Illustrated Parts List Model Series 204400 to 204499

TYPE NUMBERS 0036, 0100, 0110, 0114.

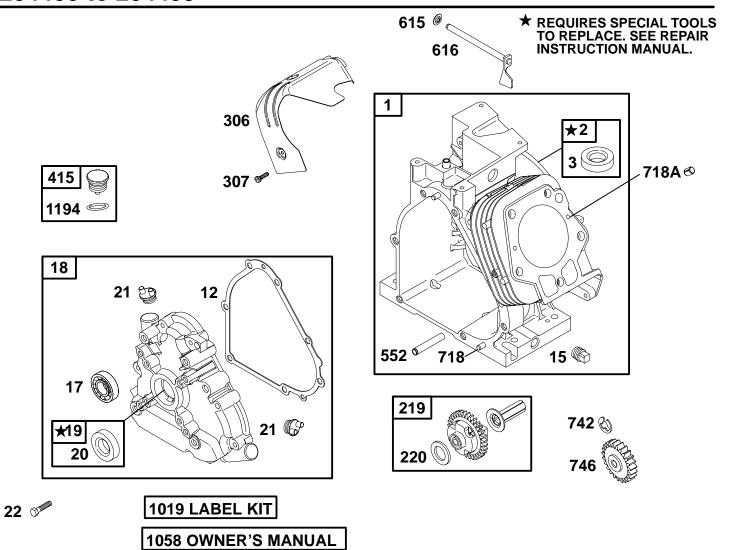
TO FIND THE CORRECT NUMBER OF THE PART YOU NEED: FOLLOW THE INSTRUCTIONS BELOW

- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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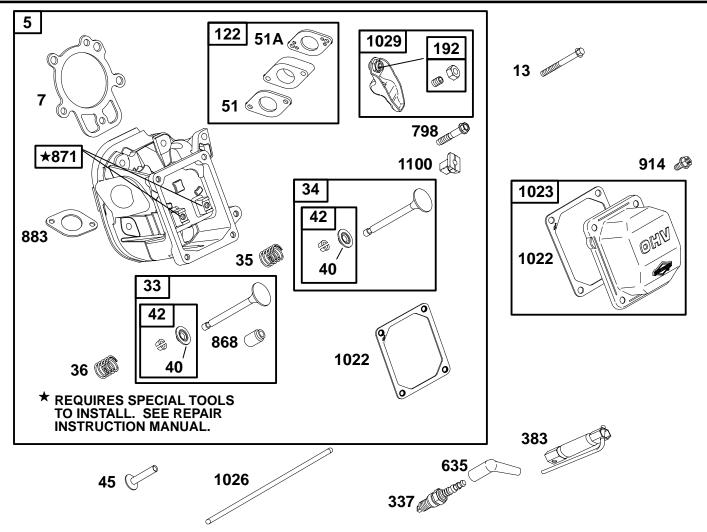
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1 2 3		Cylinder Assembly Kit–Bushing/Seal Seal–Oil	19 20		Kit-Bushing/Seal Seal-Oil (PTO Side)	552 615		Bushing-Governor Crank Retainer-Governor
12 15		(Magneto Side) Gasket–Crankcase Plug–Oil Drain (Square Head)	21 22 219	695174	Cap-Oil Fill Screw (Crankcase Cover) Gear-Governor	616 718 718A	230192	Shaft Crank–Governor Pin–Locating Pin–Locating
17 18		Bearing–Ball Cover–Crankcase Note –	220		Washer (Governor Gear)	742 746 1019	692564 694679	Retainer–E Ring Gear–Idler Kit–Label
		694951 Cover– Crankcase Used on Type No(s).	307 415	94680 691363	Screw (Cylinder Shield)	1058 1194		Owner's Manual O-Ring Seal (Plug)
		0100.						

 [★] Included in Gasket Set–Ref. No. 358.
 ∆ Included in Valve Overhaul Kit–Ref. No. 1033.

Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



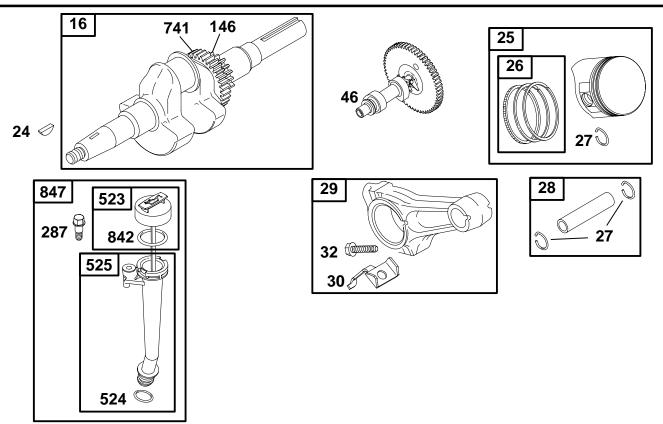
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
5	694873 ★△694872 690360 499596 499597 694865 694865	Head-Cylinder Gasket-Cylinder Head	42 45 51⋆△	499586 690977 ••694874 ••694875 ••694876 690083 491055 19374	Keeper-Valve Tappet-Valve Gasket-Intake Gasket-Intake Spacer-Carburetor Adjuster-Rocker Arm Sparkplug Wrench-Sparkplug Boot-Sparkplug	868 871 883 914	*∆690968 690969 *∆695398 693732 *∆690971 694690 695177 690972	Seal-Valve Bushing-Valve Guide Gasket-Exhaust

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6444–3 Assemblies include all parts shown in frames.

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 Included in Carburetor Gasket Set–Ref. No. 977.

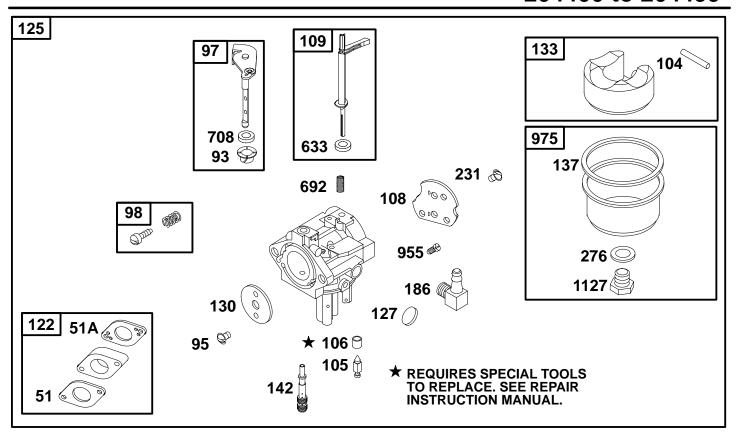


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	695462	Crankshaft	26	694004	Ring Set (Standard) — Note ——	287	94929	(Dipstick/Tube Assembly)
		Used on Type No(s).			694006 Ring Set	523 524		Dipstick
24	222698	0114 Key–Flywheel			(.010" O.S.) 694008 Ring Set	524	2/1485	O-Ring Seal (Dipstick Tube)
25		Piston Assembly			(.020" O.S.)	525	695343	Tube-Dipstick
		(Standard)			694010 Ring Set	741		Gear-Timming
		Note	07	C00075	(.030" O.S.)	842	280393	O–Ring Seal
		695458 Piston Assembly	27 28	690975 690229	Lock–Piston Pin Pin–Piston	847	695342	(Dipstick) Dipstick/Tube
		(.010" O.S.)	29		Rod–Connecting	• • • • • • • • • • • • • • • • • • • •		Assembly
		695459 Piston	30	694692	Dipper–Connecting			-
		Assembly	32	690976	Rod			
		(.020" O.S.) 695460 Piston	32	090976	(Connecting Rod)			
		Assembly	46	694680	Camshaft			
		(.030" O.S.)	146	690979	Key-Timing			

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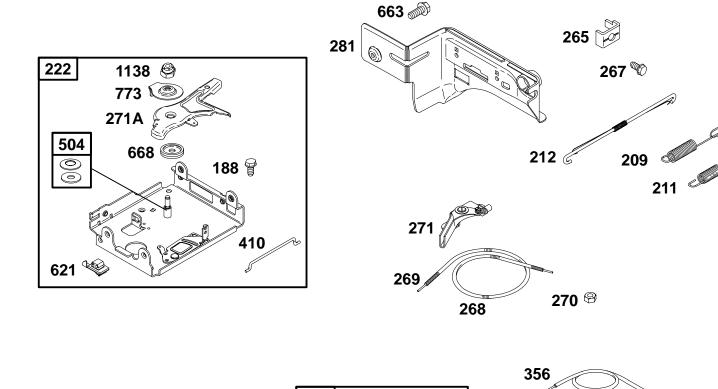
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 Included in Carburetor Gasket Set–Ref. No. 977.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
NO. 51∗≀ 51 A ∗≀	NO. 2-+694874 2-+694875	Gasket-Intake Gasket-Intake Bushing-Throttle Shaft	NO. 125 127 130 133	NO. 695330 •694524 690468 494381 •281165 695528	DESCRIPTION Carburetor Plug—Welch Valve—Throttle Float—Carburetor Gasket—Float Bowl Nozzle—Carburetor (Standard) ——Note —— 695529 Nozzle— Carburetor (High Altitude) Connector—Hose	NO. 231 276 • 633 •	94098 • 281164 • 690597 691301 • 691326 695659 495933	Screw (Choke Valve) Washer–Sealing Seal–Choke/Throttle Shaft Spring–Detent

 $[\]star$ Included in Gasket Set–Ref. No. 358. Δ Included in Valve Overhaul Kit–Ref. No. 1033.

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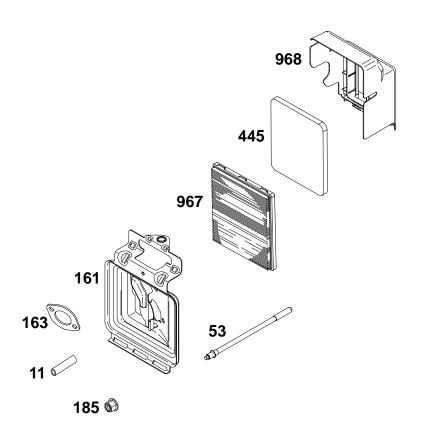
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
188	94644	(Control Bracket)	269	26633	(Cut to Required	505	691251	(Governor Control
209 211 212	694868	Spring–Governor Idle Link–Throttle	270	63426	Length) Nut (Control Wire Casing)	562	691119	Lever) Bolt (Governor Control
222 227		Lever–Governor Control	271 271A 281	290568 695381 695294	Lever-Control Lever-Control Panel-Control	621 663	396847 692577	Lever) Switch-Stop Screw
265 267	221535 692577	Clamp–Casing Screw (Casing Clamp)	356 356A	692390 695815	•	668 773	694257 694258	(Control Panel) Spacer Retainer
268	65616	` '	410 504	695382 695383	0114 Link–Control	1138	694255	Nut (Control Bracket) (High Speed Control)
		Longary	004	000000	Washer Got 1 Housen			(Figir Opeod Control)

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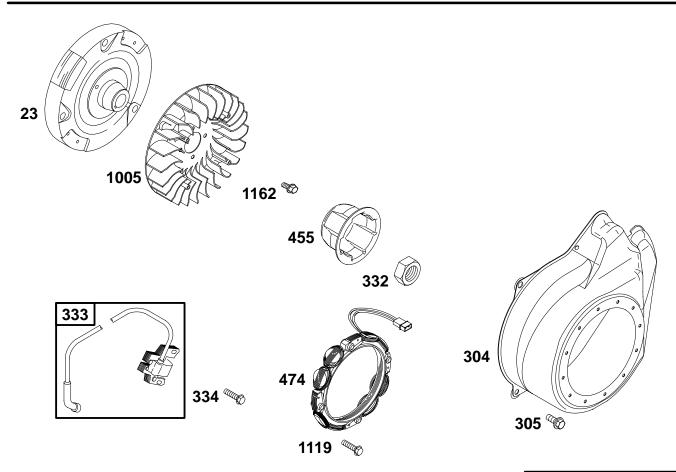
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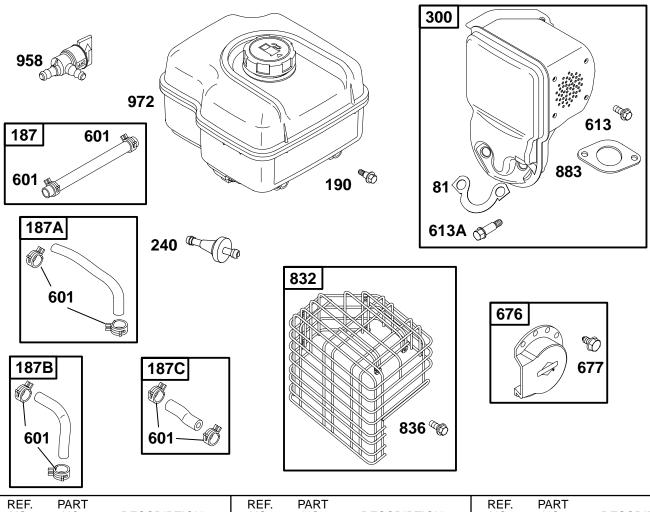


1036 EMISSIONS LABEL

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	694954	Flywheel Note 695485 Flywheel Used on Type No(s). 0110.	305 332 333	690960 694685 715231	(Blower Housing)	1036	695431	Label–Emissions (Used After Code Date 00063000). Note 695431 Label–
304	694687	Housing-Blower Note 695481 Housing- Blower Used on Type No(s).	334 455 474 1005	94731 694683 695466	Screw (Magneto Armature) Cup–Flywheel Alternator Fan–Flywheel	1119	93621	Emissions (Used Before Code Date 00070100).
		0110.		001001	Tan Tymios.	1162	94627	'

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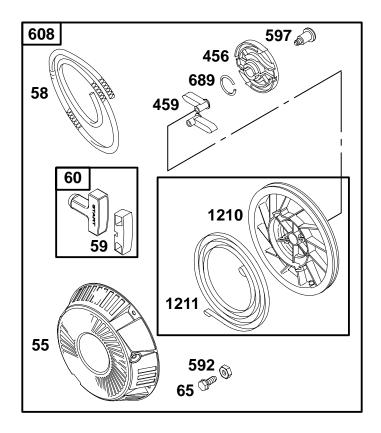


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
81 187	691050	Lock-Muffler Screw Line-Fuel	601 613	95162 695312		832 836	695386 690367	
187A 187B 187C	695482	Line–Fuel Line–Fuel Line–Fuel	613A	695399	(Muffler) Screw (Muffler)	883 958		(Mufler Guard) Gasket–Exhaust Valve–Fuel Shut Off
190	692127		676	393791	Deflector–Muffler (Direct Out)	972		(Plastic) Tank–Fuel
240 300	694485 695311	Filter–Fuel Muffler	677	94896	Screw (Muffler Deflector)			

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 △ Included in Valve Overhaul Kit–Ref. No. 1033.

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Included in Carburetor Overhaul Kit–Ref. No. 121.
 Included in Carburetor Gasket Set–Ref. No. 977.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	695288	Housing-Rewind	144		Pulley-Starter	689		Spring–Friction
		Starter	456		Plate–Pawl Friction	1210	498144	Pulley/Spring
58	693389	•	459		Pawl–Rachet			Assembly
E0.	905057	(Cut to Length)	592	94908		1211	400444	(Pulley)
59 60		Insert–Grip Grip–Starter Rope	597	04043	(Rewind Starter) Screw	1211	490144	Pulley/Spring Assembly
65		Screw	331	34343	(Pawl Friction Plate)			(Spring)
	0-100-1	(Rewind Starter)	608	695287	Starter–Rewind			(Opinig)
		,						

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