

123600 to 123699**SERVICE ENGINE****SALES MANUAL****MODEL 123600 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 42: Original engine was equipped special Remote Throttle Control or Governor Control. Transfer these parts to replacement engine.

NOTE 81: Transfer Governor Spring to replacement engine.

NOTE 88: Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0131	123602	498622	STD.								All	3000	693065	
0132	123602	498985	123602	0144							All	3000	693066	
0133	123607	498622	STD.								All	3000	693065	
0135	123672	498622	STD.								All	3000	693067	
0136	123672	498985	STD.								All	3000	693068	
0137	123602	498622	123602	0131					81 88		All	2800	693065	
0138	123602	498985	123602	0132					81 88		All	2800	693066	
0139	123607	498622	123607	0133					81 88		All	2800	693065	
0140	123672	498622	123672	0135							All	3000	693067	
0141	123602	498622	123602	0131					81 88		All	2900	693065	
0142	123607	498622	123607	0133					81 88		All	2900	693065	
0143	123602	498622	STD.								All	3000	693065	
0144	123602	498985	STD.								All	3000	693066	
0145	123607	498622	STD.								All	3000	693065	
0146	123672	498985	STD.								All	3000	693068	
0147	123672	691458	STD.								All	3000	693067	
0148	123602	498622	123602	0143					42		All	3000	693065	
0149	123607	694153	No Replacement Repair With Individual Parts.								All	3000		
0151	123602	694153	STD.								All	3000		
0152	123602	694153	123602	0151					88		All	2900		
0153	123607	694153	No Replacement Repair With Individual Parts.								All	2900		
0154	123607	695950	123607	0157					88		All	2900	694898	
0155	123602	695950	123602	0156					88		All	2900	694898	
0156	123602	695950	STD.								All	3000	694898	
0157	123607	695950	STD.								All	3000	694898	

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0158	123607	695950	123607	0157							All	2800	694898	
0159	123602	695950	123602	0156							All	2800	694898	
0160	123607	695950	123607	0157							All	3000	694898	
0164	123672	692988	123672	0136							All	2800	693068	