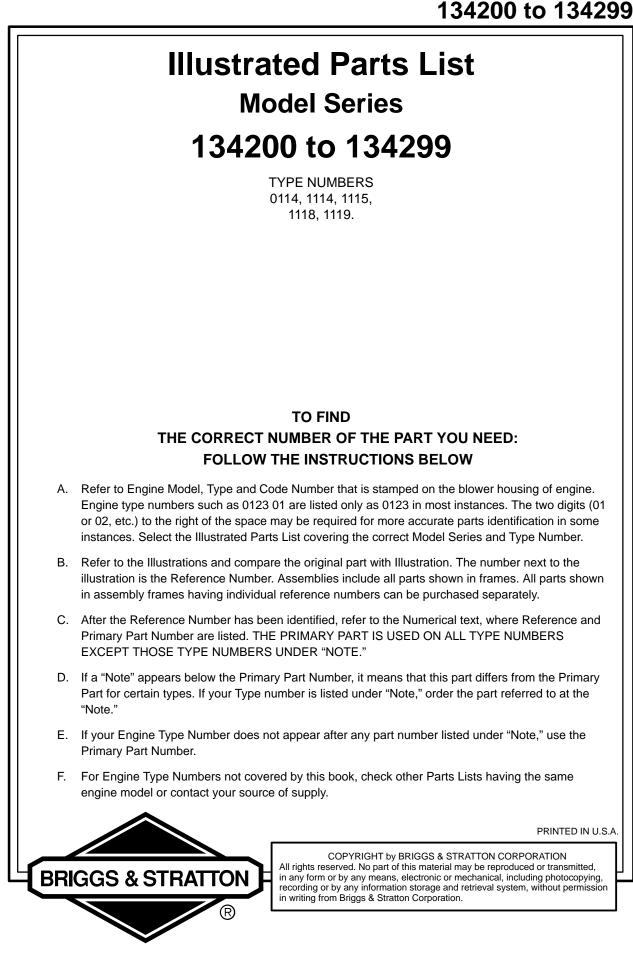
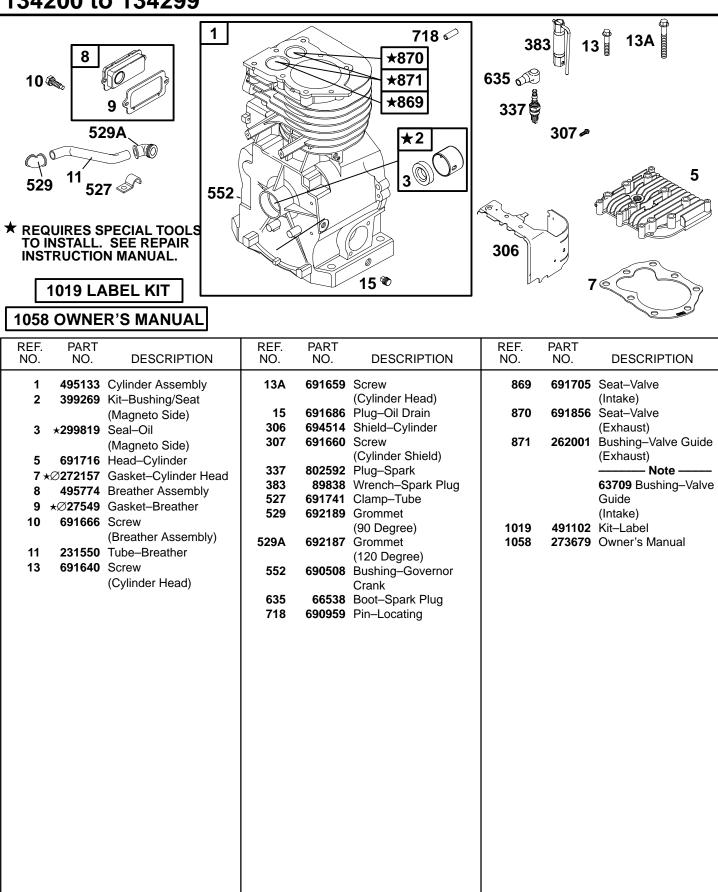
FORM MS-5521-4C-8/2002 REPLACES FORM MS-5521-3C-3/2001 FILE IN SECT. 2 OF SERVICE MANUAL



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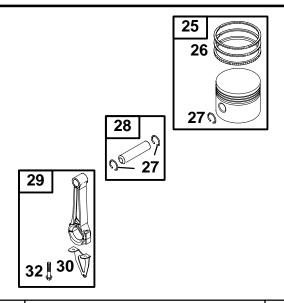
★ Included in Engine Gasket Set–Ref. 358.

• Included in Carburetor Overhaul Kit–Ref. 121.

5521–2

Assemblies include all parts shown in frames.

# 134200 to 134299



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
25	393819	Piston Assembly (Standard) 	26	399067	Ring Set (Standard) ——— Note ——— 399014 Ring Set (.010" Oversize) 399015 Ring Set	28	298909	Pin–Piston (Standard) ——— Note ——— 298908 Pin– Piston (.005" Oversize)
		393821 Piston Assembly (.020" Oversize) 393822 Piston Assembly (.030" Oversize)	27	691588	(.020" Oversize) <b>399016</b> Ring Set (.030" Oversize) Lock–Piston Pin	29	299430	Rod-Connecting(Standard)390459 Rod-Connecting(.020" Undersize)
						30	691759	Dipper–Connecting Rod
						32	691664	

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

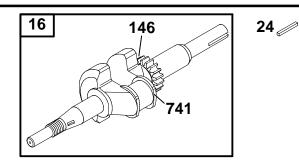
### 134200 to 134299



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
REF. NO. 33 34 35	211119 261044	DESCRIPTION Valve–Exhaust Valve–Intake Spring–Valve (Intake)	REF. NO. <b>36</b> <b>40</b> <b>40B</b>	NO. 692180 692194	DESCRIPTION Spring–Valve (Exhaust) Retainer–Valve (Exhaust)	REF. NO. 45	NO.	DESCRIPTION Tappet-Valve

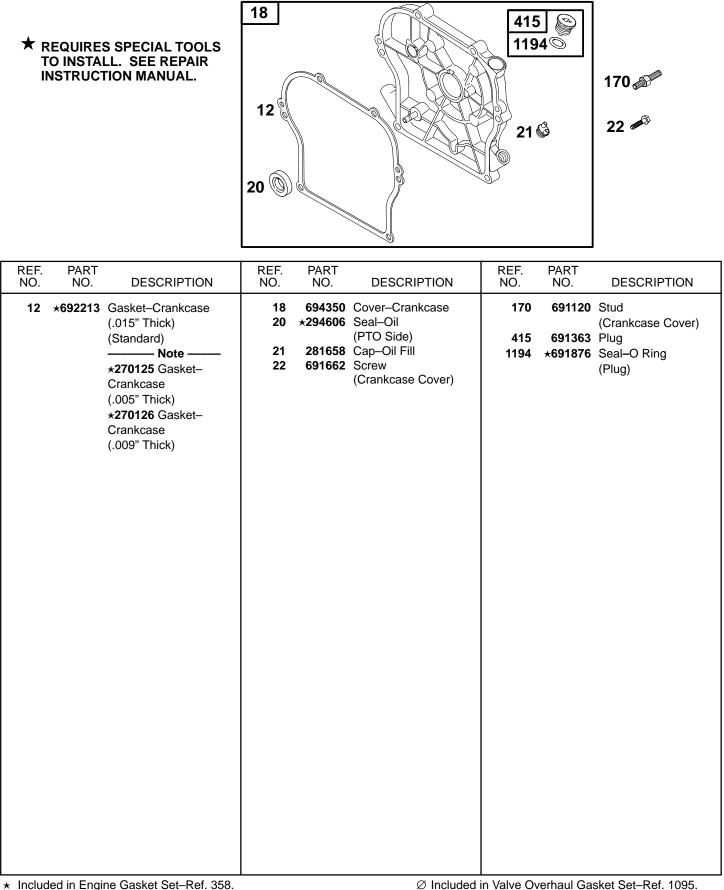
\* Included in Engine Gasket Set-Ref. 358.

• Included in Carburetor Overhaul Kit–Ref. 121.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
REF. NO. 16 24	492088	DESCRIPTION Crankshaft Key–Flywheel	REF. NO. 146		DESCRIPTION Key–Timing (Used With Timing Gear 262992)	REF. NO. 741		DESCRIPTION Gear-Timing (Uses Woodruff Key)

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.



★ Included in Engine Gasket Set–Ref. 358.

Included in Carburetor Overhaul Kit–Ref. 121.

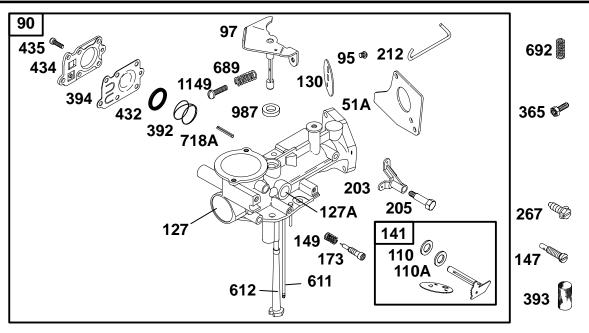
# 134200 to 134299





REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
46	691164	Camshaft	219	494845	Gear–Governor	220	691724	Washer (Governor Gear)

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

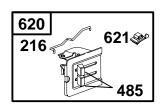


51AØ≠•273113 Gasket–Intake       149       691592 Spring–Needle Valve       394       •272538 Diaphragm–Carburetor         90       498298 Carburetor       173       •691777 Valve–Idle Mixture       394       •272538 Diaphragm–Carburetor         95       691437 Screw       691780 Screw       103 691713 Cover–Diaphragm       432       690766 Cap–Spring         97       692325 Shaft–Throttle       205       691776 Screw       (Standard, Nylon)       435       691619 Screw         110A       690401       Washer       (Choke Shaft) (Felt)       212       691812 Throttle Link       (Control Side)         127       691713 Plug–Welch       267       691082 Screw       (Carburetor)       691783 Spring–Friction         1274       691742 Plug–Welch       392       691823 Spring–Pump       689       691783 Spring–Friction         130       691743 Valve–Throttle       392       691213 Screen–Carburetor       692       690272 Spring–Detent         141       497230 Kit–Choke Shaft       393       691213 Screen–Carburetor       987       695273 Seal–Throttle Shaft         147       691750 Jet–Pilot       393       691213 Screen–Carburetor       987       695273 Seal–Throttle Shaft         141       49720 Kit–Choke Shaft       393       691213 Screen–Carburetor

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

5521-8

Assemblies include all parts shown in frames. 8





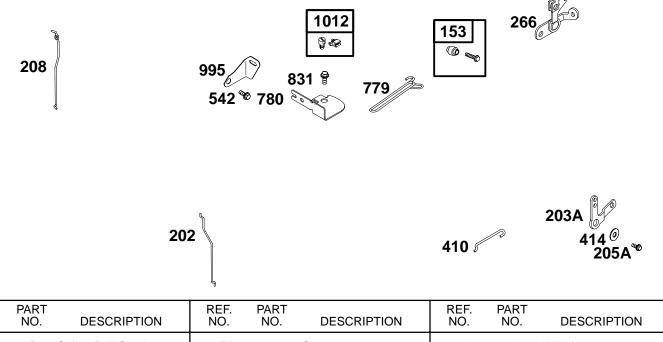


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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
216	691824	Link–Choke (Manual)	505	691251	Nut (Governor Control	616 620		Crank–Governor Panel–Speed Control
227	690653	Lever–Governor Control	562	691119	Lever)	621 1209		Switch–Stop
404		Washer (Governor Crank)			(Governor Control Lever)			(Speed Control Panel)
485	692295	Knob–Control (Slide)	614	691620	Pin–Cotter			

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

#### Assemblies include all parts shown in frames.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
153	690503	Collar–Bell Crank – Note – 490589 Collar–Bell Crank Used on Type No(s).	205A 208 266		(Bell Crank) Rod–Governor Control (Manual) Control–Throttle	414 542 779	691683 691828	(Link Bracket) Link–Bell Crank
202 203A		0114. Link–Mechanical Governor Crank–Bell	410	691274	(Remote Governor/ Idle) Link–Control	780 831 995	691099 691756	(Spring Anchor) Bracket–Link
		(Steel)				1012	490507	Retainer-Link
★ Includ	ed in Enai	ne Gasket Set–Ref. 358.			Ø Included i	in Valve Ov	verhaul Ga	sket Set–Ref. 1095.

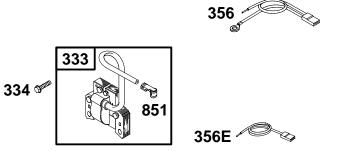
Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

Assemblies include all parts shown in frames. 10

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
333 334 356	691621	Armature–Magneto Screw (Magneto Armature) Wire–Stop (2 Wire, Ring Terminal, Bare Wire End and Insulated Male Blade Terminal.	359 373	691077 691612	(Ground Terminal)	507 520 851	691084	Insulator Terminal–Ground Terminal–Spark Plug
356E	692390	Wire–Stop (1 Wire, Bare Wire End and Insulated Male Blade Terminal)						

\* Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

209

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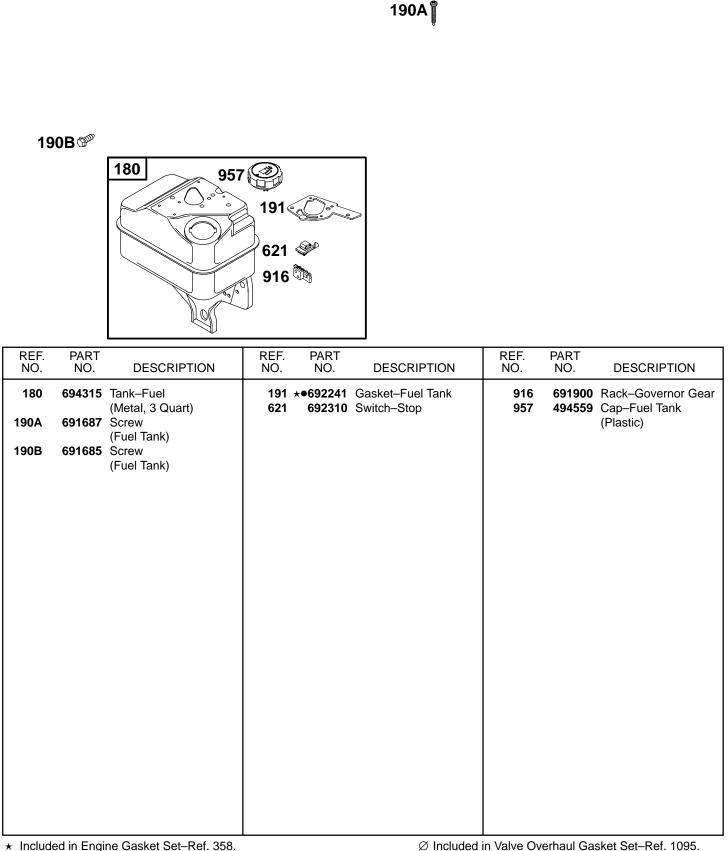
209         690376         Spring-Governor (Red)           Governor (Silver)         01445         Spring- Governor (Silver)           091816         Spring- Governor (Black)         014.           111.4         0114.         014.           111.4         Overnor (Black)         014.           113.4         Spring-Governed Idle	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
211 691850 Spring-Governed Idle			(Red) 						
	211	691850							

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

Assemblies include all parts shown in frames.

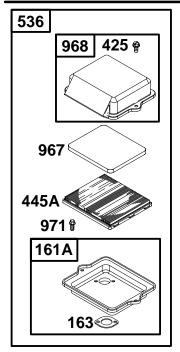
Ø Included in Valve Overhaul Gasket Set-Ref. 1095.

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★ Included in Engine Gasket Set–Ref. 358.

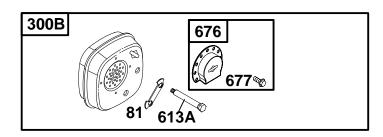
Included in Carburetor Overhaul Kit–Ref. 121.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
161A	694484	Base–Air Cleaner (Metal) Gasket–Air Cleaner	445A 536 967	491588 494279	Filter–Air Cleaner Cartridge Cleaner–Air Filter–Pre Cleaner	968 971		Cover–Air Cleaner

\* Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

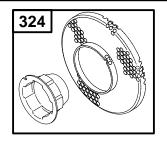
Assemblies include all parts shown in frames. 14

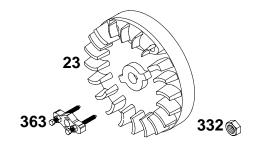


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
REF. NO. 81 300B		Lock–Muffler Screw	REF. NO. 613A 676	691413		REF. NO. 677	PART NO. 690661	

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

Assemblies include all parts shown in frames. 15





REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23 324	399673 695161	Flywheel Screen/Cup Assembly	332	690662	Nut (Flywheel)	363	19069	Puller-Flywheel

\* Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

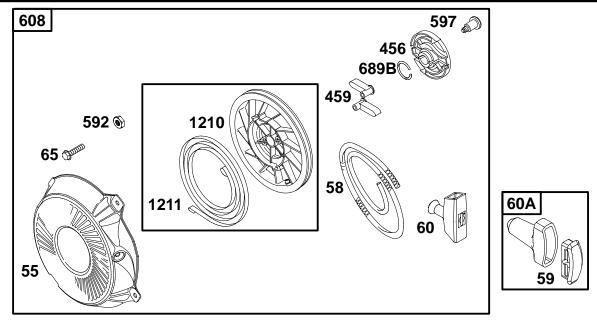
Ø Included in Valve Overhaul Gasket Set-Ref. 1095.

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		304			37 78 %	) D36 EMI	SSIONS	LABEL
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
37 78	691732 691660	Guard–Flywheel Screw (Flywheel Guard)	304 305	495759 692198	Housing–Blower (Black)	1036	695100	Label–Emissions (Used After Code Date 9909300).
215		Guide–Air ne Gasket Set–Ref. 358.			(Blower Housing)			Note     G94517 Label– Emissions     (Used Before Code Date 99100100 and After Code Date 98123100).     499345 Label– Emissions     (Used Before Code Date 99010100).

\* Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

Assemblies include all parts shown in frames. 17

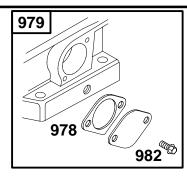


55       691421       Housing-Rewind Starter       65       690837       Screw (Rewind Starter)       608       497830       Starter-Rewind 689B       691855       Spring-Friction (Ratchet Pawl)         58       691921       Rope-Starter (Cut To Required Length)       456       692299       Plate-Pawl Friction (Rewind Starter)       1210       498144       Pulley/Spring Assembly (Pulley)         59       396892       Insert-Grip 60A       597       69166       Screw (Pawl Friction Plate)       1211       498144       Pulley/Spring Assembly (Spring)         60       61915       Grip-Starter Rope 60A       597       69166       Screw (Pawl Friction Plate)       1211       498144       Pulley/Spring Assembly (Spring)	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
(Cut To Required Length)459 592281505Pawl–Ratchet Pawl–Ratchet1210498144Pulley/Spring Assembly59 60 60A393152Grip–Starter Rope597691696Screw1211498144Pulley/Spring Assembly60 60A393152Grip–Starter Rope597691696Screw1211498144Pulley/Spring Assembly			Starter			(Rewind Starter)			Spring–Friction
59396892Insert-Grip(Rewind Starter)(Pulley)60691915Grip-Starter Rope597691696Screw1211498144Pulley/Spring60A393152Grip-Starter Rope(Pawl Friction Plate)Assembly	58	691921					1210	498144	Pulley/Spring
60691915Grip–Starter Rope597691696Screw1211498144Pulley/Spring60A393152Grip–Starter Rope(Pawl Friction Plate)Assembly	59	396892		592	690800				
	60	691915	Grip-Starter Rope	597	691696	Screw	1211	498144	Pulley/Spring
	60A	393152	Grip-Starter Rope			(Pawi Friction Plate)			
★ Included in Engine Gasket Set–Ref. 358.     Ø Included in Valve Overhaul Gasket Set–Ref. 1095.		alia Errei	na Caaliat Cat. Dat. 050			(X In alweiter d		arkaul C-	aket Cat. Dat. 1005

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

Assemblies include all parts shown in frames. 18

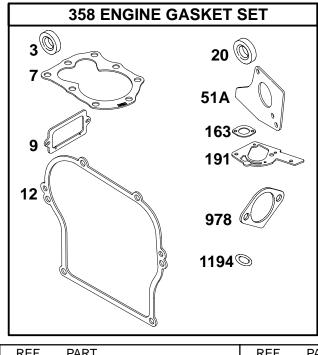
# 134200 to 134299



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
NO.		DESCRIPTION Gasket-Oil Gard®	REF. NO. 979		DESCRIPTION Cover-Oil Gard®	REF. NO. 982	PART NO. 690351	

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

Assemblies include all parts shown in frames. 19

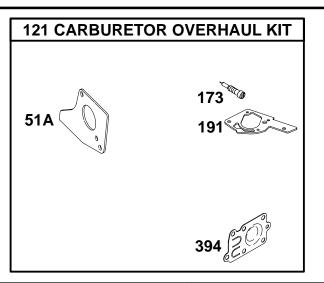


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
79	<b>★</b> Ø <b>27549</b>	Seal–Oil (Magneto Side) Gasket–Cylinder Head Gasket–Breather Gasket–Crankcase (.015" Thick) (Standard) — Note — *270125 Gasket– Crankcase (.005" Thick) *270126 Gasket– Crankcase (.009" Thick)	51A <del>⊀</del> 163⇒	<b>∗</b> Ø271935	Seal–Oil (PTO Side) Gasket–Intake Gasket–Air Cleaner Gasket–Fuel Tank		<b>*273326</b>	Gasket Set–Engine Gasket–Oil Gard® Seal–O Ring (Plug)

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

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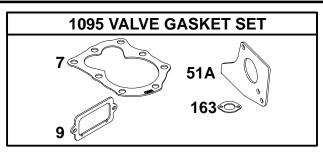
Assemblies include all parts shown in frames. 20



REF. PART NO. NO. DESCRIPTION	REF. PART NO. NO. DESCRIPTION	REF. PART NO. NO. DESCRIPTION
NO.     NO.     DESCRIPTION       51A★Ø●273113     Gasket–Intake       121     495606     Kit–Carburetor       Overhaul     Overhaul	NO. NO. DESCRIPTION 173 ●691777 Valve–Idle Mixture 191 ★●692241 Gasket–Fuel Tank	NO. NO. DESCRIPTION 394 •272538 Diaphragm–Carburetor

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

Assemblies include all parts shown in frames. 21



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
7≯ 9	∞272157 ★Ø27549	Gasket–Cylinder Head Gasket–Breather			Gasket–Intake Gasket–Air Cleaner	1095	498529	Gasket Set–Valve

Included in Engine Gasket Set–Ref. 358.
Included in Carburetor Overhaul Kit–Ref. 121.

Assemblies include all parts shown in frames. 22