FORM MS-7748-7/04 REPLACES FORM MS-7748-3/01 FILE IN SECT. 2B OF SERVICE ENGINE SALES MANUAL

402400 to 402499



## MODEL 402400 SERIES ENGINES REPLACED WITH STANDARD SERVICE ENGINES

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

### **Engine Replacement Notes:**

### **Short Block Notes:**

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

## 402400 to 402499

Type	Original Engine			Make From		Remove		Add		Change			Short Block		
0016         402437         393823         No Replacement Repair With Individual Parts.         01         3400           0111         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0112         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0130         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0131         402431         393962         No Replacement Repair With Individual Parts.         01         3600           0132         402437         393964         No Replacement Repair With Individual Parts.         01         3750           0133         402431         393964         No Replacement Repair With Individual Parts.         01         3750           0134         402435         393964         No Replacement Repair With Individual Parts.         01         3600           0135         402437         393864         No Replacement Repair With Individual Parts.         01         3600           0136         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0137         402437         393823         No Replacement Repair W	Type	Model	Crank	Model	Type #	Qty Part	# Qty	Part #	Note	to Type	Trim	RPM	Part #	N	lotes
01111         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0112         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0130         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0131         402431         393962         No Replacement Repair With Individual Parts.         01         3600           0132         402437         393964         No Replacement Repair With Individual Parts.         01         3750           0133         402435         393964         No Replacement Repair With Individual Parts.         01         3750           0134         402435         393964         No Replacement Repair With Individual Parts.         01         3300           0135         402435         393964         No Replacement Repair With Individual Parts.         01         3600           0136         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0137         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0138         402437         393823         No Replacement Repair	0015	402437	393823	No Rep	lacement	Repair Witl	n Individua	al Parts.			01	3400			
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0631         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0632         402437         393964         No Replacement Repair With Individual Parts.         01         3750           0633         402431         393964         No Replacement Repair With Individual Parts.         01         3750           0634         402435         393964         No Replacement Repair With Individual Parts.         01         3300           0635         402435         393964         No Replacement Repair With Individual Parts.         01         3600           0636         402431         393823         No Replacement Repair With Individual Parts.         01         3600           0637         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0639         402437         393823         No Replacement Repair With Individual Parts.         01         3450           0640         402417         392976         No Replacement Repair With Individual Parts.         01         3450	0612	402437	393823	No Rep	lacement	Repair Witl	n Individua	al Parts.			01	3600			
0632         402437         393964         No Replacement Repair With Individual Parts.         01         3750           0633         402431         393964         No Replacement Repair With Individual Parts.         01         3750           0634         402435         393964         No Replacement Repair With Individual Parts.         01         3300           0635         402435         393964         No Replacement Repair With Individual Parts.         01         3600           0636         402431         393823         No Replacement Repair With Individual Parts.         01         3600           0637         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0639         402437         393823         No Replacement Repair With Individual Parts.         01         3450           0640         402417         392976         No Replacement Repair With Individual Parts.         01         3450	0630	402437	393823	No Rep	lacement	Repair Witl	n Individua	al Parts.			01	3600			
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0636         402431         393823         No Replacement Repair With Individual Parts.         01         3600           0637         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0639         402437         393823         No Replacement Repair With Individual Parts.         01         3450           0640         402417         392976         No Replacement Repair With Individual Parts.         3450	0634	402435	393964	No Rep	lacement	Repair Witl	n Individua	al Parts.			01	3300			
0637         402437         393823         No Replacement Repair With Individual Parts.         01         3600           0639         402437         393823         No Replacement Repair With Individual Parts.         01         3450           0640         402417         392976         No Replacement Repair With Individual Parts.         01         3450	0635	402435	393964	No Rep	lacement	Repair Witl	n Individua	al Parts.			01	3600			
0639402437393823No Replacement Repair With Individual Parts.0134500640402417392976No Replacement Repair With Individual Parts.	0636	402431	393823	No Rep	lacement	Repair Witl	n Individua	al Parts.			01	3600			
0640 402417 392976 No Replacement Repair With Individual Parts.	0637	402437	393823	No Rep	lacement	Repair Witl	n Individua	al Parts.			01	3600			
	0639	402437	393823	No Rep	lacement	Repair Witl	n Individua	al Parts.			01	3450			
0660 402417 392976 No Replacement Repair With Individual Parts. 01 3400	0640	402417	392976	No Rep	lacement	Repair Witl	n Individua	al Parts.							
	0660	402417	392976	No Rep	lacement	Repair Witl	n Individua	al Parts.		-	01	3400			

# 402400 to 402499

Original Engine Make From Remove Add  Type Model Crank Model Type # Qty Part # Qty Part # Note	Change to Type Trim		Short Block
Type   Model   Crank   Model   Type #   Qty   Part #   Qty   Part #   11000		RPM	5 · / / N ·
	to Type Time	131 101	Part # Notes
0661 402417 392976 No Replacement Repair With Individual Parts.	01	3600	
0662 402417 392976 No Replacement Repair With Individual Parts.	01	3000	
0664 402417 392976 No Replacement Repair With Individual Parts.	01	4000	
0665 402417 392976 No Replacement Repair With Individual Parts.	01	3300	
0666 402437 393823 No Replacement Repair With Individual Parts.	01	3600	
0667 402431 393823 No Replacement Repair With Individual Parts.	01	3600	
0668 402437 393823 No Replacement Repair With Individual Parts.	01	3600	
0669 402437 393823 No Replacement Repair With Individual Parts.	01	3600	
0670 402437 393964 No Replacement Repair With Individual Parts.	01	3100	
0671 402417 392976 No Replacement Repair With Individual Parts.	01	3700	
0672 402431 393964 No Replacement Repair With Individual Parts.	01	3750	
0673 402437 393964 No Replacement Repair With Individual Parts.	01	3750	
0674 402437 393823 No Replacement Repair With Individual Parts.	01	3600	
0675 402417 392976 No Replacement Repair With Individual Parts.	01	3600	
0676 402417 392976 No Replacement Repair With Individual Parts.	01	3400	
0677 402417 392976 No Replacement Repair With Individual Parts.	01	2800	
0678 402417 392976 No Replacement Repair With Individual Parts.	01	3000	
0679 402417 392976 No Replacement Repair With Individual Parts.	01	3500	
0680 402417 392976 No Replacement Repair With Individual Parts.	01	3600	
0681 402417 392976 No Replacement Repair With Individual Parts.	01	3300	
0682 402415 392976 No Replacement Repair With Individual Parts.	01	3600	
0683 402437 393823 No Replacement Repair With Individual Parts.	01	3000	
0684 402437 393823 No Replacement Repair With Individual Parts.	01	3600	
0685 402417 393823 No Replacement Repair With Individual Parts.	01	3400	
0686 402437 396370 No Replacement Repair With Individual Parts.	01	3100	
0687 402417 392976 No Replacement Repair With Individual Parts.	01	3400	
0688 402437 393823 No Replacement Repair With Individual Parts.	01	3600	
0689 402437 393823 No Replacement Repair With Individual Parts.	01	3400	
0690 402435 393823 No Replacement Repair With Individual Parts.	01	2600	
0691 402415 393255 No Replacement Repair With Individual Parts.	01	3600	
0692 402437 393823 No Replacement Repair With Individual Parts.	01	3450	
0693 402415 393255 No Replacement Repair With Individual Parts.	01	3300	
0694 402437 393823 No Replacement Repair With Individual Parts.	01	3300	
0695 402417 392976 No Replacement Repair With Individual Parts.	01	3500	
0696 402437 393823 No Replacement Repair With Individual Parts.		3400	
0697 402437 393823 No Replacement Repair With Individual Parts.	01 01	2600	
0698 402437 393823 No Replacement Repair With Individual Parts.	01	3600	
0699 402437 393823 No Replacement Repair With Individual Parts.  0700 402437 393823 No Replacement Repair With Individual Parts.	01	3600 3600	
·	01		
0701 402417 392976 No Replacement Repair With Individual Parts.	01	4000	
0702 402417 392976 No Replacement Repair With Individual Parts.	01	3600	
0703 402437 393823 No Replacement Repair With Individual Parts.	01	3000	
0704 402437 398917 No Replacement Repair With Individual Parts.	01	4000	
0705 402437 393823 No Replacement Repair With Individual Parts.	01	3600	
0706 402437 393823 No Replacement Repair With Individual Parts.	01	3800	
0707 402437 398917 No Replacement Repair With Individual Parts.	01	4000	
0709 402437 393823 No Replacement Repair With Individual Parts.	01	3400	
0710 402437 393823 No Replacement Repair With Individual Parts.	01	3400	
0711 402431 393823 No Replacement Repair With Individual Parts.	01	3400	
0712 402437 393823 No Replacement Repair With Individual Parts.	01	3800	
0713 402437 393823 No Replacement Repair With Individual Parts.	01	3200	
0714 402437 396370 No Replacement Repair With Individual Parts.	01	3700	
0721 402437 393823 No Replacement Repair With Individual Parts.			
1010 402417 392976 No Replacement Repair With Individual Parts.	01	3400	
1011 402417 392976 No Replacement Repair With Individual Parts.	All	3400	
1014 402431 393823 No Replacement Repair With Individual Parts.	All	3400	

# 402400 to 402499

Type         Model         Crank         Model         Type # Qty         Part # Qty         Part # Qty         Part # Part # Qty	Notes Notes
1015   402437   393823   No Replacement Repair With Individual Parts.   All   3400	Notes
1016       402437       393823       No Replacement Repair With Individual Parts.       All 3400         1017       402437       393823       No Replacement Repair With Individual Parts.       All 3400         1018       402437       393964       No Replacement Repair With Individual Parts.       01 3100         1020       402417       392976       No Replacement Repair With Individual Parts.       01 3400         1021       402417       392976       No Replacement Repair With Individual Parts.       01 3400         1025       402437       393823       No Replacement Repair With Individual Parts.       All 3400         1026       402437       393823       No Replacement Repair With Individual Parts.       01 3200         1106       402437       393823       No Replacement Repair With Individual Parts.       01 3400         1107       402437       393823       No Replacement Repair With Individual Parts.       01 3400         1114       402441       492227       No Replacement Repair With Individual Parts.       All 3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All 3400         1126       402447       492227       No Replacement Repair With Individual Parts.       All 3400         1205       <	
1017       402437       393823       No Replacement Repair With Individual Parts.       All 3400         1018       402437       393964       No Replacement Repair With Individual Parts.       01 3100         1020       402417       392976       No Replacement Repair With Individual Parts.       01 3400         1021       402417       392976       No Replacement Repair With Individual Parts.       01 3400         1025       402437       393823       No Replacement Repair With Individual Parts.       All 3400         1026       402437       393823       No Replacement Repair With Individual Parts.       01 3200         1106       402437       393823       No Replacement Repair With Individual Parts.       01 3400         1111       402441       492227       No Replacement Repair With Individual Parts.       01 3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All 3400         1116       402447       492227       No Replacement Repair With Individual Parts.       All 3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01 3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01 3600	
1018       402437       393964       No Replacement Repair With Individual Parts.       01       3100         1020       402417       392976       No Replacement Repair With Individual Parts.       01       3400         1021       402417       392976       No Replacement Repair With Individual Parts.       01       3400         1025       402437       393823       No Replacement Repair With Individual Parts.       All       3400         1026       402437       393823       No Replacement Repair With Individual Parts.       01       3200         1106       402437       393823       No Replacement Repair With Individual Parts.       01       3400         1117       402437       393823       No Replacement Repair With Individual Parts.       01       3400         1114       402441       492227       No Replacement Repair With Individual Parts.       01       3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01       3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01       3600	
1020       402417       392976       No Replacement Repair With Individual Parts.       01       3400         1021       402417       392976       No Replacement Repair With Individual Parts.       01       3400         1025       402437       393823       No Replacement Repair With Individual Parts.       All       3400         1026       402437       393823       No Replacement Repair With Individual Parts.       01       3200         1106       402437       393823       No Replacement Repair With Individual Parts.       01       3400         1107       402437       393823       No Replacement Repair With Individual Parts.       01       3400         1114       402441       492227       No Replacement Repair With Individual Parts.       01       3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1116       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01       3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01       3600	
1021       402417       392976       No Replacement Repair With Individual Parts.       01       3400         1025       402437       393823       No Replacement Repair With Individual Parts.       All       3400         1026       402437       393823       No Replacement Repair With Individual Parts.       01       3200         1106       402437       393823       No Replacement Repair With Individual Parts.       01       3400         1107       402437       393823       No Replacement Repair With Individual Parts.       01       3400         1114       402441       492227       No Replacement Repair With Individual Parts.       01       3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1116       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01       3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01       3600	
1025       402437       393823       No Replacement Repair With Individual Parts.       All 3400         1026       402437       393823       No Replacement Repair With Individual Parts.       01 3200         1106       402437       393823       No Replacement Repair With Individual Parts.       01 3400         1107       402437       393823       No Replacement Repair With Individual Parts.       01 3400         1114       402441       492227       No Replacement Repair With Individual Parts.       01 3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All 3400         1116       402447       492227       No Replacement Repair With Individual Parts.       All 3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01 3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01 3600	
1026       402437       393823       No Replacement Repair With Individual Parts.       01       3200         1106       402437       393823       No Replacement Repair With Individual Parts.       01       3200         1107       402437       393823       No Replacement Repair With Individual Parts.       01       3400         1114       402441       492227       No Replacement Repair With Individual Parts.       01       3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1116       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01       3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01       3600	
1106       402437       393823       No Replacement Repair With Individual Parts.       01       3200         1107       402437       393823       No Replacement Repair With Individual Parts.       01       3400         1114       402441       492227       No Replacement Repair With Individual Parts.       01       3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1116       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01       3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01       3600	
1107       402437       393823       No Replacement Repair With Individual Parts.       01       3400         1114       402441       492227       No Replacement Repair With Individual Parts.       01       3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1116       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01       3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01       3600	
1114       402441       492227       No Replacement Repair With Individual Parts.       01       3400         1115       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1116       402447       492227       No Replacement Repair With Individual Parts.       All       3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01       3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01       3600	
1115       402447       492227       No Replacement Repair With Individual Parts.       All 3400         1116       402447       492227       No Replacement Repair With Individual Parts.       All 3400         1126       402447       492227       No Replacement Repair With Individual Parts.       01 3200         1205       402437       393823       No Replacement Repair With Individual Parts.       01 3600	
1116         402447         492227         No Replacement Repair With Individual Parts.         All 3400           1126         402447         492227         No Replacement Repair With Individual Parts.         01 3200           1205         402437         393823         No Replacement Repair With Individual Parts.         01 3600	
1126         402447         492227         No Replacement Repair With Individual Parts.         01         3200           1205         402437         393823         No Replacement Repair With Individual Parts.         01         3600	
1205 402437 393823 No Replacement Repair With Individual Parts. 01 3600	
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1206 402437 393823 No Replacement Repair With Individual Parts. 01 3400	
1207 402437 393823 No Replacement Repair With Individual Parts. 01 3450	
1208 402445 492081 No Replacement Repair With Individual Parts. ALL 3700	
1209 402437 396370 No Replacement Repair With Individual Parts. 01 3700	
1210 402447 493221 No Replacement Repair With Individual Parts. 01 4000	
1211 402431 493224 No Replacement Repair With Individual Parts. 01 3600	
1212 402437 393823 No Replacement Repair With Individual Parts. 01 3600	
1213 402437 398917 No Replacement Repair With Individual Parts. 01 4000	
1214 402447 493225 No Replacement Repair With Individual Parts. 01 3700	
1215 402437 396370 No Replacement Repair With Individual Parts. 01 3700	
1216 402447 492227 No Replacement Repair With Individual Parts. 01 3000	
1217 402437 393823 No Replacement Repair With Individual Parts. 01 3400	
1218 402447 492227 No Replacement Repair With Individual Parts. 01 3800	
1219 402447 493225 No Replacement Repair With Individual Parts. 01 3750	
1220 402447 492227 No Replacement Repair With Individual Parts. All 3600	
1221 402437 393823 No Replacement Repair With Individual Parts. 01 3400	
1222 402431 393823 No Replacement Repair With Individual Parts. 01 3400	
1223 402447 492227 No Replacement Repair With Individual Parts. 01 3400	
1224 402447 492227 No Replacement Repair With Individual Parts. 01 3400	
1225 402447 492227 No Replacement Repair With Individual Parts. 01 3400	
1226 402431 393823 No Replacement Repair With Individual Parts. 01 3400	
1505 402417 392976 No Replacement Repair With Individual Parts. 01 4000	
1506 402417 392976 No Replacement Repair With Individual Parts. 01 3700	
1507 402417 392976 No Replacement Repair With Individual Parts. 01 4000	
4009 402447 493225 No Replacement Repair With Individual Parts. 01 3700	
4010 402447 492227 No Replacement Repair With Individual Parts. 01 3200	
4012 402437 393823 No Replacement Repair With Individual Parts. 01 3400	
4013 402437 393823 No Replacement Repair With Individual Parts. 01 3400	
4015 402447 492227 No Replacement Repair With Individual Parts. 01 3400	
4016 402447 492227 No Replacement Repair With Individual Parts. 01 3400	
4020 402417 392976 No Replacement Repair With Individual Parts. 01 3400	
4021 402417 392976 No Replacement Repair With Individual Parts. 01 3400	
4026 402447 492227 No Replacement Repair With Individual Parts. 01 3200	
7020 402417 392976 No Replacement Repair With Individual Parts. 01 3400	
7021 402417 392976 No Replacement Repair With Individual Parts. 01 3400	