

280J00

Illustrated Parts List

Model Series

280J00

TYPE NUMBERS
0110 Through 0394.

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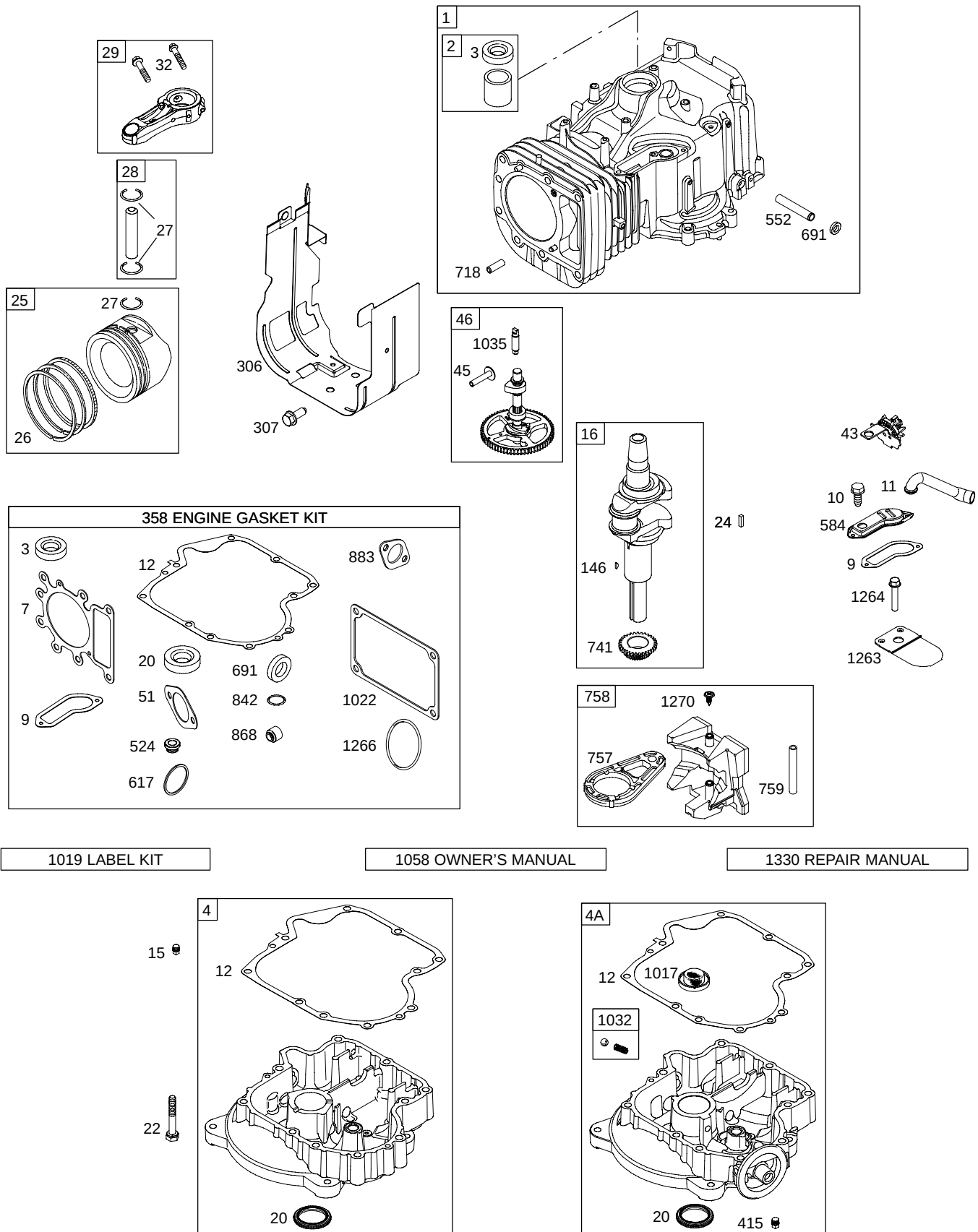
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280J00

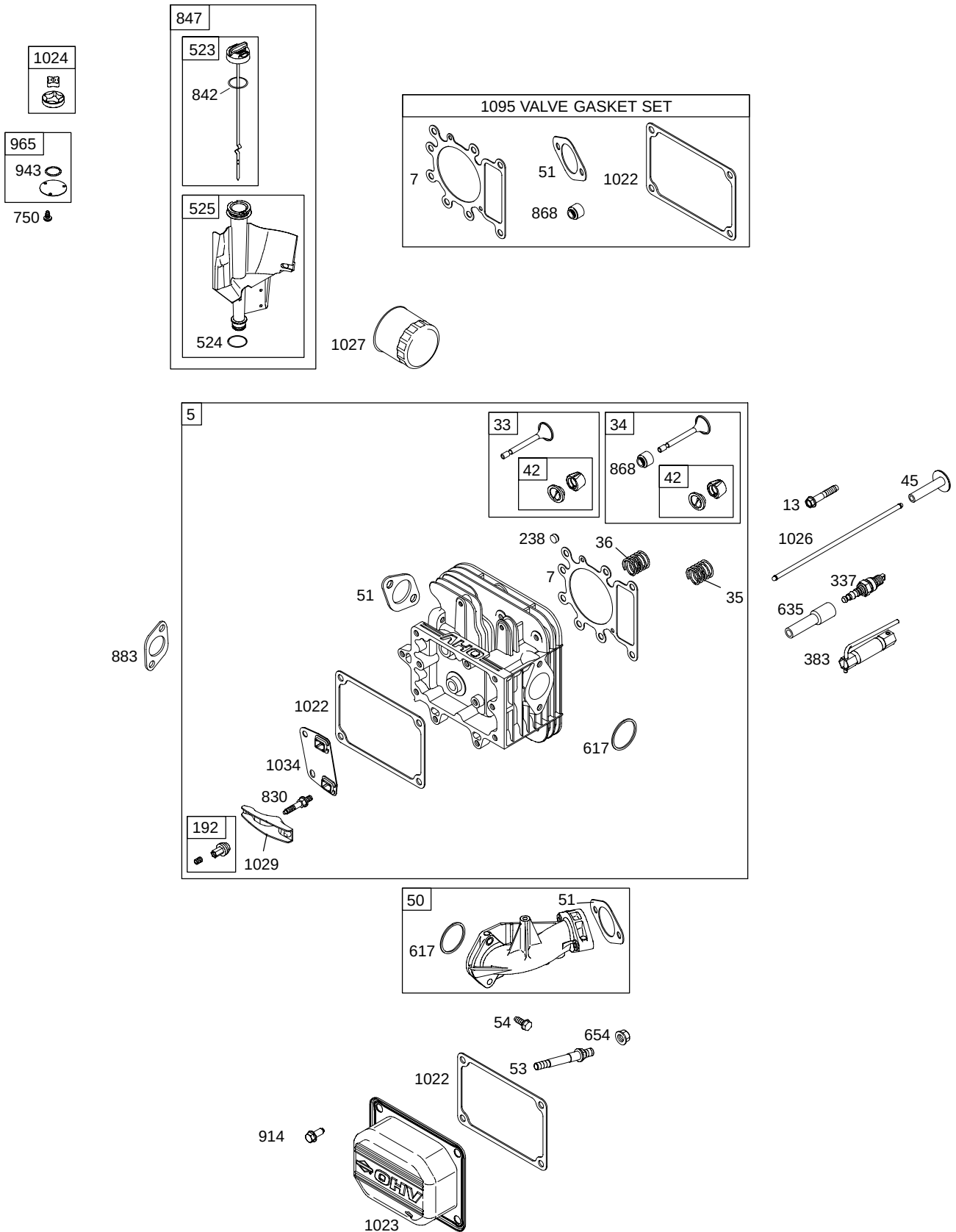


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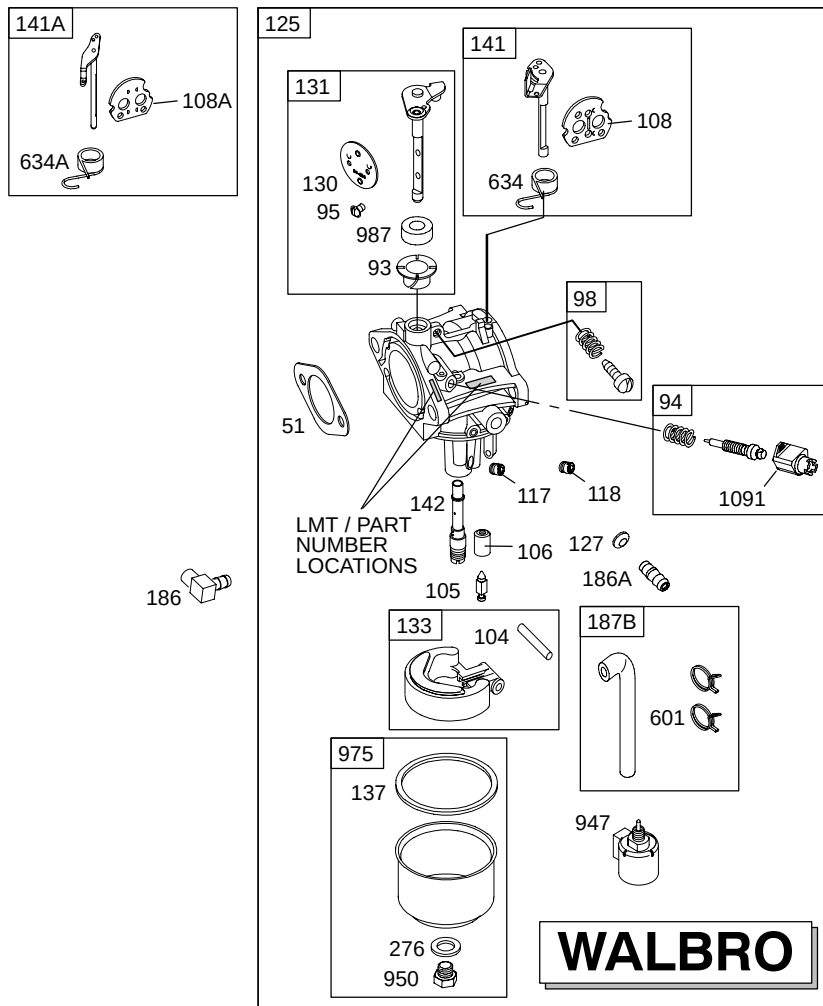
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Assemblies include all parts shown in frames.

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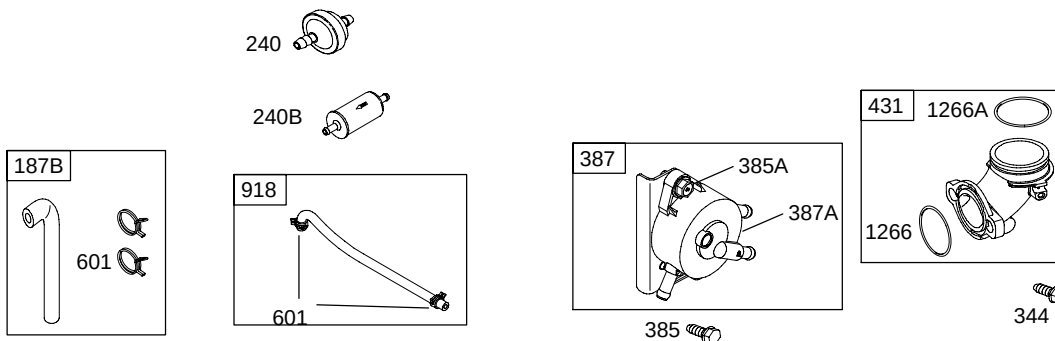


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121 CARBURETOR OVERHAUL KIT									
51	104	127	276	987					
93	105	137	634A	1266					
95	106	142	634	1266A					
	117		617						

977 CARBURETOR GASKET SET			
51	137	276	

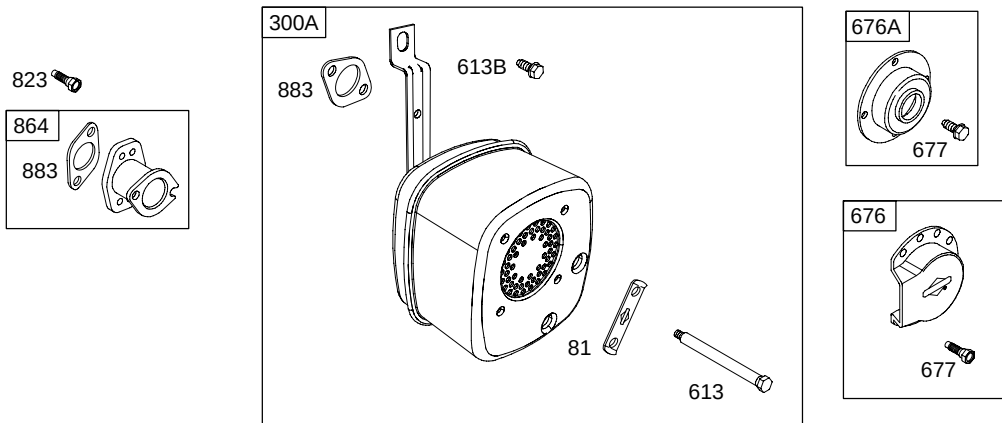
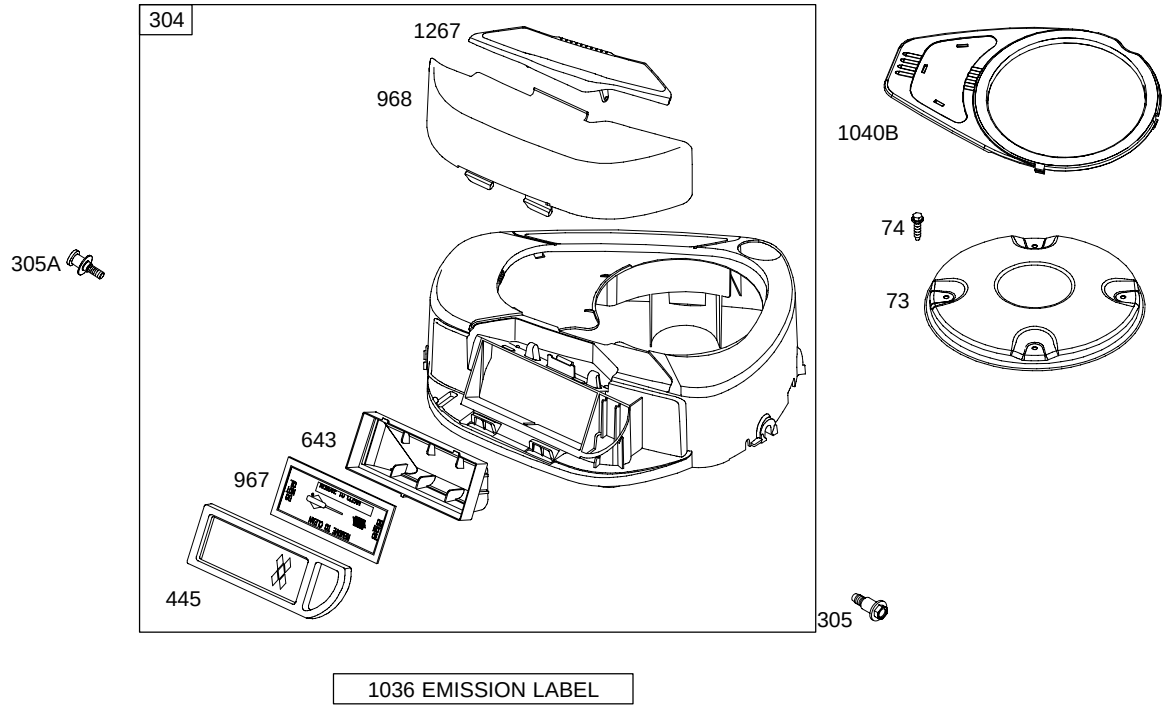


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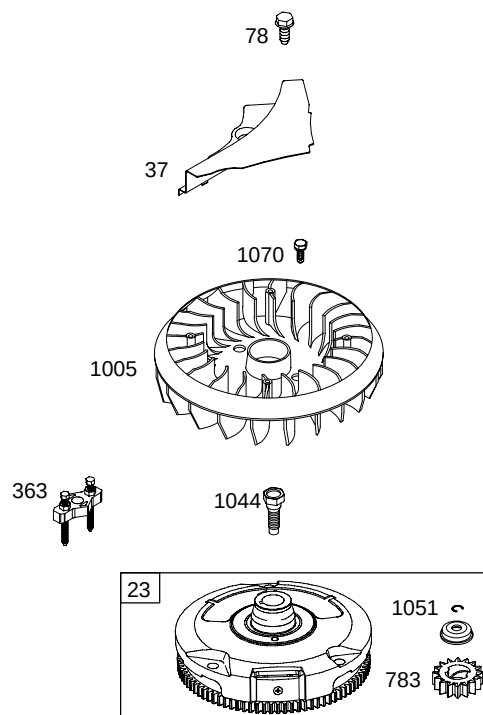
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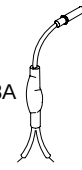


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6175-6

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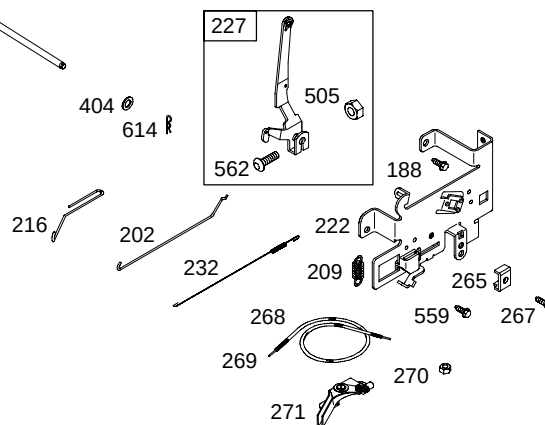
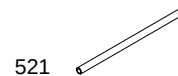
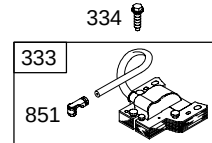
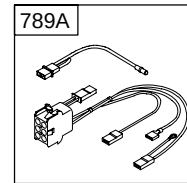
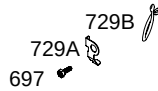
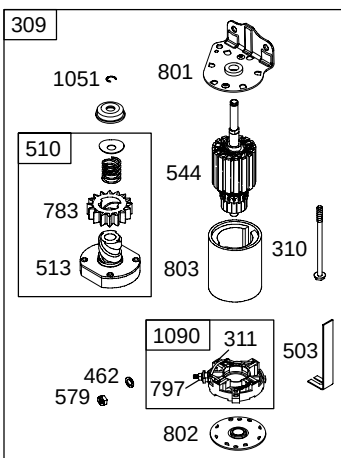
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DUAL CIRCUIT	TRI CIRCUIT
474A 1059 877 	474B 1059 877B 
878 	878A 



NOTE: All stators use a No. 1119 mounting screw. 

NOTE: The proper flywheel part number and/or the alternator magnet size will determine the alternator type or output. See repair instruction manual for additional information.



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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	697132	Cylinder Assembly	29	697126	Rod-Connecting (Standard)	118	697228	Jet-Main (High Altitude)
2	399265	Kit-Bushing/Seal (Magneto Side)			----- Note -----	121	697241	Kit-Carburetor Overhaul
3	★391086	Seal-Oil (Magneto Side)		697263	Rod-Connecting (.020" Undersize)	125	698445	Carburetor (Walbro)(Gravity Feed)
4	697106	Sump-Engine	32	692852	Screw (Connecting Rod)	127	695005	Plug-Welch (5/16" Diameter)
4A	697188	Sump-Engine Used on Type No(s). 0111, 0394.	33	695760	Valve-Exhaust	130	691750	Valve-Throttle
5	698148	Head-Cylinder	34	695761	Valve-Intake	131	494379	Kit-Throttle Shaft
7	★Δ273280	Gasket-Cylinder Head	35	691279	Spring-Valve (Intake)	133	494381	Float-Carburetor
9	★697109	Gasket-Breather	36	691279	Spring-Valve (Exhaust)	137	●691165	Gasket-Float Bowl
10	697157	Screw (Breather Assembly)	37	697352	Guard-Flywheel	141	495097	Kit-Choke Shaft (697204)
11	697113	Tube-Breather	42	499586	Keeper-Valve	141A	495931	Kit-Choke Shaft (697202, 697203)
12	★697110	Gasket-Crankcase (.015" Thick)(Standard)	43	691968	Slinger-Governor/Oil	142	●697140	Nozzle-Carburetor (Standard)
13	690360	Screw (Cylinder Head)	45	690564	Tappet-Valve	146	691639	Key-Timing
15	690946	Plug-Oil Drain (Square Head)	46	790400	Camshaft	186	692317	Connector-Hose (90 Degree)
		----- Note -----	50	690193	Manifold-Intake	186A	698174	Connector-Hose (Straight)
		691680 Plug-Oil Drain (Square Socket)	51★Δ●692137	Gasket-Intake		187B	699331	Line-Fuel (Formed)(10-1/4 Inches Long)(Cut to Required Length)
		Used on Type No(s). 0394.	53	690227	Stud (Carburetor)	188	691693	Screw (Control Bracket)
16	697127	Crankshaft	54	691148	Screw (Intake Manifold)	192	691986	Adjuster-Rocker Arm
20	★690947	Seal-Oil (PTO Side)	73	697133	Screen-Rotating	202	691841	Link-Mechanical Governor
22	692125	Screw (Crankcase Cover/Sump)	74	697897	Screw (Rotating Screen)	209	692208	Spring-Governor Used on Type No(s). 0110.
23	693556	Flywheel	78	691003	Screw (Flywheel Guard)			----- Note -----
		----- Note -----	81	691178	Lock-Muffler Screw			691795
		693557 Flywheel Used on Type No(s). 0394.	93	●690602	Bushing-Throttle Shaft			Spring-Governor Used on Type No(s). 0115.
24	222698	Key-Flywheel	94	498030	Kit-Idle Mixture			260902
25	698371	Piston Assembly (Standard)	95	●691636	Screw (Throttle Valve)			Spring-Governor Used on Type No(s). 0394.
		----- Note -----	98	495800	Kit-Idle Speed			
		698394 Piston Assembly (.020" Oversize)	104	●690525	Pin-Float Hinge			
26	698375	Ring Set (Standard)	105	●231855	Valve-Float Needle			
		----- Note -----	106	●691780	Seat-Inlet (Pump Feed)(697202)			
		698397 Ring Set (.020" Oversize)			----- Note -----			
27	698469	Lock-Piston Pin		●690577	Seat-Inlet (Gravity Feed)(697203, 697204)			
28	697099	Pin-Piston (Standard)	108	690464	Valve-Choke (697204)			
			108A	692344	Valve-Choke (697202, 697203)			
			117	●694352	Jet-Main (Standard)			

★ Included in Engine Gasket Set-Ref. No.358.

● Included in Carburetor Overhaul Kit-Ref. No. 121.

◆ Included in Carburetor Gasket Set-Ref. No. 977.

Δ Included in Valve Gasket Set-Ref. No 1095.

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6175-8

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
216	691840	Link-Choke	356	697089	Wire-Stop	562	691119	Bolt
222	694042	Bracket-Control	358	697151	Gasket Set-Engine			(Governor Control Lever)
227	691374	Lever-Governor Control	363	19203	Puller-Flywheel	579	691029	Nut
232	691842	Spring-Governor Link	383	89838	Wrench-Spark Plug			(Starter Cable)
238	691843	Cap-Valve	385	694476	Screw	584	697112	Cover-Breather Passage
240	394358	Filter-Fuel			(Fuel Pump)	601	95162	Clamp-Hose
		(White, 75 Microns)	385A	690297	Screw	613	691416	Screw
		Used on Type No(s).			(Fuel Pump)			(Muffler)
		0111, 0394.	387	697090	Pump-Fuel	613B	691678	Screw
240B	691035	Filter-Fuel			(Includes Mounting Bracket)			(Muffler)
		(Includes Paper Element With A 40 Micron Rating)	387A	808656	Pump-Fuel	614	691620	Pin-Cotter
		Used on Type No(s).	404	691691	Washer	616	692012	Crank-Governor
		0110, 0115.			(Governor Crank)	617	★692138	Seal-O Ring
265	691024	Clamp-Casing	415	690283	Plug			(Intake Manifold)
267	690804	Screw			Used on Type No(s).	634	●690801	Spring/Seal Assembly
		(Casing Clamp)	431	697122	0111, 0394.			(697204)
268	691025	Casing-Control Wire	445	698083	Elbow-Intake	634A	●690802	Spring/Seal Assembly
		(Cut To Required Length)			Filter-Air Cleaner			(697202, 697203)
269	691026	Wire-Control			Cartridge	635	691909	Boot-Spark Plug
		(Cut To Required Length)	462	691261	(Non Washable)	643	698401	Retainer-Air Filter
270	691027	Nut			Washer	654	690958	Nut
		(Control Wire Casing)	474A	696459	(Starter Cable)			(Carburetor)
271	691028	Lever-Control			Alternator	676	393761	Deflector-Muffler
276	●692255	Washer-Sealing			(Dual Circuit)			Used on Type No(s).
300A	698356	Muffler			Used on Type No(s).			0111.
		Used on Type No(s).	474B	696457	0394.	676A	396903	Deflector-Muffler
		0110, 0111.			Alternator			Used on Type No(s).
304	698599	Housing-Blower			(Tri Circuit)			0110.
305	697102	Screw	501	691188	Used on Type No(s).	677	690661	Screw
		(Blower Housing)	503	691532	0110, 0111, 0115.			(Muffler Deflector)
305A	697103	Screw	505	691251	Regulator	691	★692407	Seal-Governor Shaft
		(Blower Housing)			Strap-Starter	697	690372	Screw
306	697107	Shield-Cylinder			Nut			(Drive Cap)
307	691003	Screw			(Governor Control Lever)	718	690959	Pin-Locating
		(Cylinder Shield)	510	693699	Drive-Starter	729A	691224	Clip-Wire
309	693551	Motor-Starter	513	692024	Clutch-Drive			(Aluminum Coated Steel)
310	690323	Screw	521	690581	Shield-Cable	729B	694123	Clip-Wire
		(Starter Motor)	523	699908	Dipstick			(Nylon)
311	497608	Brush Set	524	★691032	Seal-Dipstick Tube	741	697128	Gear-Timing
333	492341	Armature-Magneto	525	697085	Tube-Dipstick	750	790832	Screw
334	691061	Screw			Used on Type No(s).			(Oil Pump Cover)
		(Magneto Armature)			0110, 0115.	757	697607	Link-Counterweight
337	491055	Plug-Spark			----- Note -----	758	697134	Counterweight
		Used on Type No(s).			697184 Tube-Dipstick	759	697392	Pin-Counterweight
		0110, 0111.			Used on Type No(s).	783	693713	Gear-Pinion
		----- Note -----			0111, 0394.			(DC)(10-16 AMP)
		691043 Plug-Spark	526	697088	Screw	789A	698329	Harness-Wiring
		Used on Type No(s).			(Regulator)(Regulator)	797	693167	Nut
		0115, 0394.	544	692034	Armature-Starter			(Brush Retainer)
344	693675	Screw	552	697144	Bushing-Governor Crank			
		(Cable Clamp)	559	697561	Screw			
					(Remote Choke Stop)			

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● Included in Carburetor Overhaul Kit-Ref. No. 121.

◆ Included in Carburetor Gasket Set-Ref. No. 977.

△ Included in Valve Gasket Set-Ref. No 1095.

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
801	691283	Cap-Drive	918	697091	Hose-Vacuum	1027	492932	Filter-Oil
802	691286	Cap-End	943	690589	Seal-O Ring (Oil Pump Cover)			Used on Type No(s). 0111, 0394.
803	NULL	Housing-Starter			Used on Type No(s). 0111, 0394.	1029	691751	Arm-Rocker
823	698941	Screw (Muffler Adapter)	947	694393	Solenoid-Fuel	1032	491710	Ball-Oil Pump
830	691095	Stud-Rocker Arm	950	691657	Screw-Float Bowl			Used on Type No(s). 0111, 0394.
842	★691031	Seal-O Ring (Dipstick Tube)	965	499613	Cover-Oil Pump Used on Type No(s). 0111, 0394.	1034	690822	Guide-Push Rod
847	790443	Dipstick/Tube Assembly Used on Type No(s). 0111, 0115.	967	697015	Filter-Pre Cleaner	1035	693784	Shaft-Pump Used on Type No(s). 0111, 0394.
		----- Note -----	968	698403	Cover-Air Cleaner (Black)	1036	790464	Label-Emissions
		790442 Dipstick/Tube Assembly Used on Type No(s). 0111, 0394.	975	495933	Bowl-Float	1040B	699852	Plate-Trim
851	692424	Terminal-Spark Plug	977	690192	Gasket Set-Carburetor	1044	698139	Screw (Flywheel)
864	697346	Adapter-Muffler Used on Type No(s). 0110, 0111.	987	●691326	Seal-Throttle Shaft	1051	691265	Ring-Retaining
868	★△690968	Seal-Valve	1005	699043	Fan-Flywheel	1058	275935	Operator's Manual
877	393456	Wire/Connector-Alternator (Dual Circuit) Used on Type No(s). 0394.	1017	690770	Screen-Oil Pump (Push In) Used on Type No(s). 0111.	1059	698516	Kit-Screw/Washer
			1019	699459	Kit-Label	1070	690372	Screw (Flywheel Fan)
			1022	★△272475	Gasket-Rocker Cover	1090	691293	Retainer-Brush
			1023	692492	Cover-Rocker Used on Type No(s). 0110, 0111, 0394.	1091	691333	Cap-Limiter
					----- Note -----	1095	691581	Gasket Set-Valve
					791079 Cover-Rocker Used on Type No(s). 0115.	1119	691183	Screw (Alternator)
877B	393537	Wire/Connector-Alternator (Tri Circuit)	1024	499054	Pump-Oil Used on Type No(s). 0111, 0394.	1263	697124	Reed-Breather
878	691237	Harness-Alternator (Dual Circuit)				1264	697104	Screw (Breather Reed)
878A	691955	Harness-Alternator (Tri Circuit)	1026	692003	Rod-Push (Intake)	1266	★●691917	Seal-O Ring (Intake Elbow)
883	★692236	Gasket-Exhaust			----- Note -----	1266A	●697123	Seal-O Ring (Intake Elbow)
914	691108	Screw (Rocker Cover)			692011 Rod-Push (Exhaust)	1267	697419	Latch-Blower Housing (Black)
						1270	697156	Plug-AVS Counterweight
						1330	272147	Repair Manual

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