

120K00 to 120K99**SERVICE ENGINE****SALES MANUAL**

**MODEL 120K00 SERIES ENGINES REPLACED WITH
STANDARD SERVICE ENGINES**

In most cases, the Original Type numbers shown may be replaced by a Service Type Number without making any changes. Necessary changes of engine parts such as crankshafts, reduction parts, blower housings, etc., are noted. Other differences, such as mufflers, elbows, deflectors, etc., are not listed but are very important for safety and engine performance. Be sure the exhaust system on the replacement engine duplicates the system originally selected by the equipment manufacturer. Parts that are suitable for additional use should be transferred. Before making any conversion, check the data shown in the column labeled "REMOVE, ADD and NOTE." See if the changes, which are shown, are actually necessary on the application in question. Often a standard service engine will be a WORKABLE replacement without converting to such things as a special fuel tank or starter position.

If the crankshaft number does not appear in the "Original Engine" column, consult the Illustrated Parts List for the correct service replacement crankshaft number.

Engine Replacement Notes:**Short Block Notes:**

The SHORT BLOCK part number shown, is the assembly which can be used to rebuild the Original Type Number. If a letter appears after the short block number, it indicates the short block must be modified. The change denoted by each letter is as follows:

120K00 to 120K99

Original Engine			Make From		Remove		Add		Note	Change to Type	Trim	RPM	Short Block	
Type	Model	Crank	Model	Type #	Qty	Part #	Qty	Part #					Part #	Notes
0361	120K02	694849	122K02	0018							All	3100	498828	
0362	120K02	694849	122K02	0018							All	3100	498828	
0368	120K02	691455	122K02	0018							All	3100	498828	
0418	120K02	691451	122K02	0015							All	3200	498826	
0528	120K02	691451	122K02	0015							All	3050	498826	
0529	120K02	691451	122K02	0015							All	3050	498826	
0534	120K02	699010	122K02	0025							All	3050	498829	
0535	120K02	699010	122K02	0025							All	3050	498829	