

381400 to 381499

Illustrated Parts List Model Series 381400 to 381499

TYPE NUMBERS

0048, 0064, 0075,
0100, 0101, 0102,
0111, 0114, 0118,
0119, 0134, 0135,
0137, 0181, 0193,
0228, 0233, 0253,
0255, 0256, 0257,
0258, 0259, 0261,
0266.

TO FIND

THE CORRECT NUMBER OF THE PART YOU NEED: FOLLOW THE INSTRUCTIONS BELOW

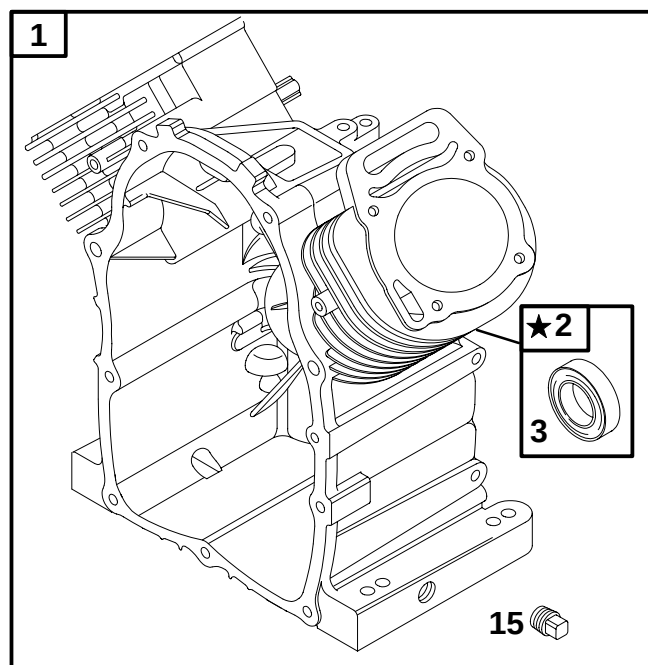
- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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718 

1019 LABEL KIT

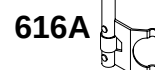
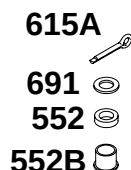
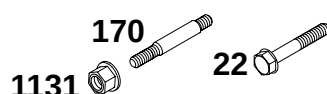
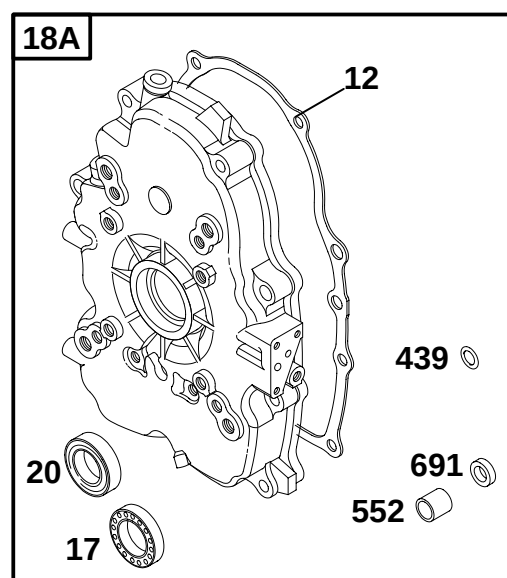
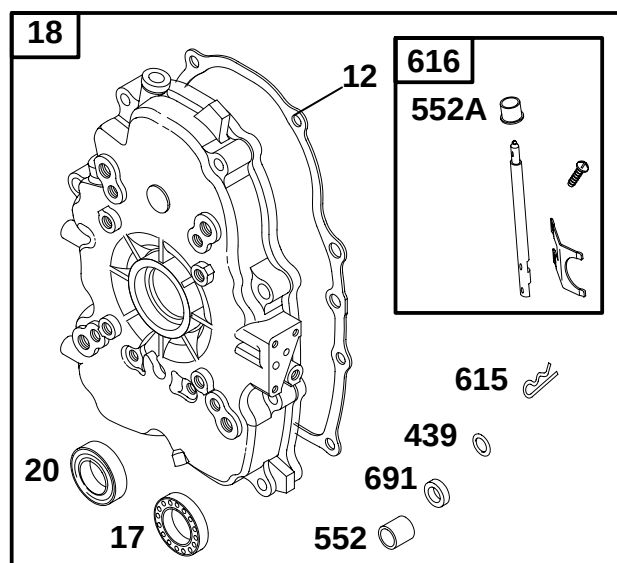
1058 OWNER'S MANUAL

★ **REQUIRES SPECIAL TOOLS
TO INSTALL. SEE REPAIR
INSTRUCTION MANUAL.**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	808650	Cylinder Assembly	3	★805101	Seal-Oil (Magneto Side)	1019	808539	Kit-Label
2	808534	Kit-Bushing/Seal (Magneto Side)	15	94239	Plug-Oil Drain	1058	274792	Owner's Manual (Emissions Engines)
			718	690684	Pin-Locating			

- ★ Included in Engine Gasket Set-See Ref. No. 358
- Included in Carburetor Overhaul Kit-See Ref. No. 121

△ Included in Valve Gasket Set-See Ref. No. 1095

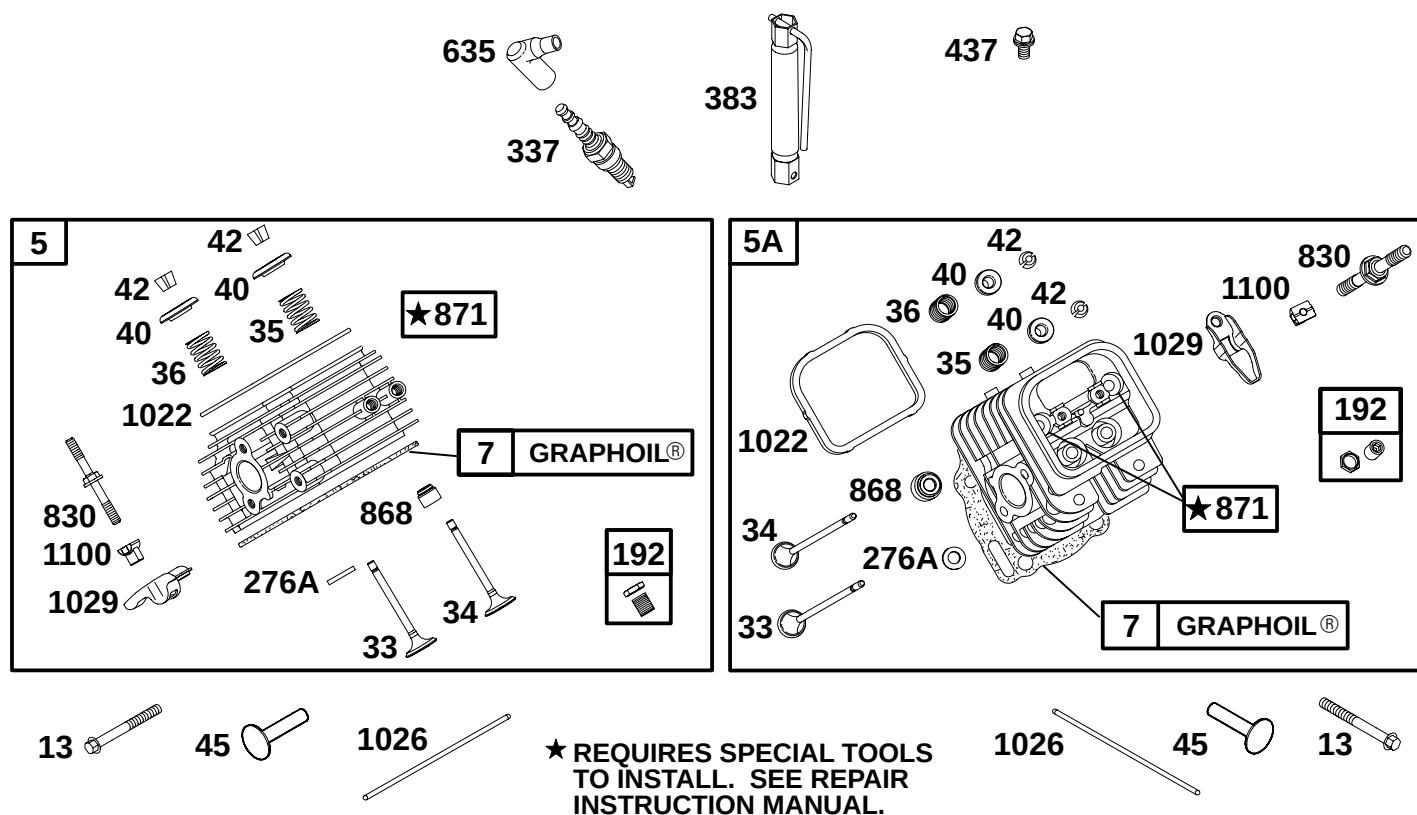


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
12	★806190	Gasket-Crankcase (Used After Code Date 97043000). ----- Note ----- 805112 Gasket-Crankcase (Used Before Code Date 97050100).	439	★692154	(Governor Crank) O-Ring Seal (Crankcase Cover) (Used After Code Date 97043000). ----- Note ----- 805198 O-Ring Seal (Crankcase Cover) (Used Before Code Date 97050100).	615	691550	Retainer-Governor Shaft
17	690752	Bearing-Ball	552	690701	Bushing-Governor Crank (Output End)	615A	805417	Retainer-Governor Shaft
18	808849	Cover-Crankcase (Used After Code Date 99072100).	552A	806686	Bushing-Governor Crank (Flanged) (Used After Code Date 99072000).	616	806685	Crank-Governor (Used After Code Date 99072000).
18A	808685	Cover-Crankcase (Used Before Code Date 99072200).	552B	690702	Bushing-Governor Crank (Flanged) (Used Before Code Date 99072100).	616A	690899	Crank-Governor (Used Before Code Date 99072100).
20	★805049	Seal-Oil (PTO Side)				691	690680	Seal-Governor Shaft
22	692540	Screw (Crankcase Cover)				1131	806446	Nut (Crankcase Cover)
170	806445	Stud (Crankcase Cover)						
276	690704	Washer-Sealing						

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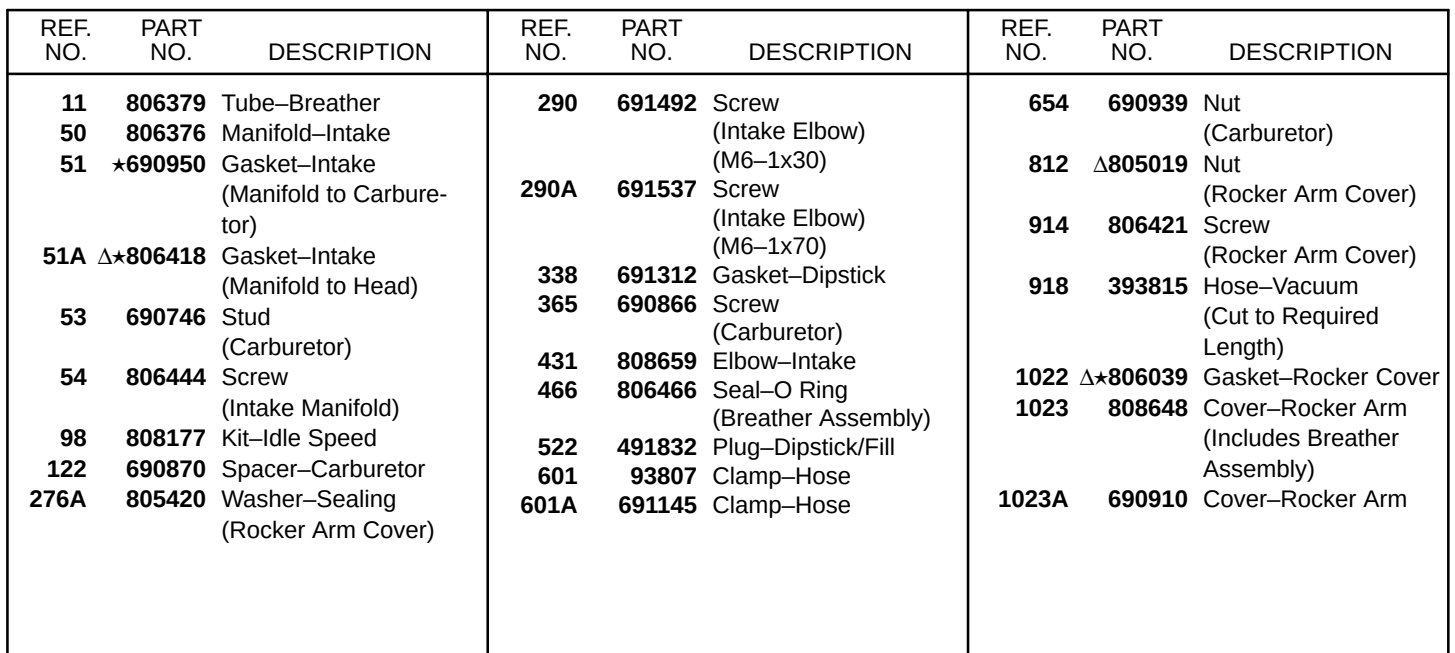
381400 to 381499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
5	808529	Head-Cylinder (Cylinder 1)	40	805092	Retainer-Valve	868	805094	Seal-Valve
5A	808530	Head-Cylinder (Cylinder 2)	42	807683	Keeper-Valve	871	805084	Bushing-Valve Guide
7	★806377	Gasket-Cylinder Head	45	262679	Tappet-Valve	1022	★806039	Gasket-Rocker Cover
13	805097	Screw (Cylinder Head)	192	807623	Adjuster-Rocker Arm	1026	805352	Rod-Push (Intake, Steel)
33	806419	Valve-Exhaust	276A	★805420	Washer-Sealing (Rocker Arm Cover)	----- Note -----		
34	806420	Valve-Intake	337	491055	Sparkplug	805617 Rod-Push (Exhaust, Aluminum)		
35	805937	Spring-Valve (Intake)	383	19374	Wrench-Sparkplug	1029	691543	Arm-Rocker
36	805937	Spring-Valve (Exhaust)	437	805158	Screw (Exhaust Manifold)	1100	690973	Pivot-Rocker Arm
			635	805529	Boot-Sparkplug			
			830	691544	Stud (Rocker Arm)			

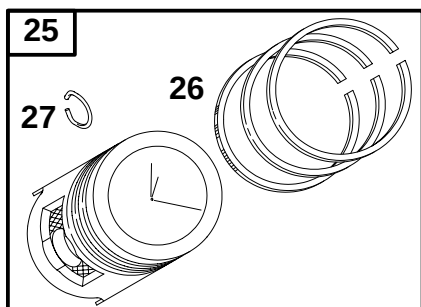
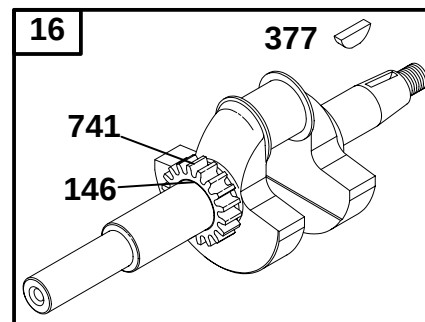
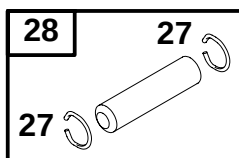
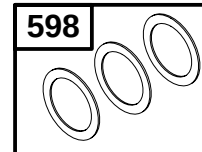
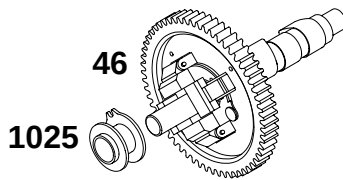
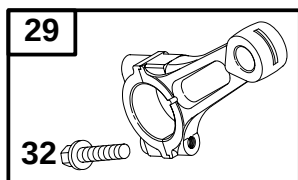
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K&T Saw Shop 606-678-9623 or 606-561-4983

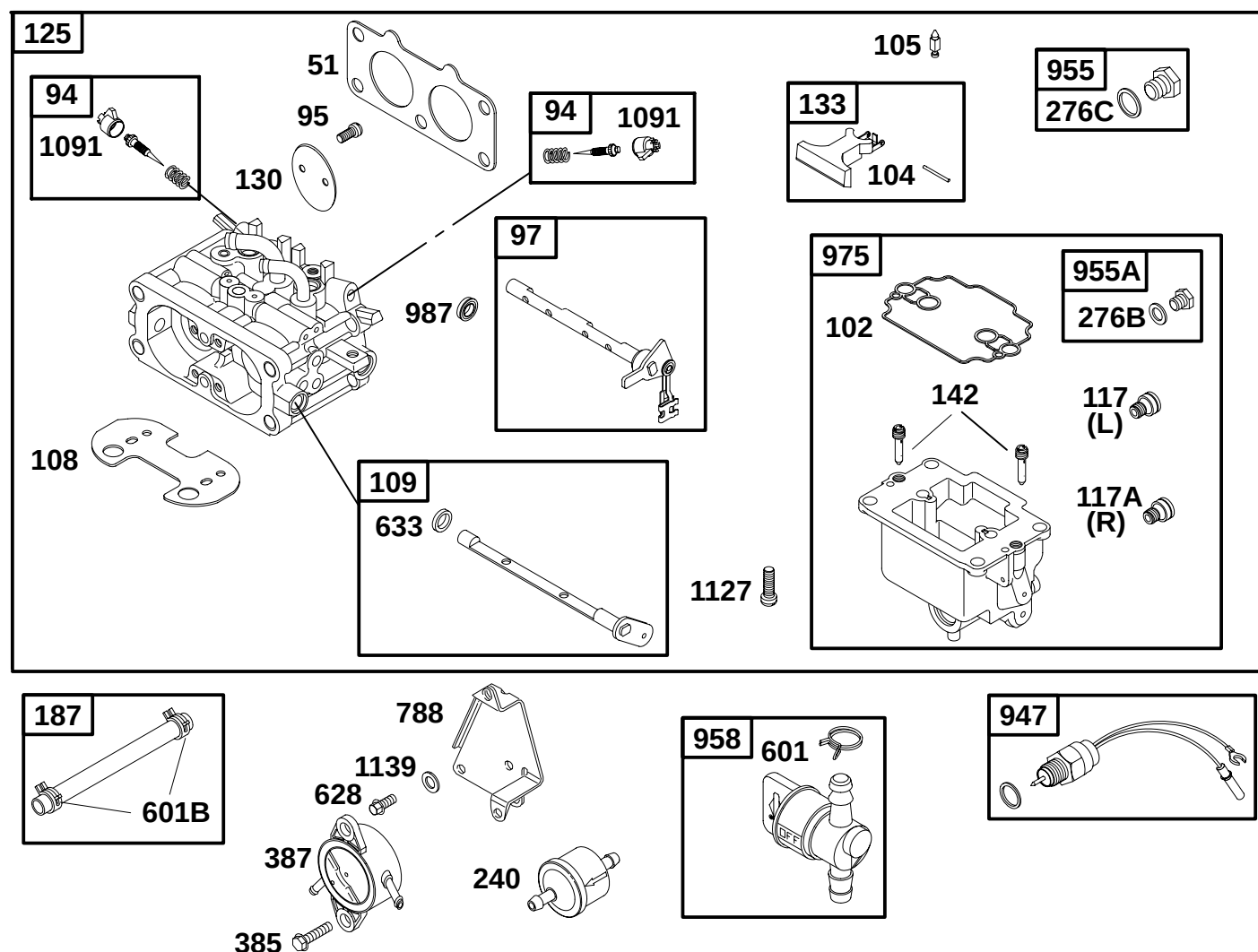
381400 to 381499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	692171	Crankshaft ----- Note ----- 691139 Crankshaft Used on Type No(s). 0048, 0100, 0101, 0134, 0255. 692173 Crankshaft Used on Type No(s). 0111, 0137, 0193, 0266. 692174 Crankshaft Used on Type No(s). 0257. 808824 Crankshaft Used on Type No(s). 0259.	25	808527	Piston Assembly (Standard) ----- Note ----- 808535 Piston Assembly (.010" O.S.) 808652 Piston Assembly (.020" O.S.) 808653 Piston Assembly (.030" O.S.)	27	806378	Lock-Piston Pin
			26	808528	Ring Set (Standard) ----- Note ----- 808660 Ring Set (.010" O.S.) 808661 Ring Set (.020" O.S.) 808662 Ring Set (.030" O.S.)	28	808526	Pin-Piston
						29	808646	Rod-Connecting (Connecting Rod)
						32	690698	Screw
						46	808649	Camshaft
						146	94196	Key-Timing
						357	91540	Key-Drive Pulley
						377	806066	Key-Woodruff
						598	807625	Shim-End Play
						741	691530	Gear-Timing
						1025	690689	Spool-Governor
						1133	690342	Screw (Crankshaft) Used on Type No(s). 0118, 0119.

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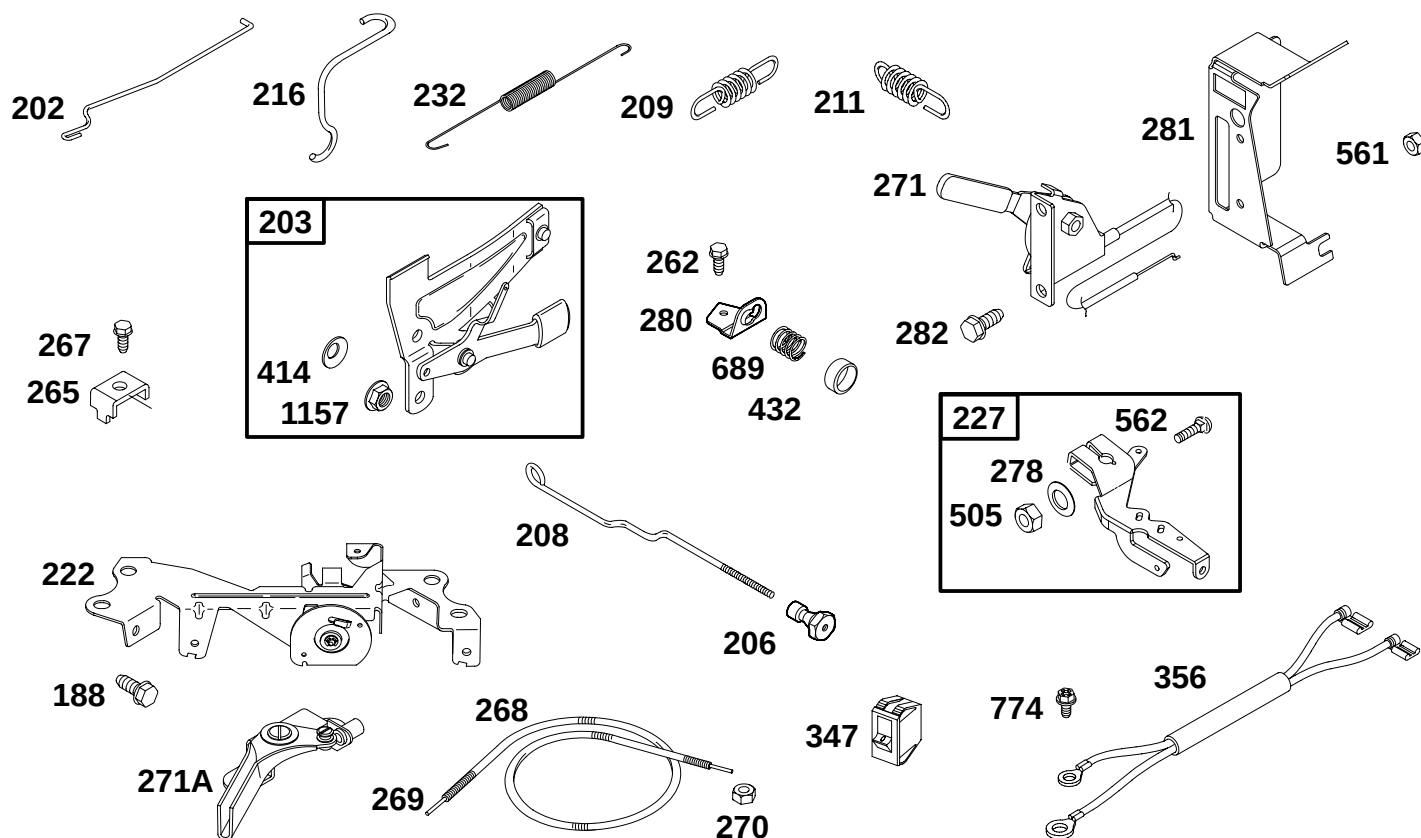


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
51	★690950	Gasket-Intake (Manifold to Carburetor)	109	808277	Shaft-Choke	601	93807	Clamp-Hose
94	●808257	Kit-Idle Mixture	117	●806438	Jet-Main (L or Cylinder 1)	601B	95162	Clamp-Hose
95	690718	Screw (Throttle Valve)	117A	●806439	Jet-Main (R or Cylinder 2)	628	806660	Screw (Fuel Pump Bracket)
97	808713	Shaft-Throttle	125	808712	Carburetor	633	●690722	Seal-Choke/Throttle Shaft
102	●693711	Gasket-Carburetor Body	130	690884	Valve-Throttle	788	691559	Bracket-Fuel Pump
104	●690882	Pin-Float Hinge	133	808180	Floater-Carburetor	947	808624	Solenoid-Fuel
105	●808798	Valve-Float Needle (Used After Code Date 99031600).	142	●806375	Nozzle-Carburetor	955	808176	Plug-Carburetor (Solenoid)
	----- Note -----		187	298049	Line-Fuel Cut to Required Length)	955A	807723	Plug-Carburetor (Plug)
		●805547 Valve-Float Needle (Used Before Code Date 99031700).	240	493629	Filter-Fuel	958	494768	Valve-Fuel Shut Off
108	690883	Valve-Choke	276B	690724	Washer-Sealing (Solenoid)	975	808627	Bowl-Float
			276C	693497	Washer-Sealing (Jet)	987	●806070	Seal-Throttle Shaft
			385	693169	Screw (Fuel Pump)	1091	●691516	Cap-Limiter
			387	808656	Pump-Fuel	1127	690885	Screw (Float Bowl)
						1139	806497	Washer (Fuel Pump Bracket)

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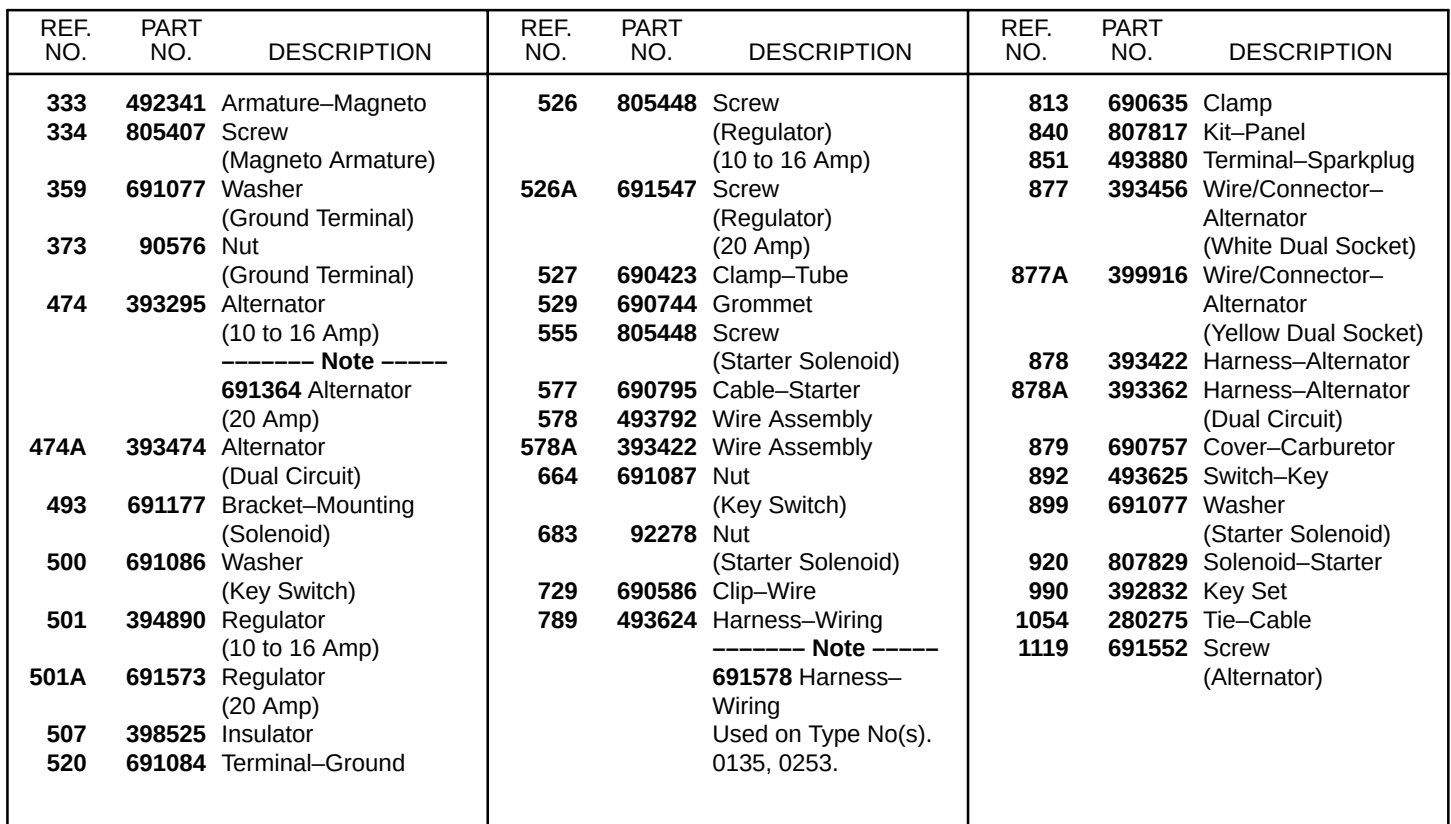
381400 to 381499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
188	805247	Screw (Control Bracket)	211	805453	Spring-Governed Idle ----- Note ----- 691504 Spring-Governed Idle Used on Type No(s). 0064, 0137, 0193, 0266.	271A	290568	Lever-Control
202	691536	Link-Mechanical Governor	216	691542	Link-Choke	278	690237	Washer (Governor Control Lever)
203	808753	Crank-Bell	222	808454	Bracket-Control	280	691526	Bracket-Rod
206	691244	Nut-Governor Adjusting	227	690236	Lever-Governor Control	281	690742	Panel-Control
208	691549	Rod-Governor Control	232	691538	Spring-Governor Link	282	805762	Screw (Control Lever)
209	805460	Spring-Governor ----- Note ----- 691507 Spring-Governor Used on Type No(s). 0233. 690709 Spring-Governor Used on Type No(s). 0193. 691508 Spring-Governor Used on Type No(s). 0259. 692071 Spring-Governor Used on Type No(s). 0064.	262	805762	Screw (Rod Bracket)	347	493521	Switch-Rocker
			265	221535	Clamp-Casing	356	690809	Wire-Stop
			267	805762	Screw (Casing Clamp)	414	690334	Washer (Bell Crank)
			268	65616	Casing-Control Wire (Cut to Required Length)	432	691509	Cap-Spring
			269	26633	Wire-Control (Cut to Required Length)	505	690238	Nut (Governor Control Lever)
			270	63426	Nut (Control Wire Casing)	561	690713	Nut (Control Lever)
			271	692541	Lever-Control	562	690239	Bolt (Governor Control Lever)
						689	691272	Spring-Friction
						774	805448	Screw (Stop Wire)
						1157	806447	Nut (Bell Crank)

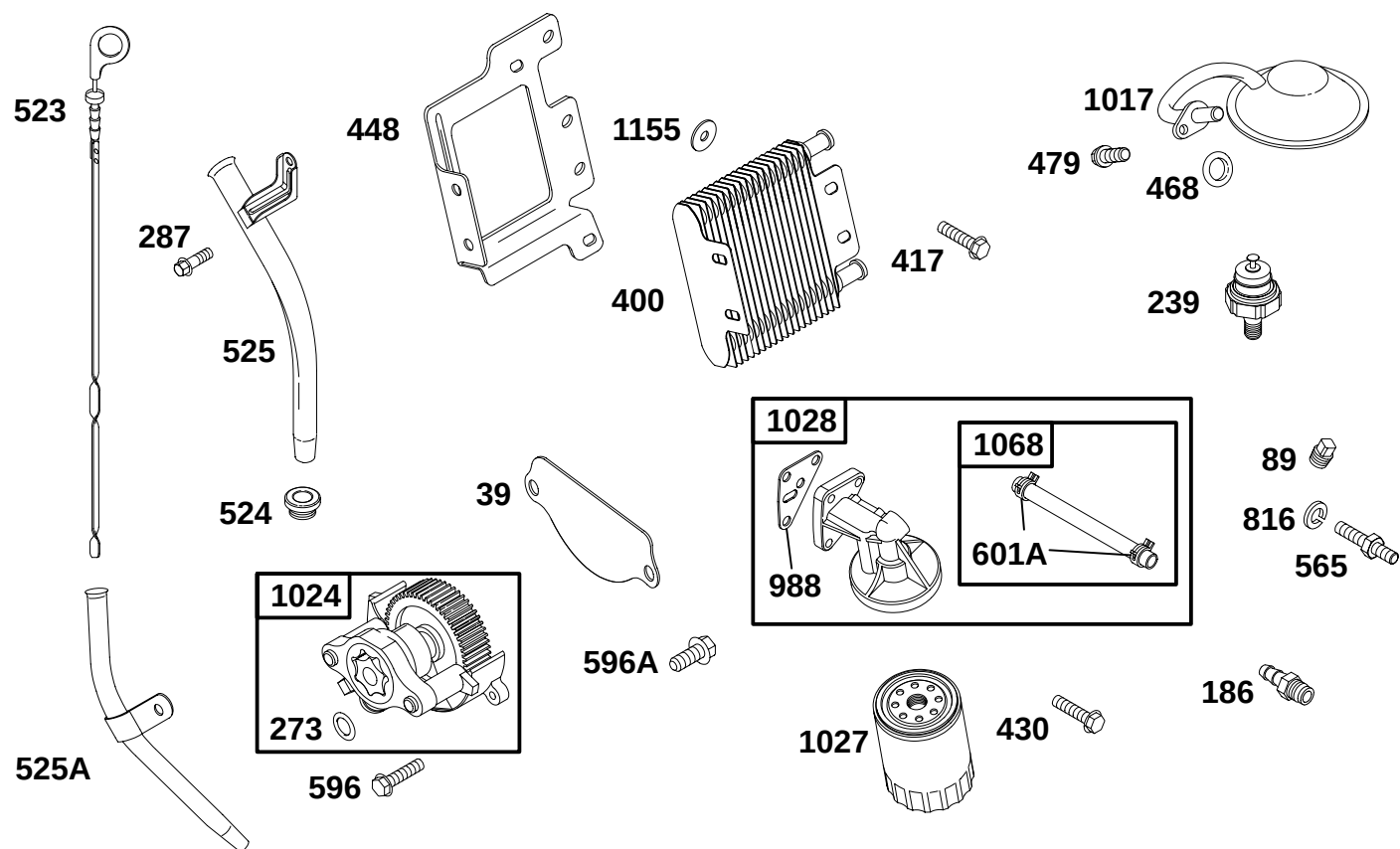
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Δ Included in Valve Gasket Set—See Ref. No. 1095

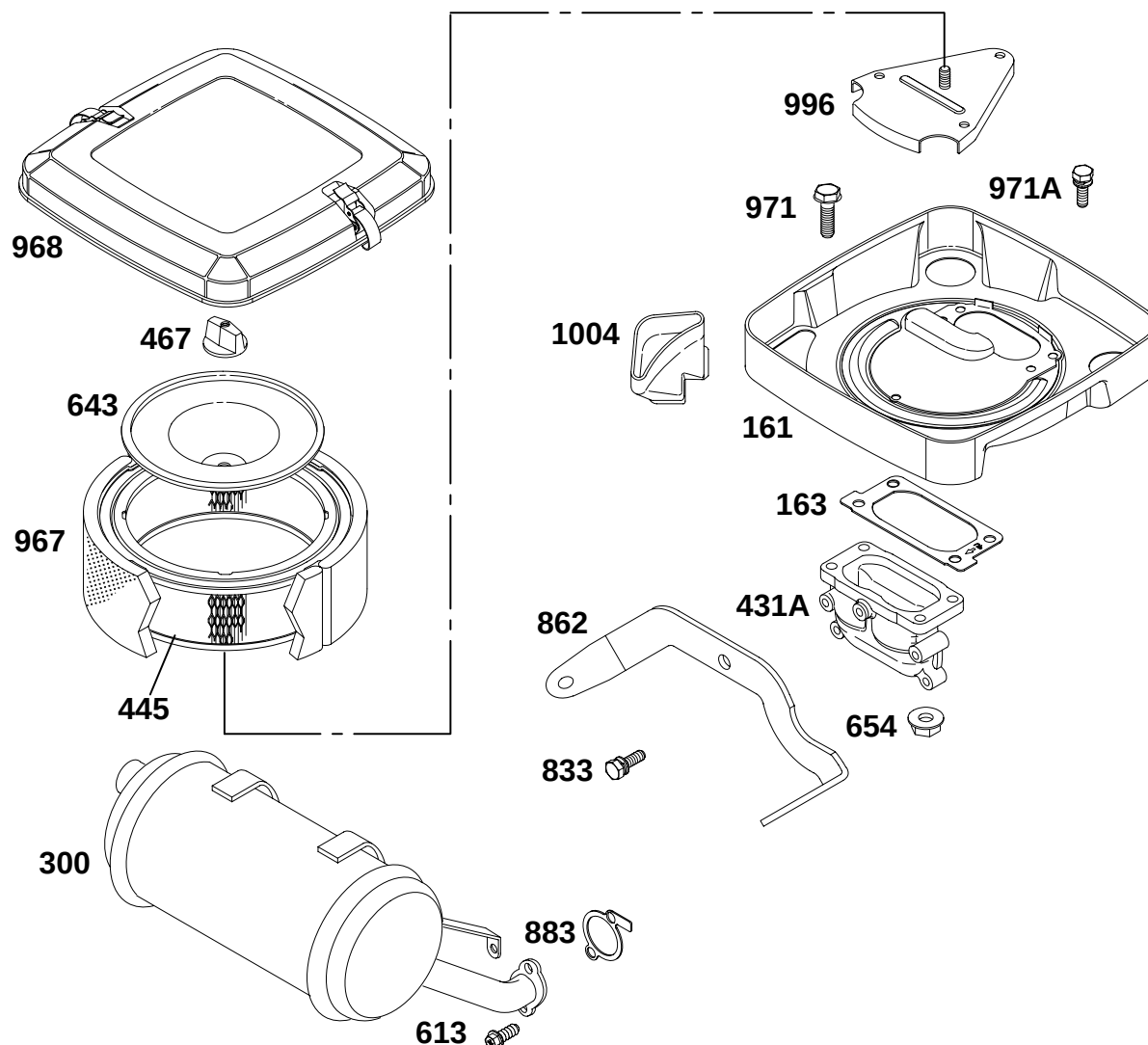
381400 to 381499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
39	690745	Deflector—Oil	448	806423	Bracket—Oil Cooler	596A	692539	Screw (Oil Pump)
89	690283	Plug—Oil	468	★690690	Seal—O Ring (Oil Pump Screen)	601A	691145	Clamp—Hose
186	693184	Connector—Hose	479	692537	Screw (Oil Pump Screen)	816	690706	Washer (Oil Filter Adapter)
239	690233	Switch—Oil Pressure	523	693175	Dipstick	988	★805250	Gasket—Oil Adapter
273	★690681	Seal—O Ring (Oil Pump)	524	693172	Seal—Dipstick Tube	1017	690900	Screen—Oil Pump
287	806660	Screw (Dipstick Tube)	525	693174	Tube—Dipstick	1024	693185	Pump—Oil
400	808657	Cooler—Oil	525A	693173	Tube—Dipstick Used on Type No(s). 0233.	1027	492932	Filter—Oil
417	810074	Screw (Oil Cooler)	565	690682	Stud (Oil Filter Adapter)	1028	808537	Adapter—Oil Filter
430	690679	Bolt (Oil Filter Adapter)	596	691492	Screw (Oil Pump)	1068	499501	Hose/Clamp Assembly
						1155	806647	Washer (Oil Cooler)

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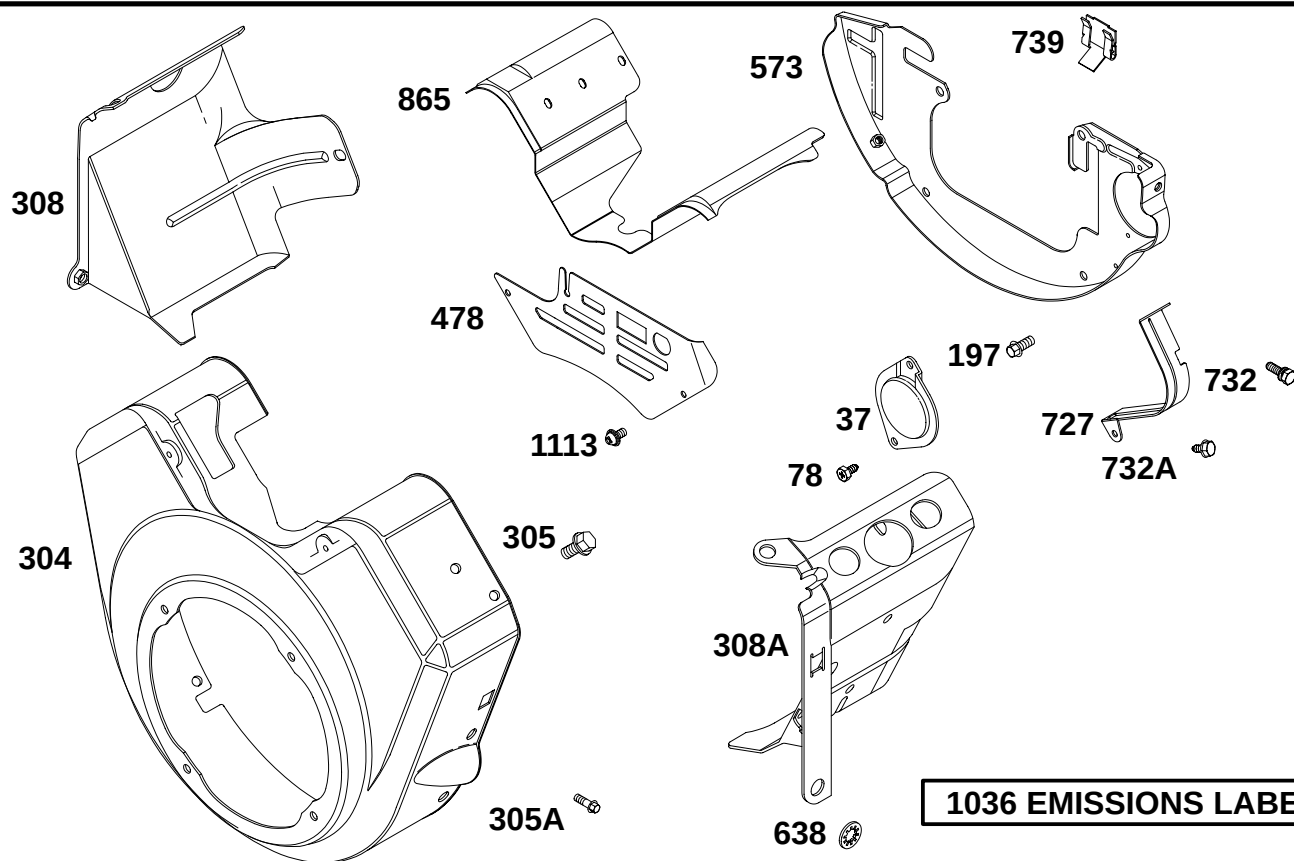


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
161	808655	Base-Air Cleaner	445	692519	Filter-Air Cleaner Cartridge	862	691539	Strap/Stud-Air Cleaner Mounting
163	★806013	Gasket-Air Cleaner	467	491875	Knob-Air Cleaner	883	★△806425	Gasket-Exhaust
300	808705	Muffler Used on Type No(s). 0118.	613	691902	Screw (Muffler)	967	692520	Filter-Pre Cleaner
		----- Note -----	643	805631	Retainer-Air Filter	968	808654	Cover-Air Cleaner
		808896 Muffler	654	690939	Nut (Carburetor)	971	691492	Screw (Air Cleaner Base)
		Used on Type No(s). 0111, 0257.	833	690872	Screw (Air Cleaner Mounting Strap/Stud)	971A	692539	Screw (Air Cleaner Base)
431A	691534	Elbow-Intake				996	690917	Shield-Carburetor
						1004	806422	Duct-Air

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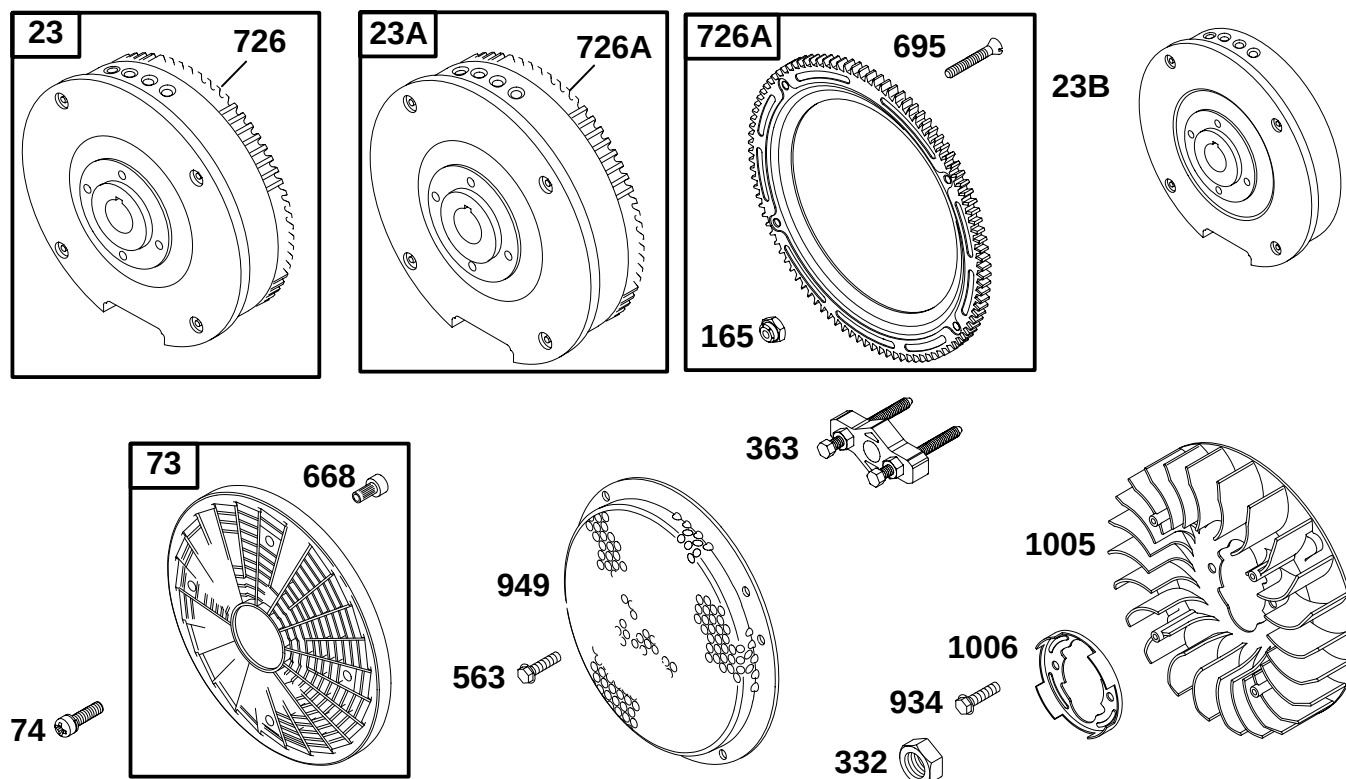
381400 to 381499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
37	690715	Guard–Flywheel	478	691533	Panel	1036	806888	Label–Emissions (Used After Code Date 00063000). ----- Note ----- 806700 Label–Emissions (Used Before Code Date 00070100 and After Code Date 9909300). 806646 Label–Emissions (Used Before Code Date 9910010 and After Code Date 98123100). 692816 Label–Emissions (Used Before Code Date 99010100).
78	690688	Screw (Flywheel Guard)	573	690902	Plate–Back			
197	692539	Screw (Back Plate)	638	691551	Washer (Cylinder Head Cover) (Locktooth)	1113	690677	Screw (Panel)
304	808658	Housing–Blower (Red)	727	690714	Cover–Starter Drive			
305	805025	Screw (Blower Housing) (M8x14)	732	690688	Screw (Starter Drive Cover)			
305A	805247	Screw (Blower Housing) (M8x18)	732A	692539	Screw (Starter Drive Cover)			
308	806546	Cover–Cylinder Head (Cylinder 1)	739	690451	Clip–Debris			
308A	806547	Cover–Cylinder Head (Cylinder 2)	865	690750	Cover–Air Guide (Valley) (Black)			

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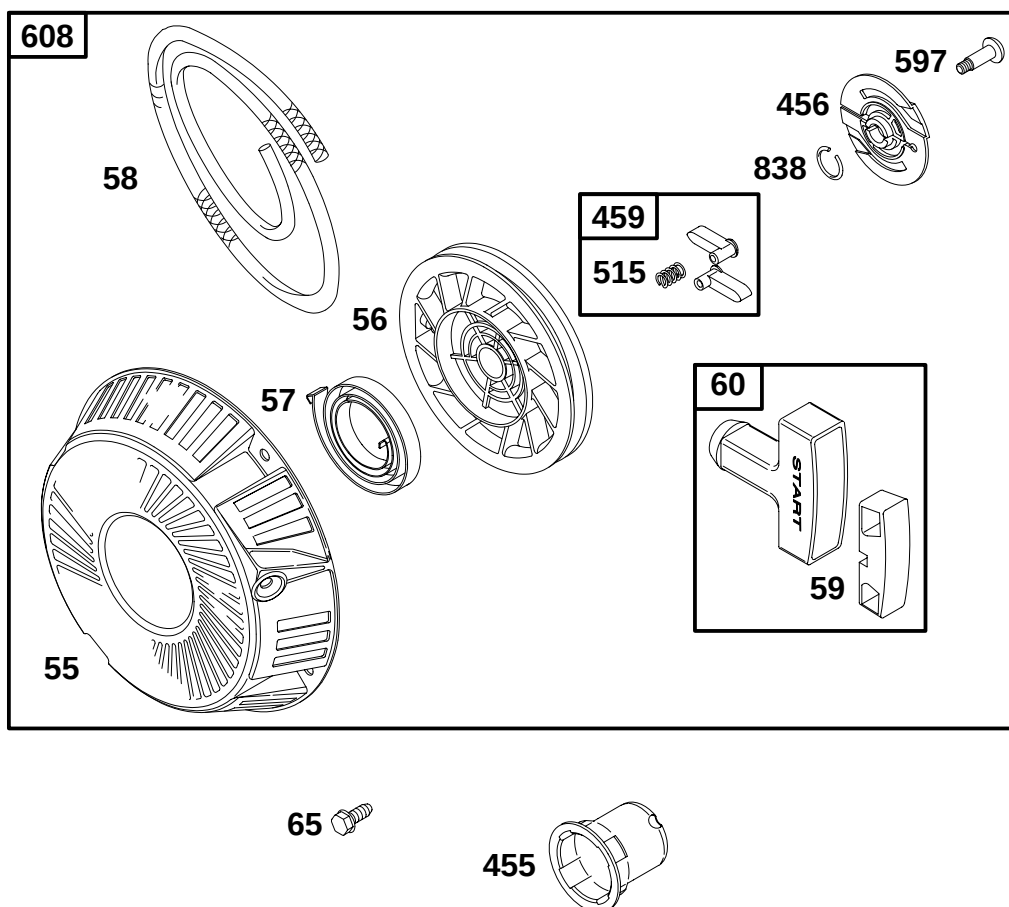


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	808768	Flywheel (Steel Ring Gear) ----- Note ----- 808772 Flywheel (Steel Ring Gear) Used on Type No(s). 0135, 0253. 808776 Flywheel (Steel Ring Gear) Used on Type No(s). 0259.	23B	690922	Flywheel (For Rewind Start Engines)	695	693109	Screw (Ring Gear)
			73	494439	Screen-Rotating	726		Gear-Ring (Steel) (Sold in Ref 23 Flywheel Kit Only)
			74	94417	Screw (Rotating Screen)	726A	807805	Gear-Ring (Aluminum)
			165	693148	Nut (Ring Gear)	934	94627	Screw (Fan Retainer)
			332	690887	Nut (Flywheel)	949	690475	Guard-Debris Screen
			363	19203	Flywheel Puller	1005	690911	Fan-Flywheel
23A	690921	Flywheel (Aluminum Ring Gear)	563	805026	Screw (Debris Screen Guard)	1006	690452	Retainer-Fan
			668	691500	Spacer			

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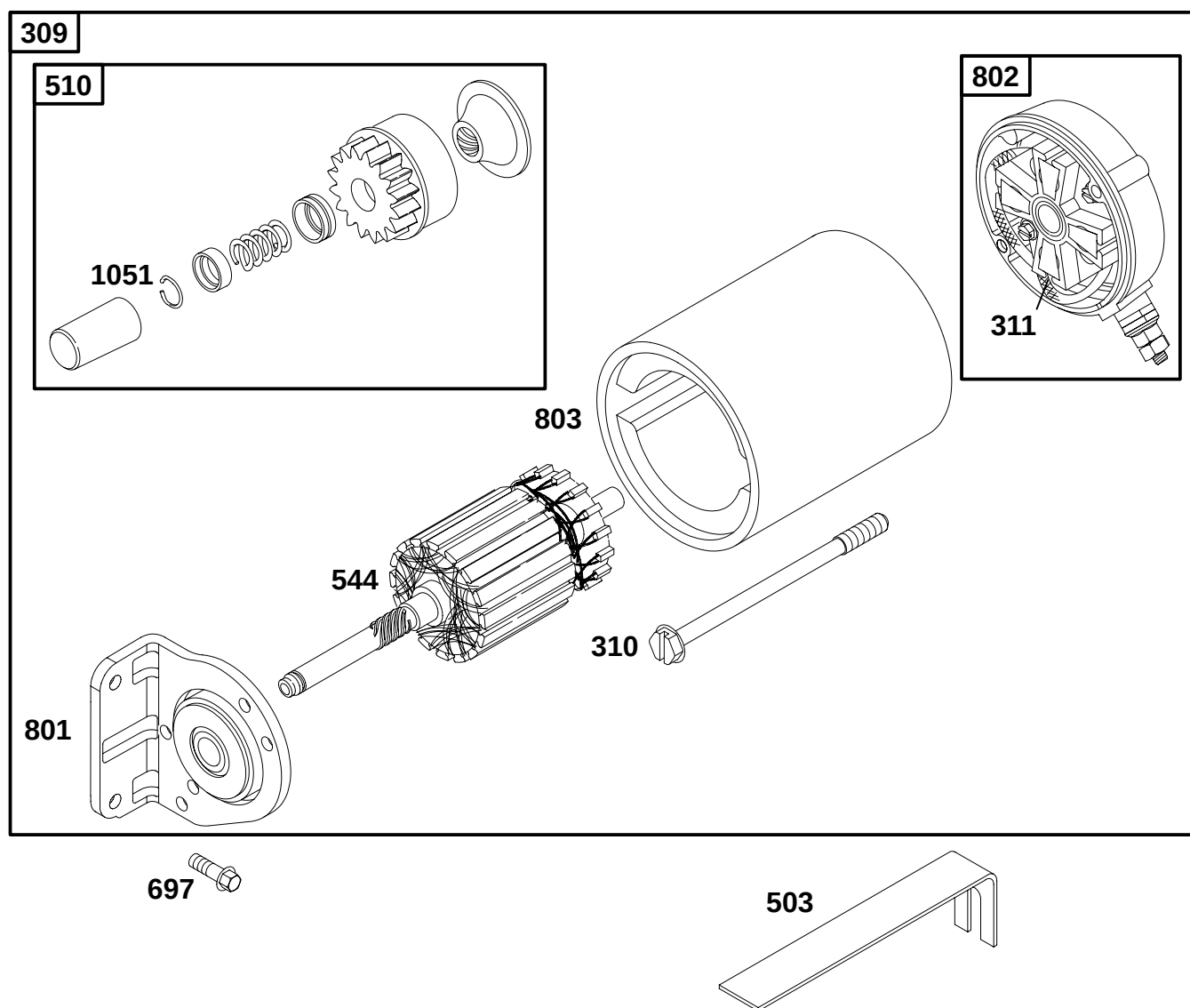
381400 to 381499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	691568	Housing-Rewind Starter	59	805957	Insert-Grip	459	808166	Pawl-Ratchet
56	805949	Pulley-Starter	60	808167	Grip-Starter Rope	515	691528	Spring-Pawl
57	805951	Spring-Rewind Starter	65	805026	Screw (Rewind Starter)	597	690876	Screw (Pawl Friction Plate)
58	66574	Rope-Starter (Cut to Required Length)	455	690864	Cup-Flywheel	608	808087	Starter-Rewind
			456	691529	Plate-Pawl Friction	838	690875	Ring-Rewind Starter

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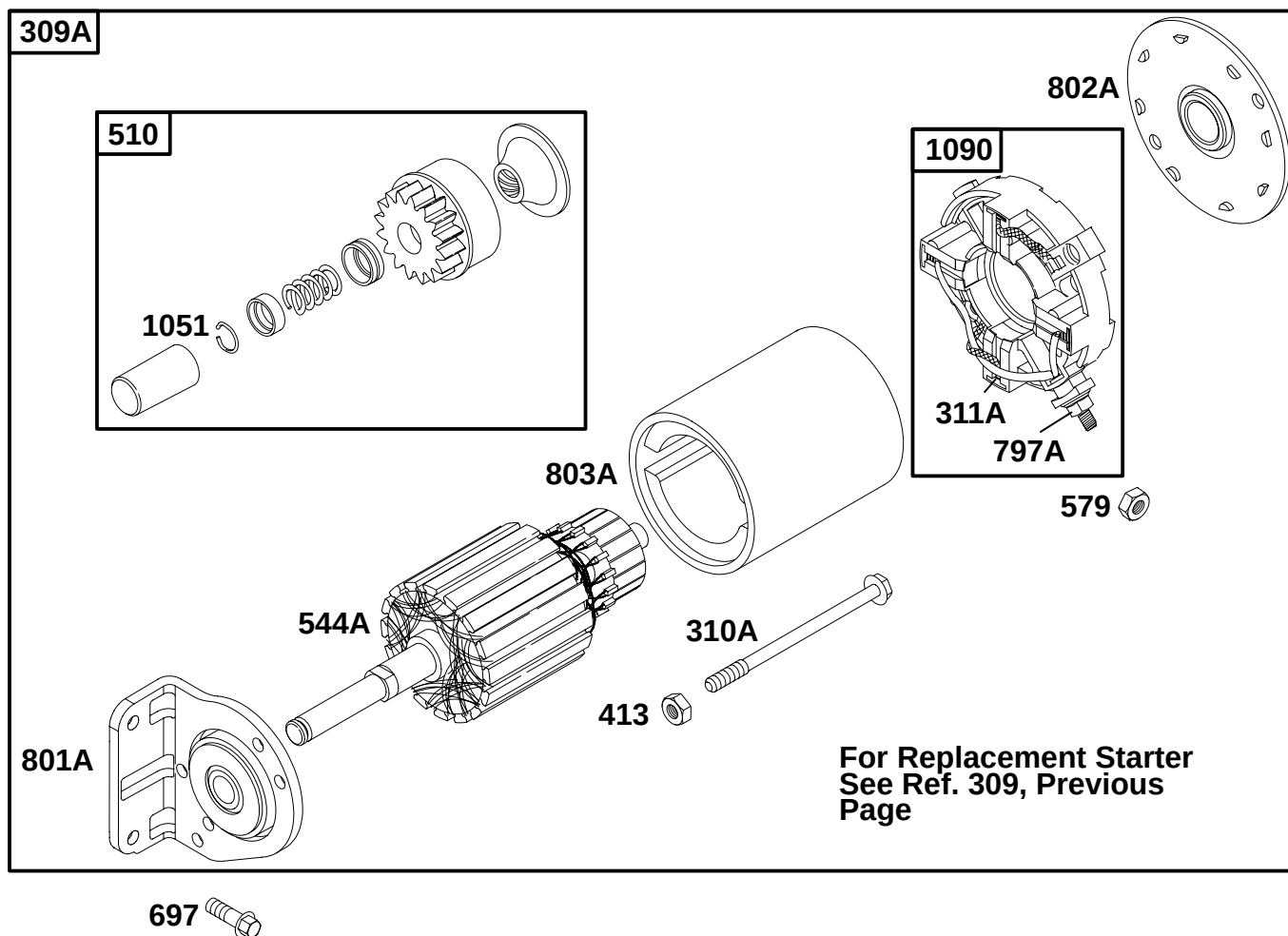


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309	691564	Motor-Starter (Services Steel Ring Gear Only)	510	496881	Drive-Starter Services Steel Ring Gear Only)	697	805247	Screw (Drive Cap)
310	496880	Bolt (Starter Motor) (1/4-20x4 1/4)	544	690855	Armature-Starter	801	808777	Cap-Drive
311	496887	Brush Set				802	496813	Cap-End
503	691532	Strap-Starter				803	690854	Housing-Starter
						1051	691124	Ring-Retaining

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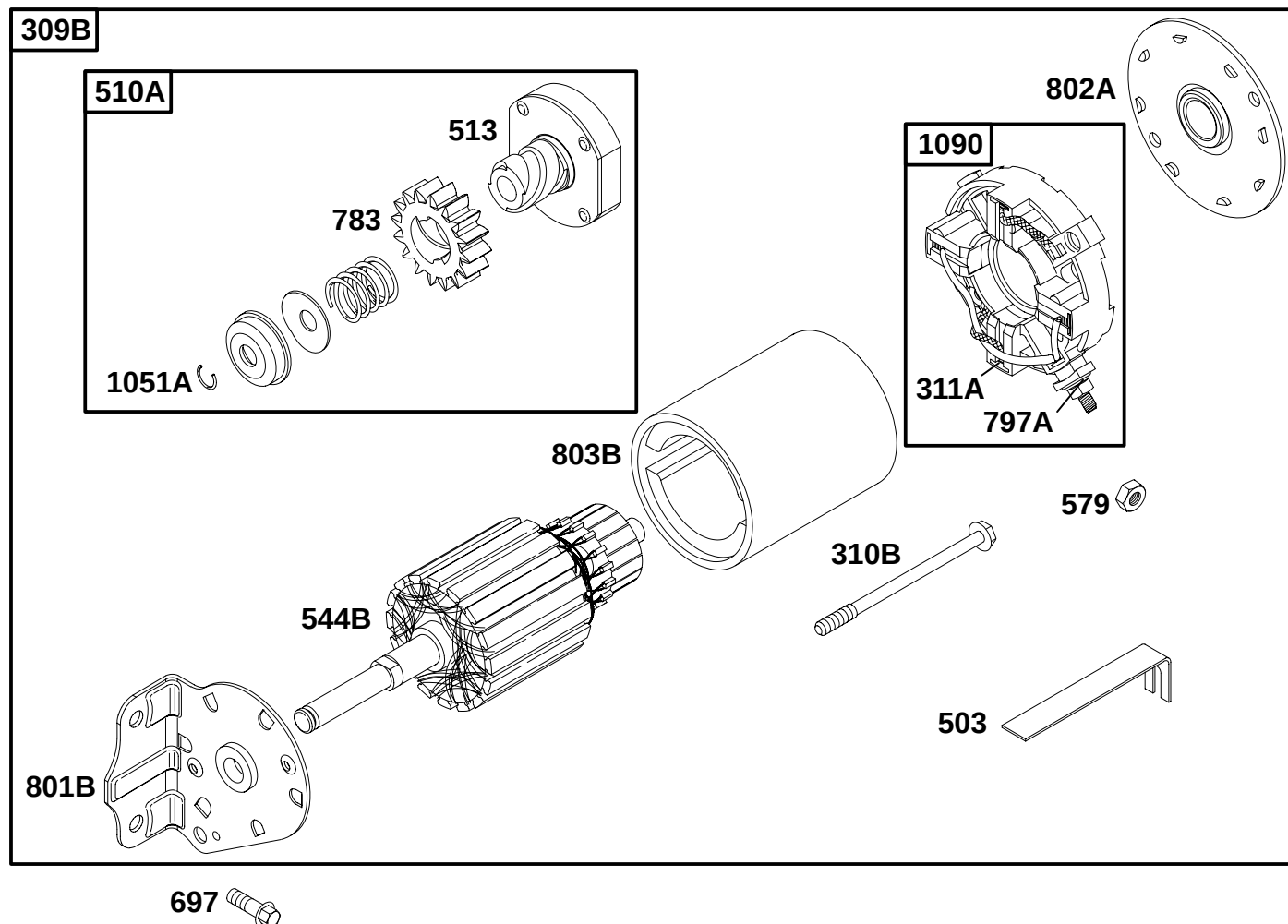
381400 to 381499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309A		Motor-Starter (Services Steel Ring Gear Only) (For Replacement Starter Motor, See Ref 309, Previous Page)	311A	497608	Brush Set	797	92278	Nut (Brush Retainer)
			413	693587	Nut (Starter Motor)	579	693167	Nut (Starter Cable)
			510	496881	Drive-Starter	801A	808778	Cap-Drive
310A	690323	Bolt (Starter Motor) (10-24x4 7/16)	544A	693548	Armature-Starter	802A	497607	Cap-End
			697	805247	Screw (Drive Cap)	803A	693547	Housing-Starter
						1051	691124	Ring-Retaining
						1090	497605	Retainer-Brush

★ Included in Engine Gasket Set-See Ref. No. 358
● Included in Carburetor Overhaul Kit-See Ref. No. 121

△ Included in Valve Gasket Set-See Ref. No. 1095

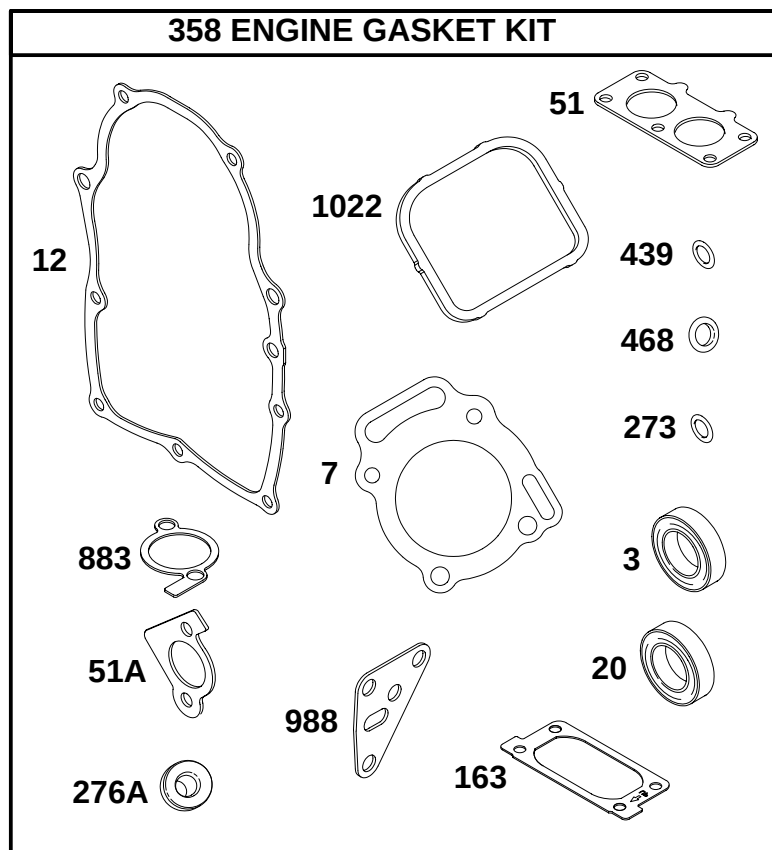
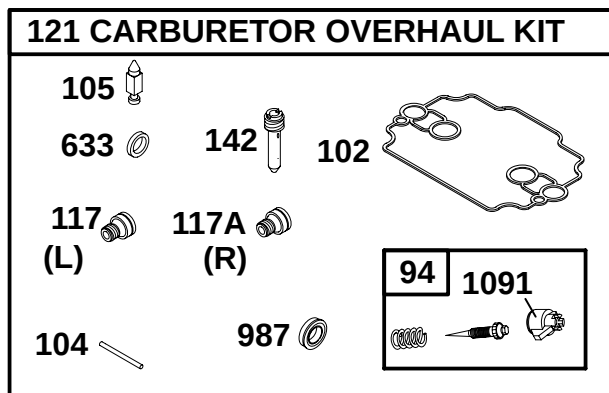
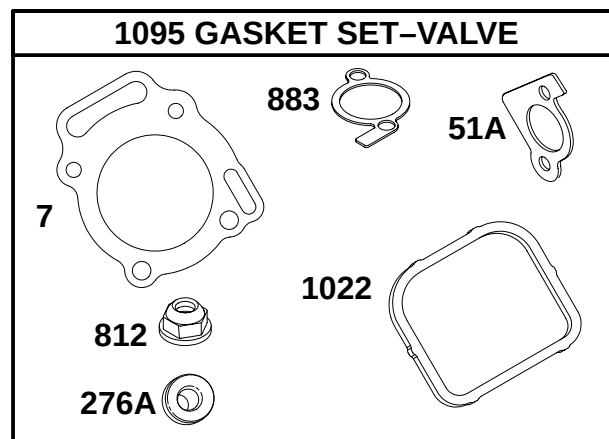


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309B	499521	Motor-Starter (Services Aluminum Ring Gear Only)	544B		Armature-Starter (Served By 499521 Starter Motor Only)	797	92278	Nut (Brush Retainer)
310B	691263	Bolt (Starter Motor) (10-24x4 13/16)	579	693167	Nut (Starter Cable)	801B	691429	Cap-Drive
311A	497608	Brush Set	697	805247	Screw (Drive Cap)	802A	497607	Cap-End
503	691532	Strap-Starter	783	693059	Gear-Pinion (Services Aluminum Ring Gear Only)	803B		Housing-Starter (Served By 499521 Starter Motor Only)
510A	497606	Drive-Starter				1051A	263080	Ring-Retaining
513	398003	Clutch-Drive				1090	497605	Retainer-Brush

★ Included in Engine Gasket Set-See Ref. No. 358
● Included in Carburetor Overhaul Kit-See Ref. No. 121

△ Included in Valve Gasket Set-See Ref. No. 1095

381400 to 381499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	★805101	Seal-Oil (Magneto Side)	117	●806438	Jet-Main (L or Cylinder 1)	358	808617	Gasket Set-Engine
7	★Δ806377	Gasket-Cylinder Head	117A	●806439	Jet-Main (R or Cylinder 2)	439	★692154	Seal-O Ring (Crankcase Cover)
12	★806190	Gasket-Crankcase	121	808816	Kit-Carburetor Overhaul (Used After Code Date 99031600).	468	★690690	Seal-O Ring (Oil Pump Screen)
20	★805049	Seal-Oil (PTO Side)			----- Note -----	633	●690722	Seal-Choke/Throttle Shaft
51	★690950	Gasket-Intake			808618 Kit-Carburetor Overhaul (Used Before Code Date 99031700).	812	Δ805019	Nut (Rocker Arm Cover)
51A	Δ★806418	Gasket-Intake	142	●806375	Nozzle-Carburetor	883	★Δ806425	Gasket-Exhaust
94	●808257	Kit-Idle Mixture	163	★806013	Gasket-Air Cleaner	988	★805250	Gasket-Oil Adapter
102	●693711	Gasket-Carburetor Body	273	★690681	Seal-O Ring (Oil Pump)	987	●806070	Seal-Throttle Shaft
104	●690882	Pin-Float Hinge	276A	★Δ805420	Washer-Sealing (Rocker Arm Cover)	1022	★Δ806039	Gasket-Rocker Cover
105	●808798	Valve-Float Needle (Used After Code Date 99031600).				1091	●691516	Cap-Limiter
		----- Note -----				1095	808619	Gasket set-Valve
		●805547 Valve-Float Needle (Used Before Code Date 99031700).						

★ Included in Engine Gasket Set-See Ref. No. 358
● Included in Carburetor Overhaul Kit-See Ref. No. 121

Δ Included in Valve Gasket Set-See Ref. No. 1095