Constant Mesh -66T
26	IH-323315-C1	1		Ring, Gear Retainer
27	741-0373	1	S	Bearing Assy, Bevel Pinion Shaft Front Cone

Transmission Case, Diff, Hydro Drive & Rel Parts

Ref #	Part Number	Qty	S/P/F	Description
28	717-3127	AR	/P	Ring, Pinion Shaft Front Brg Retainer, .125
	717-3128	AR	S	Ring, Pinion Shaft Front Brg Retainer, .119
	717-3129	AR	/P	Ring, Pinion Shaft Front Brg Retainer, .113
	717-3130	AR	/P	Ring, Pinion Shaft Front Brg Retainer, .107
	IH-395099-R1	AR		Ring, Pinion Shaft Front Brg Retainer, .101
	717-3132	AR	/P	Ring, Pinion Shaft Front Brg Retainer, .131
29	726-0216	1	/P	Plug, 2-1/8 Expansion
30	717-3032	1		Transmission Assy, Hydrostatic Drive (For components, see list of parts under details of hydrostatic transmissio
	717-3033	1	F	Transmission Assy, Hydrostatic Drive (Tractors w/hydraulic lift)
		6		Screw, 3/8-16 X 1-1/4 Hex Hd Cap (Common Hardware, Purchase Locally)
		3		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
31	IH-547138-R1	1	S	Tube, Lower Suction (For tractors w/serial no. 468990 & below)
32	IH-9402944	1	S	Elbow, 7/8-14 37 Deg Hyd Flared Tube, 90 Deg (For tractors w/serial no. 468990 & below)
33	IH-547139-R1	1		Tube, Upper Suction (For tractors w/serial no. 468990 & below)
34	~NLA	1		Bracket, Lever Retaining
	736-3001	1	/P	Washer, Spring
	712-0324	1	/P	Nut, 1/4-20 Nylon Insert
35	723-3014	1	S	Filter Assy
36	715-3006	1	S	Pin, 1/4 X 1-3/4 Hv Coiled Spring
37	IH-223472-C91	1		Case w/Drive Gear, Differential
38	IH-350787-R1	1		Gear, Drive -46T
	~NLA	8		Rivet, 5/16 X 1-1/8 Rd Hd
39	IH-350788-R1	1		Pin, Pinion Shaft Lock
40	IH-350789-R1	1		Shaft, Pinion
41	717-3113	2	/P	Pinion, 10T
42	~NLA	2		Gear, Side
43	741-0369	2	/P	Bearing Assy, Cone
44	IH-376158-R91	2		Cage Assy, Differential Bearing
	IH-24840-R1	6		Screw, 3/8-16 X 1 Hex Hd Cap
		6		Washer, 3/8 Med Lock (Common Hardware, Purchase Locally)
45	IH-ST974	2		Bearing, Cup
46	717-3097	3/AR	S	Shim, Brg Retainer, .004
47	717-3098	4/AR	S	Shim, Brg Retainer, .007
48	717-3099	2/AR	/P	Shim, Brg Retainer, .0149
49	717-3100	2/AR	/P	Shim, Brg Retainer, .0299
50	IH-376257-R3	1	/P	Disc, Flexible Coupling
51	727-3008	1	S	Tube Assy, Transmission (For tractors w/serial no. 468991 & above)

Transmission Case, Diff, Hydro Drive & Rel Parts

Ref #	Part Number	Qty	S/P/F	Description
	IH-56446-D	1	S	Nut, 7/8-18 Heavy-Duty Tube Fitting
52	727-3009	1	/P	Union, 7/8-14 37 Deg Hyd Flared Tube Short Swivel (For tractors w/serial no. 468991 & above)
53	721-3005	1	S	O-Ring, 3/4 X 15/16 X 3/32



Transmission Controls

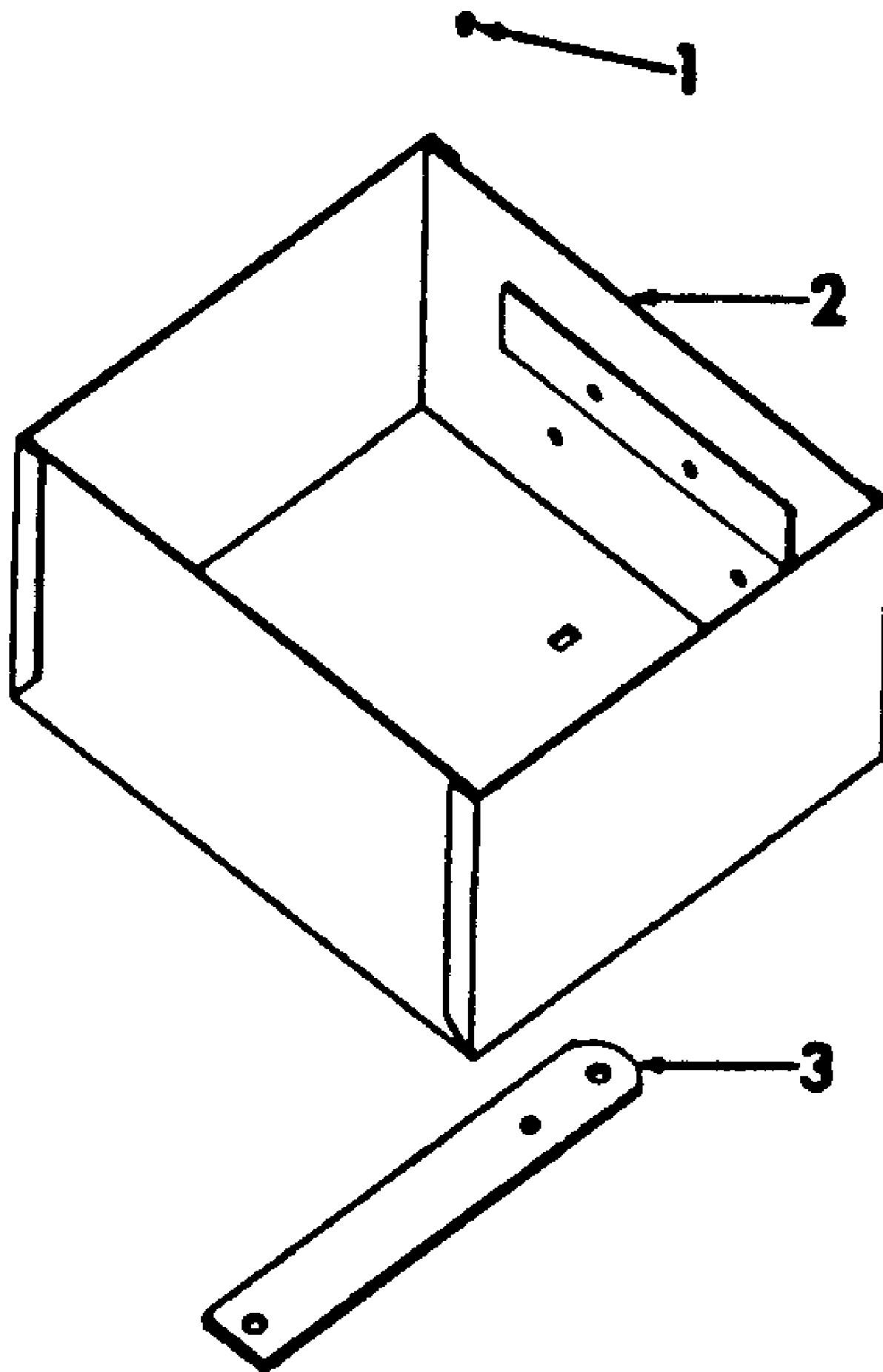
Ref #	Part Number	Qty	S/P/F	Description
1	703-0194	1	S	Plate Assy, Damper Spring
2	716-0115	1	S	Ring, Damper Plate Retaining
3	732-3012	1	S	Spring, Damper Light
4	732-3013	1	S	Spring, Damper Heavy
5	711-3033	2	S	Pin, Damper Spring Guide
6	IH-548057-R2	1	/P	Cam Assy, Speed Control
7	IH-548055-R2	1	/P	Bracket Assy, Cam Pivot
		2		Screw, 3/8-16 X 1-1/2 Hex Hd Cap (Common Hardware, Purchase Locally)
	IH-279783-R1	2		Spacer, .406 X .68 X .083
8	IH-394048-R1	1		Bushing, Cam Pivot
9	IH-394049-R1	1	S	Washer, Cam Retaining
10	716-0865	1	/P	Ring, Cam Retaining
11	IH-545515-R1	1		Stud, Connecting
12	723-3011	1	S	Joint, 5/16-24 X 1-1/2 C-Z RH Thd Ball
	736-0119	1	S	Nut, 5/16-24 Hex Jam
	736-3008	1	S	Washer, 11/32 X 3/4 X 11 Ga C-Z
13	723-3012	1	S	Joint, 5/16-24 C-Z Ball
	712-0237	1	S	Nut, 5/16-24 Hex Nylon Insert
14	IH-545513-R2	1		Rod Assy, Control
		1		Nut, 5/16-24 Hex (Common Hardware, Purchase Locally)
15	719-3018	1		Clevis, 5/16 Adj Rod End Pin
	711-3060	1	/P	Pin, 5/16 Rod End
		1		Pin, 3/32 X 1/2 Cotter (Common Hardware, Purchase Locally)
16	IH-545516-R1	1		Support, Control Rod (Serial No. 425999 & below, unless previously converted);[Consists of Ref No. 22, 23, 24 (Qty 3), 25 & 26 (Qty 2)]
		2		Screw, 1/4-20 X 1 Znd Hex Hd Cap (Common Hardware, Purchase Locally)
	712-3006	2	/P	Nut, 1/4-20 Znd Hex
	IH-26528-R1	1		Screw, 8-32 X 1-1/4 Rec Soc Hd Cap
	IH-107378-H	1		Nut, 8-32 Nylon Lock
	~NLA	2		Washer, Safety Spring
17	IH-401388-R3	1		Handle, Speed Control
	IH-192454	1		Screw, 10-24 X 1/2 Hex Soc Hd Half Dog Pt Set
18	IH-545517-R1	1		No longer available, need to order Ref No. 16 (Serial No. 425999 & below unless previously converted)
19	IH-21405-R1	1		Ring, Retaining (Serial No. 425999 & below)
20	IH-680521-R1	1	S	Bushing, Friction (Serial No. 425999 & below)
21	IH-57376-C1	1		Spacer, Support (Serial No. 425999 & below)
	IH-406579-R1	6	S	Washer, .531 X .875 X .060 Znd
22	IH-106220-C1	1		Shaft Assy, Control (Serial No. 426000 & above)

Transmission Controls

Ref #	Part Number	Qty	S/P/F	Description
		1		Nut, 1/2-20 Hex Lock (Common Hardware, Purchase Locally)
23	723-3013	1	S	Disc, Friction (Serial No. 426000 & above)
24	736-3022	3	S	Washer, Belleville Spring (Serial No. 426000 & above)
25	IH-106272-C1	1		Support, Control Rod (Serial No. 426000 & above)
	IH-25485-R1	2		Screw, 1/4-20 X 1-1/4 Phc Hex Hd Cap Type 8
	736-0329	2	S	Washer, 1/4 Znd Reg Lock
26	IH-106277-C1	1		Shim, Control Support (Serial No. 426000 & above)

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Utility Box

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109
Utility Box

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Ref #	Part Number	Qty	S/P/F	Description
1	~NLA	2		Pin, Drain Hole
		2		Pin, 1/16 X 1/2 C-Z Cot (Common Hardware, Purchase Locally)
2	~NLA	1		Box Assy, Utility
	IH-24840-R1	2		Screw, 3/8-16 X 7/8 C-Z Hex Hd Cap
	~NLA	2		Screw, 3/8-16 X 1-1/8 C-Z Hex Hd Cap
	736-0169	4	S	Washer, 3/8 C-Z Med Lock
	IH-561277-R1	4		Spacer, Utility Box
3	IH-390025-R1	1		Extension, Drawbar
	710-0389	1	/P	Bolt, 3/8-16 X 3/4 C-Z Sq Nk Crg
		1		Bolt, 1/2-13 X 1-1/4 C-Z Sq Nk Crg (Common Hardware, Purchase Locally)
	712-0206	1	S	Nut, 1/2-13 C-Z Hex
	712-0798	1	/P	Nut, 3/8-16 C-Z Hex
	736-0169	1	S	Washer, 3/8 C-Z Med Lock
	736-0921	1	S	Washer, 1/2 C-Z Med Lock