

284H00 to 284H99**SERVICE ENGINE****SALES MANUAL****MODEL 284H00 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 23: If the original engine is equipped with a Six Pin Wiring Harness transfer to the replacement engine.

NOTE 68: Transfer Flywheel and Alternator Assembly from original to replacement engine.

NOTE 81: Transfer Governor Spring to replacement engine.

NOTE 88: Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

NOTE 97: Transfer the Blower Housing, Rewind Assembly and related parts from the original engine to replacement engine.

NOTE 114: Transfer Regulator and Lead Wires to the replacement engine.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

284H00 to 284H99

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0110	284H07	697127	285H07	0026					23 88		All	3350	697761	
0111	284H07	697127	285H07	0026					23 81 88		All	2840	697761	
0113	284H77	697127	285H77	0036					81 88		All	3600	697762	
0114	284H77	697127	285H77	0036					88		All	3400	697762	
0115	284H07	697127	285H07	0026					88 97		All	3500	697761	
0117	284H77	697127	285H77	0036					88		All	3400	697762	
0118	284H77	697127	285H77	0036					23 88		All	3300	697762	
0119	284H77	697127	285H77	0036					88		All	3400	697762	
0121	284H77	697127	285H77	0036					68		All	3400	697762	
0123	284H77	697127	285H77	0036					81 88		All	3600	697762	
0125	284H77	697127	285H77	0036					88		All	3400	697762	
0126	284H77	697127	285H77	0036					88		All	3300	697762	
0129	284H77	697127	285H77	0036					23 81 88		All	3050	697762	
0130	284H77	697127	285H77	0036					23 88		All	3300	697762	
0131	284H07	697127	285H07	0026					23 81 88		All	2950	697761	

284H00 to 284H99

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0132	284H07	697127	285H07	0026					23 88 114		All	3400	697761	
0133	284H77	697127	285H77	0036					81 88		All	3600	697762	
0135	284H77	697127	285H77	0036					88		all	3400	697762	