

**86400 to 86499**

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SERVICE ENGINE

SALES MANUAL

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**MODEL 86400 SERIES ENGINES REPLACED WITH  
 STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

**Engine Replacement Notes:**

**NOTE 15:** For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.

**NOTE 97:** Transfer the Blower Housing, Rewind Assembly and related parts from the original engine to replacement engine.

**Short Block Notes:**

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0086	86432	716053	86432	0135					15		All	3600		
0135	86432	716053	STD.						15		All	3600		
0136	86432	716056	STD.						15		All	3600		
0137	86432	716082	86432	0138	1	711649	1	711650	15 97		All	3150		
0138	86432	716057	STD.						15		All	3750		
0139	86432	716053	86432	0135					15 97		All	3600		