

122600 to 122699**SERVICE ENGINE****SALES MANUAL****MODEL 122600 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:

NOTE 48: Remove Fuel Tank Assembly from replacement engine.

NOTE 73: Transfer Flywheel Assembly to the replacement engine.

NOTE 74: Transfer Flywheel Guard, Blower Housing, Alternator and/or Gear Drive Starter, Alternator and Panel Assembly to replacement engine.

NOTE 81: Transfer Governor Spring to replacement engine.

NOTE 88: Transfer Muffler and/or Spark Arrester Assembly from the original engine if suitable for additional service or add new parts as required

NOTE 89: Transfer Oil Filter Adaptor or Cover Plate from the original engine to the replacement engine.

NOTE 96: Transfer the Air Cleaner Assembly and related parts to the replacement engine.

Short Block Notes:

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

122600 to 122699

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0020	122672	691457	STD.								All	3150	792261	
0021	122672	691457	122672	0020							All	3150	792261	
0107	122672	691457	122672	0020					73		All	3000	792261	
0110	122672	691457	122672	0020					88		All	3000	792261	
0111	122602	695950	123602	0151	1	694153	1	695950			All	3000	694898	
0116	122607	695950	No Replacement Repair With Short Block and/or Individual Parts								All	2800	694898	
0118	122607	695950	No Replacement Repair With Short Block and/or Individual Parts								All	3000	694898	
0120	122602	695950	123602	0156							All	3000	694898	
0121	122612	691457	121612	0545	1	692803	1	691457			All	3700		
0122	122602	691457	121612	0545	1	498983	1	499619			All	3600	692745	
					1	692803	1	691457						
0123	122672	691456	122672	0020	1	691457	1	691456		0123	All	3150		
0124	122602	692823	121612	0545	1	498983	1	499619			All	3700	692747	
					1	692803	1	692823						
0125	122672	691457	122672	0020							All	3150	792261	
0126	122602	693291	121602	0505	1	691457	1	693291	81		All	3300	692746	
0127	122607	693291	121607	0662	1	691457	1	693291	81		All	3300	692746	
0128	122672	691457	122672	0020					81		All	3400	792261	
0130	122672	691456	122672	0020	1	691457	1	691456	81	0130	All	2800		
									88					
									89					
									96					

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0131	122672	691456	122672	0020	1	691457	1	691456	48 81 88 89 96	0131	All	2800		
0132	122607	692716	No Replacement Repair With Individual Parts.								All	2800		
0133	122602	692716	No Replacement Repair With Individual Parts.								All	2800		
0134	122672	790156	122672	0020	1	691457	1	790156	73 89		All	3000		
0135	122677	691457	No Replacement Repair With Short Block and/or Individual Parts								All	3000	792261	
0138	122672	691457	122672	0020					73		All	3200	792261	
0139	122602	693291	121602	0021							All	3000	692746	
0140	122672	691457	122672	0020							All	3200	792261	
0141	122672	691457	122672	0020							All	3300	792261	
0142	122672	691457	122672	0020					73		All	3200	792261	
0143	122672	693291	122672	0020	1	691457	1	693291		0143	All	3000		
0144	122672	691457	122672	0020					88		All	3150	792261	
0145	122672	691456	122672	0020	1	691457	1	691456		0145	All	3300		
0146	122672	691457	122672	0020							All	3300	792261	
0147	122677	692716	No Replacement Repair With Individual Parts.								All	3000		
0148	122672	691457	122672	0020							All	3100	792261	
0149	122672	691457	122672	0020					73		All	3000	792261	
0150	122602	694153	121602	0515	1	691457	1	694153			All	3000		
0151	122672	693291	122672	0020	1	691457	1	693291	73	0151	All	3200		
0152	122672	691457	122672	0020							All	3150	792261	
0153	122672	691457	122672	0020							All	3150	792261	
0154	122677	691457	No Replacement Repair With Individual Parts.								All	3000	792261	
0155	122672	691457	122672	0020							All	3000	792261	
0156	122672	693291	122672	0020	1	691457	1	693291	73 81		All	3600		
0157	122672	691457	122672	0020					73		All	3200	762261	
0158	122672	691457	122672	0020							All	3000	792261	
0159	122672	691457	122672	0020					73		All	3000	792261	
0160	122682	691457	121682	0551							All	3150	692751	
0161	122672	691457	122672	0020					73		All	3200	792261	
0162	122672	691457	122672	0020	1	263042	1	263038	73		All	3600	792261	
0163	122682	691457	121682	0551	1	263042	1	263040			All	3400	692751	
					1	691457	1	691456						
0164	122672	691456	122672	0020	1	691457	1	691456	73		All	3200		
0165	122672	691456	122672	0020	1	691457	1	691456			All	3150		
0166	122672	691456	122672	0020	1	263042	1	263040			All	3400		
					1	691457	1	691456						
0167	122602	691456	121602	0525	1	263042	1	263040			All	3350		
0168	122672	691457	122672	0020	1	263042	1	263040			All	3300	792261	
0169	122677	691457	No Replacement Repair With Individual Parts.								All	3300	792261	
0170	122672	691457	122672	0020							All	3100	792261	
0171	122677	691457	No Replacement Repair With Individual Parts.								All	3100	792261	
0172	122602	691456	121602	0525							All	2900	692748	
0173	122675	691457	No Replacement Repair With Individual Parts.								All	3000	792261	
0174	122672	692716	122672	0020	1	691457	1	692716	73		All	3200		
0175	122672	691457	122672	0020					81		All	3300	792261	
0176	122607	695860	121607	0662							All	3000	692745	
0177	122672	691458	122672	0020	1	691457	1	691458			All	3150	693067	
0178	122672	691457	122672	0020							All	3100	792261	

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Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0179	122677	691457	122672	0020					74 81		All	3400	792261	
0180	122672	692823	122672	0020	1	691457	1	692823	73		All	3000		
0181	122602	691457	121602	0505							All	2900	692745	
0182	122672	691457	122672	0020					73 81 88		All	2800	792261	
0184	122672	693291	122672	0020	1	691457	1	693291	73 88	0184	All	3000		
0189	122672	693291	No Replacement Repair With Individual Parts.								All	3600		
0190	122602	695860	121602	0505							All	2900	692745	
0191	122672	691457	No Replacement Repair With Short Block and/or Individual Parts								All	3600	792261	
0192	122672	695950	122672	0020	1	691475	1	695950		0192	All	3000		
0193	122602	691456	121602	0525							All	3300	692748	
0194	122602	790156	No Replacement Repair With Individual Parts.								All	3000		
0195	122602	691456	121602	0525							All	3300	692748	
0203	122602	691457	121602	0515							All	3200	692745	
0204	122672	691457	122672	0020					73 88		All	3200	792261	
0205	122672	693291	122672	0020	1	691457	1	693291	73 88	0205	All	3200		
0206	122602	691457	No Replacement Repair With Individual Parts.								All	2900		
0210	122607	695860	121607	0662							All	3000	692745	
0211	122672	691457	No Replacement Repair With Short Block and/or Individual Parts								All	2800	792261	
0213	122677	691456	STD.								All	3300		
0215	122672	695860	No Replacement Repair With Short Block and/or Individual Parts								All	2950	792261	
0216	122682	694491	121682	0551	1	231748	1	231671			All	2900		
					1	691457	1	694491						
0217	122672	693291	No Replacement Repair With Individual Parts.								All	3300		
0218	122672	693291	No Replacement Repair With Individual Parts.								All	2800		
0468	122602	699011	121602	0625					81		All	2750	692748	