



**9K400**

# Illustrated Parts List

## Model Series

### 9K400

TYPE NUMBERS  
0022, 0023, 0024, 0115,  
0116, 0117, 0118, 0119.

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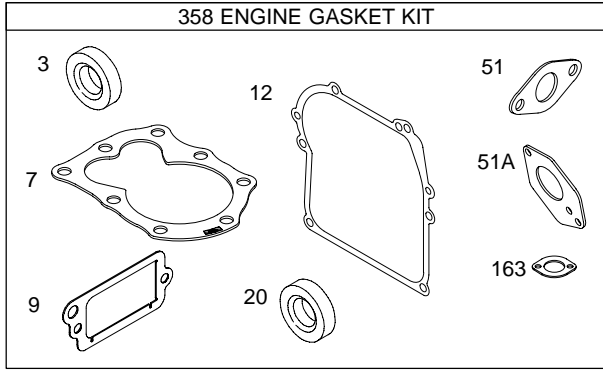
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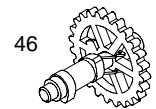
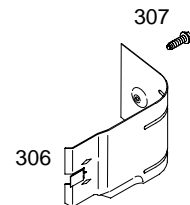
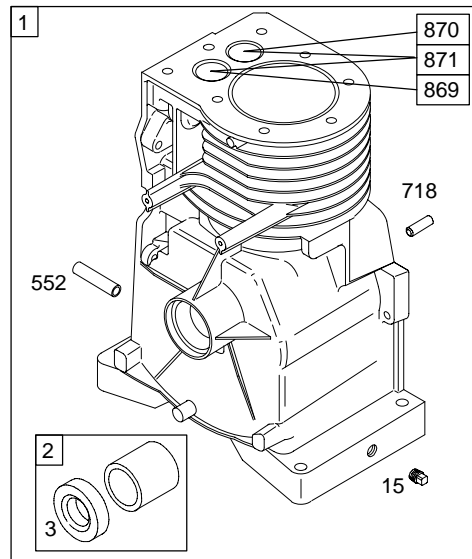
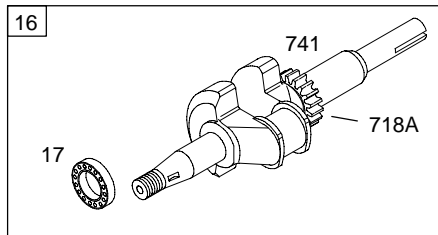
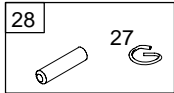
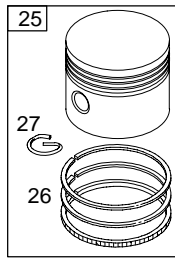
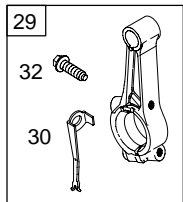
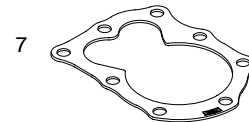
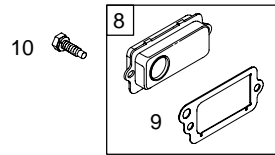
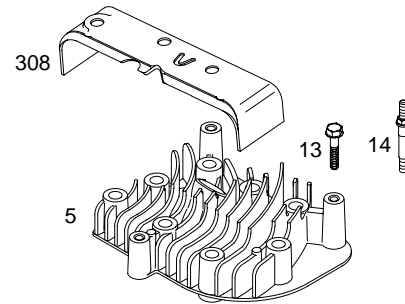
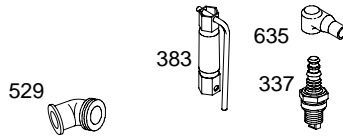
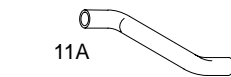
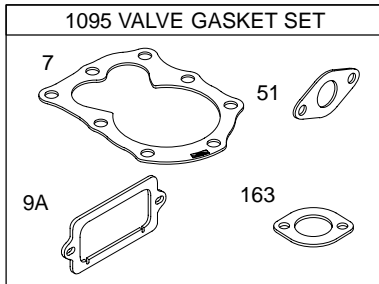
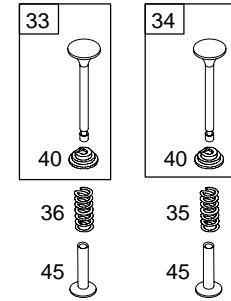
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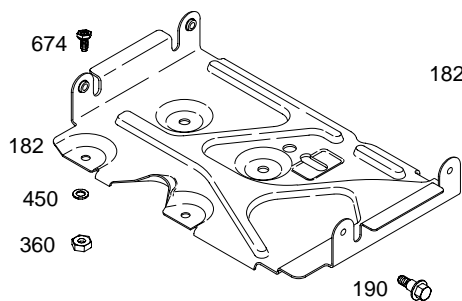
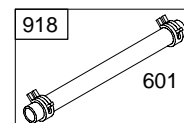
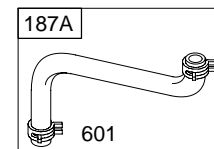
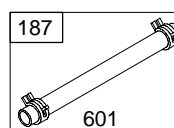
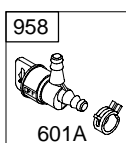
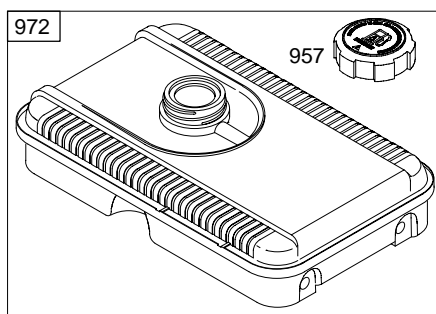
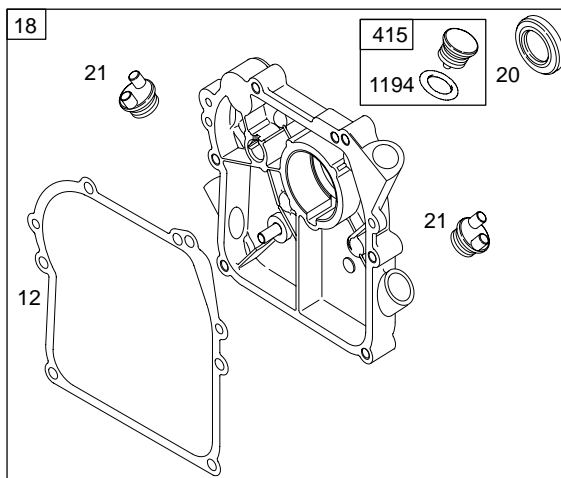
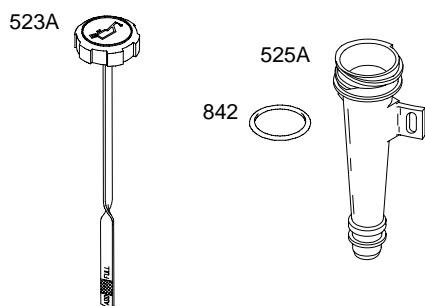
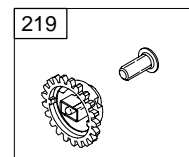
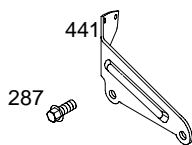
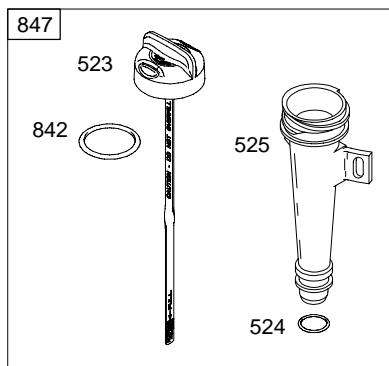
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


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
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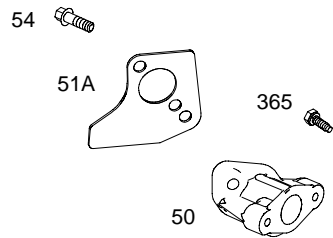


















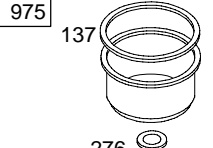


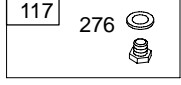



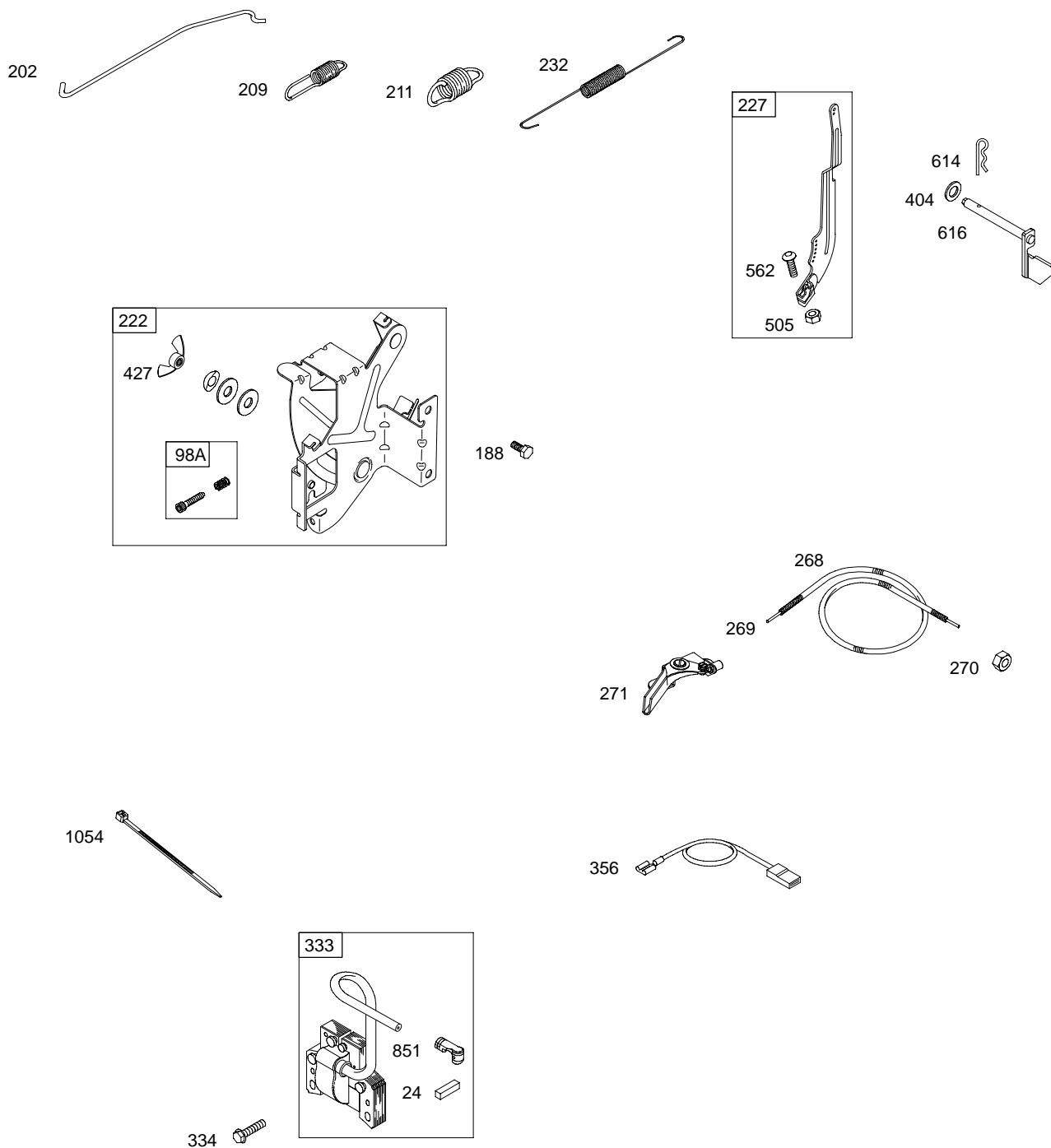
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121 CARBURETOR OVERHAUL KIT	
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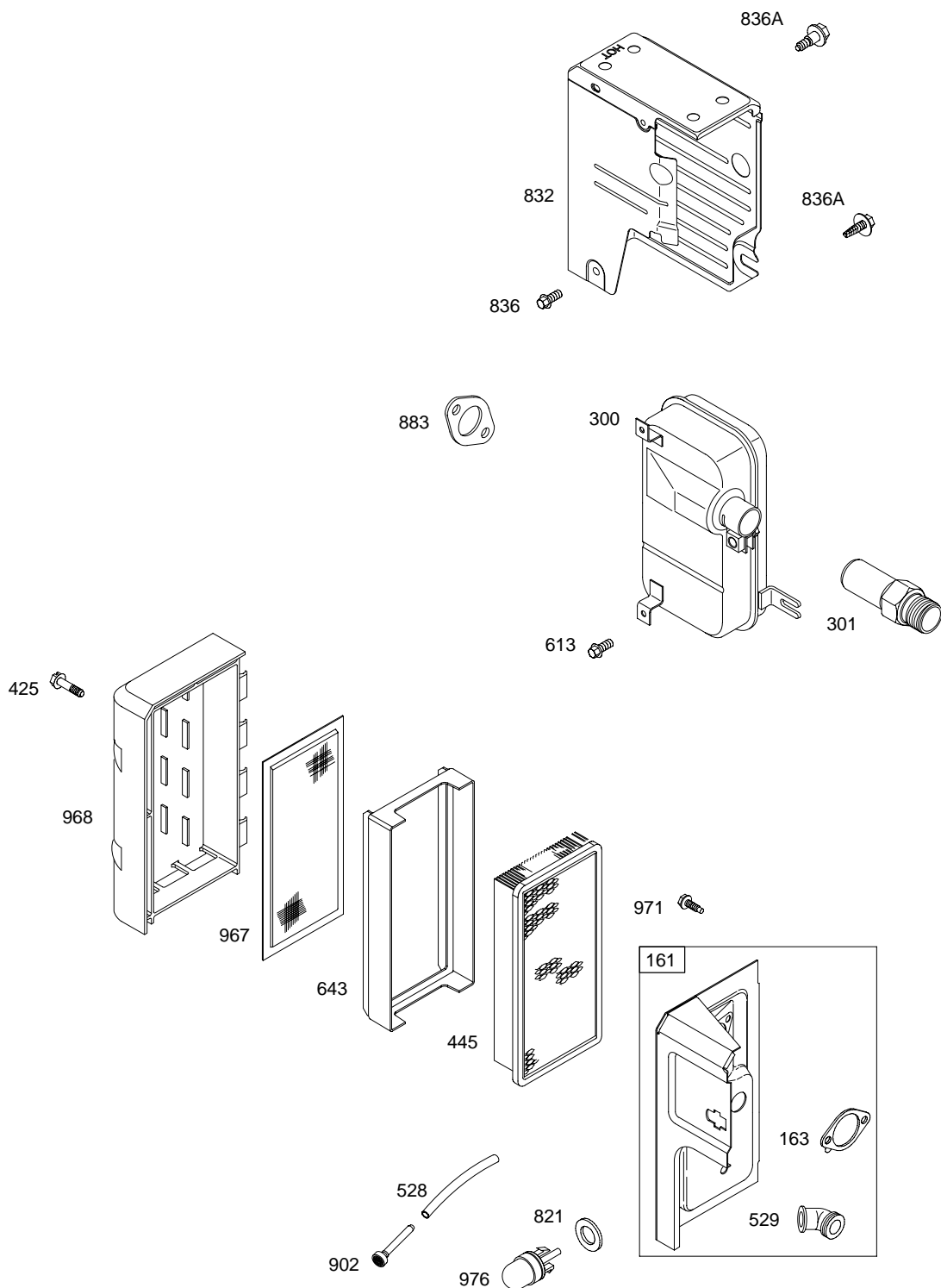
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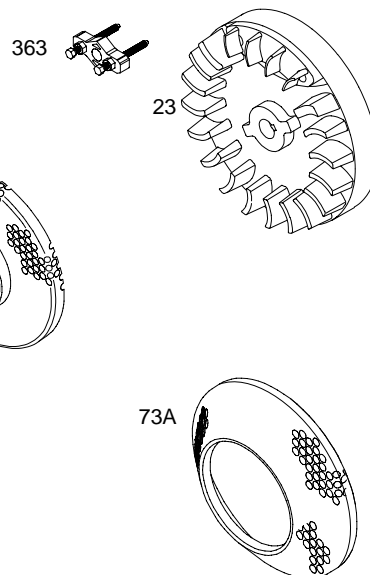
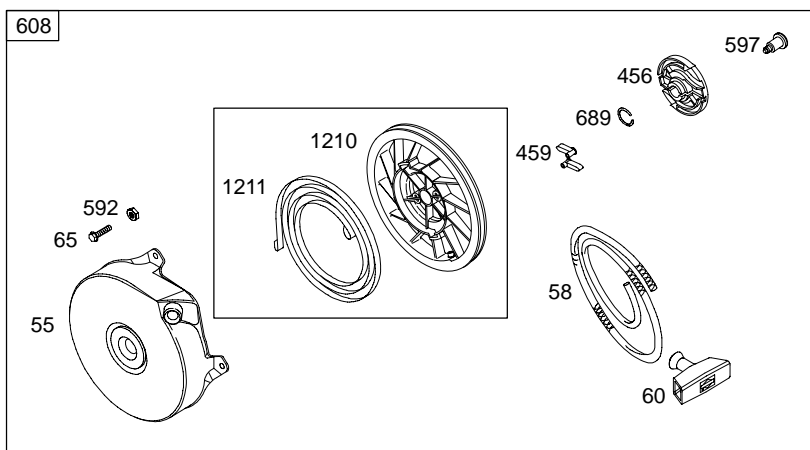
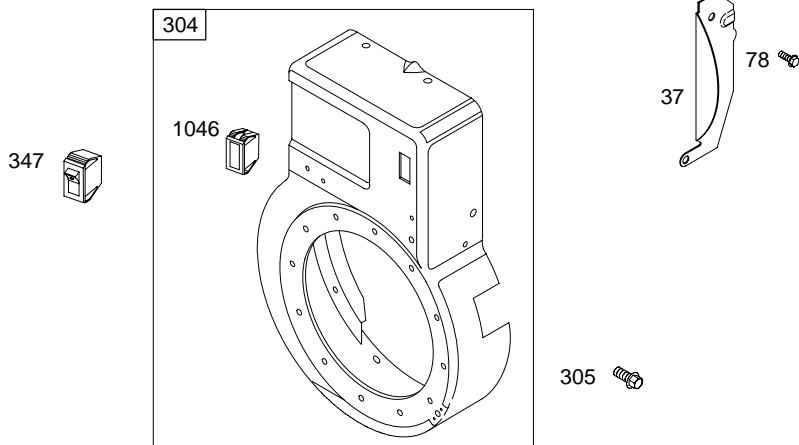
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# 9K400



1019 LABEL KIT



# 9K400

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	695165	Cylinder Assembly (Used After Code Date 99103100). ----- <b>Note</b> ----- <b>496864</b> Cylinder Assembly (Used Before Code Date 99110100).	18	497502	Cover-Crankcase	26	790909	Ring Set (Standard) (Used After Code Date 05051800). ----- <b>Note</b> ----- <b>695169</b> Ring Set (Standard) (Used After Code Date 99103100 and Before Code Date 05051900).
2	399269	Kit-Bushing/Seal (Magneto Side)	20	692020	Seal-Oil (PTO Side)			
3	*299819	Seal-Oil (Magneto Side)	21	281658	Cap-Oil Fill			
5	692636	Head-Cylinder	22	691129	Screw (Crankcase Cover/Sump) ----- <b>Note</b> ----- <b>691128</b> Screw (Crankcase Cover/Sump) (Used in Positions 1 and 6) Used on Type No(s). 0022, 0023.			<b>498680</b> Ring Set (Standard) (Used Before Code Date 99110100).
7	*Ø698717	Gasket-Cylinder Head						
8	699448	Breather Assembly						
9	695890	Gasket-Breather (Used After Code Date 03031900).						<b>695171</b> Ring Set (.010" Oversize) (Used After Code Date 99103100 and Before Code Date 05051900).
9A	*Ø27549	Gasket-Breather (Used Before Code Date 03032000).						
10	691666	Screw (Breather Assembly)	23	690843	Flywheel			<b>695172</b> Ring Set (.020" Oversize) (Used After Code Date 99103100 and Before Code Date 05051900).
11A	691246	Tube-Breather	24	222698	Key-Flywheel			
12	*692218	Gasket-Crankcase (.015" Thick, Standard) ----- <b>Note</b> ----- <b>*270895</b> Gasket-Crankcase (.005" Thick) <b>*270896</b> Gasket-Crankcase (.009" Thick)	25	790908	Piston Assembly (Standard) (Used After Code Date 05051800). ----- <b>Note</b> ----- <b>498668</b> Piston Assembly (Standard) (Used Before Code Date 05051900).			<b>498682</b> Ring Set (.020" Oversize) (Used Before Code Date 99110100).
13	691640	Screw (Cylinder Head)						<b>695173</b> Ring Set (.030" Oversize) (Used After Code Date 99103100 and Before Code Date 05051900).
14	690361	Stud (Cylinder Head) (Used in Positions 6 and 8)						<b>498683</b> Ring Set (.030" Oversize) (Used Before Code Date 99110100).
15	691686	Plug-Oil Drain						
16	791421	Crankshaft Used on Type No(s). 0024, 0115. ----- <b>Note</b> ----- <b>791418</b> Crankshaft Used On Type No(s). 0022. <b>791456</b> Crankshaft Used on Type No(s). 0023, 0116, 0117, 0118.						<b>27</b> <b>691588</b> Lock-Piston Pin
17	690824	Bearing-Ball						<b>28</b> <b>699659</b> Pin-Piston (Standard) (Used After Code Date 05051800). ----- <b>Note</b> ----- <b>298909</b> Pin-Piston (Standard) (Used Before Code Date 05051900). <b>298908</b> Pin-Piston (.020 Undersize) (Used Before Code Date 05051900).

\* Engine Gasket Set-Reference 358  
● Carburetor Overhaul Kit-Reference 121

◆ Carburetor Gasket Set-Reference 977  
Ø Valve Gasket Set-Reference 1095



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
29	699655	Rod-Connecting (Used After Code Date 05051800). ----- <b>Note</b> ----- 294367 Rod-Connecting (Used Before Code Date 05051900).	117	692643	Jet-Main (Standard)	270	691027	Nut (Control Wire Casing)
29	294367	Rod-Connecting	121	498260	Kit-Carburetor Overhaul	271	691028	Lever-Control
30	691719	Dipper-Connecting Rod	125	692644	Carburetor	276	●271716	Washer-Sealing
32	691664	Screw (Connecting Rod)	127	●691739	Plug-Welch (5/16" Diameter)	287	695733	Screw (Dipstick Tube)
33	497871	Valve-Exhaust	127A	694468	Plug-Welch (3/8" Diameter)	300	692365	Muffler
34	296677	Valve-Intake	130	691181	Valve-Throttle	301	690526	Pipe-Exhaust
35	690520	Spring-Valve (Intake)	133	398187	Float-Carburetor	304	692622	Housing-Blower
36	690520	Spring-Valve (Exhaust)	134	●398188	Kit-Needle/Seat	305	692198	Screw (Blower Housing)
37	690463	Guard-Flywheel	137	●693981	Gasket-Float Bowl	306	690461	Shield-Cylinder
40	692194	Retainer-Valve	161	692657	Base-Air Cleaner	307	691660	Screw (Cylinder Shield)
45	691762	Tappet-Valve	163	★Ø272948	Gasket-Air Cleaner	308	690462	Cover-Cylinder
46	691998	Camshaft	182	690485	Bracket-Fuel Tank	332	690662	Nut (Flywheel)
50	691922	Manifold-Intake	182A	692658	Bracket-Fuel Tank	333	496914	Armature-Magneto
51	★Ø692283	Gasket-Intake	186	692317	Connector-Hose	334	691061	Screw (Magneto Armature)
51A	★273113	Gasket-Intake	187	691050	Line-Fuel	337	496018	Plug-Spark
54	691689	Screw (Intake Manifold)	187A	495218	Line-Fuel (Molded)	347	691396	Switch-Rocker ----- <b>Note</b> ----- 691995 Switch-Rocket Used On Type No(s). 0117.
55	692144	Housing-Rewind Starter	188	691637	Screw (Control Bracket)	356	693010	Wire-Stop
58	691921	Rope-Starter	190	692199	Screw (Fuel Tank)	358	496865	Gasket Set-Engine
60	691915	Grip-Starter Rope	202	692351	Link-Mechanical Governor	360	691105	Nut (Fuel Tank Bracket)
65	690837	Screw (Rewind Starter)	209	691857	Spring-Governor (Silver) Used on Type No(s). 0022, 0024, 0115, 0116.	363	19069	Puller-Flywheel
73	694018	Screen-Rotating (Used Before Code Date 04032900).			----- <b>Note</b> ----- 691858 Spring-Governor (Yellow) Used On Type No(s). 0023, 0117, 0118.	365	691688	Screw (Carburetor)
73A	699850	Screen-Rotating (Used After Code Date 04032800).	211	691849	Spring-Governed Idle	383	89838	Wrench-Spark Plug
78	690364	Screw (Flywheel Guard)	219	496786	Gear-Governor	404	691691	Washer (Governor Crank)
95	691636	Screw (Throttle Valve)	220	691724	Washer (Governor Gear)	415	691363	Plug (For High Oil Fill)
97	496861	Shaft-Throttle	222	691411	Bracket-Control	425	690670	Screw (Air Cleaner Cover)
98	398185	Kit-Idle Speed (Carburetor)	227	691412	Lever-Governor Control	427	690355	Nut (Control Bracket)
98A	493280	Kit-Idle Speed (Control Bracket)	232	691846	Spring-Governor Link	441	690484	Bracket-Oil Fill
104	●691242	Pin-Float Hinge	240	298090	Filter-Fuel	445	494511	Filter-Air Cleaner Cartridge
108	692567	Valve-Choke	268	691072	Casing-Control Wire (Cut to Required Length)	450	692635	Washer (Fuel Tank Bracket)
109	496860	Shaft-Choke	269	691026	Wire-Control (Cut to Required Length)	455	691236	Cup-Flywheel
						456	692299	Plate-Pawl Friction
						459	281505	Pawl-Ratchet

★ Engine Gasket Set-Reference 358  
● Carburetor Overhaul Kit-Reference 121

◆ Carburetor Gasket Set-Reference 977  
Ø Valve Gasket Set-Reference 1095

# 9K400

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
505	691251	Nut (Governor Control Lever)	614	691620	Pin-Cotter	851	493880	Terminal-Spark Plug
523	499621	Dipstick (Used After Code Date 99042100).	616	692016	Crank-Governor	869	691701	Seat-Valve (Intake)
523A	691395	Dipstick (Used Before Code Date 99042200).	633	◆693867	Seal-Choke/ Throttle Shaft (Choke)	870	691702	Seat-Valve (Exhaust)
524	★691876	Seal-Dipstick Tube	633A	◆691321	Seal-Choke/ Throttle Shaft (Throttle)	871	262001	Bushing-Valve Guide
525	694426	Tube-Dipstick (Used After Code Date 99042100).	635	66538	Boot-Spark Plug	883	★∅691880	Gasket-Exhaust
525A	694531	Tube-Dipstick (Used Before Code Date 99042200).	643	691908	Retainer-Air Filter	902	692741	Filter-Primer
527	690423	Clamp-Tube Used On Type No(s). 0023, 0117.	674	690810	Screw (Fuel Tank Bracket)	918	393815	Hose-Vacuum
528	692792	Hose-Primer (Cut to Required Length)	689	691855	Spring-Friction	930	691348	Guard-Rewind
529	692187	Grommet	692	690572	Spring-Detent	957	692665	Cap-Fuel Tank (For Kerosene Fuel Tank)
552	690508	Bushing-Governor Crank	718	690959	Pin-Locating (Cylinder)	957A	692662	Cap-Fuel Tank (For Auxilliary Petrol Fuel Tank)
562	92613	Bolt (Governor Control Lever)	718A	499047	Pin-Locating (Crankshaft)	958	698181	Valve-Fuel Shut Off
592	690800	Nut (Rewind Starter)	741	791124	Gear-Timing (Non Ball Bearing Crankshafts)	967	492889	Filter-Pre Cleaner
597	691696	Screw (Pawl Friction Plate)	741A	691805	Gear-Timing (Ball Bearing Crankshafts)	968	691327	Cover-Air Cleaner
601	95162	Clamp-Hose	821	692661	Washer (Carburetor Primer)	971	690370	Screw (Air Cleaner Base)
601A	691038	Clamp-Hose	832	692368	Guard-Muffler	972	692664	Tank-Fuel (Kerosene Fuel Tank)
608	690101	Starter-Rewind	836	691693	Screw (Muffler Guard) (1/3" Long)	975	493640	Bowl-Float
613	690810	Screw (Muffler)	836A	691685	Screw (Muffler Guard) (21/32" Long)	976	692666	Primer-Carburetor
			842	★691870	Seal-O Ring (Dipstick Tube)	977	498261	Gasket Set-Carburetor
			847	694532	Dipstick/Tube Assembly (Used After Code Date 99042100).	1019	692731	Kit-Label
					----- Note -----	1046	691337	Plug-Blower Housing
					690848 Dipstick/ Tube Assembly (Used Before Code Date 99042200).	1054	280275	Tie-Cable
						1058	276231	Operator's Manual
						1095	498525	Gasket Set-Valve
						1194	★691876	Seal-O Ring (Plug)
						1210	499901	Pulley/Spring Assembly (Pulley)
						1211	499901	Pulley/Spring Assembly (Spring)
						1330	270962	Repair Manual

★ Engine Gasket Set-Reference 358  
● Carburetor Overhaul Kit-Reference 121

◆ Carburetor Gasket Set-Reference 977  
∅ Valve Gasket Set-Reference 1095