

125600 to 125699**SERVICE ENGINE****SALES MANUAL****MODEL 125600 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 73: Transfer Flywheel Assembly to the replacement engine.

NOTE 81: Transfer Governor Spring to replacement engine.

NOTE 88: Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

NOTE 96: Transfer the Air Cleaner Assembly and related parts to the replacement engine.

NOTE 97: Transfer the Blower Housing, Rewind Assembly and related parts from the original engine to replacement engine.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

NOTE V: Change Drive Shaft in Short Block. Add 231671.

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0112	125602	691457	121602	0515					81		All	3300	692745	
0113	125602	691456	121602	0525							All	3300	692748	
0114	125602	691456	121602	0525					81		All	3300	692748	
0115	125602	691457	121602	0515					81		All	3300	692745	
0116	125682	691457	121682	0551	1	231748	1	231759			All	3300		
0117	125602	693291	121602	0521							All	3150	692746	
0118	125682	691457	121682	0551							All	3000	692751	
0119	125602	691456	121602	0525					81		All	3300	692748	
0121	125602	692823	121602	0622					73 81 97		All	3400	692747	
0122	125602	691457	121602	0515							All	3300	692745	
0124	125602	691456	121602	0525					81		All	3300	692748	
0125	125602	691456	121602	0525					81		All	3300	692748	
0126	125602	692716	121602	0515	1	691457	1	692716	81		All	3400		
0127	125602	692716	121602	0505	1	691457	1	692716	81		All	3400		
0128	125682	691457	121682	0551	1	690522	1	690524	81		All	3300		
0129	125602	691457	121602	0515					81		All	3250	692745	
0130	125682	691457	121682	0551	1	231748	1	231671	81		All	3300	692751	V
0132	125682	691457	121682	0551	1	231748	1	231671	73 81		All	3300	692751	V
0133	125602	691457	121602	0515							All	3000	692745	
0134	125602	691457	121602	0515					81 88		All	3300	692745	
0135	125602	691456	STD.								All	3250	692748	
0136	125602	691456	121602	0525					88		All	3300	692748	
0138	125602	693291	121602	0521					81		All	3300	692746	

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0140	125682	691457	121682	0551	1	231748	1	231671	73 81		All	3300	692751	V
0141	125672	691456	122672	0020	1	691457	1	691456			All	3100		
0142	125672	691456	121672	0020	1	691457	1	691456			All	3100		
0144	125682	691456	121682	0551	1	691457	1	691456	88		All	3300		
0145	125672	691456	122672	0020	1	691457	1	691456	88 96		All	3100		
0146	125602	691456	121602	0525					88		All	3300	692748	
0147	125602	691457	121602	0515					88		All	3150	692745	
0157	125682	691457	121682	0551							All	3000	692751	
0158	125602	693291	121602	0521					81 88 97		All	2900	692746	
0159	125602	691456	121602	0525					81		All	3300	692748	
0161	125682	691457	121682	0550	1	231748	1	231671 494768	88 97		All	3300	692750	V
0162	125602	691456	121602	0525							All	3300	692748	